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<p>(21) International Application Number: PCT/US00/09059</p> <p>(22) International Filing Date: 5 April 2000 (05.04.00)</p> <p>(30) Priority Data: 60/128,174 6 April 1999 (06.04.99) US</p> <p>(71) Applicant (for all designated States except US): MERCK & CO., INC. [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US).</p> <p>(72) Inventors; and</p> <p>(75) Inventors/Applicants (for US only): BERK, Scott [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US). CALDWELL, Charles [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US). CHAPMAN, Kevin [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US). HALE, Jeffrey [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US). LYNCH, Christopher [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US). MACCOSS, Malcolm [GB/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US). MILLS, Sander, G. [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US). WILLOUGHBY, Christopher [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US).</p>	<p>(74) Common Representative: MERCK & CO., INC.; 126 East Lincoln Avenue, Rahway, NJ 07065-0907 (US).</p> <p>(81) Designated States: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p>Published With international search report.</p>	
<p>(54) Title: PYRROLIDINE MODULATORS OF CHEMOKINE RECEPTOR ACTIVITY</p> <p>(57) Abstract</p> <p>The present invention is directed to pyrrolidine compounds of formula (I) wherein R¹, R², R³, R⁴, R⁵, R⁶ and n are defined herein) which are useful as modulators of chemokine receptor activity. In particular, these compounds are useful as modulators of the chemokine receptors CCR-5 and/or CCR-3.</p>		

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TITLE OF THE INVENTION

PYRROLIDINE MODULATORS OF CHEMOKINE RECEPTOR ACTIVITY

This application claims the benefit of U.S. Provisional Application No. 60/128,174, filed April 6, 1999, the disclosure of which is hereby incorporated by reference in its entirety.

BACKGROUND OF THE INVENTION

Chemokines are chemotactic cytokines that are released by a wide variety of cells to attract macrophages, T cells, eosinophils, basophils and neutrophils to sites of inflammation (reviewed in Schall, *Cytokine*, 3, 165-183 (1991) and Murphy, *Rev. Immun.*, 12, 593-633 (1994)). There are two classes of chemokines, C-X-C (α) and C-C (β), depending on whether the first two cysteines are separated by a single amino acid (C-X-C) or are adjacent (C-C). The α -chemokines, such as interleukin-8 (IL-8), neutrophil-activating protein-2 (NAP-2) and melanoma growth stimulatory activity protein (MGSA) are chemotactic primarily for neutrophils, whereas β -chemokines, such as RANTES, MIP-1 α , MIP-1 β , monocyte chemotactic protein-1 (MCP-1), MCP-2, MCP-3 and eotaxin are chemotactic for macrophages, T-cells, eosinophils and basophils (Deng, et al., *Nature*, 381, 661-666 (1996)).

The chemokines bind specific cell-surface receptors belonging to the family of G-protein-coupled seven-transmembrane-domain proteins (reviewed in Horuk, *Trends Pharm. Sci.*, 15, 159-165 (1994)) which are termed "chemokine receptors." On binding their cognate ligands, chemokine receptors transduce an intracellular signal through the associated trimeric G protein, resulting in a rapid increase in intracellular calcium concentration. There are at least sixteen human chemokine receptors that bind or respond to β -chemokines with the following characteristic pattern: CCR-1 (or "CKR-1" or "CC-CKR-1") [MIP-1 α , MIP-1 β , MCP-3, RANTES] (Ben-Barruch, et al., *J. Biol. Chem.*, 270, 22123-22128 (1995); Beutler, et al., *Cell*, 72, 415-425 (1993)); CCR-2A and CCR-2B (or "CKR-2A"/"CKR-2A" or "CC-CKR-2A"/"CC-CKR-2A") [MCP-1, MCP-3, MCP-4]; CCR-3 (or "CKR-3" or "CC-CKR-3") [eotaxin, RANTES, MCP-3] (Combadiere, et al., *J. Biol. Chem.*, 270, 16491-16494 (1995)); CCR-4 (or "CKR-4" or "CC-CKR-4") [MIP-1 α , RANTES, MCP-1] (Power, et al., *J. Biol. Chem.*, 270, 19495-19500 (1995)); CCR-5 (or "CKR-5" or "CC-CKR-5") [MIP-1 α , RANTES, MIP-1 β] (Sanson, et al., *Biochemistry*, 35,

3362-3367 (1996)); and the Duffy blood-group antigen [RANTES, MCP-1] (Chaudhun, et al., *J. Biol. Chem.*, 269, 7835-7838 (1994)). The β -chemokines include eotaxin, MIP ("macrophage inflammatory protein"), MCP ("monocyte chemoattractant protein") and RANTES ("regulation-upon-activation, normal T
5 expressed and secreted").

Chemokine receptors, such as CCR-1, CCR-2, CCR-2A, CCR-2B, CCR-3, CCR-4, CCR-5, CXCR-3, CXCR-4, have been implicated as being important mediators of inflammatory and immunoregulatory disorders and diseases, including asthma, rhinitis and allergic diseases, as well as autoimmune pathologies such as
10 rheumatoid arthritis and atherosclerosis. A review of the role of chemokines in allergic inflammation is provided by Kita, H., et al., *J. Exp. Med.* 183, 2421-2426 (1996). Accordingly, agents which modulate chemokine receptors would be useful in such disorders and diseases. Compounds which modulate chemokine receptors would be especially useful in the treatment and prevention of atopic conditions including
15 allergic rhinitis, dermatitis, conjunctivitis, and particularly bronchial asthma.

A retrovirus designated human immunodeficiency virus (HIV-1) is the etiological agent of the complex disease that includes progressive destruction of the immune system (acquired immune deficiency syndrome; AIDS) and degeneration of the central and peripheral nervous system. This virus was previously known as LAV,
20 HTLV-III, or ARV.

Certain compounds have been demonstrated to inhibit the replication of HIV, including soluble CD4 protein and synthetic derivatives (Smith, et al., *Science*, 238, 1704-1707 (1987)), dextran sulfate, the dyes Direct Yellow 50, Evans Blue, and certain azo dyes (U.S. Patent No. 5,468,469). Some of these antiviral
25 agents have been shown to act by blocking the binding of gp120, the coat protein of HIV, to its target, the CD4 glycoprotein of the cell.

Entry of HIV-1 into a target cell requires cell-surface CD4 and additional host cell cofactors. Fusin has been identified as a cofactor required for infection with virus adapted for growth in transformed T-cells, however, fusin does
30 not promote entry of macrophagetropic viruses which are believed to be the key pathogenic strains of HIV in vivo. It has recently been recognized that for efficient entry into target cells, human immunodeficiency viruses require a chemokine receptors, most probably CCR-5 or CXCR-4, as well as the primary receptor CD4 (Levy, *N. Engl. J. Med.*, 335(20), 1528-1530 (Nov. 14 1996)). The principal cofactor

for entry mediated by the envelope glycoproteins of primary macrophage-trophic strains of HIV-1 is CCR5, a receptor for the β -chemokines RANTES, MIP-1 α and MIP-1 β (Deng, et al., Nature, 381, 661-666 (1996)). HIV attaches to the CD4 molecule on cells through a region of its envelope protein, gp120. It is believed that the CD-4 binding site on the gp120 of HIV interacts with the CD4 molecule on the cell surface, and undergoes conformational changes which allow it to bind to another cell-surface receptor, such as CCR5 and/or CXCR-4. This brings the viral envelope closer to the cell surface and allows interaction between gp41 on the viral envelope and a fusion domain on the cell surface, fusion with the cell membrane, and entry of the viral core into the cell. It has been shown that β -chemokine ligands prevent HIV-1 from fusing with the cell (Dragic, et al., Nature, 381, 667-673 (1996)). It has further been demonstrated that a complex of gp120 and soluble CD4 interacts specifically with CCR-5 and inhibits the binding of the natural CCR-5 ligands MIP-1 α and MIP-1 β (Wu, et al., Nature, 384, 179-183 (1996); Trkola, et al., Nature, 384, 184-187 (1996)).

Humans who are homozygous for mutant CCR-5 receptors which do not serve as co-receptors for HIV-1 in vitro appear to be unusually resistant to HIV-1 infection and are not immuno-compromised by the presence of this genetic variant (Nature, 382, 722-725 (1996)). Absence of CCR-5 appears to confer substantial protection from HIV-1 infection (Nature, 382, 668-669 (1996)). Other chemokine receptors may be used by some strains of HIV-1 or may be favored by non-sexual routes of transmission. Although most HIV-1 isolates studied to date utilize CCR-5 or fusin, some can use both as well as the related CCR-2B and CCR-3 as co-receptors (Nature Medicine, 2(11), 1240-1243 (1996)). Nevertheless, drugs targeting chemokine receptors may not be unduly compromised by the genetic diversity of HIV-1 (Zhang, et al., Nature, 383, 768 (1996)). Accordingly, an agent which could block chemokine receptors in humans who possess normal chemokine receptors should prevent infection in healthy individuals and slow or halt viral progression in infected patients. By focusing on the host's cellular immune response to HIV infection, better therapies towards all subtypes of HIV may be provided. These results indicate that inhibition of chemokine receptors presents a viable method for the prevention or treatment of infection by HIV and the prevention or treatment of AIDS.

The peptides eotaxin, RANTES, MIP-1 α , MIP-1 β , MCP-1, and MCP-3 are known to bind to chemokine receptors. As noted above, the inhibitors of HIV-1

replication present in supernatants of CD8+ T cells have been characterized as the β -chemokines RANTES, MIP-1 α and MIP-1 β .

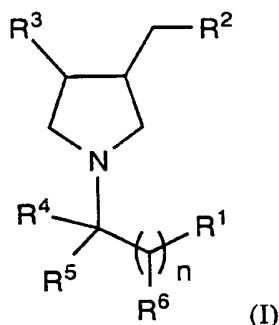
SUMMARY OF THE INVENTION

5 The present invention is directed to compounds which inhibit the entry of human immunodeficiency virus (HIV) into target cells and are of value in the prevention of infection by HIV, the treatment of infection by HIV and the prevention and/or treatment of the resulting acquired immune deficiency syndrome (AIDS). The present invention also relates to pharmaceutical compositions containing the
10 compounds and to a method of use of the present compounds and other agents for the prevention and treatment of AIDS and viral infection by HIV.

 The present invention is further directed to compounds which are modulators of chemokine receptor activity and are useful in the prevention or treatment of certain inflammatory and immunoregulatory disorders and diseases,
15 allergic diseases, atopic conditions including allergic rhinitis, dermatitis, conjunctivitis, and asthma, as well as autoimmune pathologies such as rheumatoid arthritis and atherosclerosis. The invention is also directed to pharmaceutical compositions comprising these compounds and the use of these compounds and compositions in the prevention or treatment of such diseases in which chemokine
20 receptors are involved.

DETAILED DESCRIPTION OF THE INVENTION

 The present invention is directed to compounds of formula I:



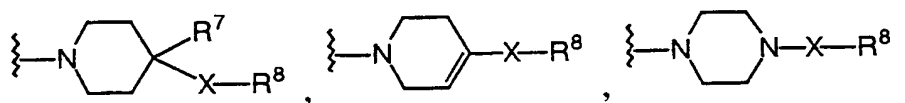
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wherein:

R¹ is selected from:

- (1) -CO₂H,
- (2) -NO₂,
- (3) -tetrazolyl,
- 5 (4) -hydroxyisoxazole,
- (5) -SO₂NH-(C₀₋₃ alkyl)-R⁹, wherein R⁹ is independently selected from:
hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which is
unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃
10 alkoxy and trifluoromethyl,
- (6) -SO₂NHCO-(C₀₋₃ alkyl)-R⁹, wherein R⁹ is independently selected
from: hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which
is unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃
15 alkoxy and trifluoromethyl, and
- (7) -P(O)(OH)₂;

R² is selected from the group consisting of:



20 wherein R⁷ is selected from:

- (1) hydrogen,
- (2) C₁₋₆ alkyl, which is unsubstituted or substituted with 1-4 substituents
where the substituents are independently selected from: hydroxy,
cyano, and halo,
- 25 (3) cyano,
- (4) hydroxy, and
- (5) halo,

wherein X is -(C₀₋₆ alkyl)-Y-(C₀₋₆ alkyl)-,

- where the alkyl is unsubstituted or substituted with 1-7 substituents where the
substituents are independently selected from:
- 30 (a) halo,

- (b) hydroxy,
- (c) -O-C₁₋₃ alkyl, and
- (d) trifluoromethyl,

and where Y is selected from:

- 5 -(CO)-, -(CO)O-, -O(CO)-, -(CO)NR¹⁰-, -NR¹⁰(CO)-,
- O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and -NR¹⁰(CO)NR⁹-,

and where R¹⁰ is independently selected from: hydrogen, C₁₋₆ alkyl, C₂₋₆ alkenyl, C₂₋₆ alkynyl, benzyl, phenyl, and C₁₋₆ alkyl-C₃₋₆ cyclo alkyl,

- 10 which is unsubstituted or substituted with 1-3 substituents where the substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃ alkoxy and trifluoromethyl,

and wherein R⁸ is selected from:

- 15 phenyl, naphthyl, biphenyl, and heterocycle,

which is unsubstituted or substituted with 1-7 of R¹¹ where R¹¹ is independently selected from:

- (a) halo,
- (b) cyano,
- 20 (c) hydroxy,
- (d) C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of R¹² where R¹² is independently selected from: halo, cyano, hydroxy, C₁₋₆ alkoxy, -CO₂H, -CO₂(C₁₋₆ alkyl), phenyl, trifluoromethyl, and
- 25 -NR⁹R¹⁰,
- (e) -O-C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of R¹²,
- (f) -CF₃,
- (g) -CHF₂,
- 30 (h) -CH₂F,
- (i) -NO₂,
- (j) phenyl,
- (k) -CO₂R⁹,
- (l) tetrazolyl,

- 5 (m) $-\text{NR}^9\text{R}^{10}$,
 (n) $-\text{NR}^9-\text{COR}^{10}$,
 (o) $-\text{NR}^9-\text{CO}_2\text{R}^{10}$,
 (p) $-\text{CO}-\text{NR}^9\text{R}^{10}$,
 (q) $-\text{OCO}-\text{NR}^9\text{R}^{10}$,
 (r) $-\text{NR}^9\text{CO}-\text{NR}^9\text{R}^{10}$,
 (s) $-\text{S}(\text{O})_m-\text{R}^9$, wherein m is an integer selected from 0, 1 and 2,
 (t) $-\text{S}(\text{O})_2-\text{NR}^9\text{R}^{10}$,
 (u) $-\text{NR}^9\text{S}(\text{O})_2-\text{R}^{10}$, and
 10 (v) $-\text{NR}^9\text{S}(\text{O})_2-\text{NR}^9\text{R}^{10}$;

R^3 is selected from the group consisting of:

phenyl and heterocycle,

15 which is unsubstituted or substituted with 1-7 substituents where the substituents are independently selected from:

- (a) halo,
 (b) trifluoromethyl,
 (c) hydroxy,
 (d) C_{1-3} alkyl,
 20 (e) $-\text{O}-\text{C}_{1-3}$ alkyl,
 (f) $-\text{CO}_2\text{R}^9$,
 (g) $-\text{NR}^9\text{R}^{10}$, and
 (h) $-\text{CONR}^9\text{R}^{10}$;

25 R^4 is selected from:

C_{1-10} alkyl, C_{3-8} cyclo alkyl, $-(\text{C}_{1-3} \text{ alkyl})-\text{C}_{3-8}$ cyclo alkyl,
 C_{2-10} alkenyl, C_{2-10} alkynyl, phenyl, $-(\text{C}_{1-6} \text{ alkyl})$ -phenyl,
 naphthyl, biphenyl, heterocycle, hydrogen, cyclohexenyl,
 dihydronaphthyl, tetrahydronaphthyl, and octahydronaphthyl,

30 which is unsubstituted or substituted with 1-7 of R^{11} where R^{11} is independently as defined above;

R^5 is selected from:

hydrogen or C₁₋₆ alkyl, wherein the alkyl is unsubstituted or substituted with 1-7 substituents where the substituents are independently selected from:

- (a) halo,
- 5 (b) trifluoromethyl,
- (c) hydroxy,
- (d) C₁₋₃ alkyl,
- (e) -O-C₁₋₃ alkyl,
- (f) -CO₂R⁹,
- 10 (g) -NR⁹R¹⁰, and
- (h) -CONR⁹R¹⁰,

or where R⁴ and R⁵ may be joined together to form a C₃₋₈ cyclo alkyl ring which may be unsubstituted or substituted with 1-7 of R¹¹;

15 R⁶ is independently selected from:

hydrogen or C₁₋₆ alkyl, wherein the alkyl is unsubstituted or substituted with 1-7 substituents where the substituents are independently selected from:

- (a) halo,
- 20 (b) trifluoromethyl,
- (c) hydroxy,
- (d) C₁₋₃ alkyl,
- (e) -O-C₁₋₃ alkyl,
- (f) -CO₂R⁹,
- 25 (g) -NR⁹R¹⁰, and
- (h) -CONR⁹R¹⁰;

n is an integer selected from 0, 1, 2 and 3;

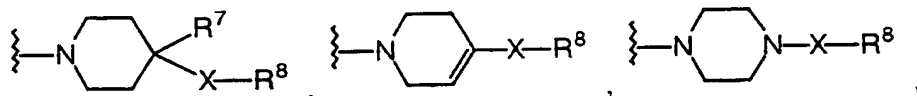
30 and pharmaceutically acceptable salts thereof and individual diastereomers thereof.

In one embodiment, the present invention is a compound of formula I,
wherein

R¹ is selected from:

- (1) -CO₂H,
- (2) -NO₂,
- (3) -tetrazolyl,
- 5 (4) -hydroxyisoxazole,
- (5) -SO₂NH-(C₀₋₃ alkyl)-R⁹, wherein R⁹ is independently selected from:
hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which is
unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃
10 alkoxy and trifluoromethyl, and
- (6) -P(O)(OH)₂;

R² is selected from the group consisting of:



15 wherein R⁷ is selected from:

- (1) hydrogen,
- (2) C₁₋₆ alkyl, which is unsubstituted or substituted with 1-4 substituents
where the substituents are independently selected from: hydroxy,
cyano, and halo,
- 20 (3) cyano,
- (4) hydroxy, and
- (5) halo,

wherein X is -(C₀₋₆ alkyl)-Y-(C₀₋₆ alkyl)-,

25 where the alkyl is unsubstituted or substituted with 1-7 substituents where the
substituents are independently selected from:

- (a) halo,
- (b) hydroxy,
- (c) -O-C₁₋₃ alkyl, and
- (d) trifluoromethyl,

30 and where Y is selected from:

-(CO)-, -(CO)O-, -O(CO)-, -(CO)NR¹⁰-, -NR¹⁰(CO)-,

-O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and -NR¹⁰(CO)NR⁹-,
 and where R¹⁰ is independently selected from: hydrogen, C₁₋₆ alkyl, C₂₋₆
 alkenyl, C₂₋₆ alkynyl, benzyl, phenyl, and C₁₋₆ alkyl-C₃₋₆ cyclo
 alkyl,

5 which is unsubstituted or substituted with 1-3 substituents where the
 substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃
 alkoxy and trifluoromethyl,

and wherein R⁸ is selected from:

- 10 phenyl, naphthyl, biphenyl, and heterocycle,
 which is unsubstituted or substituted with 1-7 of R¹¹ where R¹¹ is
 independently selected from:
- (a) halo,
 - (b) cyano,
 - 15 (c) hydroxy,
 - (d) C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of
 R¹² where R¹² is independently selected from: halo, cyano,
 hydroxy, C₁₋₆ alkoxy, -CO₂H,
 -CO₂(C₁₋₆ alkyl), phenyl, trifluoromethyl, and
 - 20 -NR⁹R¹⁰,
 - (e) -O-C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of
 R¹²,
 - (f) -CF₃,
 - (g) -CHF₂,
 - 25 (h) -CH₂F,
 - (i) -NO₂,
 - (j) phenyl,
 - (k) -CO₂R⁹,
 - (l) tetrazolyl,
 - 30 (m) -NR⁹R¹⁰,
 - (n) -NR⁹-COR¹⁰,
 - (o) -NR⁹-CO₂R¹⁰,
 - (p) -CO-NR⁹R¹⁰,
 - (q) -OCO-NR⁹R¹⁰,

- 5 (r) $-\text{NR}^9\text{CO}-\text{NR}^9\text{R}^{10}$,
 (s) $-\text{S}(\text{O})_m-\text{R}^9$, wherein m is an integer selected from 0, 1 and 2,
 (t) $-\text{S}(\text{O})_2-\text{NR}^9\text{R}^{10}$,
 (u) $-\text{NR}^9\text{S}(\text{O})_2-\text{R}^{10}$, and
 (v) $-\text{NR}^9\text{S}(\text{O})_2-\text{NR}^9\text{R}^{10}$;

R^3 is selected from the group consisting of:

phenyl and heterocycle,

10 which is unsubstituted or substituted with 1-7 substituents where the substituents are independently selected from:

- 15 (a) halo,
 (b) trifluoromethyl,
 (c) hydroxy,
 (d) C_{1-3} alkyl,
 (e) $-\text{O}-\text{C}_{1-3}$ alkyl,
 (f) $-\text{CO}_2\text{R}^9$,
 (g) $-\text{NR}^9\text{R}^{10}$, and
 (h) $-\text{CONR}^9\text{R}^{10}$;

20 R^4 is selected from:

C_{1-10} alkyl, C_{3-8} cyclo alkyl, $-(\text{C}_{1-3} \text{ alkyl})-\text{C}_{3-8}$ cyclo alkyl,

C_{2-10} alkenyl, C_{2-10} alkynyl, phenyl, $-(\text{C}_{1-6} \text{ alkyl})$ -phenyl,

naphthyl, biphenyl, heterocycle, hydrogen, cyclohexenyl,

dihydronaphthyl, tetrahydronaphthyl, and octahydronaphthyl,

25 which is unsubstituted or substituted with 1-7 of R^{11} where R^{11} is independently as defined above;

R^5 is selected from:

hydrogen or C_{1-6} alkyl, wherein the alkyl is unsubstituted or substituted with

30 1-7 substituents where the substituents are independently selected from:

- (a) halo,
 (b) trifluoromethyl,
 (c) hydroxy,

- (d) C₁₋₃ alkyl,
- (e) -O-C₁₋₃ alkyl,
- (f) -CO₂R⁹,
- (g) -NR⁹R¹⁰, and
- (h) -CONR⁹R¹⁰,

5

or where R⁴ and R⁵ may be joined together to form a C₃₋₈ cyclo alkyl ring which may be unsubstituted or substituted with 1-7 of R¹¹;

R⁶ is independently selected from:

10

hydrogen or C₁₋₆ alkyl, wherein the alkyl is unsubstituted or substituted with 1-7 substituents where the substituents are independently selected from:

- (a) halo,
- (b) trifluoromethyl,
- (c) hydroxy,
- (d) C₁₋₃ alkyl,
- (e) -O-C₁₋₃ alkyl,
- (f) -CO₂R⁹,
- (g) -NR⁹R¹⁰, and
- (h) -CONR⁹R¹⁰;

15

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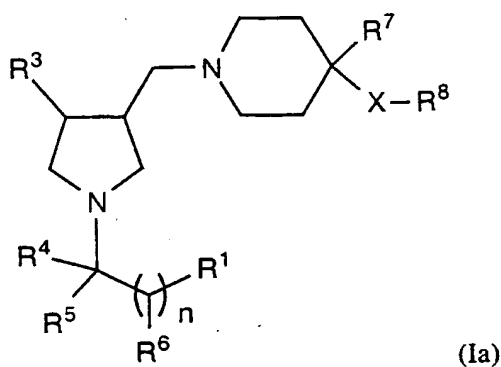
n is an integer selected from 0, 1, 2 and 3;

and pharmaceutically acceptable salts thereof and individual diastereomers thereof.

25

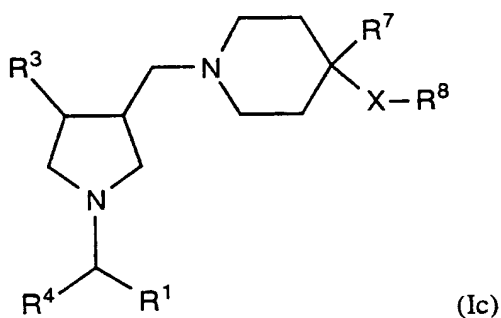
Preferred compounds of the present invention include those of formula

Ia:



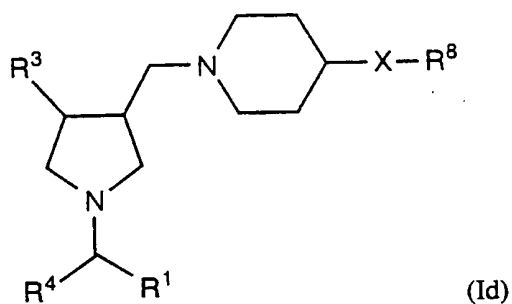
wherein R^1 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , X and n are defined herein;
and pharmaceutically acceptable salts and individual diastereomers thereof.

- 5 More preferred compounds of the present invention include those of
formula Ic:



- wherein R^1 , R^3 , R^4 , R^7 , R^8 and X are defined herein;
10 and pharmaceutically acceptable salts and individual diastereomers thereof.

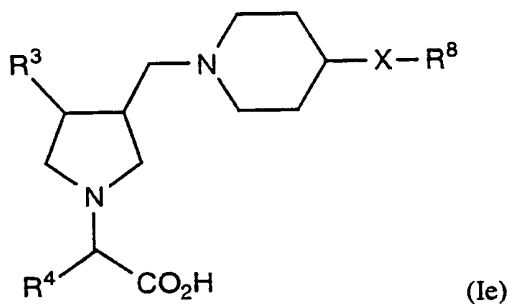
Highly preferred compounds of the present invention include those of
formula Id:



wherein R^1 , R^3 , R^4 , R^8 and X are defined herein;

and pharmaceutically acceptable salts and individual diastereomers thereof.

5 More highly preferred compounds of the present invention include those of formula Ie:



wherein R^3 , R^4 , R^8 and X are defined herein;

10 and pharmaceutically acceptable salts and individual diastereomers thereof.

In the present invention it is preferred that R^1 is selected from:

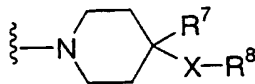
- 15 (1) $-\text{CO}_2\text{H}$,
 (2) $-\text{P}(\text{O})(\text{OH})_2$, and
 (3) $-\text{tetrazolyl}$.

In the present invention it is more preferred that R^1 is selected from:

- 20 (1) $-\text{CO}_2\text{H}$, and
 (2) $-\text{tetrazolyl}$.

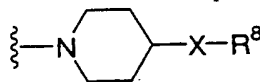
In the present invention it is even more preferred that R^1 is $-\text{CO}_2\text{H}$.

In the present invention it is preferred that R^2 is



5

In the present invention it is more preferred that R^2 is



In the present invention it is preferred that R^3 is selected from the group consisting of:
phenyl and thienyl,
which may be unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:

- (a) halo,
(b) trifluoromethyl,
(c) hydroxy,
(d) C_{1-3} alkyl, and
(e) $-\text{O}-\text{C}_{1-3}$ alkyl.

In the present invention it is more preferred that R^3 is selected from the group consisting of:
phenyl and thienyl,

which may be unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:

- (a) fluoro,
(b) chloro,
(c) trifluoromethyl,
(d) hydroxy, and
(e) C_{1-3} alkyl.

30

In the present invention it is even more preferred that R³ is selected from the group consisting of:

phenyl, which may be unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:

- 5 (a) fluoro, and
(b) chloro; and
unsubstituted thienyl.

In the present invention it is most preferred that R³ is
10 unsubstituted phenyl, (3-fluoro)phenyl or 3-thienyl.

In the present invention it is preferred that R⁴ is
C₁₋₁₀ alkyl, C₃₋₈ cyclo alkyl, or -(C₁₋₃ alkyl)-C₃₋₈ cyclo alkyl,
which is unsubstituted or substituted with 1-5 substituents where the
15 substituents are independently selected from:

- (a) halo,
(b) hydroxy,
(c) -C₁₋₆ alkyl, which is unsubstituted or substituted with
halo, cyano, -CO₂H, hydroxy or trifluoromethyl,
20 (d) -O-C₁₋₆ alkyl, which is unsubstituted or substituted halo,
cyano, -CO₂H, hydroxy or trifluoromethyl,
(e) -CF₃,
(f) -CHF₂,
(g) -CH₂F, and
25 (h) -CO₂H.

In the present invention it is more preferred that R⁴ is selected from:
isopropyl, isobutyl, sec-butyl, t-butyl, cyclohexyl, cyclopentyl, cyclobutyl,
cyclopropyl, -CH₂-cyclohexyl, -CH₂-cyclopentyl, -CH₂-cyclobutyl, and -CH₂-
30 cyclopropyl.. In an aspect of this embodiment, in the present invention it is more
preferred that R⁴ is selected from: isopropyl, isobutyl, sec-butyl, cyclohexyl,
cyclopentyl, cyclobutyl, cyclopropyl, -CH₂-cyclohexyl, -CH₂-cyclopentyl, -CH₂-
cyclobutyl, and -CH₂-cyclopropyl.

In the present invention it is even more preferred that R⁴ is selected from: isopropyl, sec-butyl, t-butyl, cyclohexyl, cyclopentyl, cyclobutyl, cyclopropyl, -CH₂-cyclobutyl, and -CH₂-cyclopropyl. In an aspect of this embodiment, in the present invention it is more preferred that that R⁴ is selected from: isopropyl, cyclohexyl, cyclopentyl, cyclobutyl, cyclopropyl, -CH₂-cyclobutyl, and -CH₂-cyclopropyl.

In the present invention it is most preferred that R⁴ is selected from: cyclohexyl, isopropyl, sec-butyl, t-butyl, -CH₂-cyclobutyl and -CH₂-cyclopropyl. In an aspect of this embodiment, in the present invention it is most preferred that R⁴ is selected from: cyclohexyl, isopropyl, -CH₂-cyclobutyl and -CH₂-cyclopropyl.

In the present invention it is preferred that R⁵ is hydrogen.

In the present invention it is preferred that R⁶ is hydrogen or unsubstituted C₁₋₆ alkyl.

In the present invention it is more preferred that R⁶ is hydrogen.

In the present invention it is preferred that R⁷ is hydrogen, fluoro, hydroxy or C₁₋₆ alkyl.

In the present invention it is more preferred that R⁷ is hydrogen or fluoro.

In the present invention it is even more preferred that R⁷ is hydrogen.

In the present invention it is preferred that X is:
-(C₀₋₄ alkyl)-Y-(C₀₋₄ alkyl)-,
where the alkyl is unsubstituted or substituted with 1-4 substituents where the substituents are independently selected from:

- (a) halo,
- (b) hydroxy,
- (c) -O-C₁₋₃ alkyl, and

(d) trifluoromethyl,

and where Y is selected from:

-(CO)NR¹⁰-, -NR¹⁰(CO)-, -O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and
-NR¹⁰(CO)NR⁹-,

5 and where R¹⁰ is independently selected from: hydrogen, C₁₋₆ alkyl, C₂₋₆ alkenyl, C₂₋₆ alkynyl, benzyl, phenyl, and C₁₋₆ alkyl-C₃₋₆ cyclo alkyl,

which is unsubstituted or substituted with 1-3 substituents where the substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃ alkoxy and trifluoromethyl.

In the present invention it is more preferred that X is:

-(C₀₋₂ alkyl)-Y-(C₀₋₂ alkyl)-,

15 where the alkyl is unsubstituted or substituted with 1-4 substituents where the substituents are independently selected from:

- (a) halo,
- (b) hydroxy,
- (c) -O-C₁₋₃ alkyl, and
- (d) trifluoromethyl,

20 and where Y is selected from:

-(CO)NR¹⁰-, -NR¹⁰(CO)-, -O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and
-NR¹⁰(CO)NR⁹-,

where R⁹ is independently selected from: hydrogen and
C₁₋₆ alkyl, and

25 R¹⁰ is independently selected from: hydrogen, C₁₋₆ alkyl, C₂₋₆ alkenyl, C₂₋₆ alkynyl, benzyl, phenyl, and C₁₋₆ alkyl-C₃₋₆ cyclo alkyl,

which is unsubstituted or substituted with 1-3 substituents where the substituents are independently selected from: halo, C₁₋₃ alkyl,
30 C₁₋₃ alkoxy and trifluoromethyl.

In the present invention it is even more preferred that X is selected

from:

-(C₀₋₂ alkyl)-Y-(C₀₋₂ alkyl)-, where the alkyl is unsubstituted,

and where Y is selected from:

-(CO)NR¹⁰-, -NR¹⁰(CO)-, -O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and
-NR¹⁰(CO)NH-,

where R¹⁰ is independently selected from: hydrogen, C₁₋₃ alkyl, C₂₋₃
alkenyl, and C₂₋₃ alkynyl.

In the present invention it is most preferred that X is selected from:

- (1) -N(C₁₋₄ alkyl)(CO)O-CH₂-,
- (2) -N(allyl)(CO)O-CH₂-,
- (3) -N(C₁₋₄ alkyl)(CO)NH-CH₂-,
- (4) -N(allyl)(CO)NH-CH₂-, and
- (5) -N(CH₂CH₃)(CO)NH-CH₂CH₂-.

In the present invention it is preferred that R⁸ is selected from:

phenyl, naphthyl, benzoimidazolyl, benzofurazanyl, isoxazolyl, pyrazinyl,
pyridazinyl, pyridyl, pyrimidyl, and tetrazolopyridyl,

which is unsubstituted or substituted with 1-7 substituents where the
substituents are independently selected from:

- (a) halo,
- (b) cyano,
- (c) hydroxy,
- (d) C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of
R¹² where R¹² is independently selected from: halo, cyano,
hydroxy, C₁₋₆ alkoxy, -CO₂H, phenyl,
-CO₂(C₁₋₆ alkyl), trifluoromethyl, and -NR⁹R¹⁰, wherein R⁹
and R¹⁰ are independently selected from: hydrogen, C₁₋₆
alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which is
unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C₁₋₃ alkyl,
C₁₋₃ alkoxy and trifluoromethyl;
- (e) -O-C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of
R¹²,
- (f) -CF₃,
- (g) -CHF₂.

- 5 (h) -CH₂F,
 (i) -NO₂,
 (j) phenyl,
 (k) -CO₂R⁹,
 (l) tetrazolyl,
 (m) -NR⁹R¹⁰,
 (n) -NR⁹-COR¹⁰,
 (o) -NR⁹-CO₂R¹⁰,
 (p) -CO-NR⁹R¹⁰,
 10 (q) -OCO-NR⁹R¹⁰,
 (r) -NR⁹CO-NR⁹R¹⁰,
 (s) -S(O)_m-R⁹, wherein m is an integer selected from 0, 1 and 2,
 (t) -S(O)₂-NR⁹R¹⁰,
 (u) -NR⁹S(O)₂-R¹⁰, and
 15 (v) -NR⁹S(O)₂-NR⁹R¹⁰.

In the present invention it is more preferred that R⁸ is
 selected from: phenyl, benzofurazanyl, benzoimidazolyl, isoxazole, and pyridyl;
 which is unsubstituted or substituted with 1-5 substituents where the
 substituents are independently selected from:

- 20 (a) halo,
 (b) cyano,
 (c) -NO₂,
 (d) -CF₃,
 25 (e) -CHF₂,
 (f) -CH₂F,
 (g) tetrazolyl,
 (h) C₁₋₆ alkyl, which is unsubstituted or substituted with phenyl,
 and
 30 (i) -O-C₁₋₆ alkyl.

In the present invention it is even more preferred that R⁸ is
 phenyl, which is unsubstituted or substituted with 1-3 substituents where the
 substituents are independently selected from:

- 5
- (a) fluoro,
 - (b) chloro,
 - (c) cyano,
 - (d) -NO₂, and
 - (e) -CF₃.

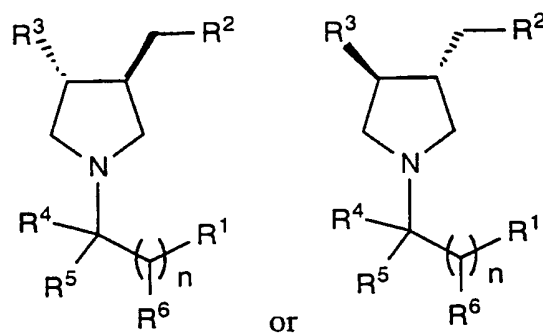
In the present invention it is most preferred that R⁸ is selected from:
phenyl, 2-cyanophenyl, 3-cyanophenyl, 4-cyanophenyl, 4-fluorophenyl, 3,4-
difluorophenyl, 3,5-difluorophenyl, 2,6-difluorophenyl, 2,4,6-trifluorophenyl, 3-
10 nitrophenyl, 4-nitrophenyl, 4-chlorophenyl, 3-chlorophenyl, 4-trifluoromethylphenyl,
and 3,5-bis(trifluoromethyl)phenyl.

In the present invention it is preferred that n is an integer selected from
0 and 1.
15

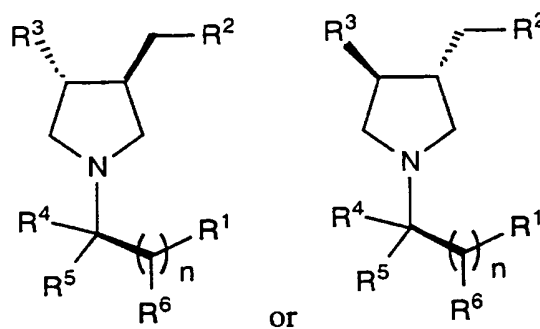
In the present invention it is more preferred that n is an integer which
is 0.

It is to be understood that embodiments of the present invention
20 include, but are not limited to, compounds of formula I wherein R¹, R², R³, R⁴, R⁵,
R⁶, R⁷, R⁸, X, and n are defined in accordance with one of the embodiments or
aspects thereof as set forth above. Any and all possible combinations of preferred,
more preferred, even more preferred, highly preferred, more highly preferred, and/or
most preferred definitions of these variables are within the scope of the present
25 invention.

The compounds of the instant invention have at least two asymmetric
centers at the ring junction of the substituents bearing R² and R³. Additional
asymmetric centers may be present depending upon the nature of the various
30 substituents on the molecule. Each such asymmetric center will independently
produce two optical isomers and it is intended that all of the possible optical isomers
and diastereomers in mixtures and as pure or partially purified compounds are
included within the ambit of this invention. The relative configurations of the more
preferred compounds of this invention are of the trans orientation, i.e. as depicted:



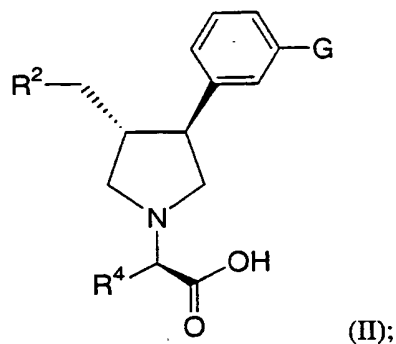
The relative configurations of the most preferred compounds of this invention with respect to the configuration of the substituent on the pyrrolidine nitrogen are of the orientation as depicted:



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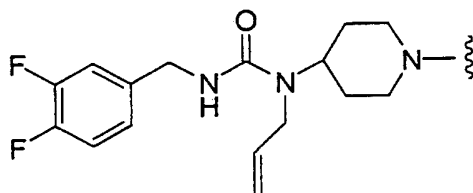
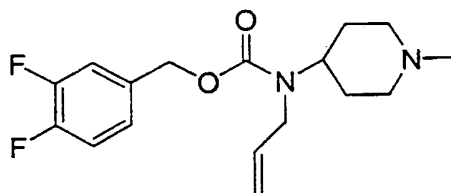
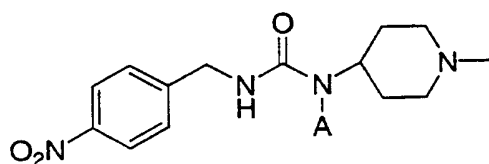
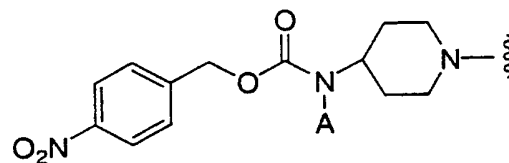
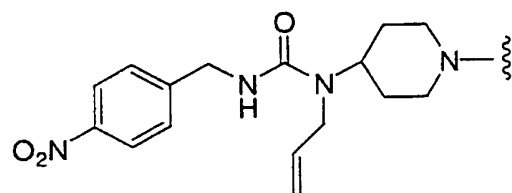
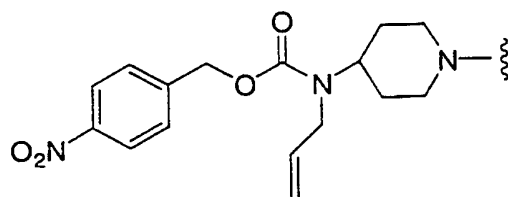
A preferred aspect of the present invention is a compound of Formula

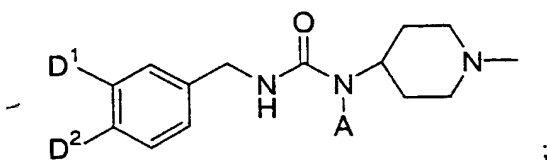
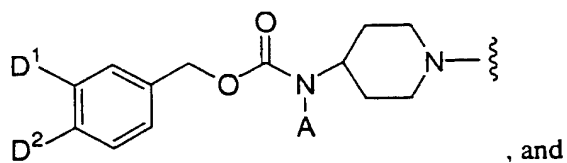
(II):



10 wherein

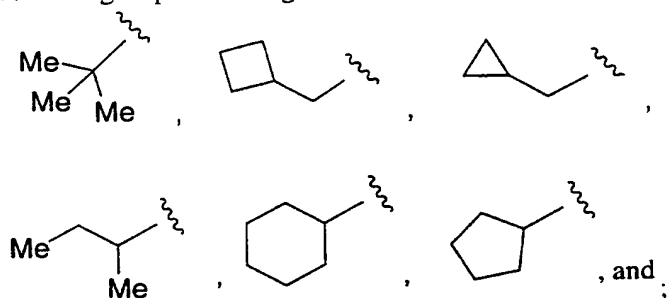
R² is selected from the group consisting of



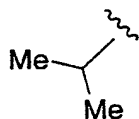


5

R⁴ is selected from the group consisting of



10



A is methyl, ethyl, propyl, butyl, or cyclopropylmethyl-; and

15 D¹ and D² are both fluoro; or one of D¹ and D² is hydrogen and the other of D¹ and D² is fluoro, chloro, CN, CF₃, or SO₂CH₃; and

G is hydrogen or fluoro;

20 and pharmaceutically acceptable salts thereof and individual diastereomers thereof.

The independent syntheses of these diastereomers or their chromatographic separations may be achieved as known in the art by appropriate modification of the methodology disclosed herein. Their absolute stereochemistry may be determined by the x-ray crystallography of crystalline products or crystalline intermediates which are derivatized, if necessary, with a reagent containing an asymmetric center of known absolute configuration.

As appreciated by those of skill in the art, halo or halogen as used herein are intended to include chloro, fluoro, bromo and iodo. Similarly, C₁₋₈, as in C₁₋₈ alkyl is defined to identify the group as having 1, 2, 3, 4, 5, 6, 7 or 8 carbons in a linear or branched arrangement, such that C₁₋₈ alkyl specifically includes methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl and octyl. Likewise, C₀, as in C₀ alkyl is defined to identify the presence of a direct covalent bond. As with "C₁₋₈ alkyl", the term "C₁₋₆ alkyl" means linear or branched chain alkyl groups having from 1 to 6 carbon atoms and includes all of the hexyl alkyl, pentyl alkyl, etc. isomers.

The term "C₃₋₈ cyclo alkyl" refers to a cyclic ring selected from cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, and cyclooctyl. The term "C₃₋₆ cyclo alkyl" refers to a cyclic ring selected from cyclopropyl, cyclobutyl, cyclopentyl, and cyclohexyl. Similar terms (e.g., "C₄₋₆ cyclo alkyl") have analogous meanings.

The term "C₁₋₆ alkoxy" means an -O- alkyl group wherein alkyl is C₁₋₆ alkyl as defined above. Suitable alkoxy groups include, but are not limited to, methoxy, ethoxy, n-propoxy, isopropoxy, n-butoxy, isobutoxy, tert-butoxy, and sec-butoxy.

The term "heterocycle" (which may alternatively be referred to as "heterocyclic") refers to a 4- to 8-membered monocyclic ring, a 7- to 11-membered bicyclic system, or a 10 to 15-membered tricyclic ring system, any ring of which is saturated or unsaturated (partially or totally), and which consists of carbon atoms and one or more heteroatoms (e.g., from 1 to 4 heteroatoms) selected from N, O and S, and wherein the nitrogen and sulfur heteroatoms may optionally be oxidized, the nitrogen heteroatom may optionally be quaternized, and a ring carbon may optionally be oxidized (i.e., is substituted with oxo). The heterocyclic ring may be attached at any heteroatom or carbon atom, provided that attachment results in the creation of a

stable structure. A preferred heterocycle is a 4- to 8-membered monocyclic ring or a 7- to 11-membered bicyclic system, as defined and described above.

The term "heterocycle" as used herein is intended to include the following groups: benzoimidazolyl, benzofuranyl, benzofurazanyl, benzopyrazolyl, 5 benzotriazolyl, benzothiophenyl, benzoxazolyl, carbazolyl, carbolinyl, cinnolyl, furanyl, imidazolyl, indolyl, indolyl, indolaziny, indazolyl, isobenzofuranyl, isoindolyl, isoquinolyl, isothiazolyl, isoxazolyl, naphthpyridinyl, oxadiazolyl, oxazolyl, oxetanyl, pyranyl, pyrazinyl, pyrazolyl, pyridazinyl, pyridopyridinyl, pyridazinyl, pyridyl, pyrimidyl, pyrrolyl, quinazolinyl, quinolyl, quinoxalyl, 10 tetrahydropyranyl, tetrazolyl, tetrazolopyridyl, thiadiazolyl, thiazolyl, thienyl, triazolyl, azetidyl, 1,4-dioxanyl, hexahydroazepinyl, piperazinyl, piperidinyl, pyrrolidinyl, morpholinyl, thiomorpholinyl, dihydrobenzoimidazolyl, dihydrobenzofuranyl, dihydrobenzothiophenyl, dihydrobenzoxazolyl, dihydrofuranyl, dihydroimidazolyl, dihydroindolyl, dihydroisooxazolyl, dihydroisothiazolyl, 15 dihydrooxadiazolyl, dihydrooxazolyl, dihydropyrazinyl, dihydropyrazolyl, dihydropyridinyl, dihydropyrimidinyl, dihydropyrrolyl, dihydroquinolyl, dihydrotetrazolyl, dihydrothiadiazolyl, dihydrothiazolyl, dihydrothienyl, dihydrotriazolyl, dihydroazetidyl, methylenedioxybenzyl, tetrahydrofuranyl, and tetrahydrothienyl, and N-oxides thereof.

20 The term "heterocycle" as used herein is also intended to include, but is not limited to, the following groups: methylenedioxyphenyl, imidazopyridyl, imidazopyrimidinyl, imidazopyridazinyl, imidazopyrazinyl, imidazotriazinyl, imidazothiophenyl, pyrazolopyridyl, pyrazolopyrimidinyl, pyrazolopyridazinyl, pyrazolopyrazinyl, pyrazolotriazinyl, pyrazolothiophenyl, triazolopyridyl, 25 triazolopyrimidinyl, triazolopyridazinyl, triazolopyrazinyl, triazolothiophenyl, tetrahydroimidazopyridinyl, tetrahydropyrazolopyridinyl, tetrahydrotriazolopyridinyl, tetrahydrotriazolopyridazinyl, and tetrahydroindazolyl.

The term "heterocycle" as used herein is also intended to include, but is not limited to, the following groups: tetrahydroimidazopyrimidyl, 30 tetrahydroimidazopyrazinyl, tetrahydroimidazopyridazinyl, tetrahydrotriazolopyrimidyl, tetrahydrotriazolopyrazinyl, tetrahydropyrazolopyrimidyl, tetrahydropyrazolopyrazinyl, imidazothiazolyl, and imidazothiadiazolyl.

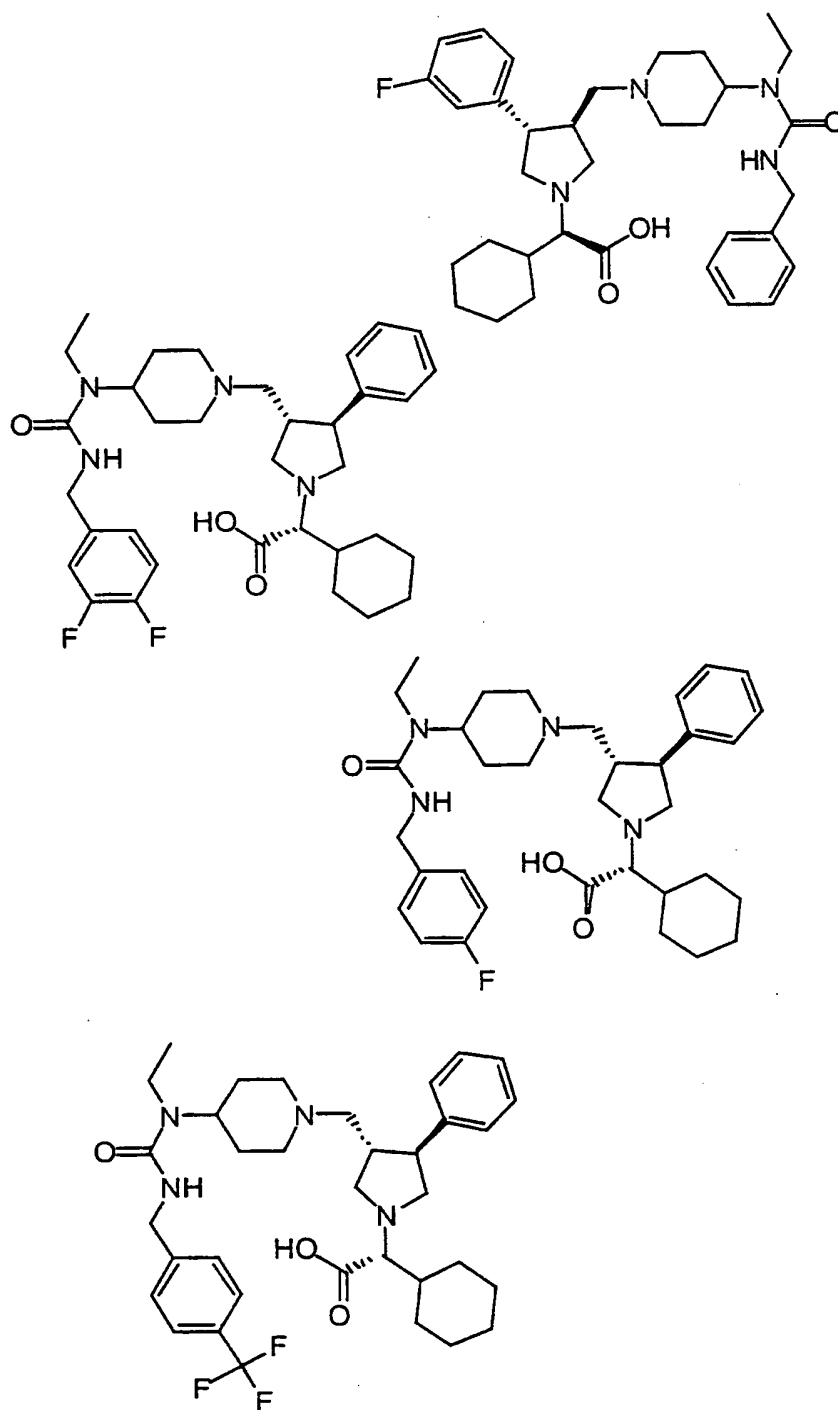
The term "heterocycle" as used herein is also intended to include, but is not limited to, oxopyridinyl (e.g., 2-oxopyridinyl), oxopiperidinyl, and oxopyrazolyl.

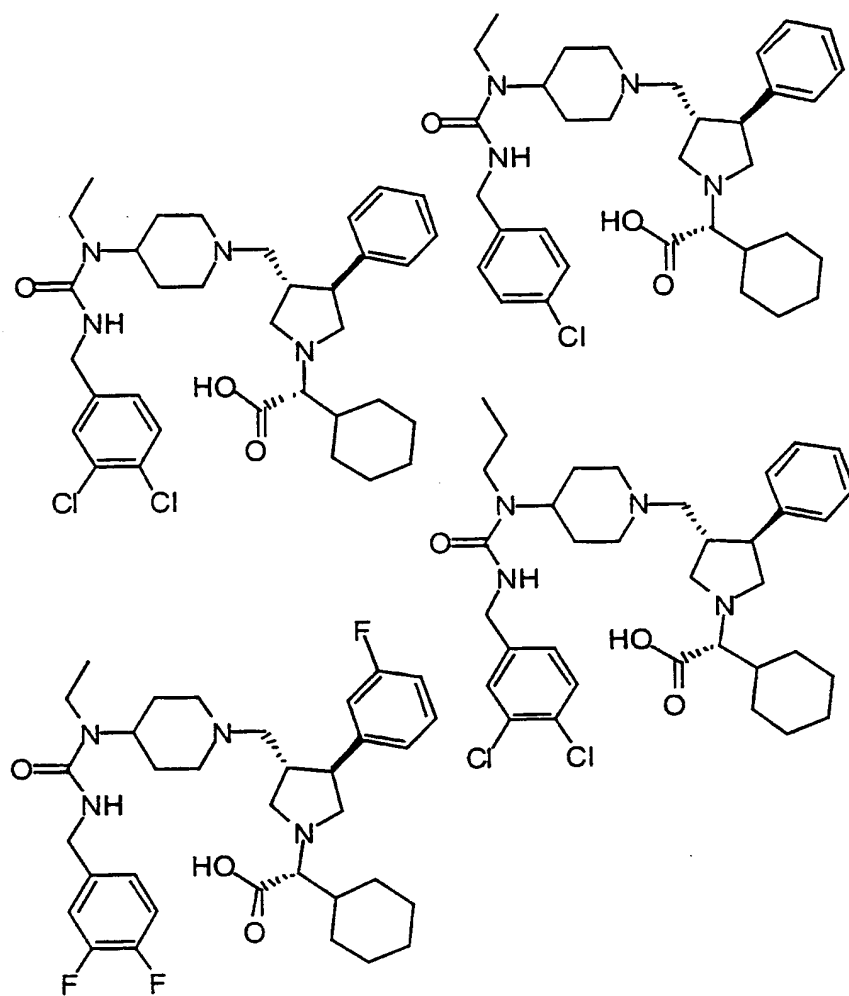
The terms "thiophenyl" and "thienyl" have the same meaning herein and are used interchangeably. Similarly, the following pairs of terms are used interchangeably: "indazolyl" and "benzopyrazolyl"; "pyridinyl" and "pyridyl".

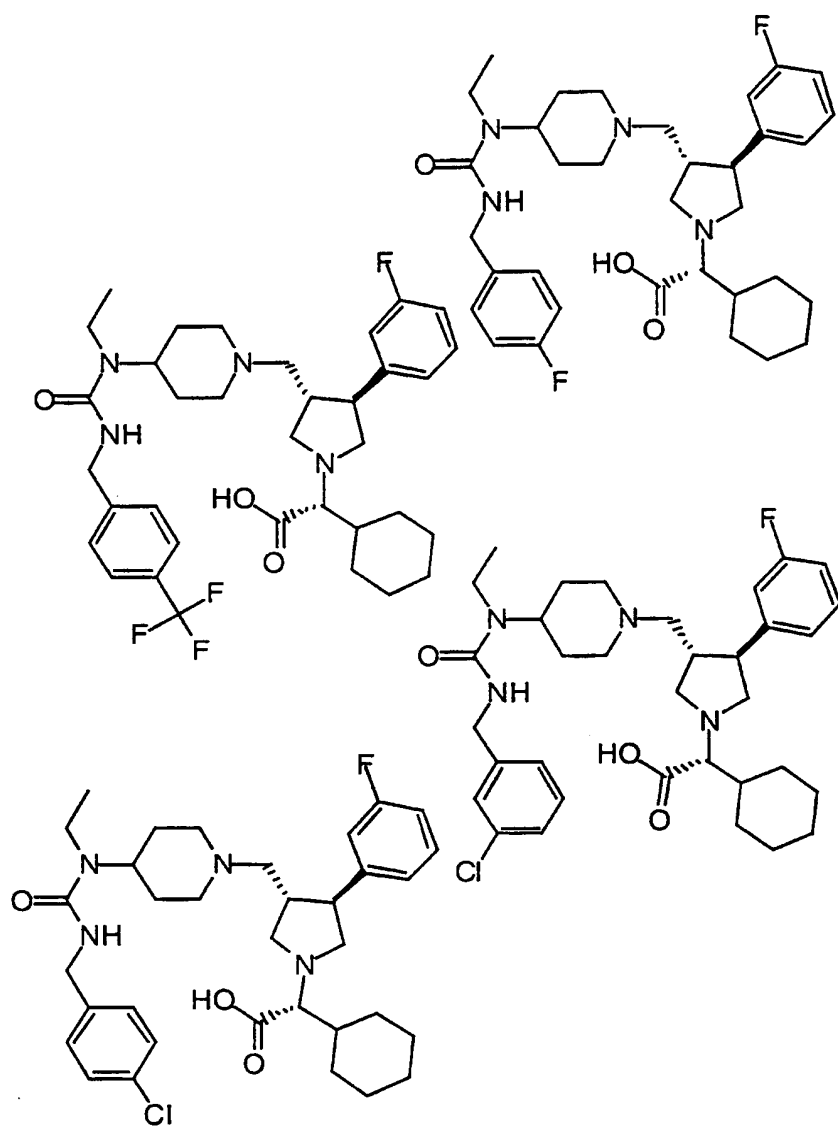
In the expression "... which is unsubstituted or substituted with ...", "which" is intended to refer back to all preceding chemical groups in the particular definition in which the expression appears, unless a contrary meaning is expressed or is implied by the context. Furthermore, the term "substituted" in the expression includes mono- and poly-substitution by a named substituent to the extent such single and multiple substitution is chemically allowed in any of the named chemical groups. Thus, for example, the expression "is independently selected from: hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which is unsubstituted or substituted with 1-3 substituents ...", encompasses hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl, phenyl, mono- and di- and tri-substituted C₁₋₆ alkyl, mono- and di- and tri-substituted C₅₋₆ cyclo alkyl, mono- and di- and tri-substituted benzyl and mono- and di- and tri-substituted phenyl.

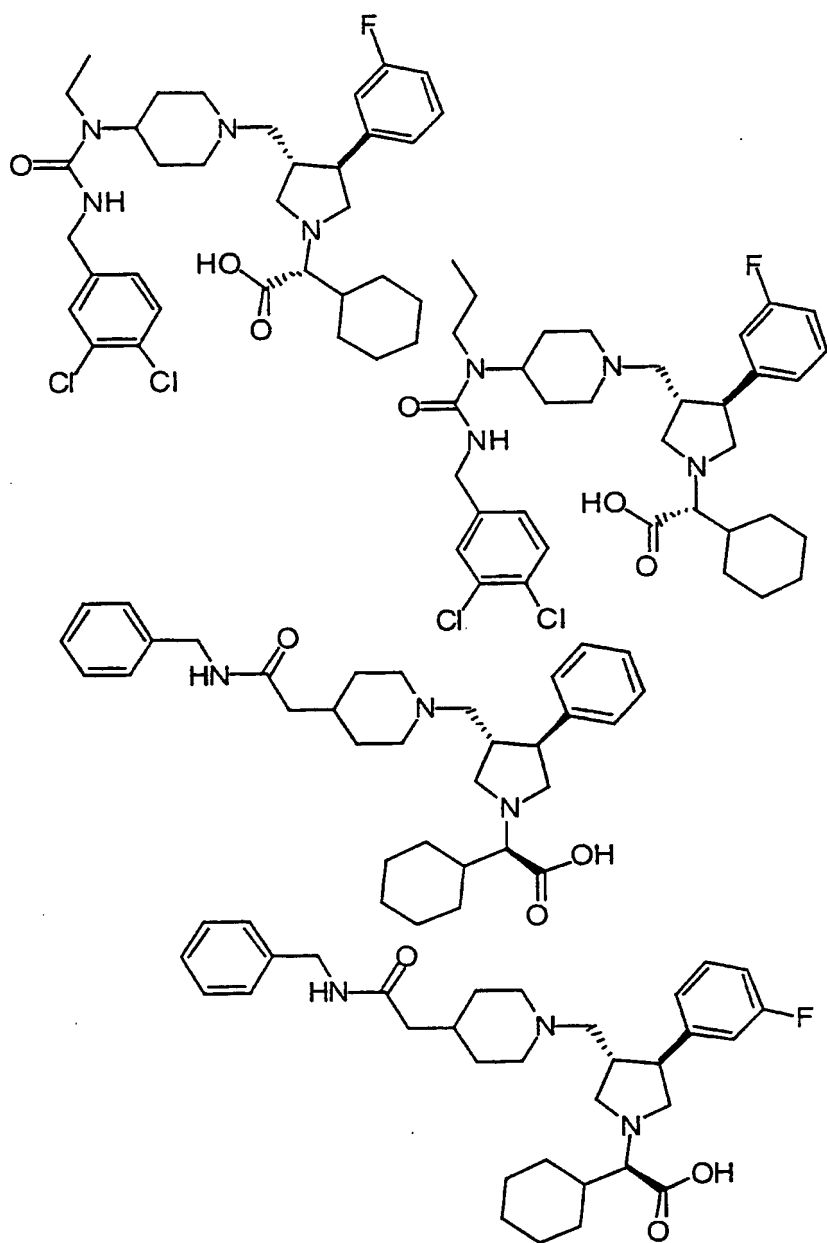
Exemplifying the invention is the use of the compounds disclosed in the Examples and herein.

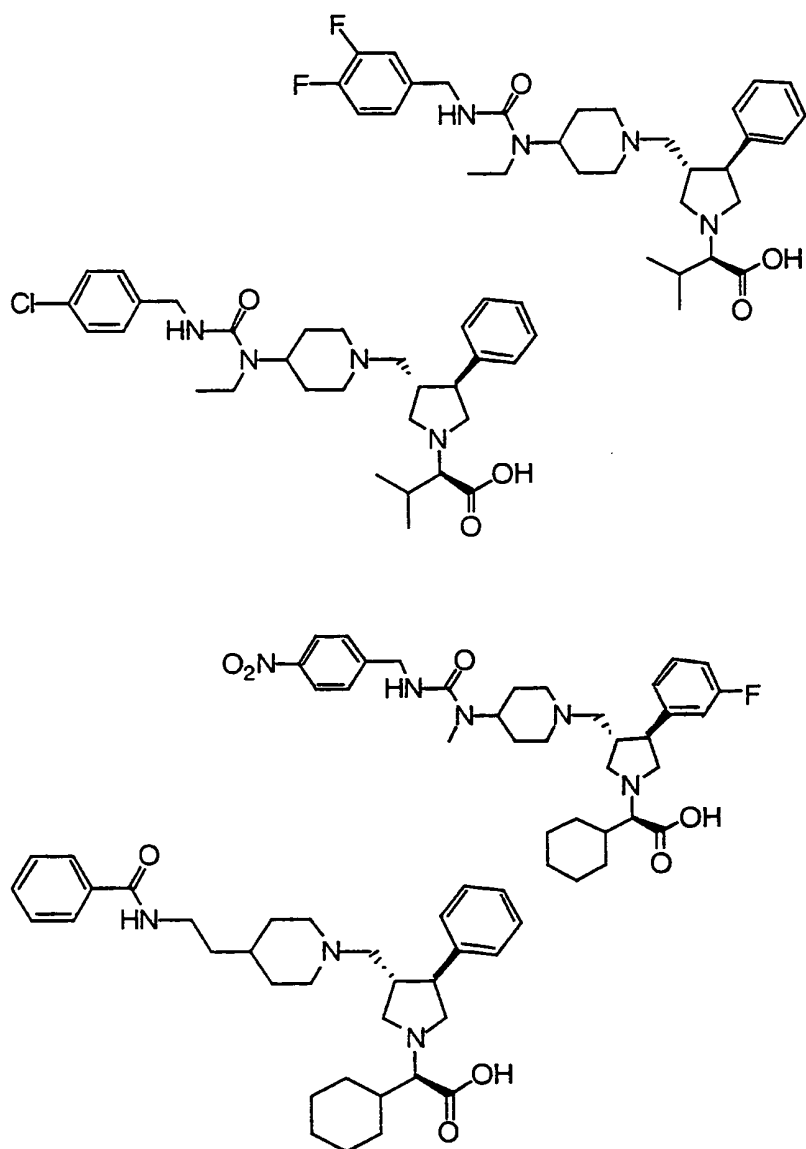
Specific compounds within the present invention include a compounds which selected from the group consisting of:

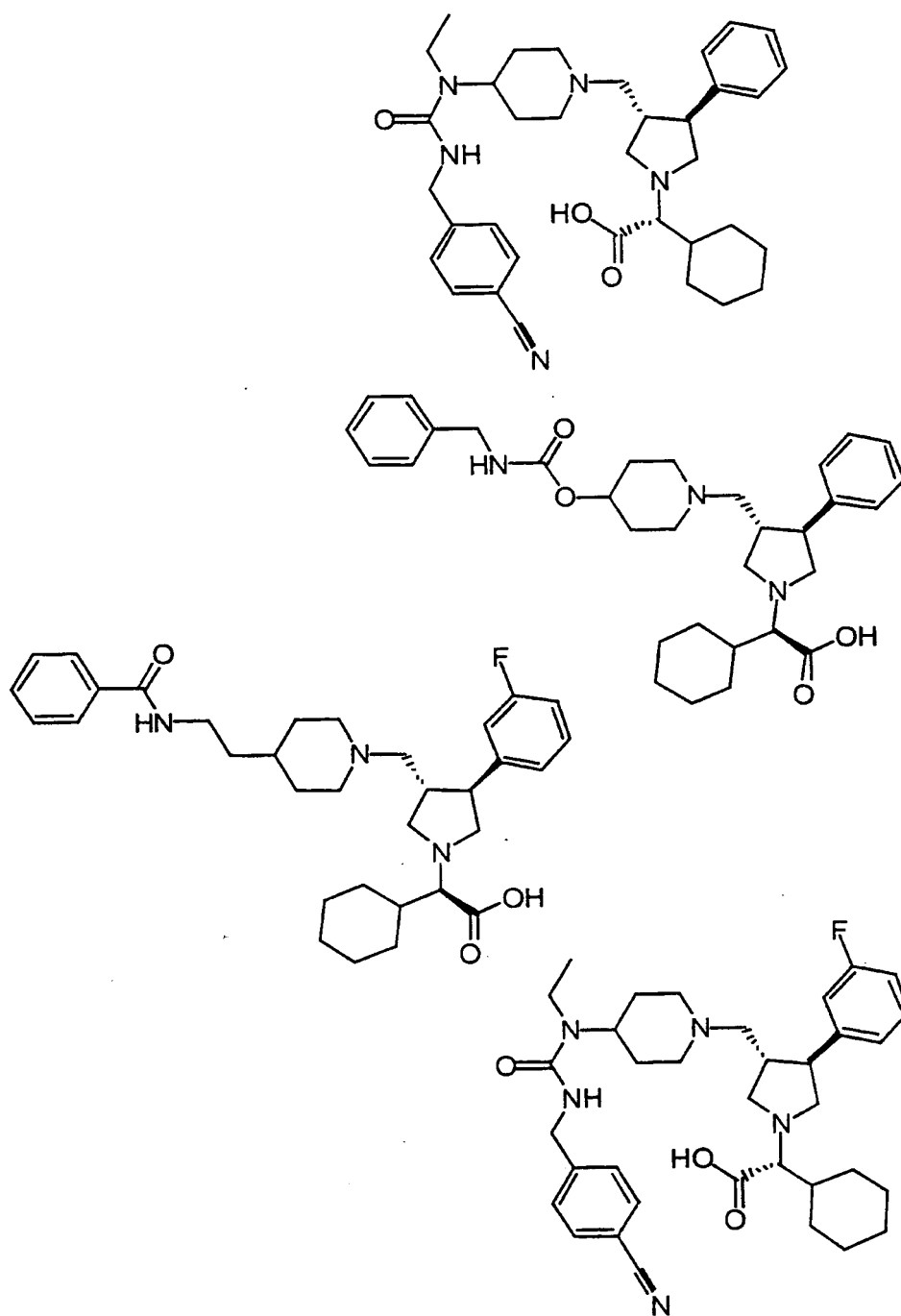


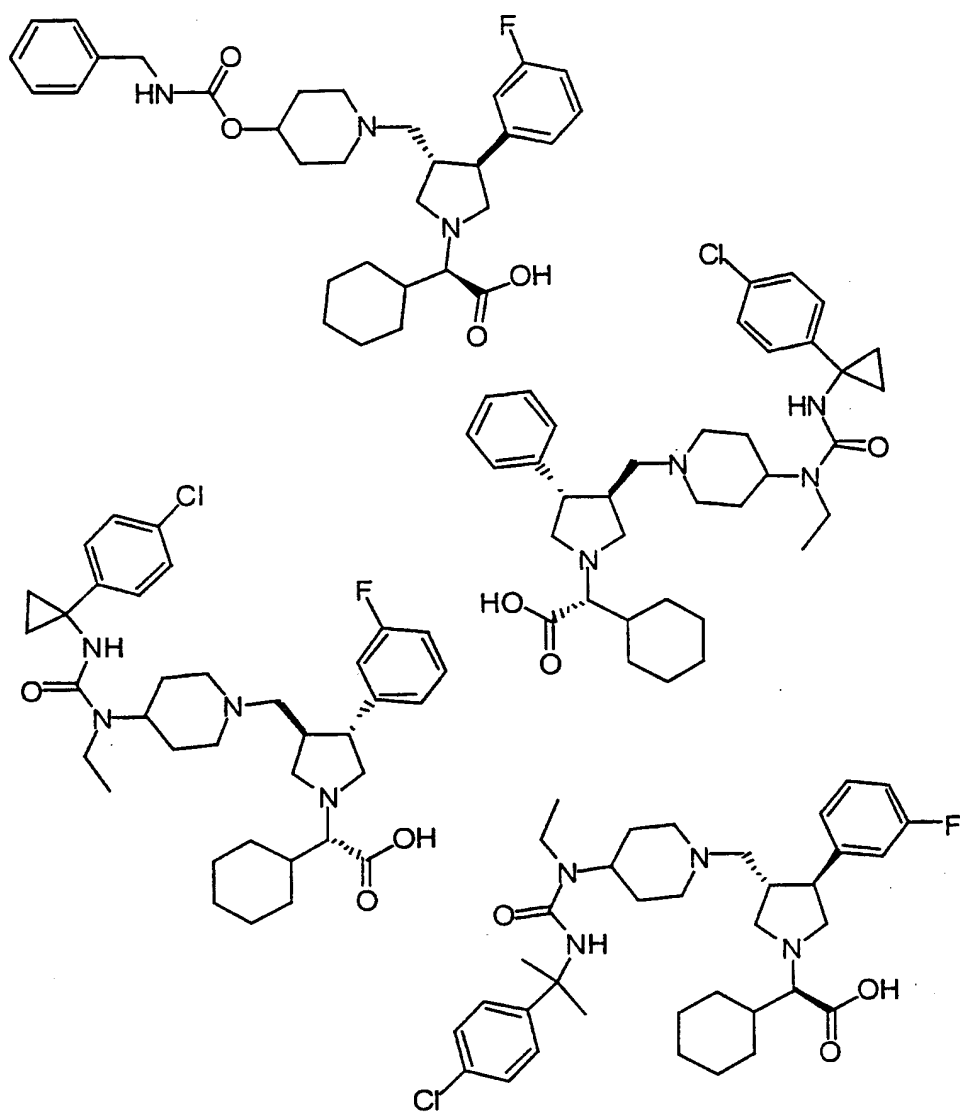


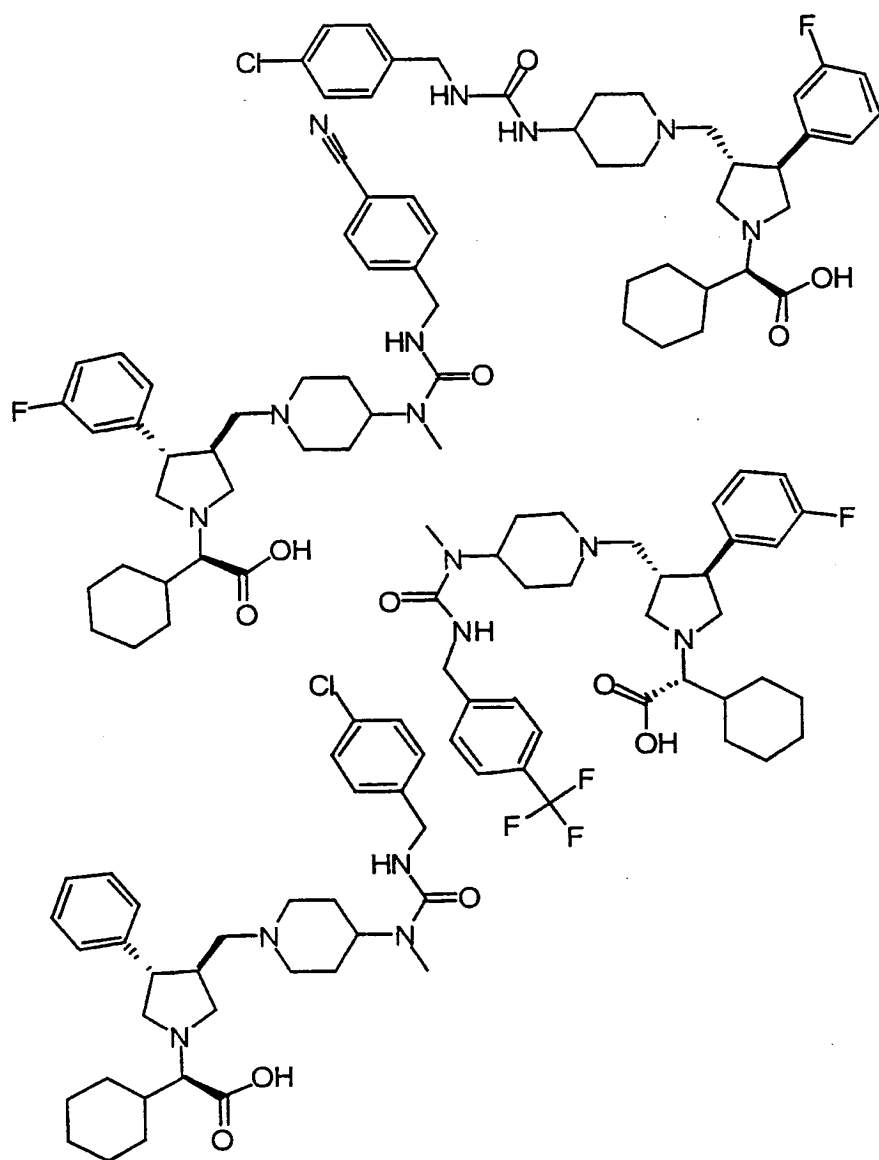


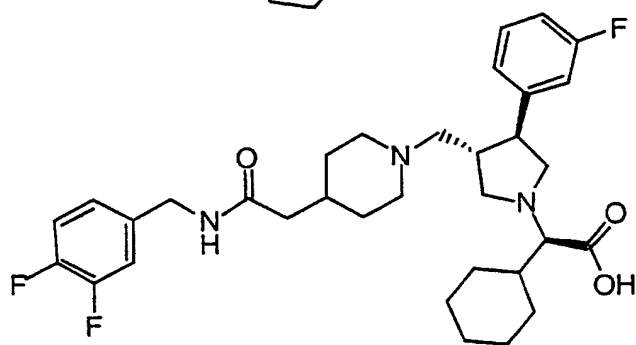
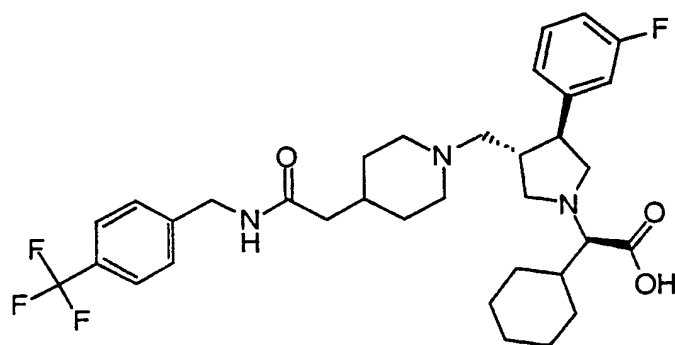
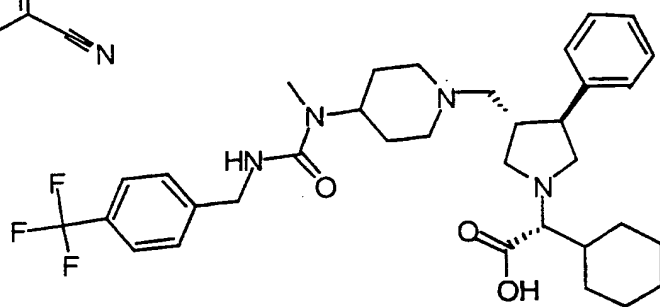
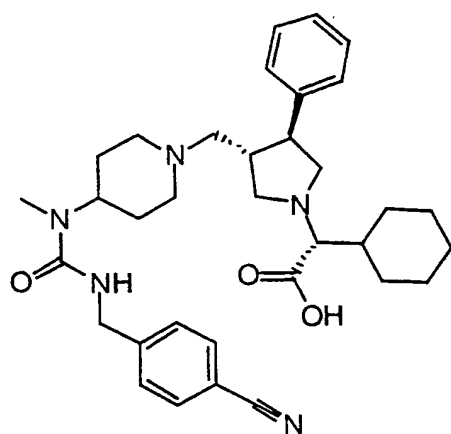


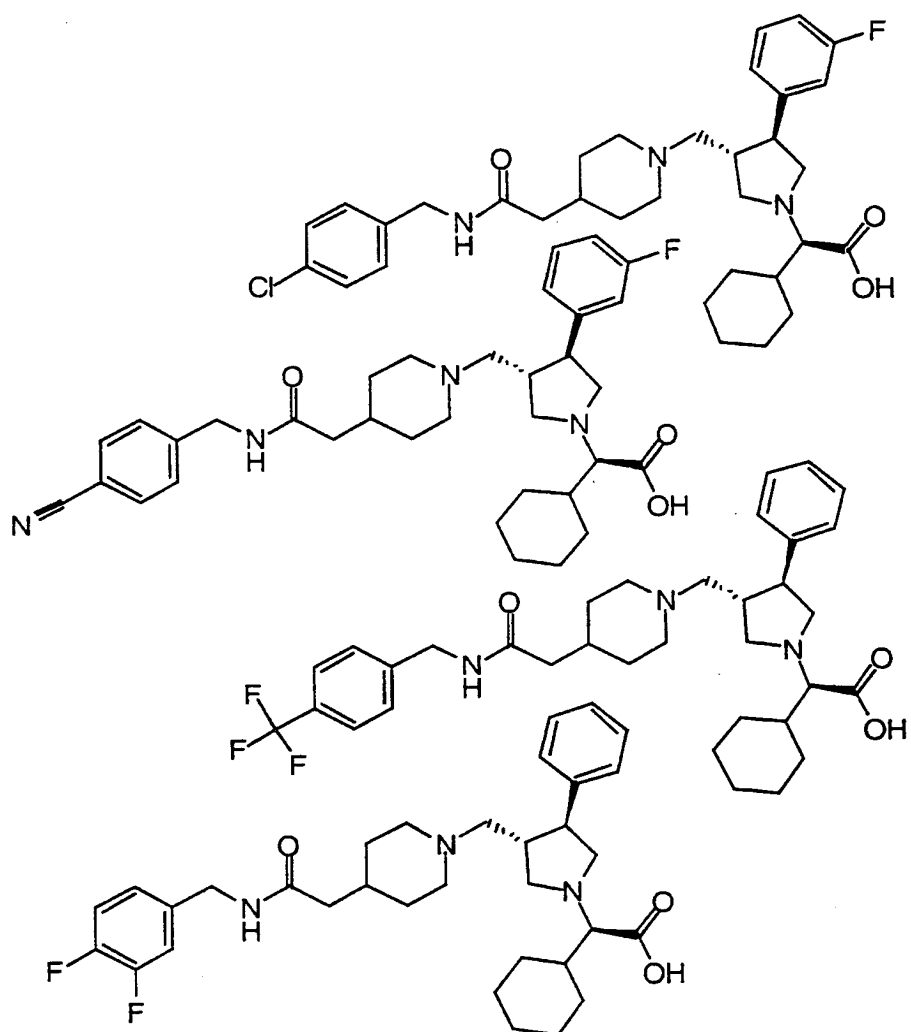


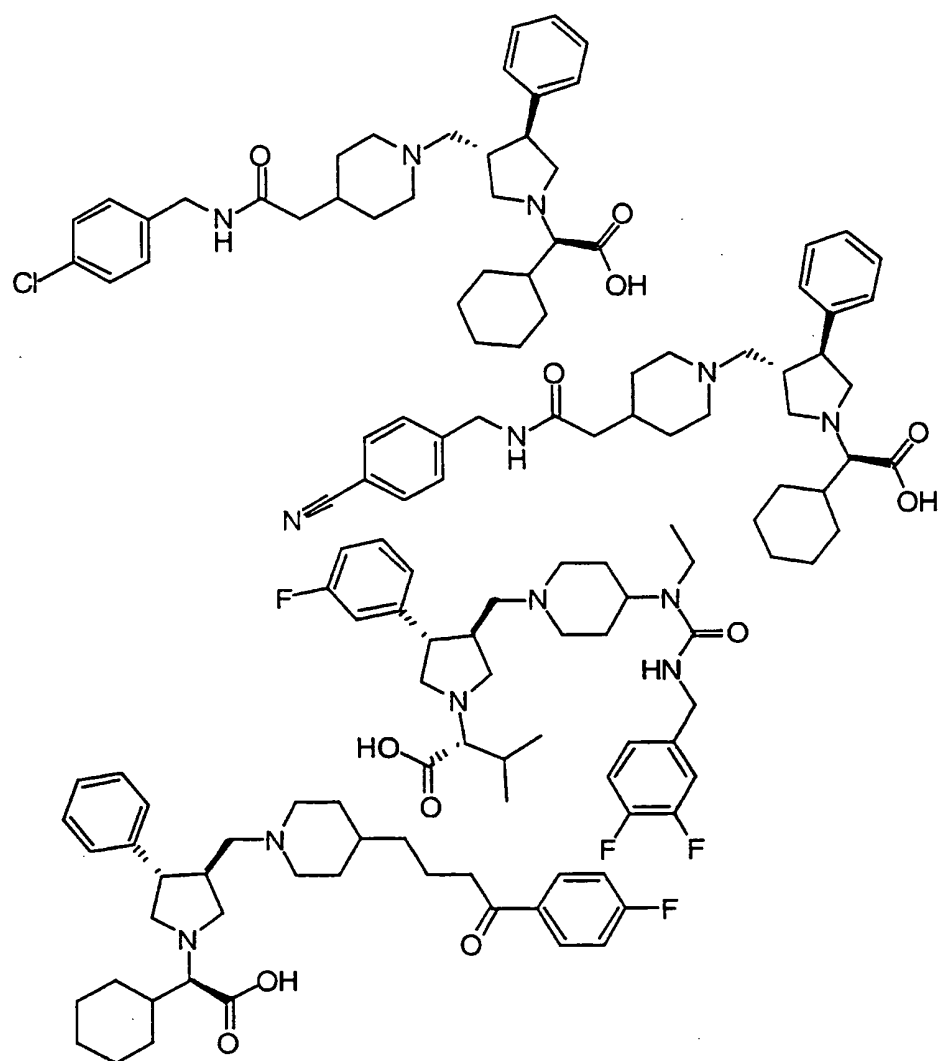


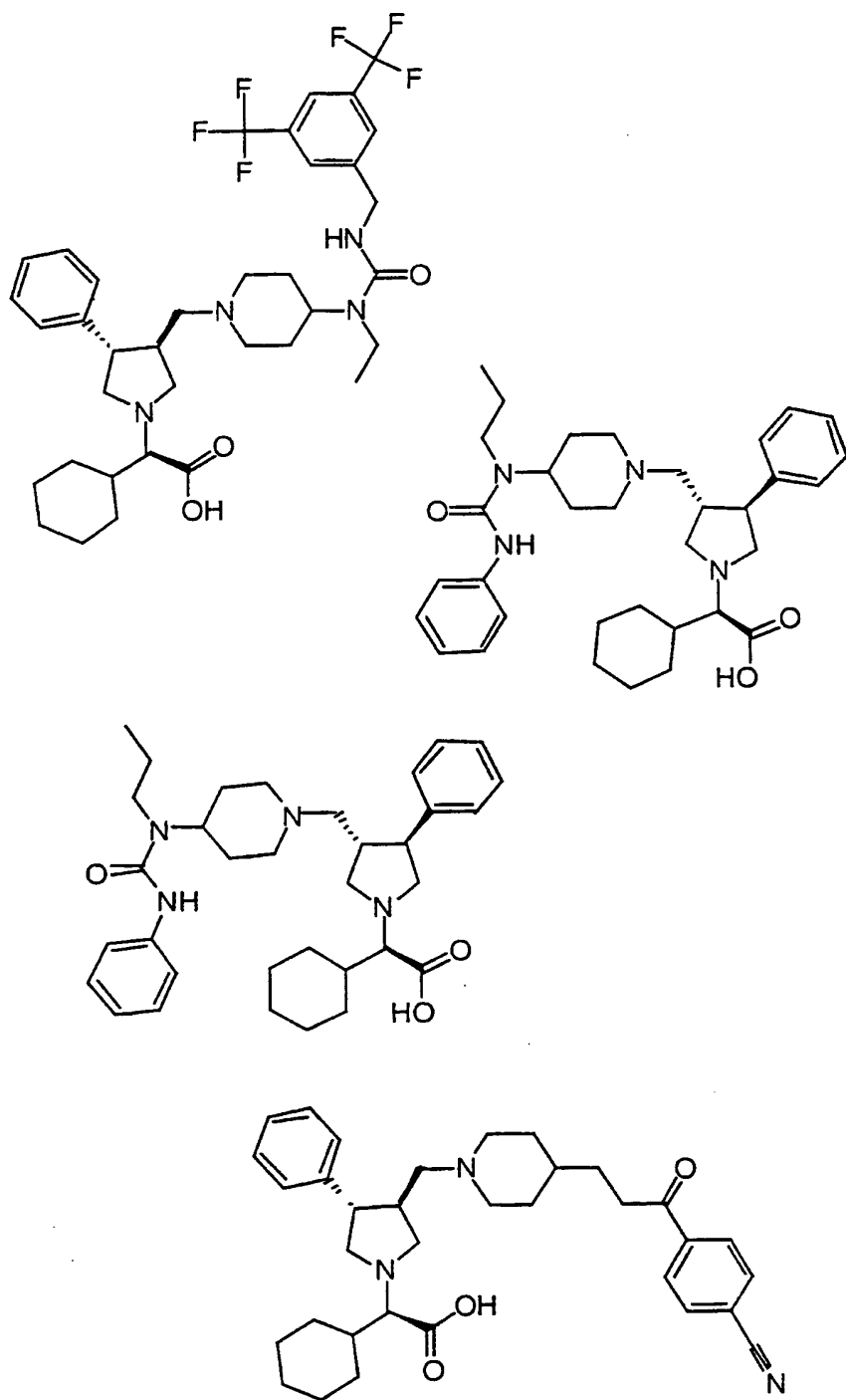


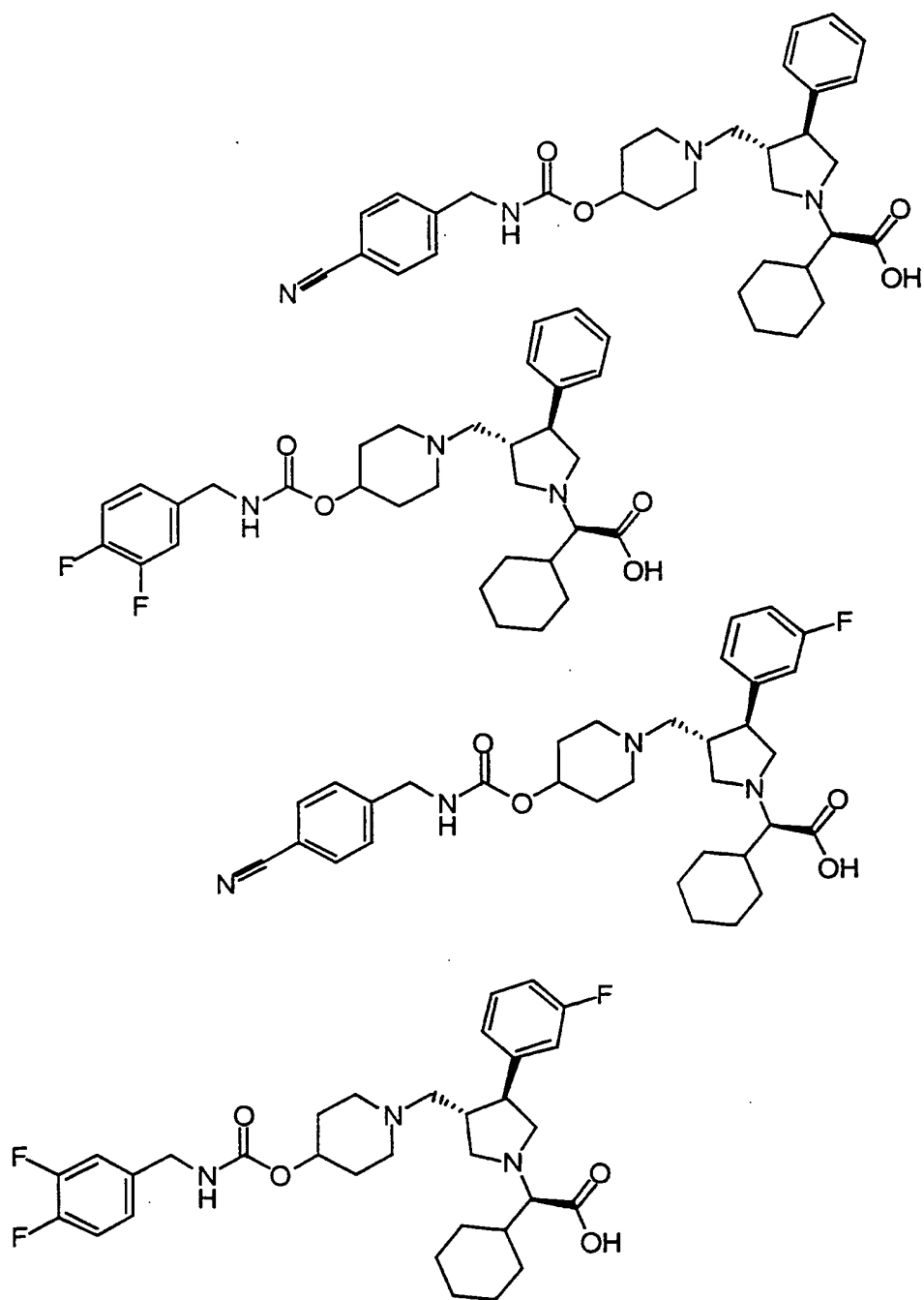


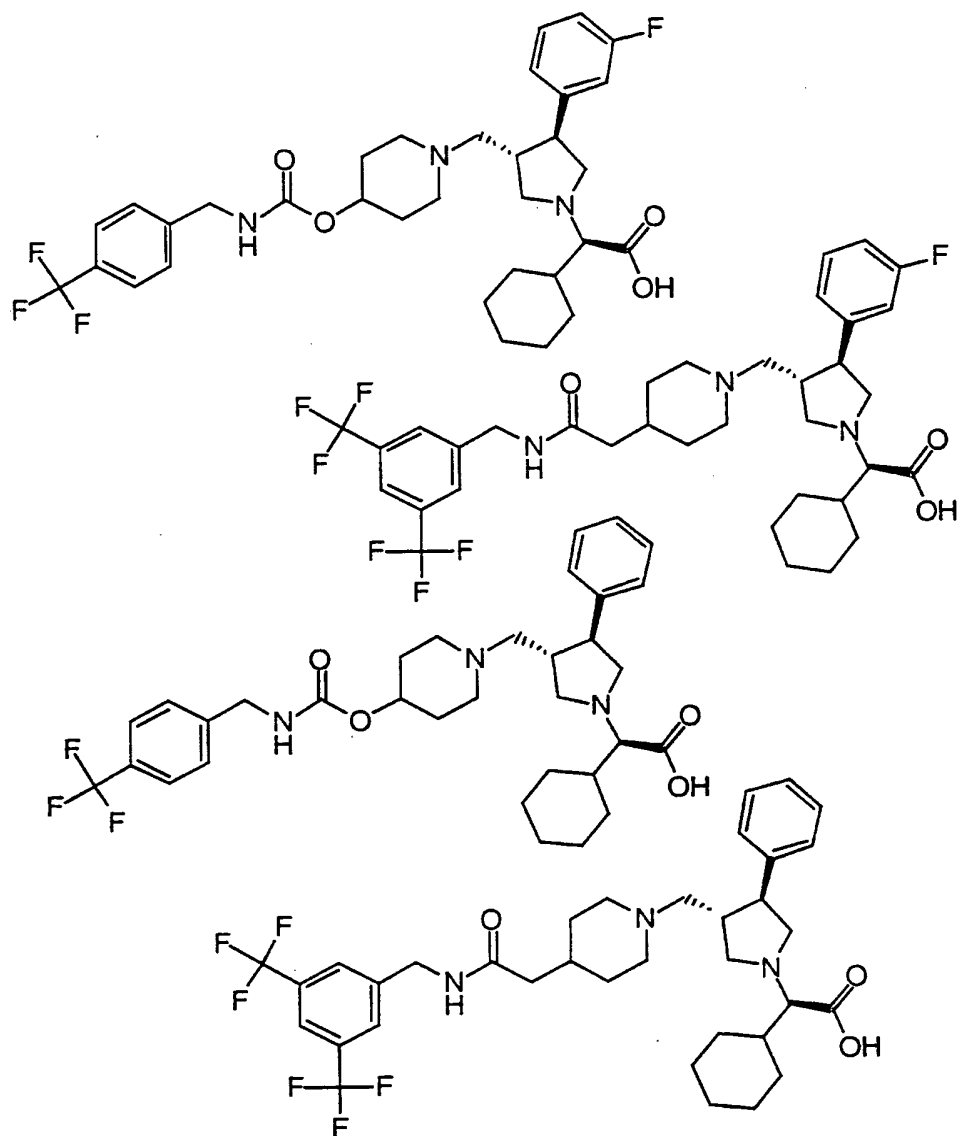


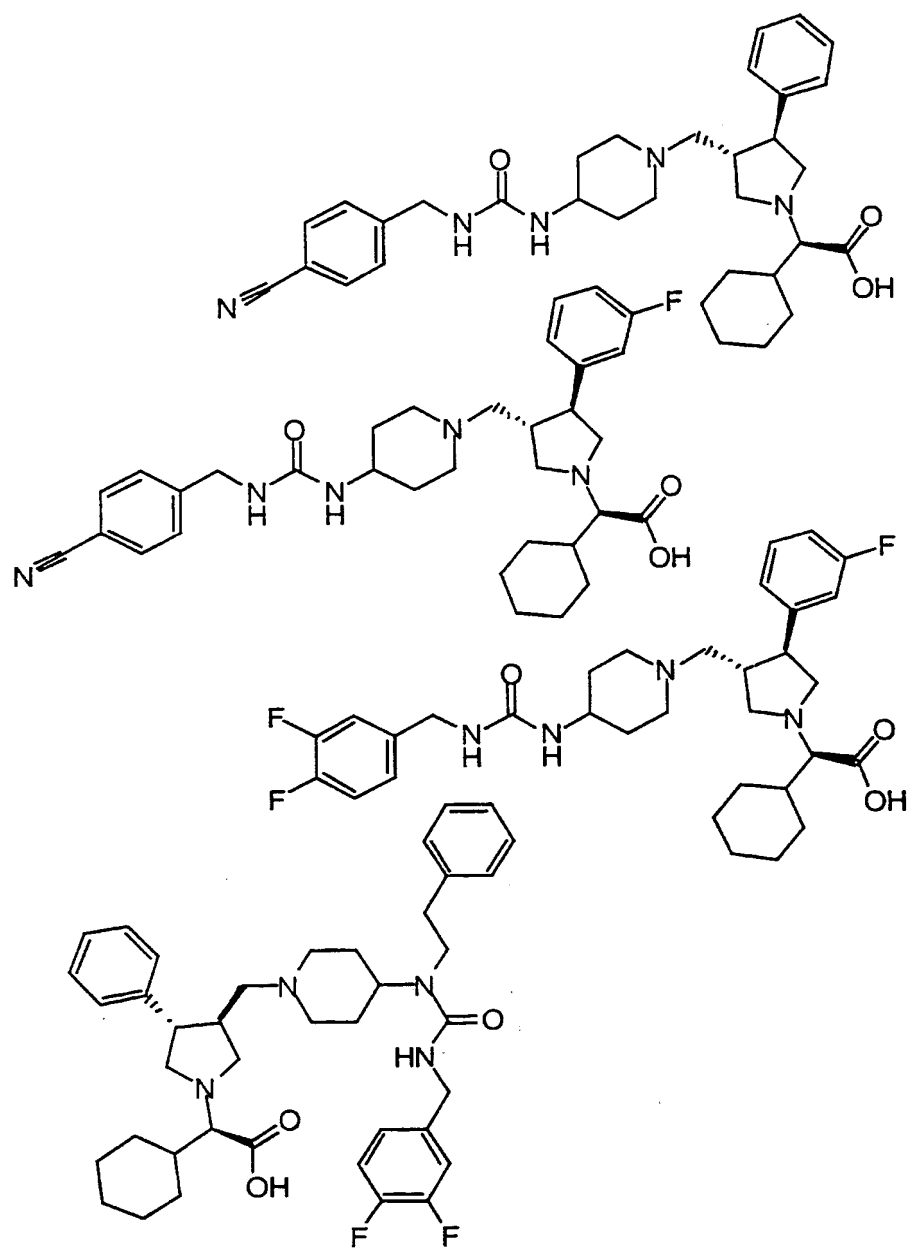


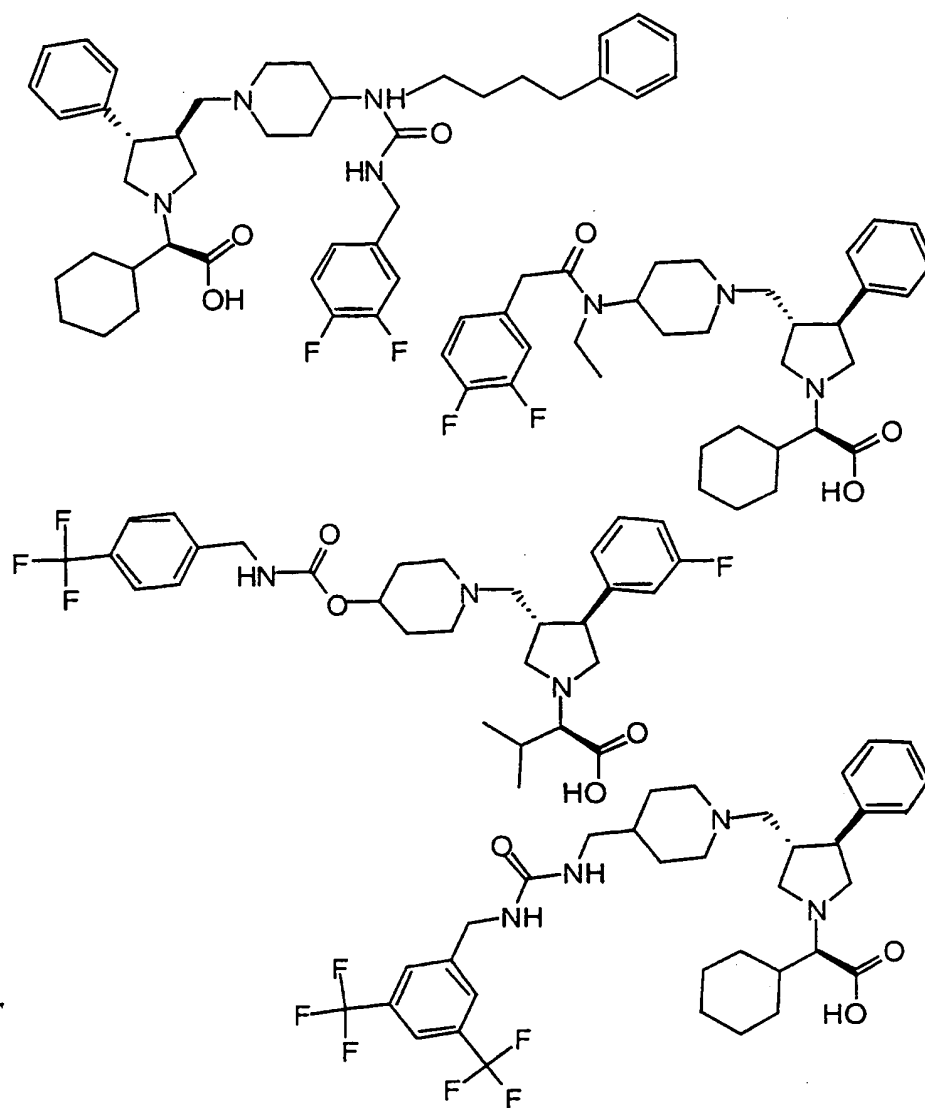


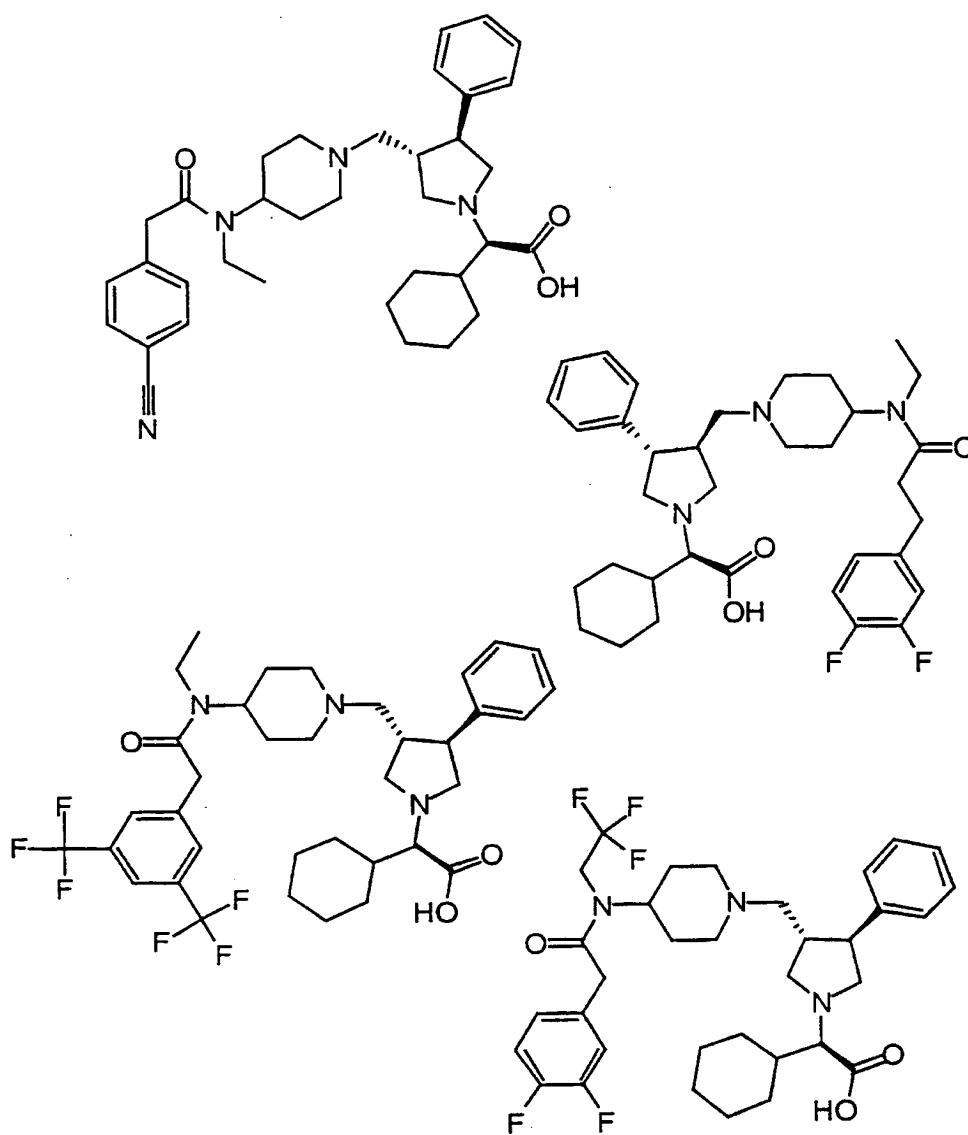


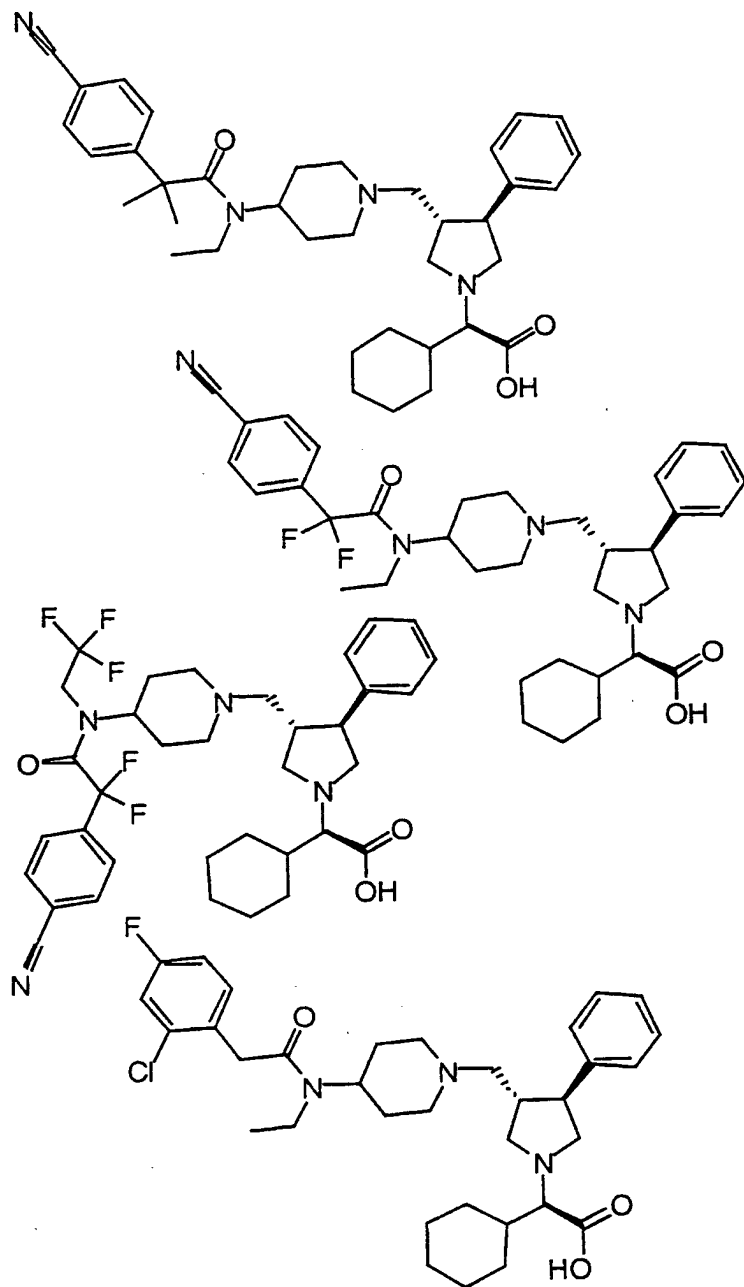


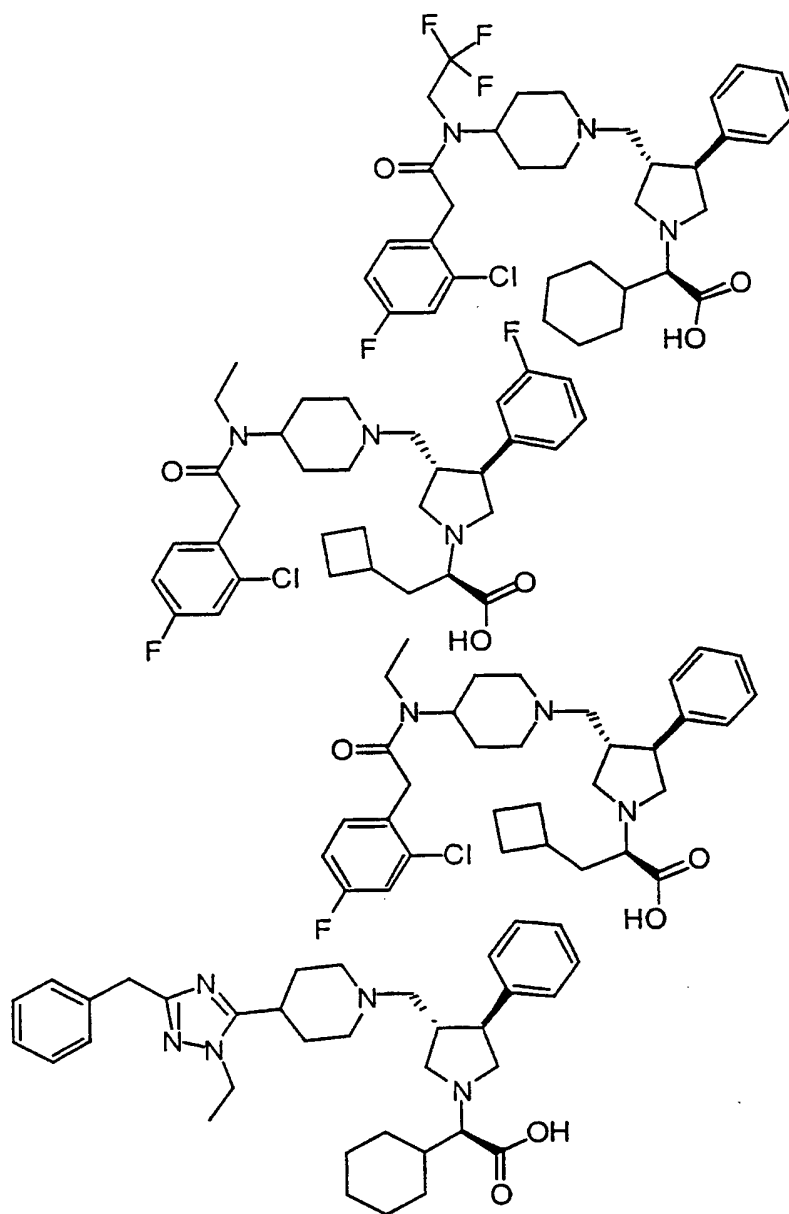


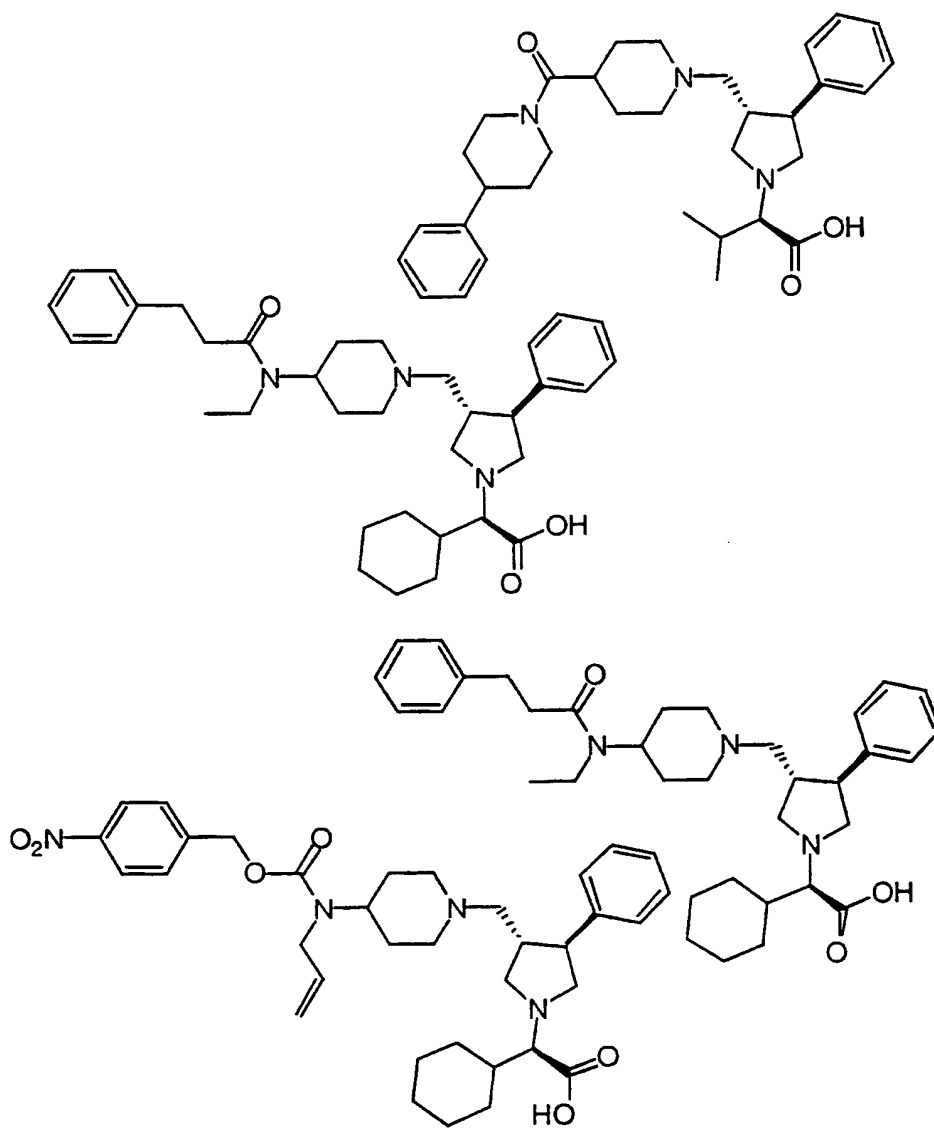


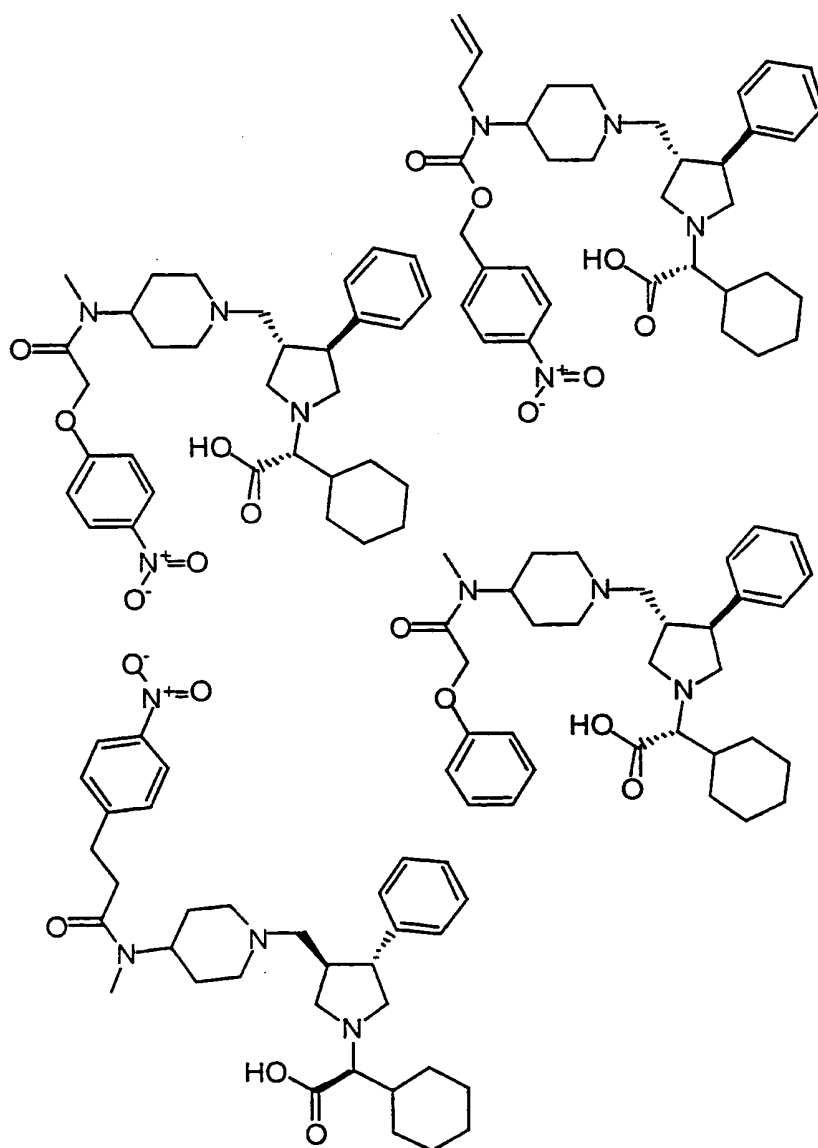


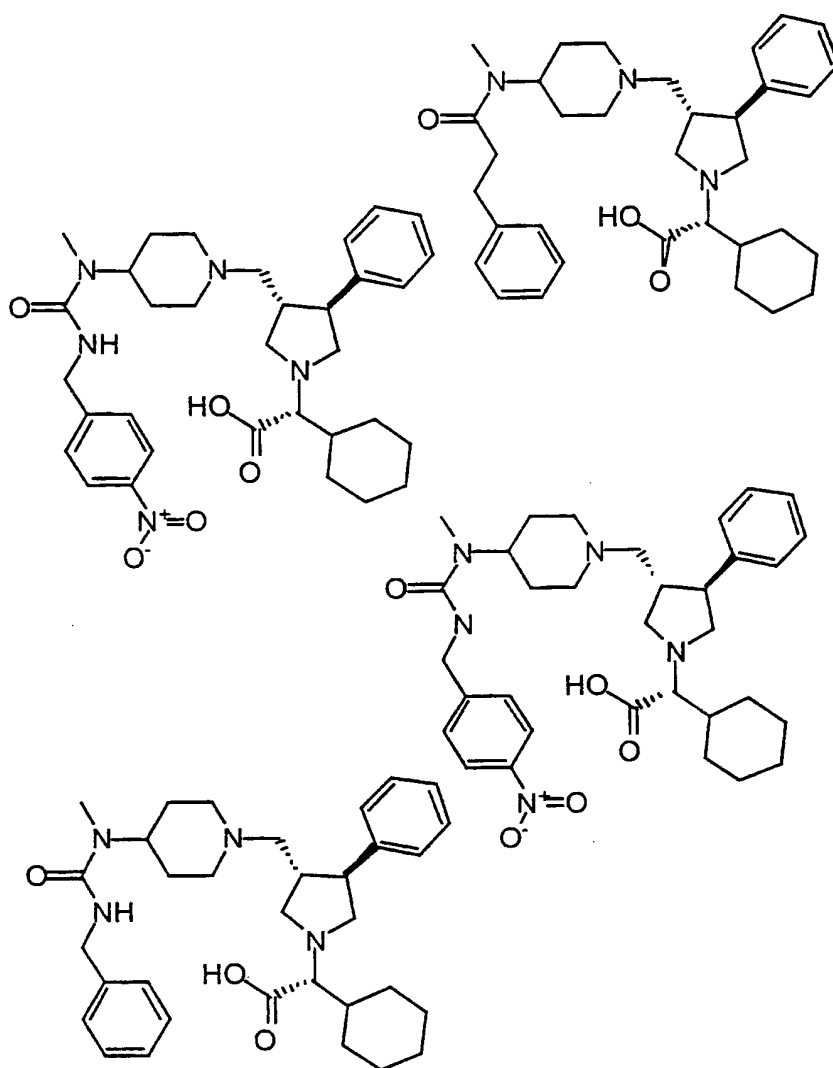


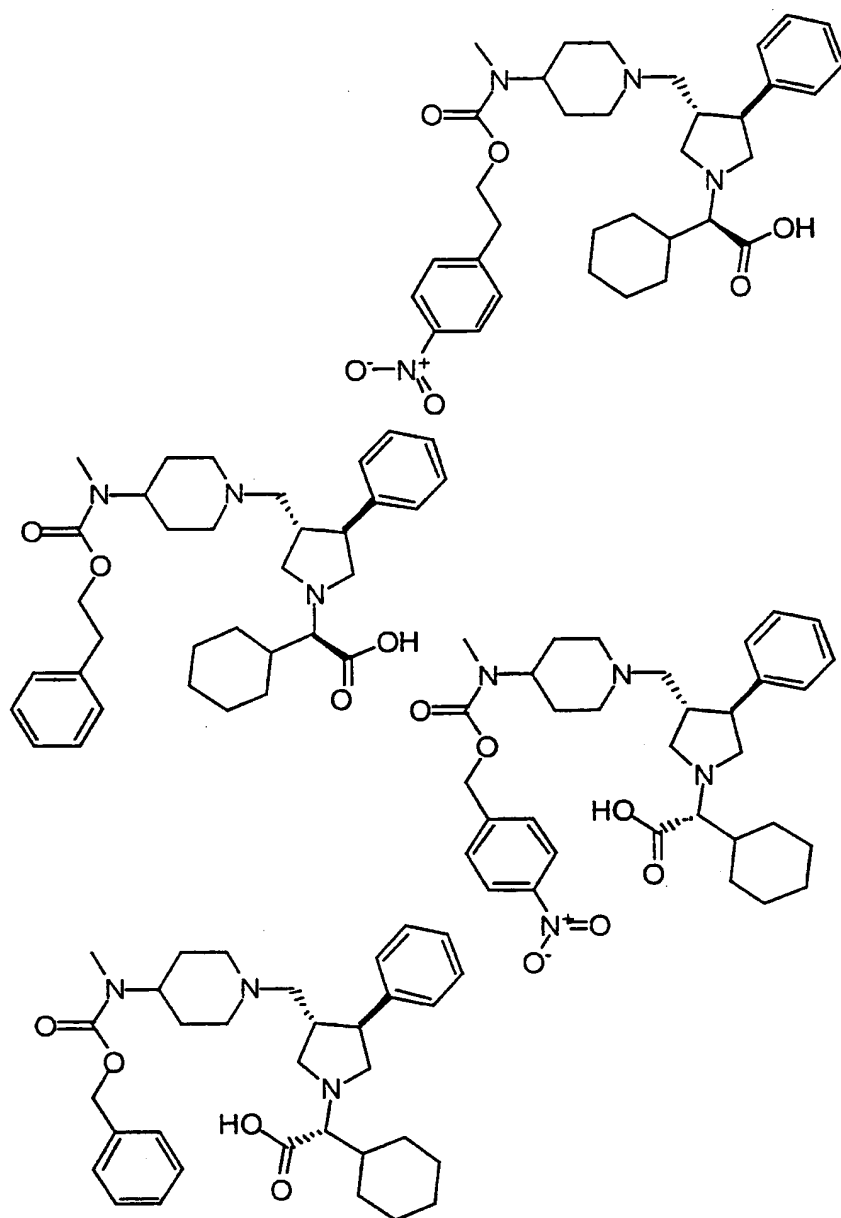


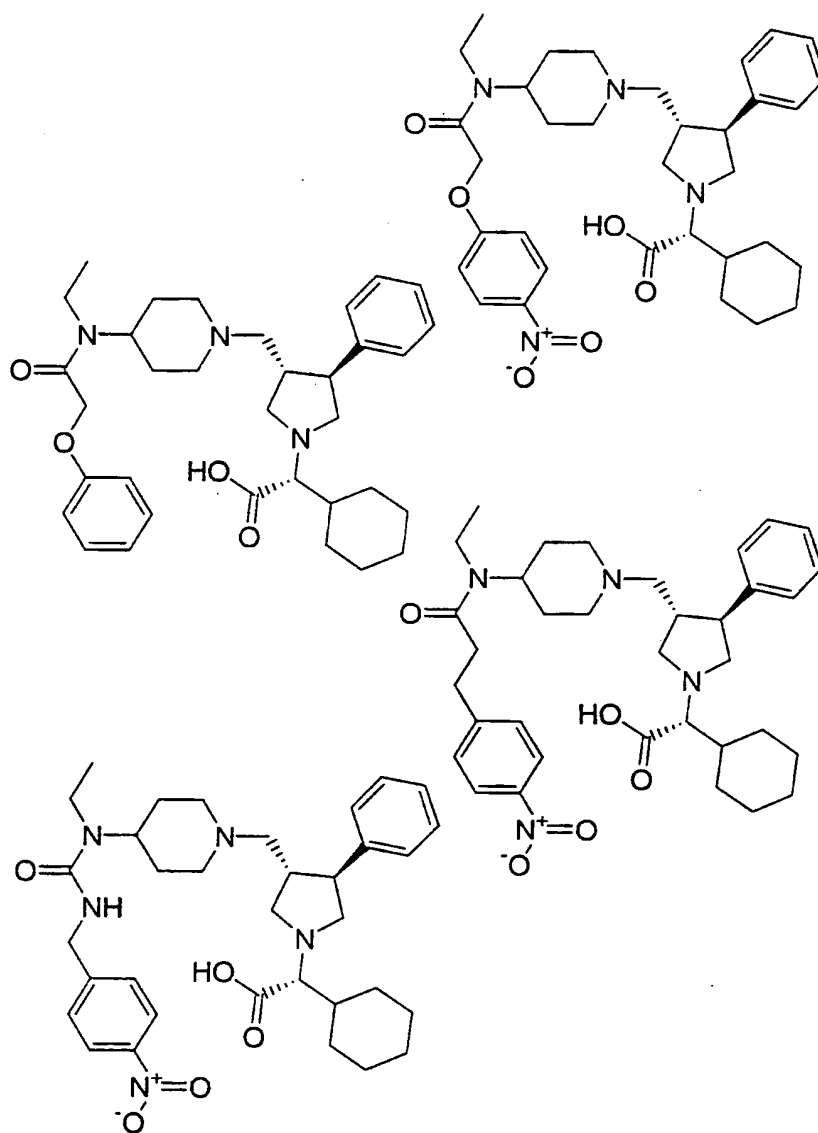


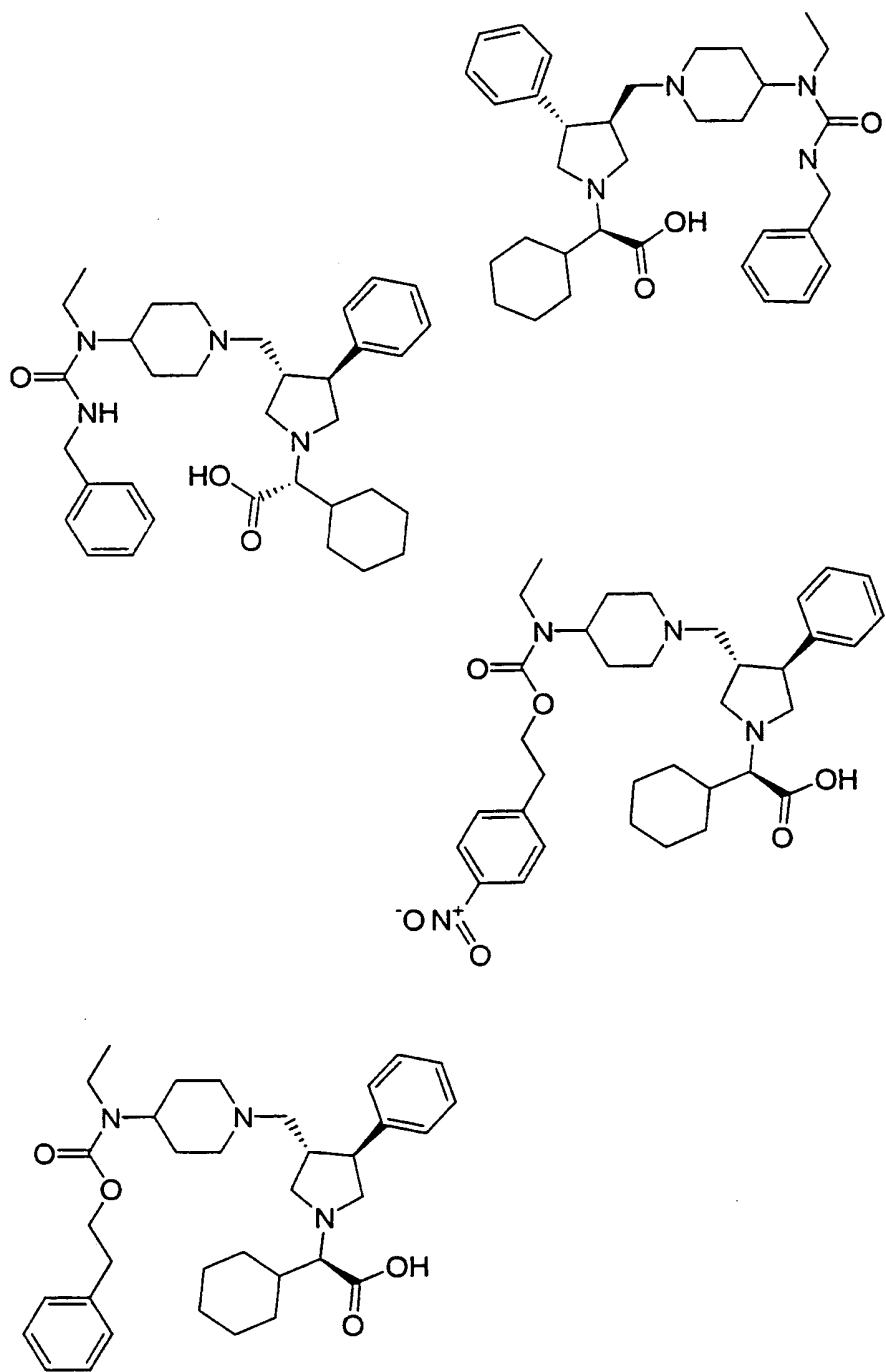


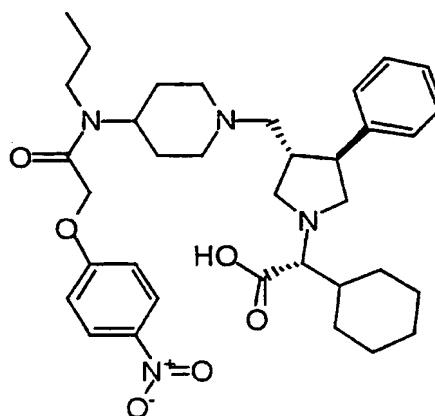
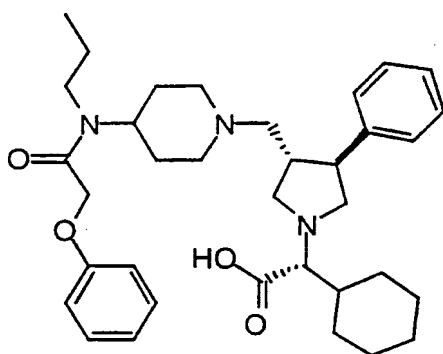
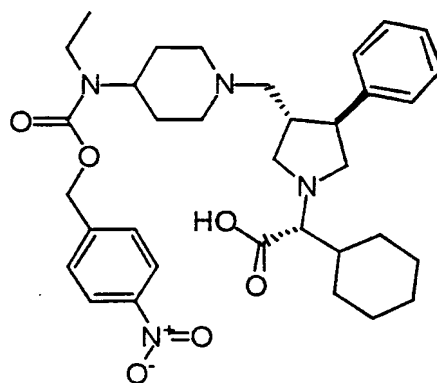
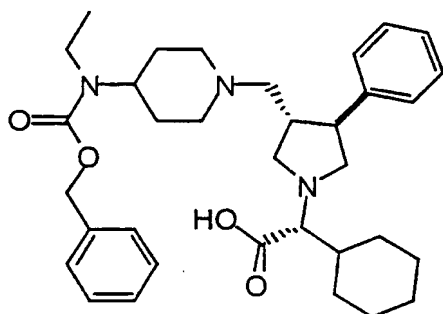


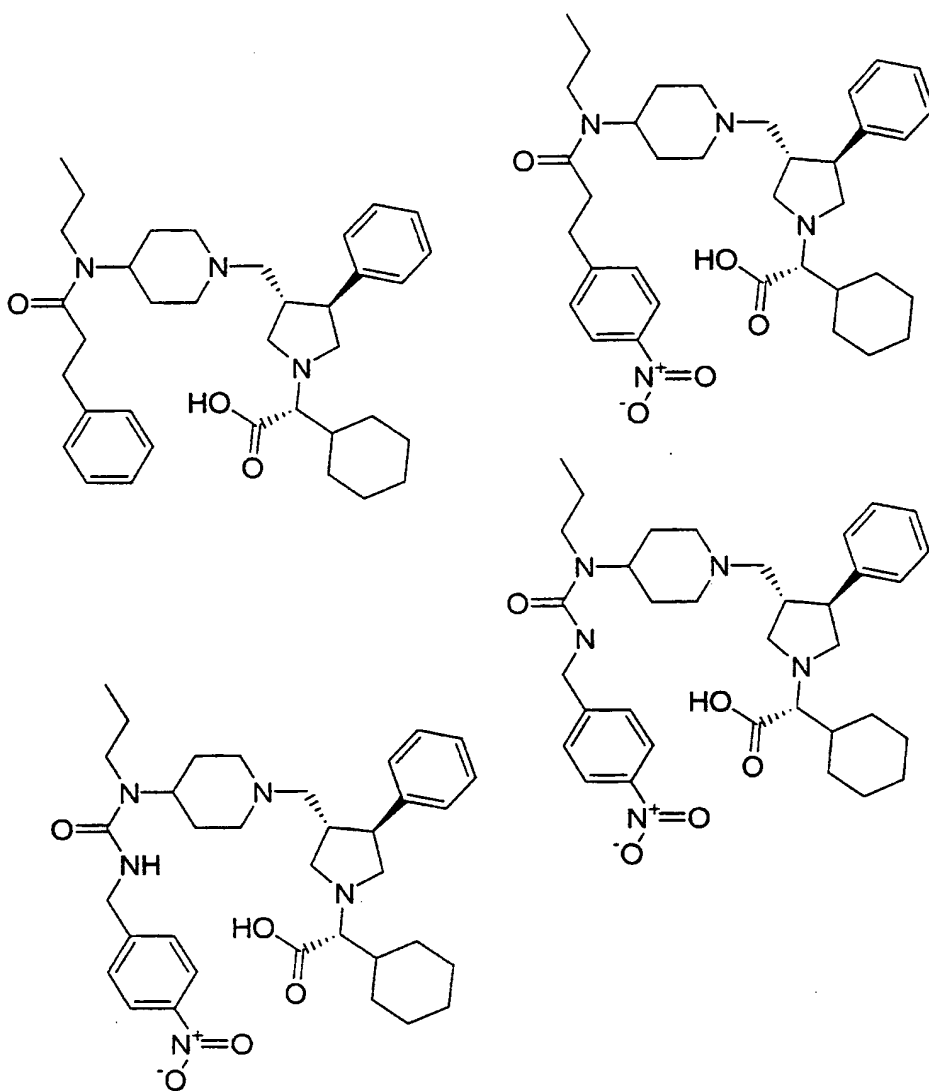


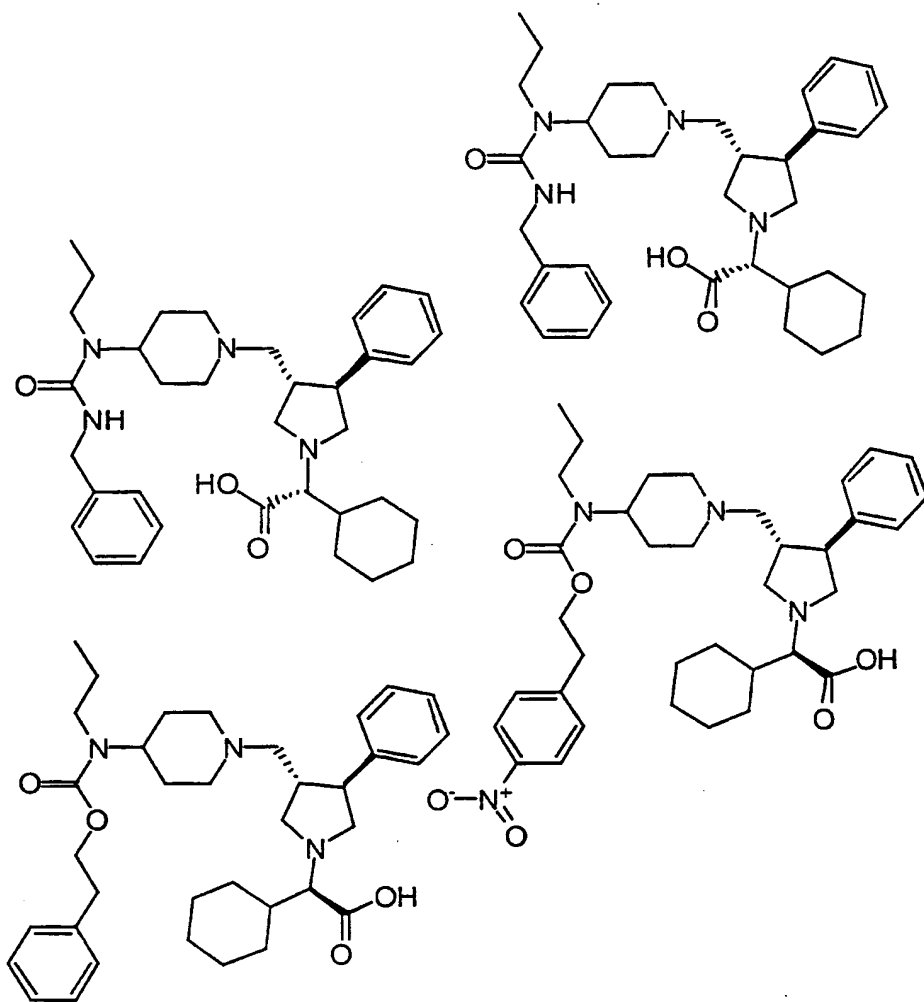


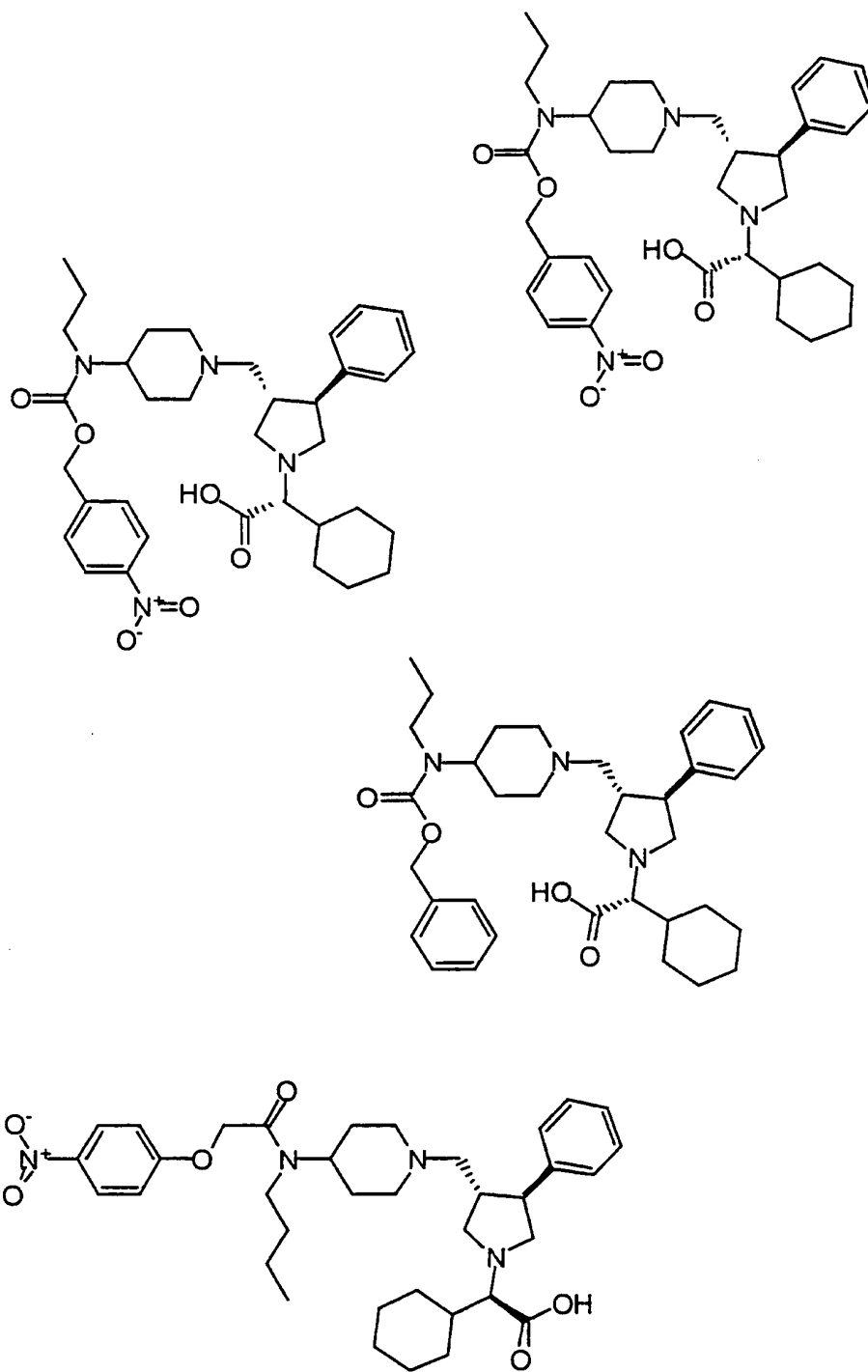


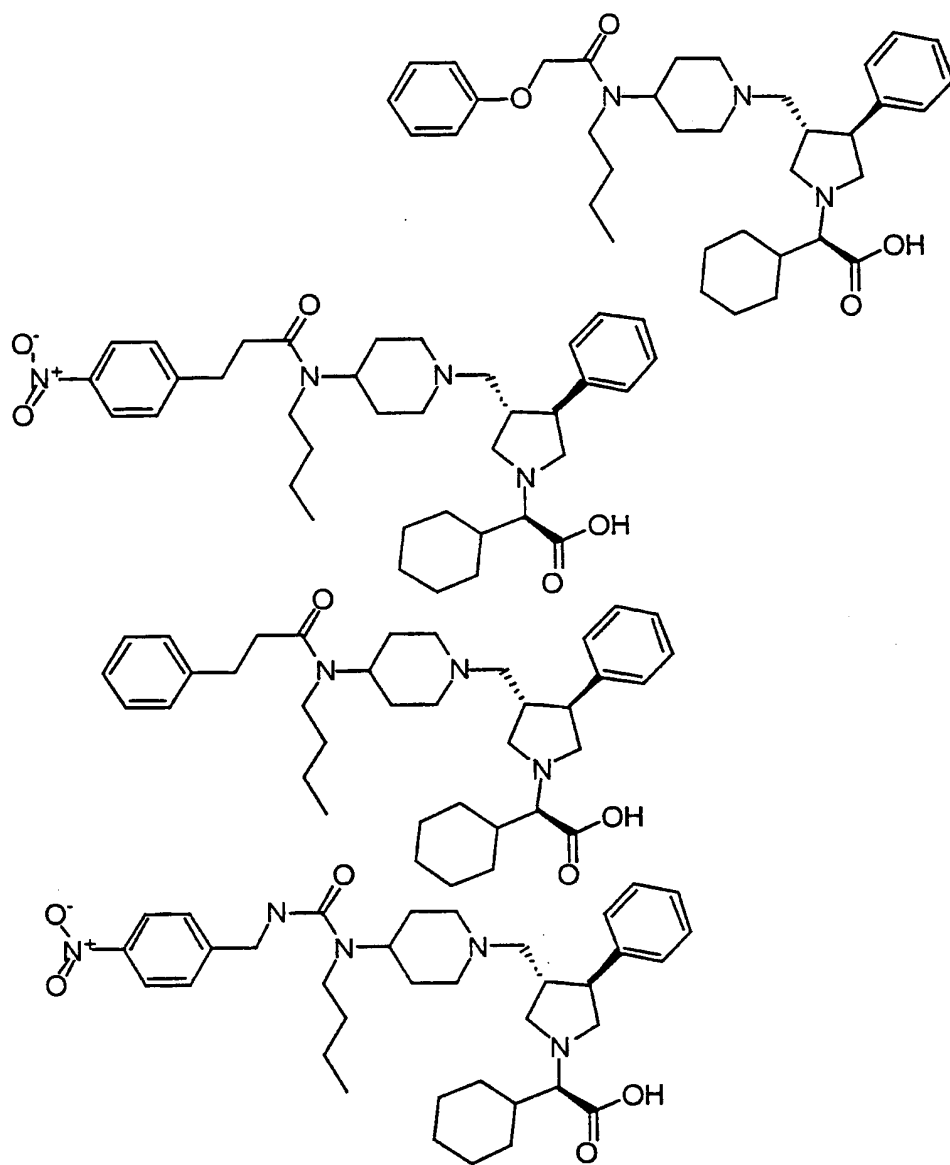


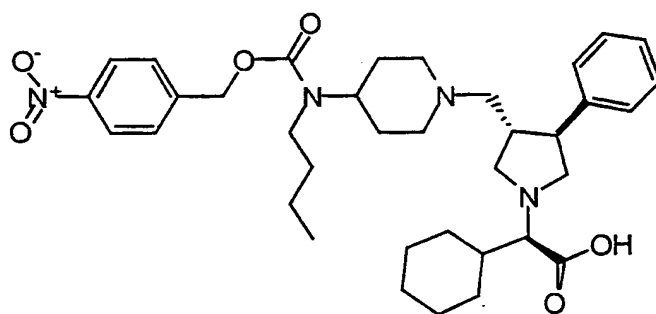
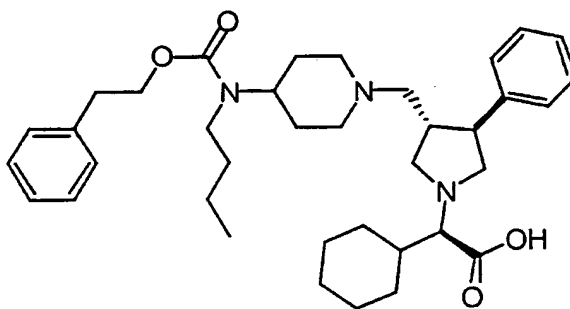
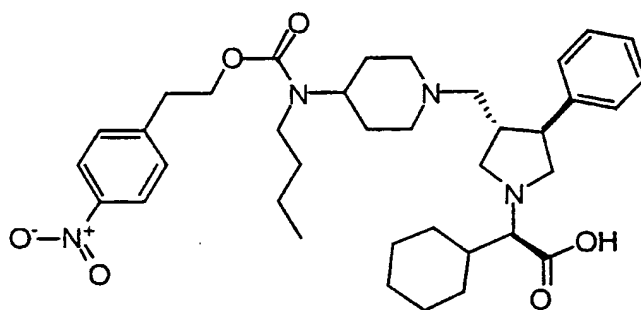
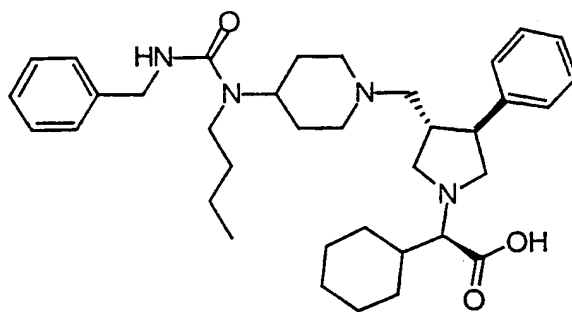


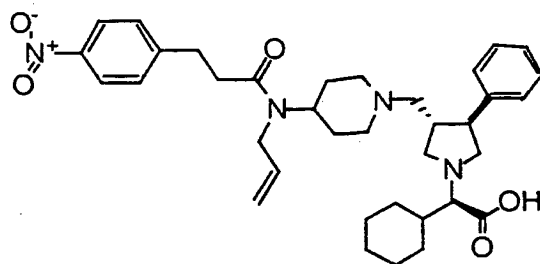
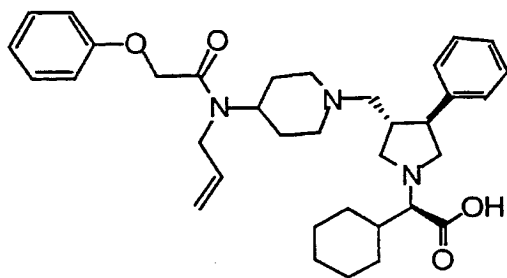
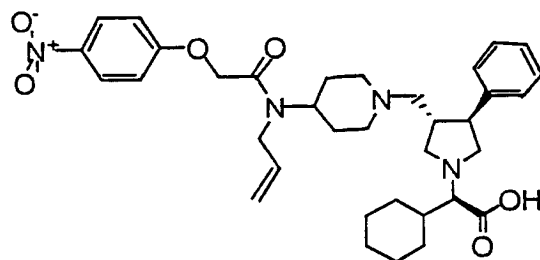
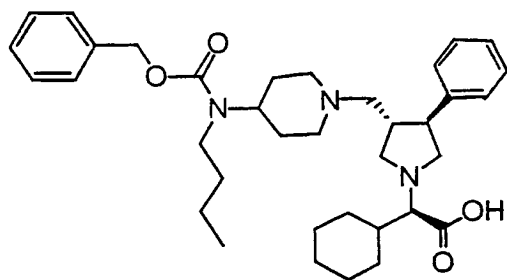


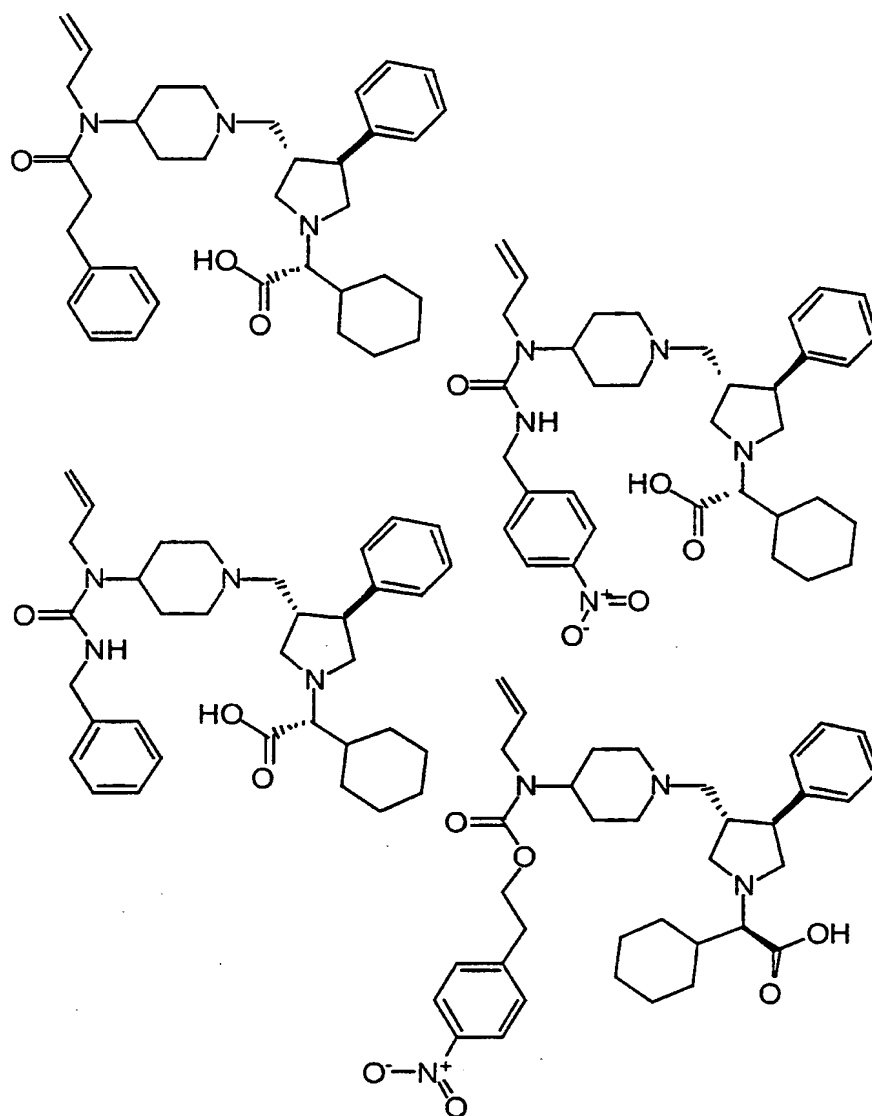


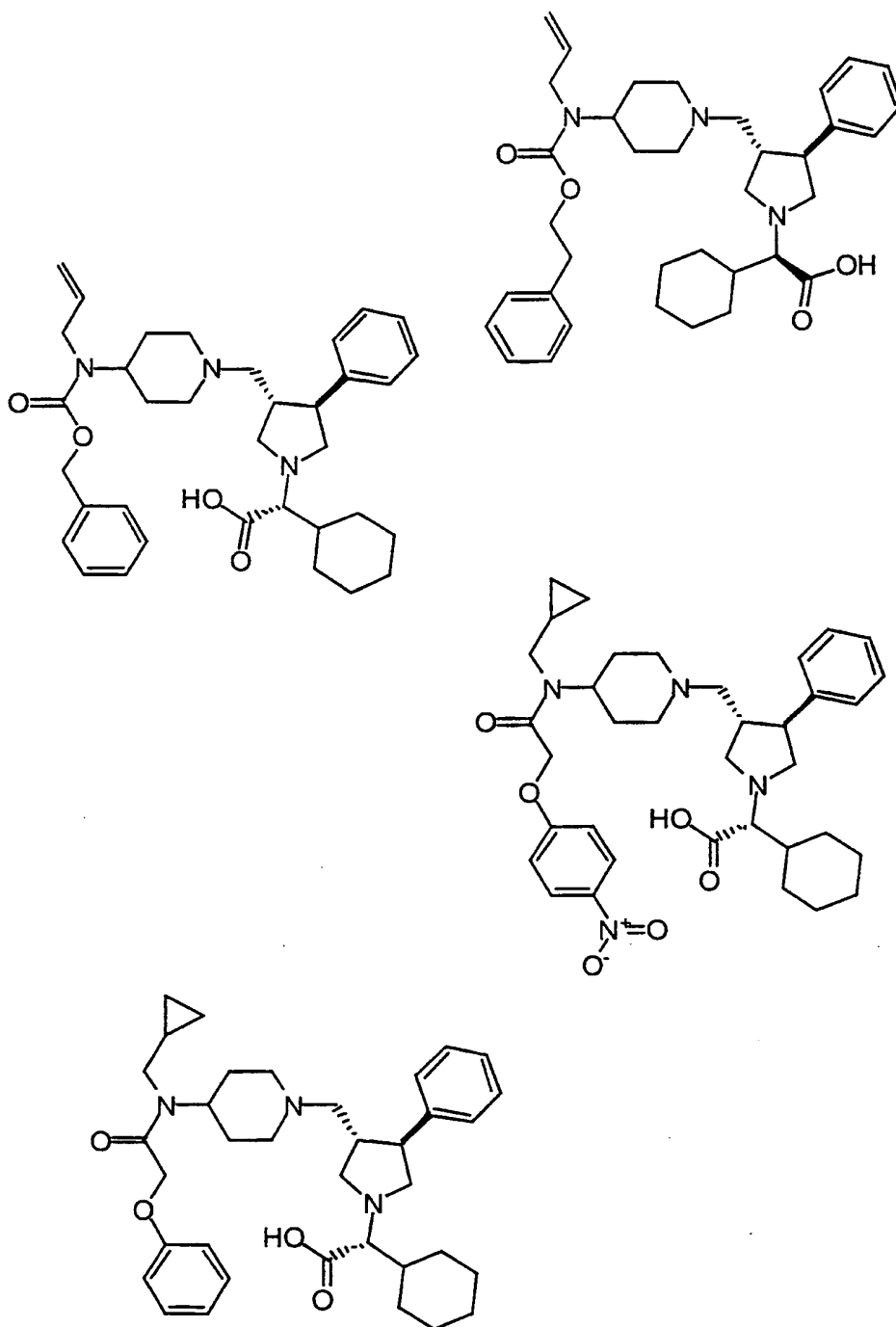


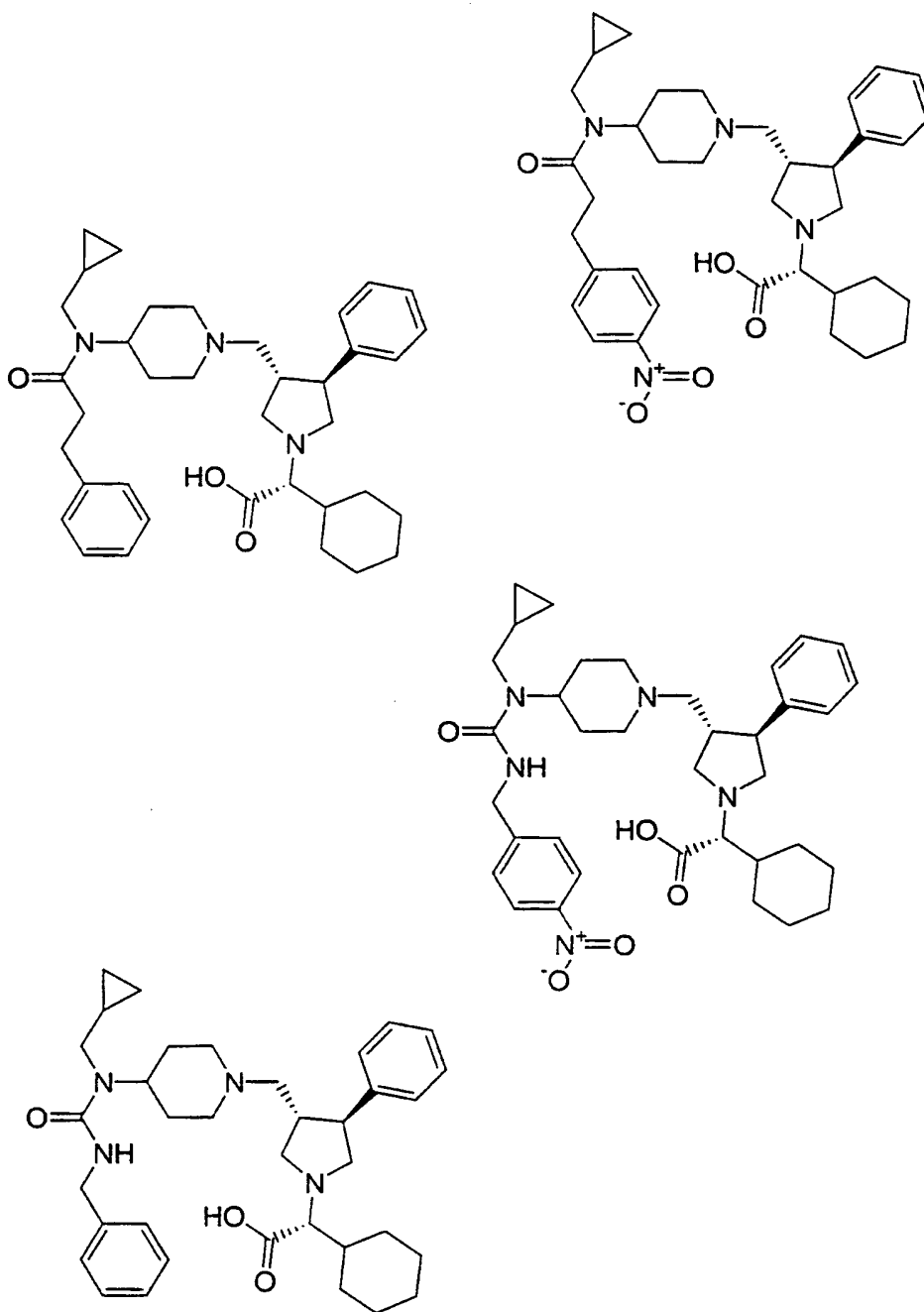


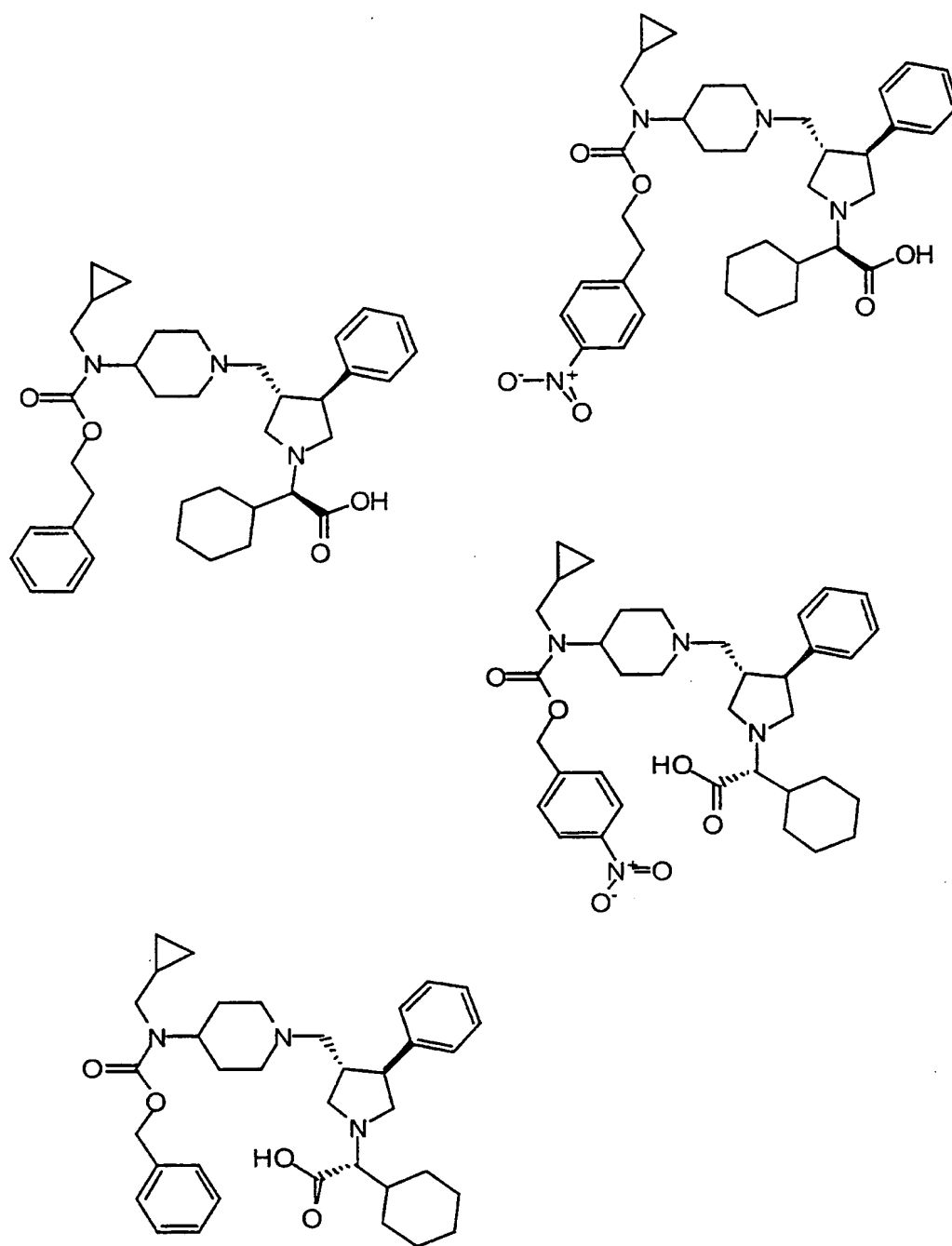


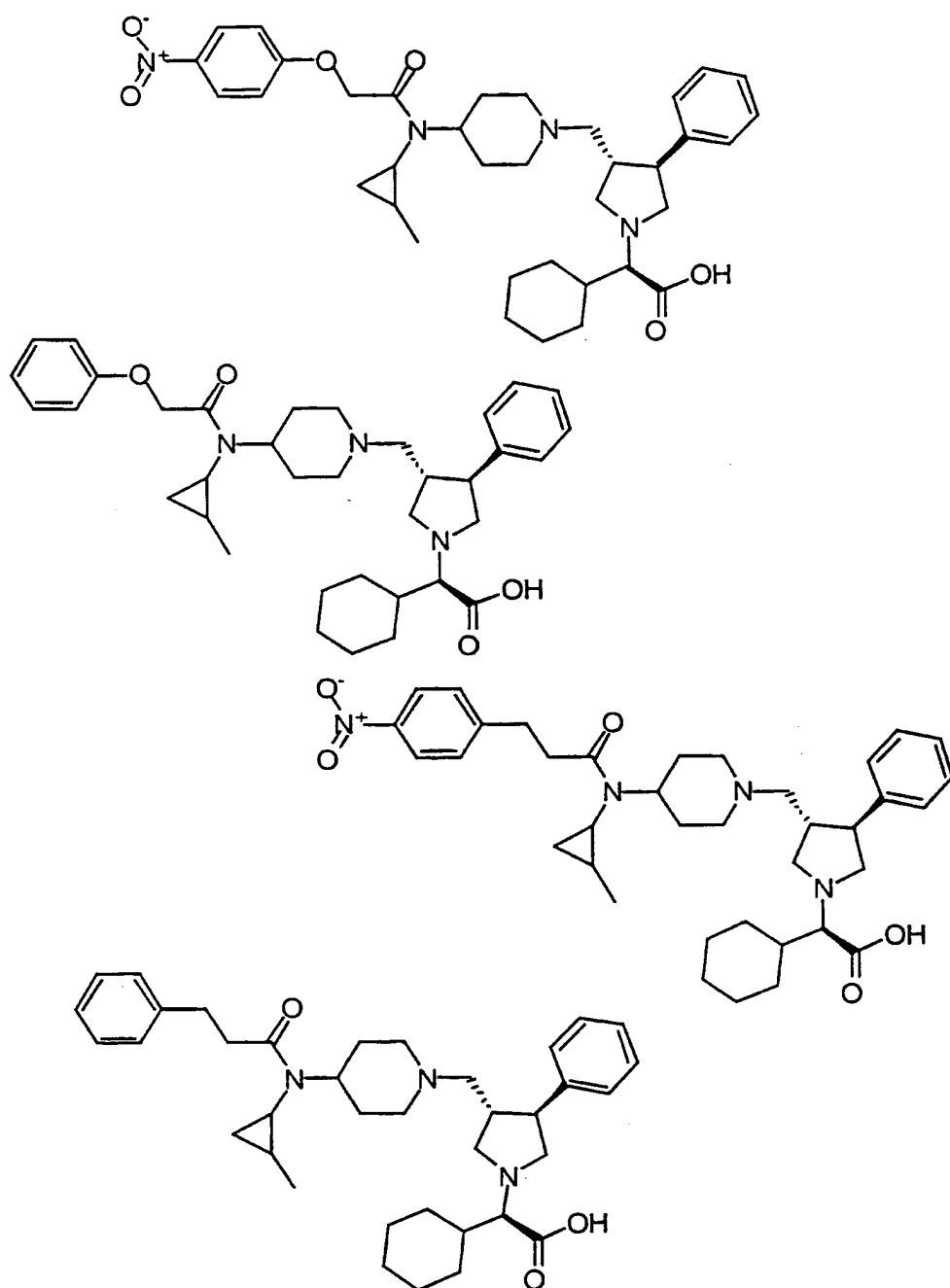


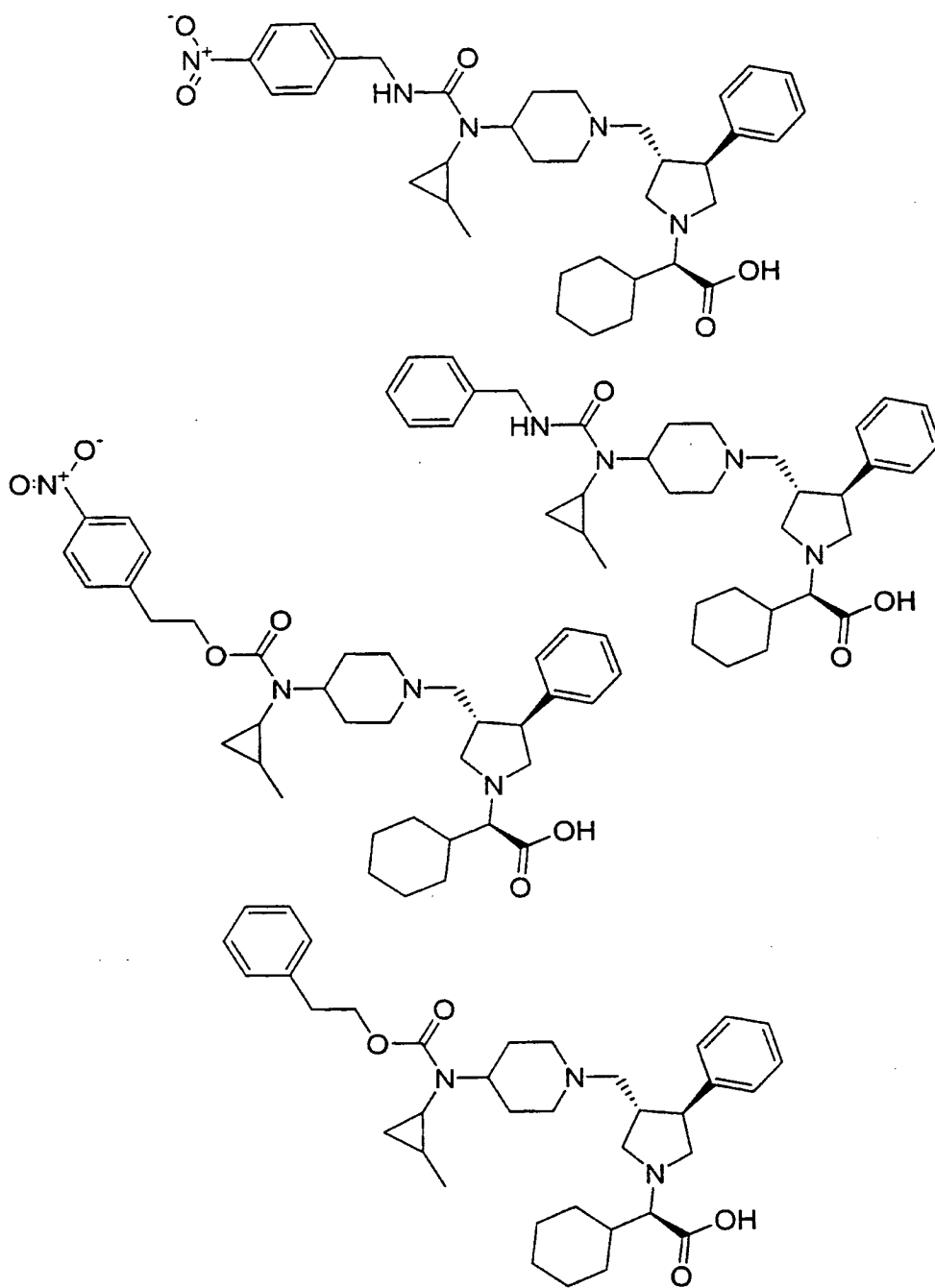


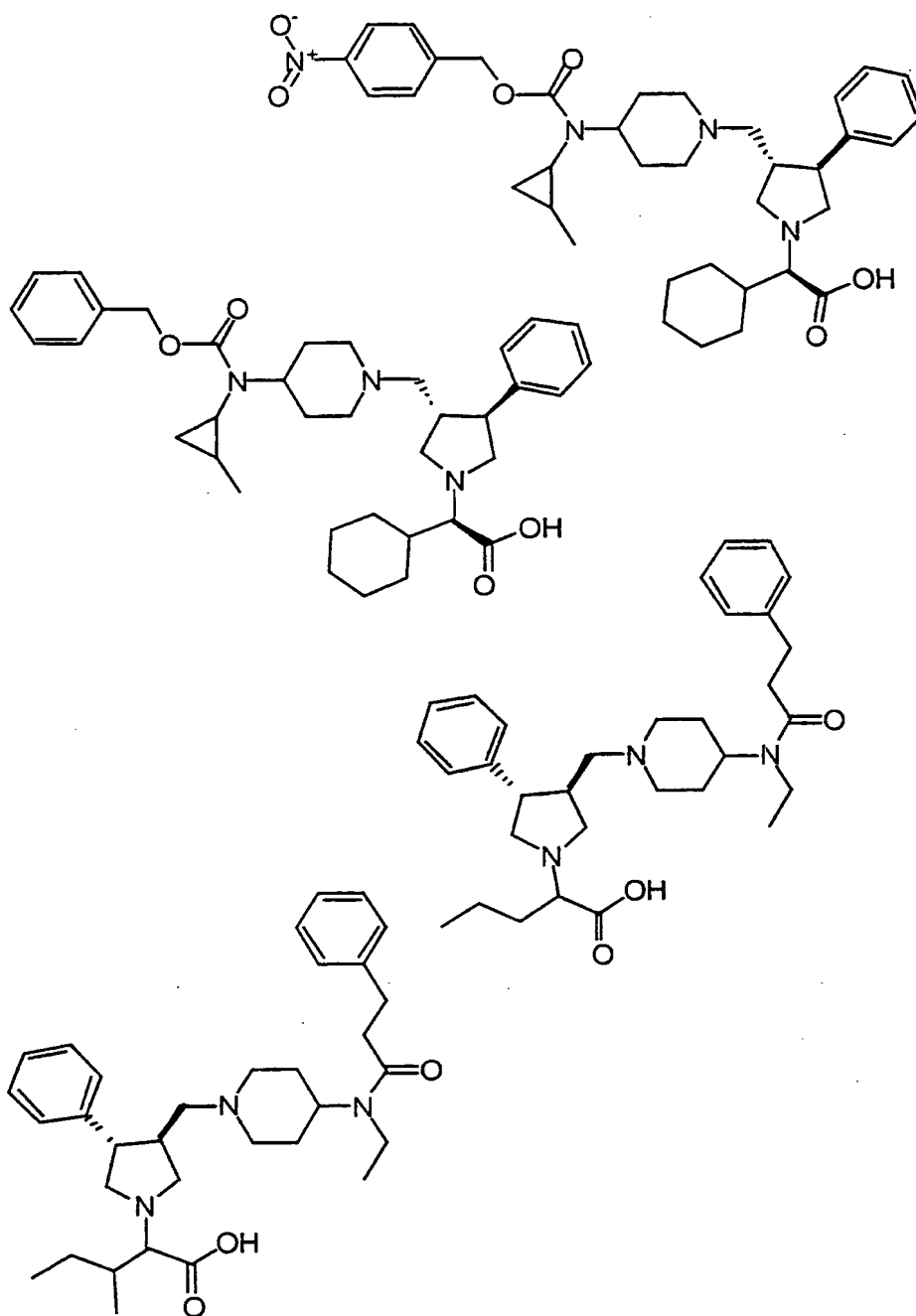


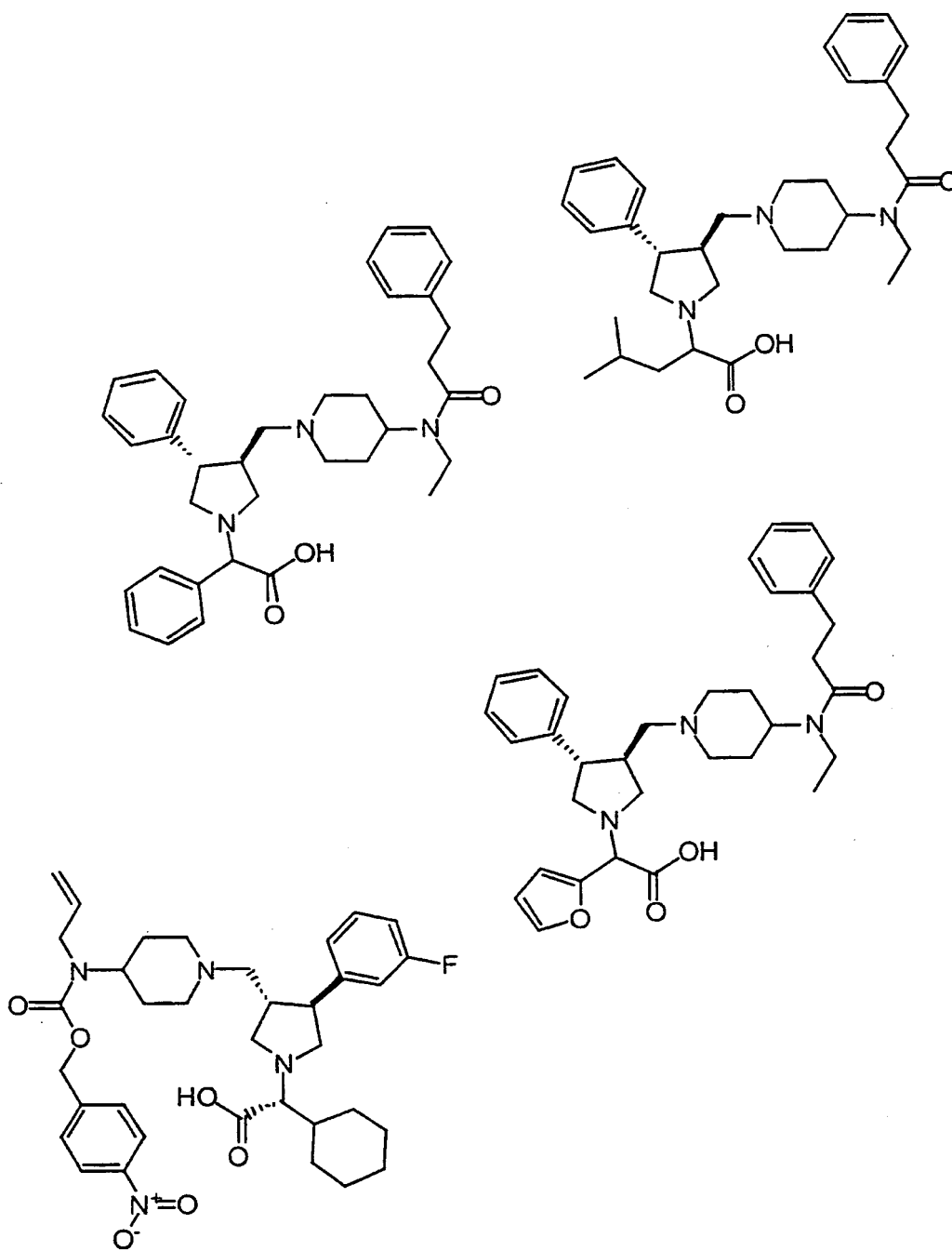


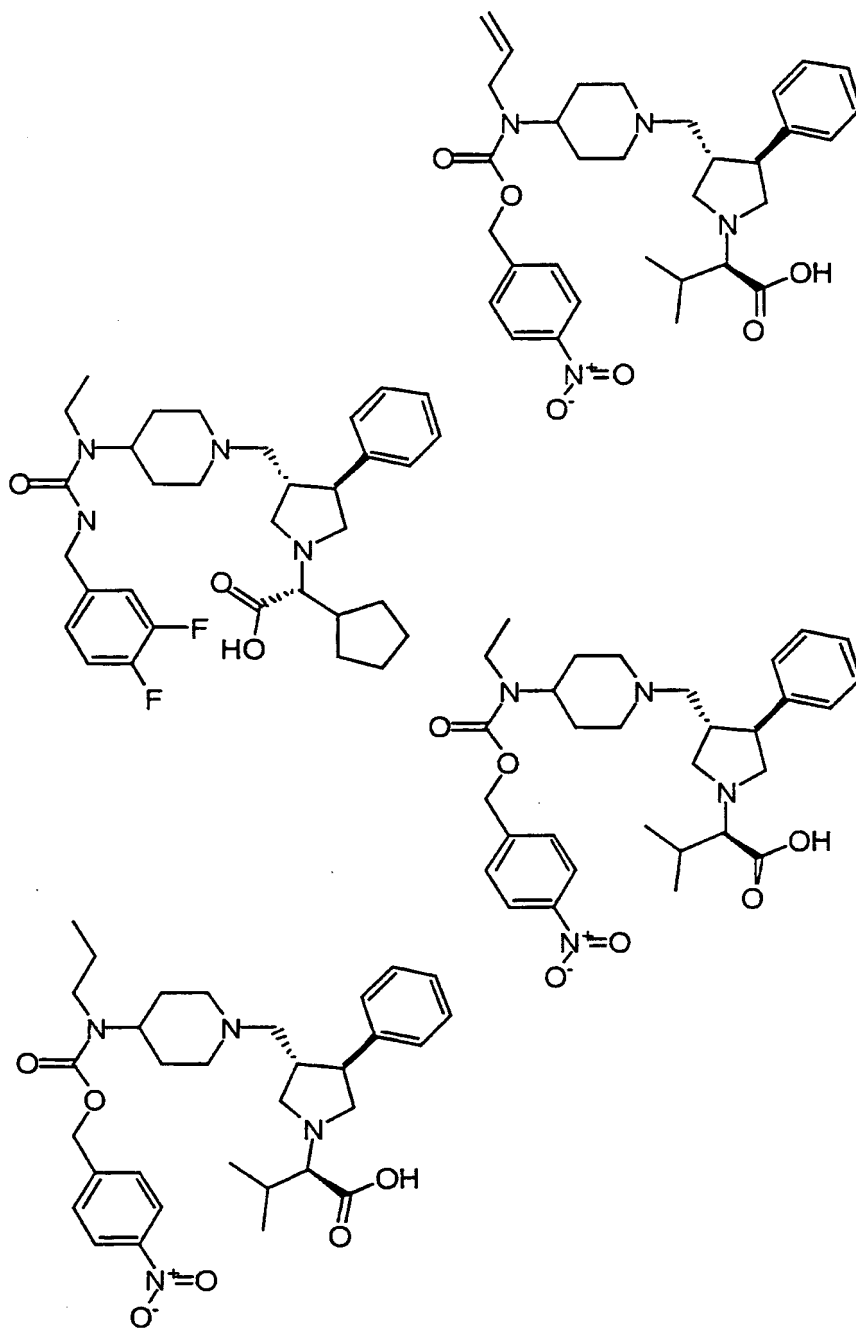


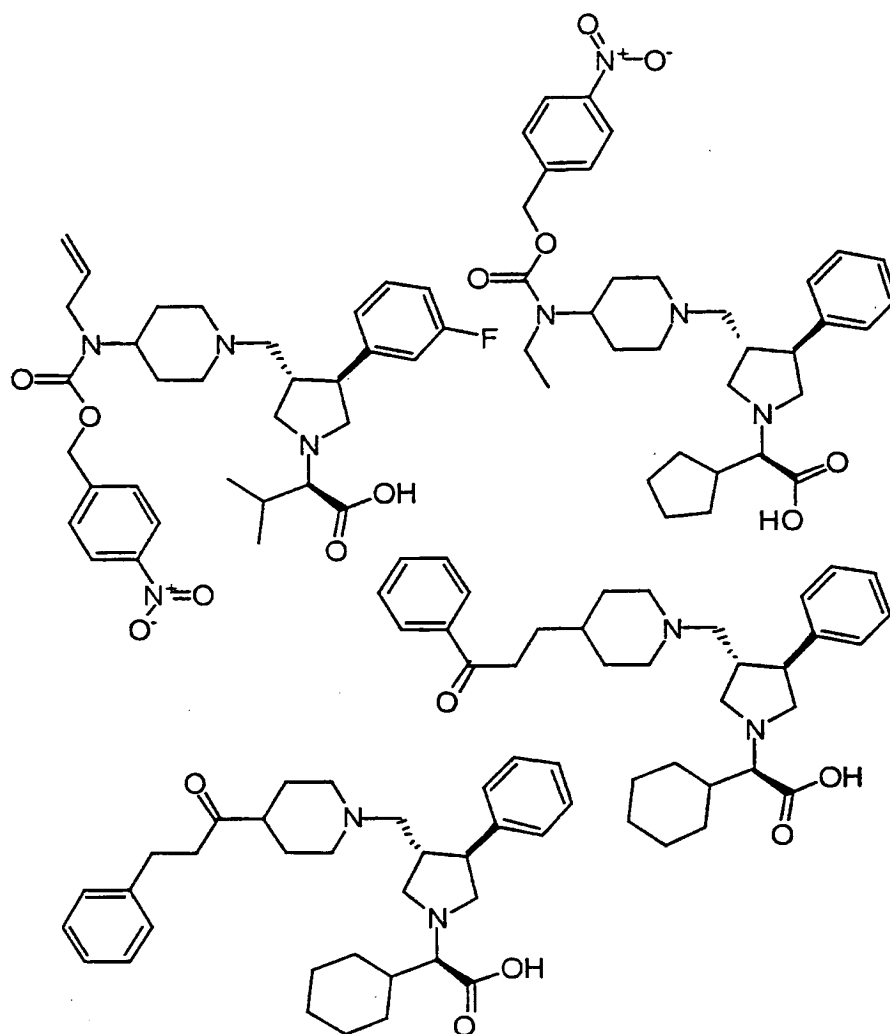


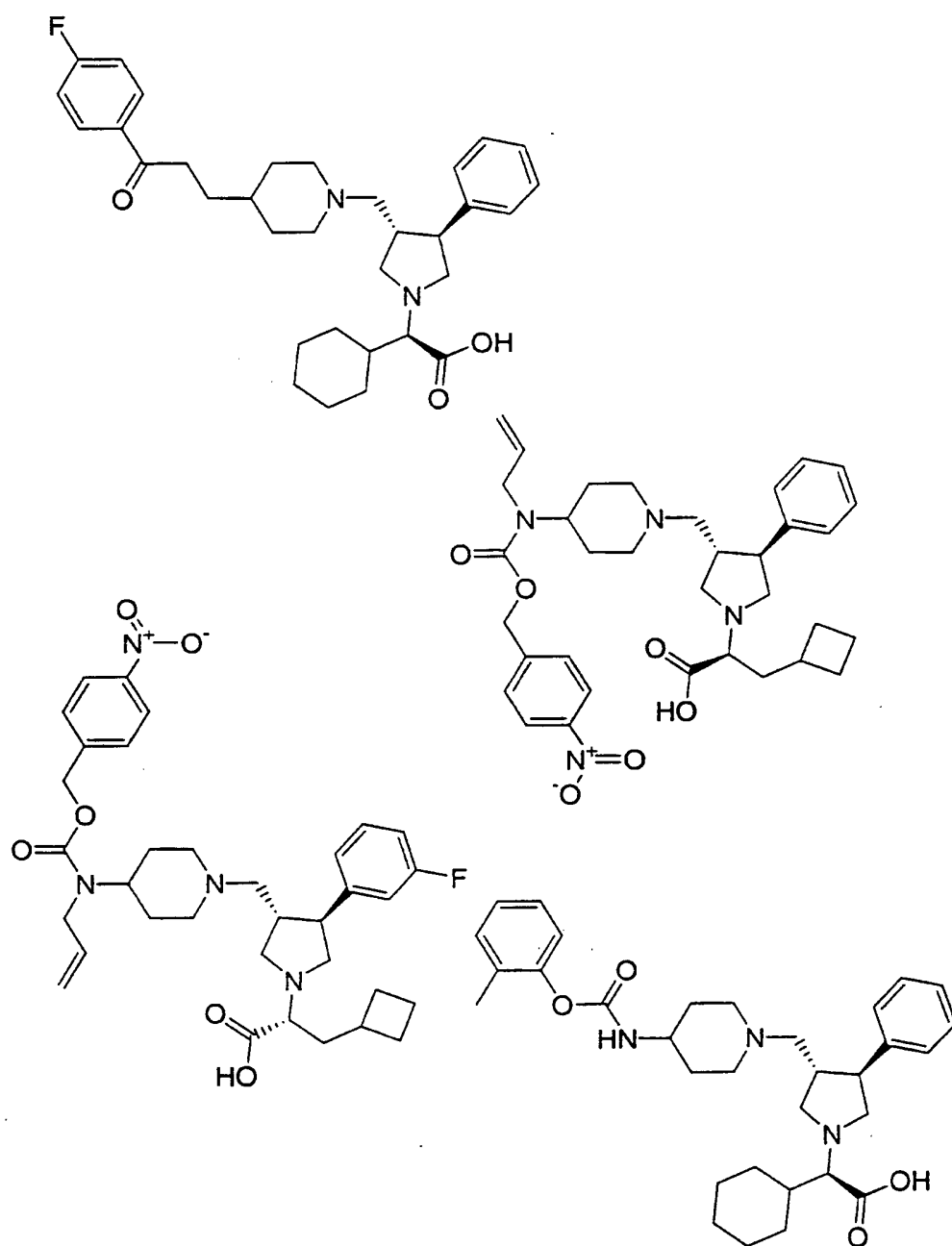


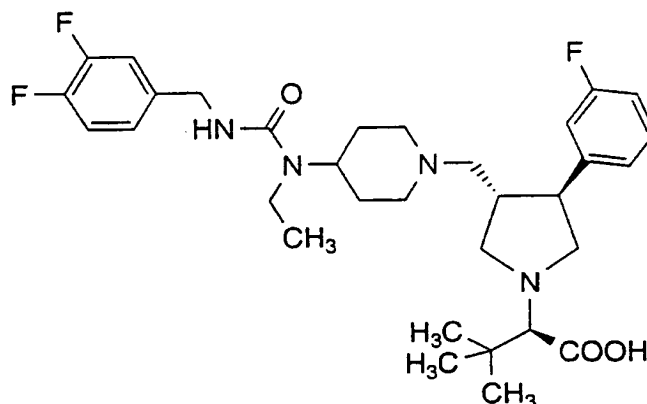












and pharmaceutically acceptable salts thereof and individual diastereomers thereof.

- The subject compounds are useful in a method of modulating
 5 chemokine receptor activity in a patient in need of such modulation comprising the
 administration of an effective amount of the compound.

- The present invention is directed to the use of the foregoing
 compounds as modulators of chemokine receptor activity. In particular, these
 compounds are useful as modulators of the chemokine receptors, including CCR-5
 10 and/or CCR-3.

- The utility of the compounds in accordance with the present invention
 as modulators of chemokine receptor activity may be demonstrated by methodology
 known in the art, such as the assay for chemokine binding as disclosed by Van Riper,
 et al., *J. Exp. Med.*, 177, 851-856 (1993) which may be readily adapted for
 15 measurement of CCR-5 binding, and the assay for CCR-3 binding as disclosed by
 Daugherty, et al., *J. Exp. Med.*, 183, 2349-2354 (1996). Cell lines for expressing the
 receptor of interest include those naturally expressing the receptor, such as EOL-3 or
 THP-1, or a cell engineered to express a recombinant receptor, such as CHO, RBL-
 2H3, HEK-293. For example, a CCR3 transfected AML14.3D10 cell line has been
 20 placed on restricted deposit with American Type Culture Collection in Rockville,
 Maryland as ATCC No. CRL-12079, on April 5, 1996. The utility of the compounds
 in accordance with the present invention as inhibitors of the spread of HIV infection
 in cells may be demonstrated by methodology known in the art, such as the HIV
 quantitation assay disclosed by Nunberg, et al., *J. Virology*, 65 (9), 4887-4892 (1991).

In particular, the compounds of the following examples had activity in binding to the CCR-5 or the CCR-3 receptor in the aforementioned assays, generally with an IC₅₀ of less than about 1 μ M. Such a result is indicative of the intrinsic activity of the compounds in use as modulators of chemokine receptor activity.

5 Mammalian chemokine receptors provide a target for interfering with or promoting eosinophil and/or lymphocyte function in a mammal, such as a human. Compounds which inhibit or promote chemokine receptor function, are particularly useful for modulating eosinophil and/or lymphocyte function for therapeutic purposes. Accordingly, the present invention is directed to compounds which are useful in the
10 prevention and/or treatment of a wide variety of inflammatory and immunoregulatory disorders and diseases, allergic diseases, atopic conditions including allergic rhinitis, dermatitis, conjunctivitis, and asthma, as well as autoimmune pathologies such as rheumatoid arthritis and atherosclerosis.

For example, an instant compound which inhibits one or more
15 functions of a mammalian chemokine receptor (e.g., a human chemokine receptor) may be administered to inhibit (i.e., reduce or prevent) inflammation. As a result, one or more inflammatory processes, such as leukocyte emigration, chemotaxis, exocytosis (e.g., of enzymes, histamine) or inflammatory mediator release, is inhibited. For example, eosinophilic infiltration to inflammatory sites (e.g., in
20 asthma) can be inhibited according to the present method.

Similarly, an instant compound which promotes one or more functions of a mammalian chemokine receptor (e.g., a human chemokine) is administered to stimulate (induce or enhance) an inflammatory response, such as leukocyte emigration, chemotaxis, exocytosis (e.g., of enzymes, histamine) or inflammatory
25 mediator release, resulting in the beneficial stimulation of inflammatory processes. For example, eosinophils can be recruited to combat parasitic infections.

In addition to primates, such as humans, a variety of other mammals can be treated according to the method of the present invention. For instance, mammals including, but not limited to, cows, sheep, goats, horses, dogs, cats, guinea
30 pigs, rats or other bovine, ovine, equine, canine, feline, rodent or murine species can be treated. However, the method can also be practiced in other species, such as avian species (e.g., chickens).

Diseases and conditions associated with inflammation and infection can be treated using the method of the present invention. In a preferred embodiment,

the disease or condition is one in which the actions of eosinophils and/or lymphocytes are to be inhibited or promoted, in order to modulate the inflammatory response.

- Diseases or conditions of humans or other species which can be treated with inhibitors of chemokine receptor function, include, but are not limited to:
- 5 inflammatory or allergic diseases and conditions, including respiratory allergic diseases such as asthma, particularly bronchial asthma, allergic rhinitis, hypersensitivity lung diseases, hypersensitivity pneumonitis, eosinophilic pneumonias (e.g., Loeffler's syndrome, chronic eosinophilic pneumonia), delayed-type hypersensitivity, interstitial lung diseases (ILD) (e.g., idiopathic pulmonary fibrosis, 10 or ILD associated with rheumatoid arthritis, systemic lupus erythematosus, ankylosing spondylitis, systemic sclerosis, Sjogren's syndrome, polymyositis or dermatomyositis); systemic anaphylaxis or hypersensitivity responses, drug allergies (e.g., to penicillin, cephalosporins), insect sting allergies; autoimmune diseases, such as rheumatoid arthritis, psoriatic arthritis, multiple sclerosis, systemic lupus 15 erythematosus, myasthenia gravis, juvenile onset diabetes; glomerulonephritis, autoimmune thyroiditis, Behcet's disease; graft rejection (e.g., in transplantation), including allograft rejection or graft-versus-host disease; inflammatory bowel diseases, such as Crohn's disease and ulcerative colitis; spondyloarthropathies; scleroderma; psoriasis (including T-cell mediated psoriasis) and inflammatory 20 dermatoses such as dermatitis, eczema, atopic dermatitis, allergic contact dermatitis, urticaria; vasculitis (e.g., necrotizing, cutaneous, and hypersensitivity vasculitis); eosinophilic myositis, eosinophilic fasciitis; cancers with leukocyte infiltration of the skin or organs. Other diseases or conditions in which undesirable inflammatory responses are to be inhibited can be treated, including, but not limited to, reperfusion 25 injury, atherosclerosis, certain hematologic malignancies, cytokine-induced toxicity (e.g., septic shock, endotoxic shock), polymyositis, dermatomyositis.

- Diseases or conditions of humans or other species which can be treated with promoters of chemokine receptor function, include, but are not limited to:
- 30 immunosuppression, such as that in individuals with immunodeficiency syndromes such as AIDS, individuals undergoing radiation therapy, chemotherapy, therapy for autoimmune disease or other drug therapy (e.g., corticosteroid therapy), which causes immunosuppression; immunosuppression due congenital deficiency in receptor function or other causes; and infectious diseases, such as parasitic diseases, including, but not limited to helminth infections, such as nematodes (round worms);

(Trichuriasis, Enterobiasis, Ascariasis, Hookworm, Strongyloidiasis, Trichinosis, filariasis); trematodes (flukes) (Schistosomiasis, Clonorchiasis), cestodes (tape worms) (Echinococcosis, Taeniasis saginata, Cysticercosis); visceral worms, visceral larva migrans (e.g., Toxocara), eosinophilic gastroenteritis (e.g., Anisaki spp.,
5 *Phocanema ssp.*), cutaneous larva migrans (*Ancylostoma braziliense*, *Ancylostoma caninum*).

The compounds of the present invention are accordingly useful in the prevention and treatment of a wide variety of inflammatory and immunoregulatory disorders and diseases, allergic conditions, atopic conditions, as well as autoimmune
10 pathologies.

In another aspect, the instant invention may be used to evaluate putative specific agonists or antagonists of chemokine receptors, including CCR-5 and/or CCR-3. Accordingly, the present invention is directed to the use of these compounds in the preparation and execution of screening assays for compounds
15 which modulate the activity of chemokine receptors. For example, the compounds of this invention are useful for isolating receptor mutants, which are excellent screening tools for more potent compounds. Furthermore, the compounds of this invention are useful in establishing or determining the binding site of other compounds to chemokine receptors, e.g., by competitive inhibition. The compounds of the instant
20 invention are also useful for the evaluation of putative specific modulators of the chemokine receptors, including CCR-5 and/or CCR-3. As appreciated in the art, thorough evaluation of specific agonists and antagonists of the above chemokine receptors has been hampered by the lack of availability of non-peptidyl (metabolically resistant) compounds with high binding affinity for these receptors. Thus the
25 compounds of this invention are commercial products to be sold for these purposes.

The present invention is further directed to a method for the manufacture of a medicament for modulating chemokine receptor activity in humans and animals comprising combining a compound of the present invention with a
pharmaceutical carrier or diluent.

30 The present invention is further directed to the use of these compounds in the prevention or treatment of infection by a retrovirus, in particular, the human immunodeficiency virus (HIV) and the treatment of, and delaying of the onset of consequent pathological conditions such as AIDS. Treating AIDS or preventing or treating infection by HIV is defined as including, but not limited to, treating a wide

range of states of HIV infection: AIDS, ARC (AIDS related complex), both symptomatic and asymptomatic, and actual or potential exposure to HIV. For example, the compounds of this invention are useful in treating infection by HIV after suspected past exposure to HIV by, e.g., blood transfusion, organ transplant, exchange of body fluids, bites, accidental needle stick, or exposure to patient blood during surgery.

In a preferred aspect of the present invention, a subject compound may be used in a method of inhibiting the binding of a chemokine to a chemokine receptor, such as CCR-5 or CCR-3, of a target cell, which comprises contacting the target cell with an amount of the compound which is effective at inhibiting the binding of the chemokine to the chemokine receptor.

The subject treated in the methods above is a mammal, preferably a human being, male or female, in whom modulation of chemokine receptor activity is desired. "Modulation" as used herein is intended to encompass antagonism, agonism, partial antagonism, inverse agonism and/or partial agonism. In a preferred aspect of the present invention, modulation refers to antagonism of chemokine receptor activity. The term "therapeutically effective amount" means the amount of the subject compound that will elicit the biological or medical response of a tissue, system, animal or human that is being sought by the researcher, veterinarian, medical doctor or other clinician.

The term "composition" as used herein is intended to encompass a product comprising the specified ingredients in the specified amounts, as well as any product which results, directly or indirectly, from combination of the specified ingredients in the specified amounts. By "pharmaceutically acceptable" it is meant the carrier, diluent or excipient must be compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The terms "administration of" and or "administering a" compound should be understood to mean providing a compound of the invention to the individual in need of treatment.

Combined therapy to modulate chemokine receptor activity and thereby prevent and treat inflammatory and immunoregulatory disorders and diseases, including asthma and allergic diseases, as well as autoimmune pathologies such as rheumatoid arthritis and atherosclerosis, and those pathologies noted above is

illustrated by the combination of the compounds of this invention and other compounds which are known for such utilities.

For example, in the treatment or prevention of inflammation, the present compounds may be used in conjunction with an antiinflammatory or analgesic agent such as an opiate agonist, a lipoxxygenase inhibitor, such as an inhibitor of 5-lipoxxygenase, a cyclooxygenase inhibitor, such as a cyclooxygenase-2 inhibitor, an interleukin inhibitor, such as an interleukin-1 inhibitor, an NMDA antagonist, an inhibitor of nitric oxide or an inhibitor of the synthesis of nitric oxide, a non-steroidal antiinflammatory agent, or a cytokine-suppressing antiinflammatory agent, for example with a compound such as acetaminophen, aspirin, codeine, fentanyl, ibuprofen, indomethacin, ketorolac, morphine, naproxen, phenacetin, piroxicam, a steroidal analgesic, sufentanyl, sunlindac, tenidap, and the like. Similarly, the instant compounds may be administered with a pain reliever; a potentiator such as caffeine, an H2-antagonist, simethicone, aluminum or magnesium hydroxide; a decongestant such as phenylephrine, phenylpropanolamine, pseudophedrine, oxymetazoline, ephinephrine, naphazoline, xylometazoline, propylhexedrine, or levo-desoxyephedrine; an antiitussive such as codeine, hydrocodone, caramiphen, carbetapentane, or dextramethorphan; a diuretic; and a sedating or non-sedating antihistamine. Likewise, compounds of the present invention may be used in combination with other drugs that are used in the treatment/prevention/suppression or amelioration of the diseases or conditions for which compounds of the present invention are useful. Such other drugs may be administered, by a route and in an amount commonly used therefor, contemporaneously or sequentially with a compound of the present invention. When a compound of the present invention is used contemporaneously with one or more other drugs, a pharmaceutical composition containing such other drugs in addition to the compound of the present invention is preferred. Accordingly, the pharmaceutical compositions of the present invention include those that also contain one or more other active ingredients, in addition to a compound of the present invention. Examples of other active ingredients that may be combined with a compound of the present invention, either administered separately or in the same pharmaceutical compositions, include, but are not limited to: (a) VLA-4 antagonists such as those described in US 5,510,332, WO95/15973, WO96/01644, WO96/06108, WO96/20216, WO96/22966, WO96/31206, WO96/40781, WO97/03094, WO97/02289, WO 98/42656, WO98/53814, WO98/53817, WO98/53818,

- WO98/54207, and WO98/58902; (b) steroids such as beclomethasone, methylprednisolone, betamethasone, prednisone, dexamethasone, and hydrocortisone; (c) immunosuppressants such as cyclosporin, tacrolimus, rapamycin and other FK-506 type immunosuppressants; (d) antihistamines (H1-histamine antagonists) such as
- 5 bromopheniramine, chlorpheniramine, dexchlorpheniramine, triprolidine, clemastine, diphenhydramine, diphenylpyraline, tripeleminamine, hydroxyzine, methdilazine, promethazine, trimeprazine, azatadine, cyproheptadine, antazoline, pheniramine pyrilamine, astemizole, terfenadine, loratadine, cetirizine, fexofenadine, descarboethoxyloratadine, and the like; (e) non-steroidal anti-asthmatics such as β 2-
- 10 agonists (terbutaline, metaproterenol, fenoterol, isoetharine, albuterol, bitolterol, and pirbuterol), theophylline, cromolyn sodium, atropine, ipratropium bromide, leukotriene antagonists (zafirlukast, montelukast, pranlukast, iralukast, pobilukast, SKB-106,203), leukotriene biosynthesis inhibitors (zileuton, BAY-1005); (f) non-steroidal antiinflammatory agents (NSAIDs) such as propionic acid derivatives
- 15 (alminoprofen, benoxaprofen, bucloxic acid, carprofen, fenbufen, fenoprofen, fluprofen, flurbiprofen, ibuprofen, indoprofen, ketoprofen, miroprofen, naproxen, oxaprozin, piroprofen, pranoprofen, suprofen, tiaprofenic acid, and tioxaprofen), acetic acid derivatives (indomethacin, acemetacin, alclofenac, clidanac, diclofenac, fenclofenac, fenclozic acid, fentiazac, furofenac, ibufenac, isoxepac, oxpinac,
- 20 sulindac, tiopinac, tolmetin, zidometacin, and zomepirac), fenamic acid derivatives (flufenamic acid, meclofenamic acid, mefenamic acid, niflumic acid and tolfenamic acid), biphenylcarboxylic acid derivatives (diflunisal and flufenisal), oxicams (isoxicam, piroxicam, sudoxicam and tenoxicam), salicylates (acetyl salicylic acid, sulfasalazine) and the pyrazolones (apazone, bezpiperylon, feprazone, mofebutazone,
- 25 oxyphenbutazone, phenylbutazone); (g) cyclooxygenase-2 (COX-2) inhibitors; (h) inhibitors of phosphodiesterase type IV (PDE-IV); (i) other antagonists of the chemokine receptors, especially CXCR-4, CCR-1, CCR-2, CCR-3 and CCR-5; (j) cholesterol lowering agents such as HMG-CoA reductase inhibitors (lovastatin, simvastatin and pravastatin, fluvastatin, atorvastatin, and other statins), sequestrants
- 30 (cholestyramine and colestipol), nicotinic acid, fenofibric acid derivatives (gemfibrozil, clofibrat, fenofibrate and benzaifibrate), and probucol; (k) anti-diabetic agents such as insulin, sulfonylureas, biguanides (metformin), α -glucosidase inhibitors (acarbose) and glitazones (troglitazone and pioglitazone); (l) preparations of interferon beta (interferon beta-1 α , interferon beta-1 β); (m) other compounds such as

5-aminosalicylic acid and prodrugs thereof, antimetabolites such as azathioprine and 6-mercaptopurine, and cytotoxic cancer chemotherapeutic agents. The weight ratio of the compound of the present invention to the second active ingredient may be varied and will depend upon the effective dose of each ingredient.

- 5 Generally, an effective dose of each will be used. Thus, for example, when a compound of the present invention is combined with an NSAID the weight ratio of the compound of the present invention to the NSAID will generally range from about 1000:1 to about 1:1000, preferably about 200:1 to about 1:200. Combinations of a compound of the present invention and other active ingredients will generally also be within the aforementioned range, but in each case, an effective dose of each active ingredient should be used.

- 10 The present invention is further directed to combinations of the present compounds with one or more agents useful in the prevention or treatment of AIDS. For example, the compounds of this invention may be effectively administered, whether at periods of pre-exposure and/or post-exposure, in combination with effective amounts of the AIDS antivirals, immunomodulators, anti-infectives, or vaccines known to those of ordinary skill in the art.

ANTIVIRALS

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<u>Drug Name</u>	<u>Manufacturer</u>	<u>Indication</u>
097	Hoechst/Bayer	HIV infection, AIDS, ARC (non-nucleoside reverse transcriptase inhibitor)
141 W94	Glaxo Wellcome	HIV infection, AIDS, ARC (protease inhibitor)
1592U89	Glaxo Wellcome	HIV infection, AIDS, ARC
Acemannan	Carrington Labs (Irving, TX)	ARC

Acyclovir	Burroughs Wellcome	HIV infection, AIDS, ARC, in combination with AZT
AD-439	Tanox Biosystems	HIV infection, AIDS, ARC
AD-519	Tanox Biosystems	HIV infection, AIDS, ARC
Adefovir dipivoxil AL-721	Gilead Sciences Ethigen (Los Angeles, CA)	HIV infection ARC, PGL HIV positive, AIDS
Alpha Interferon	Glaxo Wellcome	Kaposi's sarcoma, HIV in combination w/Retrovir
Ansamycin LM 427	Adria Laboratories (Dublin, OH) Erbamont (Stamford, CT)	ARC
Antibody which neutralizes pH labile alpha aberrant Interferon AR177	Advanced Biotherapy Concepts (Rockville, MD)	AIDS, ARC
beta-fluoro-ddA (-) 6-Chloro-4(S)- cyclopropylethynyl- 4(S)-trifluoro-methyl- 1,4-dihydro-2H-3,1- benzoxazin-2-one CI-1012	Aronex Pharm Nat'l Cancer Institute Merck	HIV infection, AIDS, ARC AIDS-associated diseases HIV infection, AIDS, ARC (non-nucleoside reverse transcriptase inhibitor)
Cidofovir	Warner-Lambert Gilead Science	HIV-1 infection CMV retinitis, herpes, papillomavirus
Curdlan sulfate	AJI Pharma USA	HIV infection

Cytomegalovirus immune globin	MedImmune	CMV retinitis
Cytovene	Syntex	sight threatening CMV
Ganciclovir		peripheral CMV retinitis
Delaviridine	Pharmacia-Upjohn	HIV infection, AIDS, ARC (protease inhibitor)
Dextran Sulfate	Ueno Fine Chem. Ind. Ltd. (Osaka, Japan)	AIDS, ARC, HIV positive asymptomatic
ddC	Hoffman-La Roche	HIV infection, AIDS, ARC
Dideoxycytidine		
ddI	Bristol-Myers Squibb	HIV infection, AIDS, ARC; combination with AZT/d4T
Dideoxyinosine		
DMP-450	AVID (Camden, NJ)	HIV infection, AIDS, ARC (protease inhibitor)
EL10	Elan Corp, PLC (Gainesville, GA)	HIV infection
Efavirenz (DMP 266)	DuPont (SUSTIVA®), Merck (STOCRIN®)	HIV infection, AIDS, ARC (non-nucleoside RT inhibitor)
(-) 6-Chloro-4(S)-cyclopropylethynyl-4(S)-trifluoro-methyl-1,4-dihydro-2H-3,1-benzoxazin-2-one,		
Famciclovir	Smith Kline	herpes zoster, herpes simplex
FTC	Emory University	HIV infection, AIDS, ARC (reverse transcriptase inhibitor)

GS 840	Gilead	HIV infection, AIDS, ARC (reverse transcriptase inhibitor)
GW 141	Glaxo Welcome	HIV infection, AIDS, ARC (protease inhibitor)
GW 1592	Glaxo Welcome	HIV infection, AIDS, ARC (reverse transcriptase inhibitor)
HBV097	Hoechst Marion Roussel	HIV infection, AIDS, ARC (non-nucleoside reverse transcriptase inhibitor)
Hypericin	VIMRx Pharm.	HIV infection, AIDS, ARC
Recombinant Human Interferon Beta	Triton Biosciences (Alameda, CA)	AIDS, Kaposi's sarcoma, ARC
Interferon alfa-n3	Interferon Sciences	ARC, AIDS
Indinavir	Merck	HIV infection, AIDS, ARC, asymptomatic HIV positive, also in combination with AZT/ddI/ddC
Compound A	Merck	HIV infection, AIDS, ARC, asymptomatic HIV positive
ISIS 2922	ISIS Pharmaceuticals	CMV retinitis
KNI-272	Nat'l Cancer Institute	HIV-assoc. diseases

Lamivudine, 3TC	Glaxo Wellcome	HIV infection, AIDS, ARC (reverse transcriptase inhibitor); also with AZT
Lobucavir	Bristol-Myers Squibb	CMV infection
Nelfinavir	Agouron Pharmaceuticals	HIV infection, AIDS, ARC (protease inhibitor)
Nevirapine	Boeheringer Ingleheim	HIV infection, AIDS, ARC (protease inhibitor)
Novapren	Novaferon Labs, Inc. (Akron, OH)	HIV inhibitor
Peptide T Octapeptide Sequence	Peninsula Labs (Belmont, CA)	AIDS
Trisodium Phosphonoformate	Astra Pharm. Products, Inc	CMV retinitis, HIV infection, other CMV infections
PNU-140690	Pharmacia Upjohn	HIV infection, AIDS, ARC (protease inhibitor)
Probucol	Vyrex	HIV infection, AIDS
RBC-CD4	Sheffield Med. Tech (Houston TX)	HIV infection, AIDS, ARC
Ritonavir	Abbott	HIV infection, AIDS, ARC (protease inhibitor)
Saquinavir	Hoffmann-LaRoche	HIV infection, AIDS, ARC (protease inhibitor)

Stavudine; d4T	Bristol-Myers Squibb	HIV infection, AIDS, ARC
Didehydrodeoxy-thymidine		
T-20	Trimeris	HIV infection, AIDS, ARC
Valaciclovir	Glaxo Wellcome	genital HSV & CMV infections
Virazole	Viratek/ICN	asymptomatic HIV
Ribavirin	(Costa Mesa, CA)	positive, LAS, ARC
Amprenavir	Vertex	HIV infection, AIDS, ARC
VX-478		
Zalcitabine	Hoffmann-La Roche	HIV infection, AIDS, ARC, with AZT
Zidovudine; AZT	Glaxo Wellcome	HIV infection, AIDS, ARC, Kaposi's sarcoma, in combination with other therapies
ABT-378	Abbott	HIV infection, AIDS, ARC (protease inhibitor)
JE2147/AG1776	Agouron	HIV infection, AIDS, ARC (protease inhibitor)
T-20	Trimeris	HIV infection, AIDS, ARC (fusion inhibitor)
T-1249		
BMS 232632	Bristol-Myers-Squibb	HIV infection, AIDS, ARC (protease inhibitor)

IMMUNO-MODULATORS

<u>Drug Name</u>	<u>Manufacturer</u>	<u>Indication</u>
AS-101	Wyeth-Ayerst	AIDS
Bropirimine	Pharmacia Upjohn	advanced AIDS
Acemannan	Carrington Labs, Inc. (Irving, TX)	AIDS, ARC

CL246,738	American Cyanamid Lederle Labs	AIDS, Kaposi's sarcoma
EL10	Elan Corp, PLC (Gainesville, GA)	HIV infection
Gamma Interferon	Genentech	ARC, in combination w/TNF (tumor necrosis factor)
Granulocyte Macrophage Colony Stimulating Factor	Genetics Institute Sandoz	AIDS
Granulocyte Macrophage Colony Stimulating Factor	Hoeschst-Roussel Immunex	AIDS
Granulocyte Macrophage Colony Stimulating Factor	Schering-Plough	AIDS, combination w/AZT
HIV Core Particle Immunostimulant	Rorer	seropositive HIV
IL-2	Cetus	AIDS, in combination w/AZT
Interleukin-2		
IL-2	Hoffman-La Roche	AIDS, ARC, HIV, in combination w/AZT
Interleukin-2	Immunex	
IL-2	Chiron	AIDS, increase in CD4 cell counts
Interleukin-2 (aldeslukin)		
Immune Globulin Intravenous (human)	Cutter Biological (Berkeley, CA)	pediatric AIDS, in combination w/AZT
IMREG-1	Imreg (New Orleans, LA)	AIDS, Kaposi's sarcoma, ARC, PGL
IMREG-2	Imreg (New Orleans, LA)	AIDS, Kaposi's sarcoma, ARC, PGL

Imuthiol Diethyl Dithio Carbamate	Merieux Institute	AIDS, ARC
Alpha-2 Interferon	Schering Plough	Kaposi's sarcoma w/AZT, AIDS
Methionine- Enkephalin	TNI Pharmaceutical (Chicago, IL)	AIDS, ARC
MTP-PE	Ciba-Geigy Corp.	Kaposi's sarcoma
Muramyl-Tripeptide Granulocyte Colony Stimulating Factor	Amgen	AIDS, in combination w/AZT
Remune rCD4 Recombinant Soluble Human CD4 rCD4-IgG hybrids	Immune Response Corp. Genentech	immunotherapeutic AIDS, ARC
Recombinant Soluble Human CD4 Interferon Alfa 2a	Biogen	AIDS, ARC
SK&F106528 Soluble T4 Thymopentin	Hoffman-La Roche	Kaposi's sarcoma AIDS, ARC, in combination w/AZT HIV infection
Tumor Necrosis Factor; TNF etanercept infliximab	Smith Kline Immunobiology Research Institute Genentech Immunex Corp (Enbrel®) Centocor (Remicade®)	HIV infection ARC, in combination w/gamma Interferon rheumatoid arthritis rheumatoid arthritis and Crohn's disease

ANTI-INFECTIVES

<u>Drug Name</u>	<u>Manufacturer</u>	<u>Indication</u>
Clindamycin with Primaquine	Pharmacia Upjohn	PCP
Fluconazole	Pfizer	cryptococcal meningitis, candidiasis
Pastille	Squibb Corp.	prevention of
Nystatin Pastille		oral candidiasis
Ornidyl	Merrell Dow	PCP
Eflornithine		
Pentamidine	LyphoMed	PCP treatment
Isethionate (IM & IV)	(Rosemont, IL)	
Trimethoprim		antibacterial
Trimethoprim/sulfa		antibacterial
Piritrexim	Burroughs Wellcome	PCP treatment
Pentamidine	Fisons Corporation	PCP prophylaxis
isethionate for inhalation		
Spiramycin	Rhone-Poulenc	cryptosporidial diarrhea
Intraconazole-	Janssen Pharm.	histoplasmosis;
R51211		cryptococcal meningitis
Trimetrexate	Warner-Lambert	PCP

OTHER

<u>Drug Name</u>	<u>Manufacturer</u>	<u>Indication</u>
Daunorubicin	NeXstar, Sequus	Karposi's sarcoma
Recombinant Human Erythropoietin	Ortho Pharm. Corp.	severe anemia assoc. with AZT therapy
Recombinant Human Growth Hormone	Serono	AIDS-related wasting, cachexia

Leukotriene B4 Receptor Antagonist	-	HIV infection
Megestrol Acetate	Bristol-Myers Squibb	treatment of anorexia assoc. w/AIDS
Soluble CD4 Protein and Derivatives	-	HIV infection
Testosterone	Alza, Smith Kline	AIDS-related wasting
Total Enteral Nutrition	Norwich Eaton Pharmaceuticals	diarrhea and malabsorption related to AIDS

It will be understood that the scope of combinations of the compounds of this invention with AIDS antivirals, immunomodulators, anti-infectives or vaccines is not limited to the list in the above Table, but includes in principle any combination with any pharmaceutical composition useful for the treatment of AIDS.

Preferred combinations are simultaneous or alternating treatments with a compound of the present invention and an inhibitor of HIV protease and/or a non-nucleoside inhibitor of HIV reverse transcriptase. An optional fourth component in the combination is a nucleoside inhibitor of HIV reverse transcriptase, such as AZT, 3TC, ddC or ddI. Preferred agents for combination therapy include: Zidovudine, Lamivudine, Stavudine, Efavirenz, Ritonavir, Nelfinavir, Abacavir, Indinavir, 141-W94 (4-amino-N-((2 syn,3S)-2-hydroxy-4-phenyl-3-((S)-tetrahydrofuran-3-yloxycarbonylamino)-butyl)-N-isobutyl-benzenesulfonamide), N-(2(R)-hydroxy-1(S)-indanyl)-2(R)-phenylmethyl-4-(S)-hydroxy-5-(1-(4-(2-benzo[b]furanylmethyl)-2(S)-N'(t-butylcarbox-amido)-piperazinyl))-pentaneamide, and Delavirdine. A preferred inhibitor of HIV protease is indinavir, which is the sulfate salt of N-(2(R)-hydroxy-1(S)-indanyl)-2(R)-phenylmethyl-4-(S)-hydroxy-5-(1-(4-(3-pyridyl-methyl)-2(S)-N'(t-butylcarbo-xamido)-piperazinyl))-pentane-amide ethanolate, and is synthesized according to U.S. 5,413,999. Indinavir is generally administered at a dosage of 800 mg three times a day. Other preferred inhibitors of HIV protease include nelfinavir and ritonavir. Preferred non-nucleoside inhibitors of HIV reverse transcriptase include (-) 6-chloro-4(S)-cyclopropylethynyl-4(S)-trifluoromethyl-1,4-dihydro-2H-3,1-benzoxazin-2-one, which may be prepared by methods disclosed in EP 0,582,455. The preparation of ddC, ddI and AZT are also described in EPO 0,484,071. These

combinations may have unexpected effects on limiting the spread and degree of infection of HIV. Preferred combinations with the compounds of the present invention include the following: (1) Zidovudine and Lamivudine; (2) Stavudine and Lamivudine; (3) Efavirenz; (4) Ritoavir; (5) Nelfinavir; (6) Abacavir; (7) Indinavir; (8) 141-W94; and (9) Delavirdine. Preferred combinations with the compounds of the present invention further include the following (1) indinavir, with efavirenz or (-) 6-chloro-4(S)-cyclopropylethynyl-4(S)-trifluoromethyl-1,4-dihydro-2H-3,1-benzoxazin-2-one, and, optionally, AZT and/or 3TC and/or ddI and/or ddC; (2) indinavir, and any of AZT and/or ddI and/or ddC.

Compound A in the foregoing Table is N-(2(R)-hydroxy-1(S)-indanyl)-2(R)-phenylmethyl-4(S)-hydroxy-5-(1-(4-(2-benzo[b]furanylmethyl)-2(S)-N'-(t-butylcarboxamido)-piperaziny))pentaneamide, preferably administered as the sulfate salt. Compound A can be prepared as described in US 5646148.

In such combinations the compound of the present invention and other active agents may be administered separately or in conjunction. In addition, the administration of one element may be prior to, concurrent to, or subsequent to the administration of other agent(s).

The compounds of the present invention may be administered by oral, parenteral (e.g., intramuscular, intraperitoneal, intravenous, ICV, intracisternal injection or infusion, subcutaneous injection, or implant), by inhalation spray, nasal, vaginal, rectal, sublingual, or topical routes of administration and may be formulated, alone or together, in suitable dosage unit formulations containing conventional non-toxic pharmaceutically acceptable carriers, adjuvants and vehicles appropriate for each route of administration. In addition to the treatment of warm-blooded animals such as mice, rats, horses, cattle, sheep, dogs, cats, monkeys, etc., the compounds of the invention are effective for use in humans.

The pharmaceutical compositions for the administration of the compounds of this invention may conveniently be presented in dosage unit form and may be prepared by any of the methods well known in the art of pharmacy. All methods include the step of bringing the active ingredient into association with the carrier which constitutes one or more accessory ingredients. In general, the pharmaceutical compositions are prepared by uniformly and intimately bringing the active ingredient into association with a liquid carrier or a finely divided solid carrier or both, and then, if necessary, shaping the product into the desired formulation. In

the pharmaceutical composition the active object compound is included in an amount sufficient to produce the desired effect upon the process or condition of diseases. As used herein, the term "composition" is intended to encompass a product comprising the specified ingredients in the specified amounts, as well as any product which
5 results, directly or indirectly, from combination of the specified ingredients in the specified amounts.

The pharmaceutical compositions containing the active ingredient may be in a form suitable for oral use, for example, as tablets, troches, lozenges, aqueous or oily suspensions, dispersible powders or granules, emulsions, hard or soft capsules,
10 or syrups or elixirs. Compositions intended for oral use may be prepared according to any method known to the art for the manufacture of pharmaceutical compositions and such compositions may contain one or more agents selected from the group consisting of sweetening agents, flavoring agents, coloring agents and preserving agents in order to provide pharmaceutically elegant and palatable preparations. Tablets contain the
15 active ingredient in admixture with non-toxic pharmaceutically acceptable excipients which are suitable for the manufacture of tablets. These excipients may be for example, inert diluents, such as calcium carbonate, sodium carbonate, lactose, calcium phosphate or sodium phosphate; granulating and disintegrating agents, for example, corn starch, or alginic acid; binding agents, for example starch, gelatin or
20 acacia, and lubricating agents, for example magnesium stearate, stearic acid or talc. The tablets may be uncoated or they may be coated by known techniques to delay disintegration and absorption in the gastrointestinal tract and thereby provide a sustained action over a longer period. For example, a time delay material such as glyceryl monostearate or glyceryl distearate may be employed. They may also be
25 coated by the techniques described in the U.S. Patents 4,256,108; 4,166,452; and 4,265,874 to form osmotic therapeutic tablets for control release.

Formulations for oral use may also be presented as hard gelatin capsules wherein the active ingredient is mixed with an inert solid diluent, for example, calcium carbonate, calcium phosphate or kaolin, or as soft gelatin capsules
30 wherein the active ingredient is mixed with water or an oil medium, for example peanut oil, liquid paraffin, or olive oil.

Aqueous suspensions contain the active materials in admixture with excipients suitable for the manufacture of aqueous suspensions. Such excipients are suspending agents, for example sodium carboxymethylcellulose, methylcellulose,

hydroxy- propylmethylcellulose, sodium alginate, polyvinyl-pyrrolidone, gum tragacanth and gum acacia: dispersing or wetting agents may be a naturally-occurring phosphatide, for example lecithin, or condensation products of an alkylene oxide with fatty acids, for example polyoxyethylene stearate, or condensation products of ethylene oxide with long chain aliphatic alcohols, for example heptadecaethyleneoxycetanol, or condensation products of ethylene oxide with partial esters derived from fatty acids and a hexitol such as polyoxyethylene sorbitol monooleate, or condensation products of ethylene oxide with partial esters derived from fatty acids and hexitol anhydrides, for example polyethylene sorbitan monooleate. The aqueous suspensions may also contain one or more preservatives, for example ethyl, or n-propyl, p-hydroxybenzoate, one or more coloring agents, one or more flavoring agents, and one or more sweetening agents, such as sucrose or saccharin.

Oily suspensions may be formulated by suspending the active ingredient in a vegetable oil, for example arachis oil, olive oil, sesame oil or coconut oil, or in a mineral oil such as liquid paraffin. The oily suspensions may contain a thickening agent, for example beeswax, hard paraffin or cetyl alcohol. Sweetening agents such as those set forth above, and flavoring agents may be added to provide a palatable oral preparation. These compositions may be preserved by the addition of an anti-oxidant such as ascorbic acid.

Dispersible powders and granules suitable for preparation of an aqueous suspension by the addition of water provide the active ingredient in admixture with a dispersing or wetting agent, suspending agent and one or more preservatives. Suitable dispersing or wetting agents and suspending agents are exemplified by those already mentioned above. Additional excipients, for example sweetening, flavoring and coloring agents, may also be present.

The pharmaceutical compositions of the invention may also be in the form of oil-in-water emulsions. The oily phase may be a vegetable oil, for example olive oil or arachis oil, or a mineral oil, for example liquid paraffin or mixtures of these. Suitable emulsifying agents may be naturally- occurring gums, for example gum acacia or gum tragacanth, naturally-occurring phosphatides, for example soy bean, lecithin, and esters or partial esters derived from fatty acids and hexitol anhydrides, for example sorbitan monooleate, and condensation products of the said

partial esters with ethylene oxide, for example polyoxyethylene sorbitan monooleate. The emulsions may also contain sweetening and flavoring agents.

Syrups and elixirs may be formulated with sweetening agents, for example glycerol, propylene glycol, sorbitol or sucrose. Such formulations may also contain a demulcent, a preservative and flavoring and coloring agents.

The pharmaceutical compositions may be in the form of a sterile injectable aqueous or oleagenous suspension. This suspension may be formulated according to the known art using those suitable dispersing or wetting agents and suspending agents which have been mentioned above. The sterile injectable preparation may also be a sterile injectable solution or suspension in a non-toxic parenterally-acceptable diluent or solvent, for example as a solution in 1,3-butane diol. Among the acceptable vehicles and solvents that may be employed are water, Ringer's solution and isotonic sodium chloride solution. In addition, sterile, fixed oils are conventionally employed as a solvent or suspending medium. For this purpose any bland fixed oil may be employed including synthetic mono- or diglycerides. In addition, fatty acids such as oleic acid find use in the preparation of injectables.

The compounds of the present invention may also be administered in the form of suppositories for rectal administration of the drug. These compositions can be prepared by mixing the drug with a suitable non-irritating excipient which is solid at ordinary temperatures but liquid at the rectal temperature and will therefore melt in the rectum to release the drug. Such materials are cocoa butter and polyethylene glycols.

For topical use, creams, ointments, jellies, solutions or suspensions, etc., containing the compounds of the present invention are employed. (For purposes of this application, topical application shall include mouthwashes and gargles.)

The pharmaceutical composition and method of the present invention may further comprise other therapeutically active compounds as noted herein which are usually applied in the treatment of the above mentioned pathological conditions.

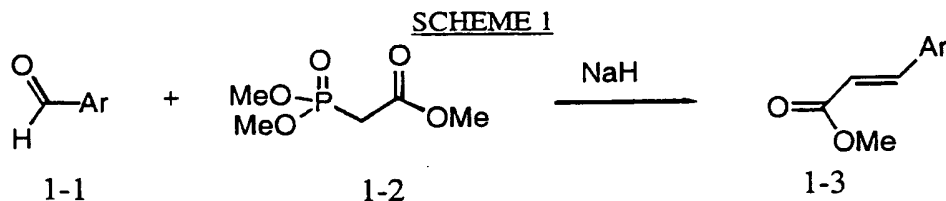
In the treatment or prevention of conditions which require chemokine receptor modulation an appropriate dosage level will generally be about 0.01 to 500 mg per kg patient body weight per day which can be administered in single or multiple doses. Preferably, the dosage level will be about 0.1 to about 250 mg/kg per day; more preferably about 0.5 to about 100 mg/kg per day. A suitable dosage level may be about 0.01 to 250 mg/kg per day, about 0.05 to 100 mg/kg per day, or about

0.1 to 50 mg/kg per day. Within this range the dosage may be 0.05 to 0.5, 0.5 to 5 or 5 to 50 mg/kg per day. For oral administration, the compositions are preferably provided in the form of tablets containing 1.0 to 1000 milligrams of the active ingredient, particularly 1.0, 5.0, 10.0, 15.0, 20.0, 25.0, 50.0, 75.0, 100.0, 150.0, 200.0, 250.0, 300.0, 400.0, 500.0, 600.0, 750.0, 800.0, 900.0, and 1000.0 milligrams of the active ingredient for the symptomatic adjustment of the dosage to the patient to be treated. The compounds may be administered on a regimen of 1 to 4 times per day, preferably once or twice per day.

It will be understood, however, that the specific dose level and frequency of dosage for any particular patient may be varied and will depend upon a variety of factors including the activity of the specific compound employed, the metabolic stability and length of action of that compound, the age, body weight, general health, sex, diet, mode and time of administration, rate of excretion, drug combination, the severity of the particular condition, and the host undergoing therapy.

Several methods for preparing the compounds of this invention are illustrated in the following Schemes and Examples. Starting materials are made from known procedures or as illustrated.

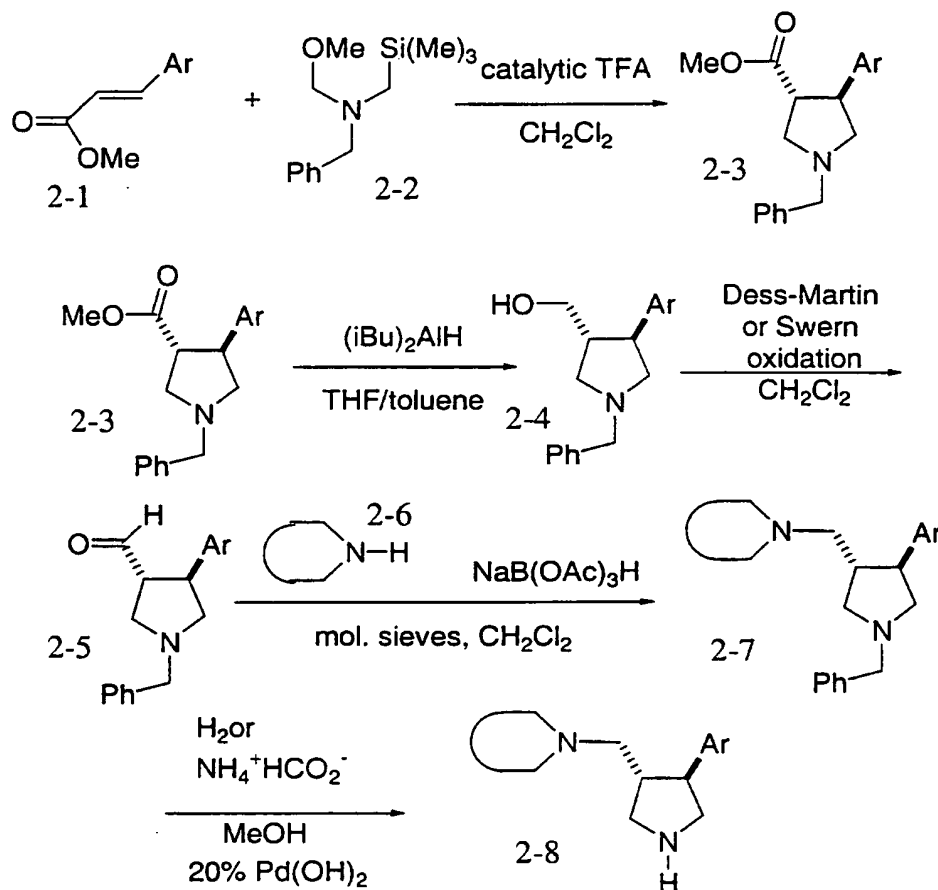
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The preparation of cinnamate esters such as 1-3 as intermediates that can be used for the synthesis of compounds within the scope of the instant invention is detailed in Scheme 1. Cinnamate esters of structure 1-3 can be obtained commercially or can be synthesized by reacting a suitable aromatic aldehyde 1-1 with a phosphonoacetate such as 1-2 or a stabilized Wittig reagent in the presence of sodium hydride or other bases such as sodium, lithium or potassium hexamethyldisilazide, potassium t-butoxide, and the like. The aldehyde 1-1 can be obtained commercially or can be prepared in a variety of ways from commercial

materials (see March J. "Advanced Organic Chemistry", 4th ed., John Wiley & Sons, New York, pp. 1270-1271 (1992)).

SCHEME 2

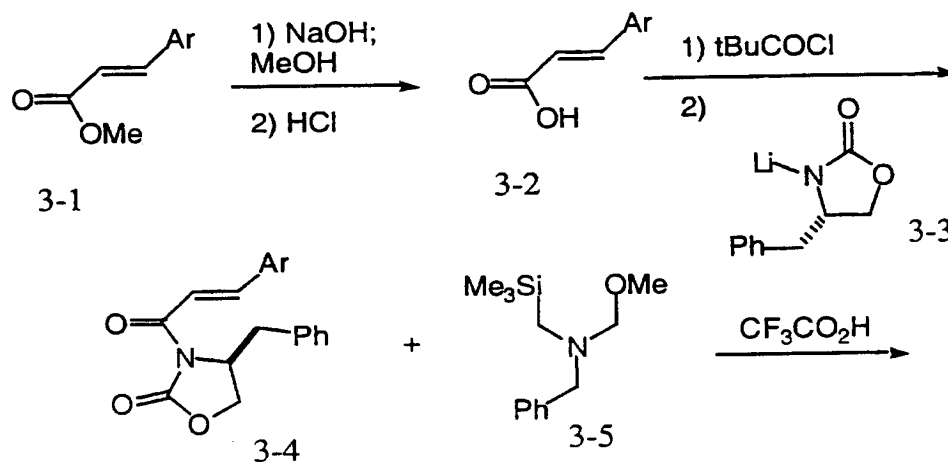


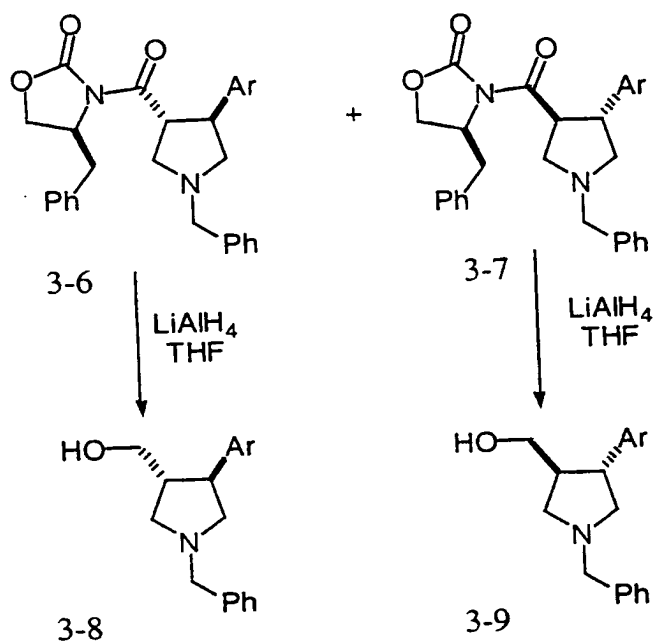
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The preparation of compounds within the scope of the instant invention which bear a 1,3,4-trisubstituted pyrrolidine framework is detailed in Scheme 2. Treatment of a trans-cinnamic ester such as 2-1 with commercially available N-benzyl-N-methoxymethyl-N-(trimethylsilyl)-methylamine (2-2) in the presence of a substoichiometric amount of an acid such as TFA, titanium tetrafluoride, lithium fluoride or cesium fluoride, according to the procedure of Padwa et al (*J. Org. Chem.* **1987**, 52, 235) preferentially affords the 3,4-trans pyrrolidine 2-3. Executing this sequence starting from the cis-cinnamic ester results in preferential formation of the

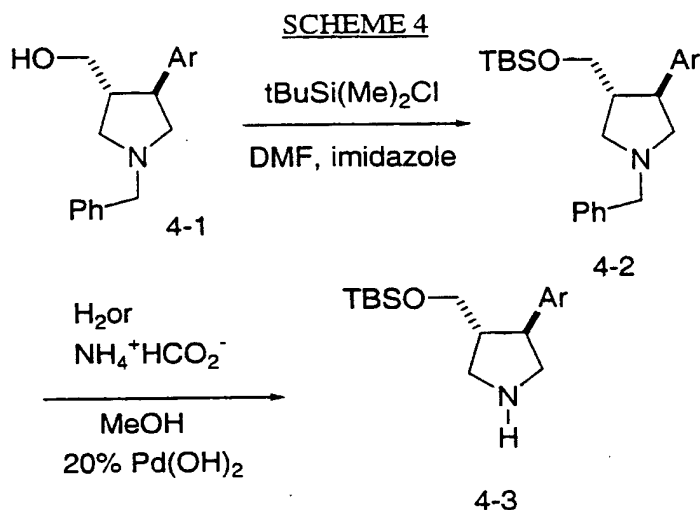
- 3,4-cis pyrrolidine. Reduction of ester 2-3, for example, with diisobutylaluminum hydride, lithium aluminium hydride, or sodium bis(2-methoxyethoxy)aluminum hydride, provides the primary alcohol 2-4. Oxidation to the aldehyde 2-5 can be carried out under numerous conditions, such as with the Dess-Martin periodinane, with DMSO and oxalyl chloride at low temperature, followed by triethylamine (Swern oxidation), or with various chromium trioxide-based reagents (see March J. "Advanced Organic Chemistry", 4th ed., John Wiley & Sons, New York, pp. 1167-1171 (1992)). Reductive amination with cyclic amine 2-6 then provides diamine 2-7, which can itself be a chemokine receptor modulator. Alternatively, the N-benzyl group is cleaved in a hydrogen atmosphere or with ammonium formate in the presence of 20% palladium hydroxide to provide the secondary amine 2-8.

SCHEME 3



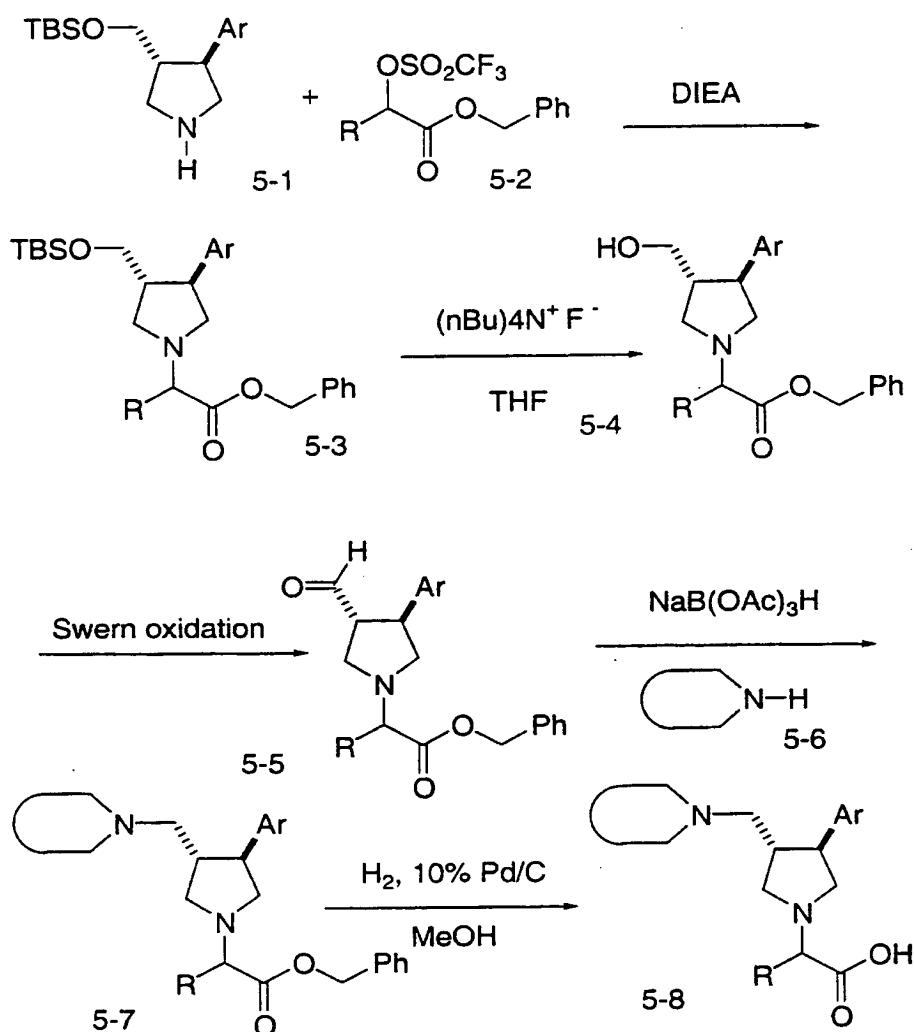


Scheme 3 shows the preparation of optically pure pyrrolidine intermediates. Hydrolysis of unsaturated ester 3-1 provided acid 3-2, which is converted to diacyl derivative 3-4 by activation of the acid group, for example by formation of a mixed anhydride with pivaloyl chloride, followed by reaction with the lithium salt of 4-(S)-benzyloxazolidin-2-one (3-3). Treatment of 3-4 with commercially available N-benzyl-N-methoxymethyl-N-(trimethylsilyl)-methylamine (2-2) in the presence of a substoichiometric amount of an acid such as TFA, titanium tetrafluoride, lithium fluoride or cesium fluoride according to the procedure of Padwa et al (*J. Org. Chem.* **1987**, 52, 235) affords the diastereomeric pyrrolidines 3-6 and 3-7, which can be separated by flash chromatography, preparative thin layer chromatography, medium pressure liquid chromatography, high pressure liquid chromatography, fractional crystallization, or similar methods known in the art. The separated products are then individually reduced, for example with lithium aluminum hydride (LAH) or other strong hydride reducing agents, to provide pyrrolidines 3-8 and 3-9 in optically enriched form.



- Preparation of a protected pyrrolidine for use as an intermediate in the synthesis of compounds in the instant invention is shown in Scheme 4. The pyrrolidine 4-1 (prepared as shown in Schemes 2 and 3) is protected with a suitable protecting group such as t-butyl-dimethylsilyl to provide silyl ether 4-2. Other silyl groups can also be used in this role, as can other protecting groups for a hydroxy residue (see Greene, T. W.; Wuts, P. G. M. "Protective Groups in Organic Synthesis", 2nd edition, Wiley-Interscience, New York, pp. 10-143 (1991)), subject to the group being stable to conditions used to remove the benzyl group and being removable under conditions that would not adversely affect the remainder of the molecule. Removal of the benzyl group on nitrogen is then carried out by hydrogenolysis, for example by transfer hydrogenation with ammonium formate in the presence of 20% palladium hydroxide or with catalytic hydrogenation with 10% palladium on carbon under one or more atmospheres of hydrogen. Alternatively, compound 4-1 can be debenzylated first under the conditions noted above and then silylated on the hydroxy group, to provide 4-3.

SCHEME 5



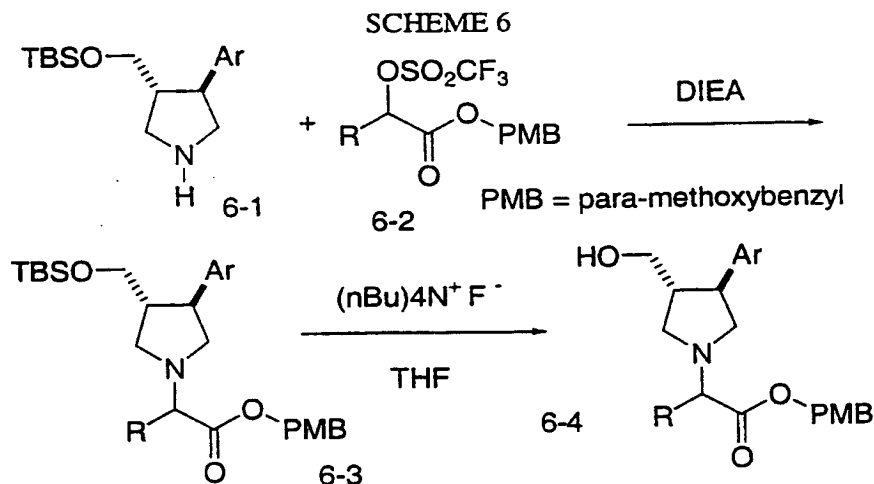
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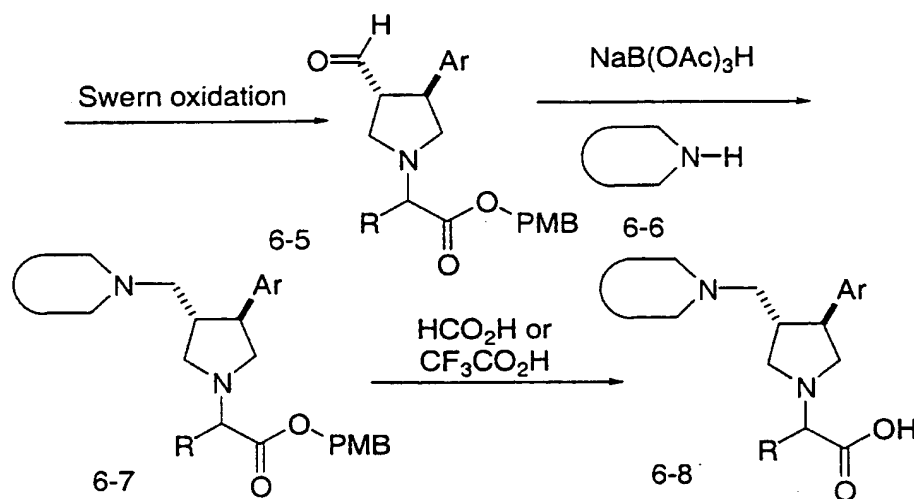
Preparation of some 1,3,4-trisubstituted pyrrolidines within the scope of the instant invention is given in Scheme 5. Alkylation of pyrrolidine 5-1 with the trifluoromethanesulfonate (triflate) ester of a suitable alpha-hydroxy ester derivative 5-2 in the presence of a hindered base such as DIEA ((N,N-(diisopropyl)ethylamine) or a sparingly soluble base such as potassium carbonate provides the N-substituted product 5-3. Triflate ester 5-2 is prepared by treating the parent alpha-hydroxy ester with triflic anhydride in the presence of a suitable hindered tertiary amine, such as

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DIEA, 2,6-lutidine or 2,6-di-t-butyl-4-methylpyridine at or below room temperature in a suitable inert solvent such as dichloromethane or 1,2-dichloroethane. Alternatively, other leaving groups can be employed to activate the alpha-position on ester 5-2 instead of a triflate, such as chloride, bromide, iodide, methanesulfonate, p-toluenesulfonate, etc. Deprotection of silyl ether 5-3 is carried out with tetrabutylammonium fluoride in THF, to afford alcohol 5-4. Alternatively, acidic conditions can be used to remove the silyl group, for example aqueous trifluoroacetic acid, hydrogen fluoride in pyridine, hydrochloric acid, etc. Oxidation of 5-4 to the aldehyde 5-5 is accomplished using the Swern oxidation conditions. Other methods for oxidizing a primary hydroxy group to an aldehyde can also be used, for example the Dess-Martin periodinane, or with various chromium trioxide-based reagents (see March J. "Advanced Organic Chemistry", 4th ed., John Wiley & Sons, New York, pp. 1167-1171 (1992)). Reductive amination with cyclic amine 5-6 then provides diamine 5-7, which can itself be a chemokine receptor antagonist. Cleavage of the benzyl group with catalytic hydrogenation, for example under an atmosphere of hydrogen in the presence of 10% palladium on carbon as catalyst in methanol or ethanol as solvent, provides acid 5-8. Alternatively, the benzyl ester can be cleaved by treatment with strong aqueous base if the remainder of the molecule is stable to those conditions.

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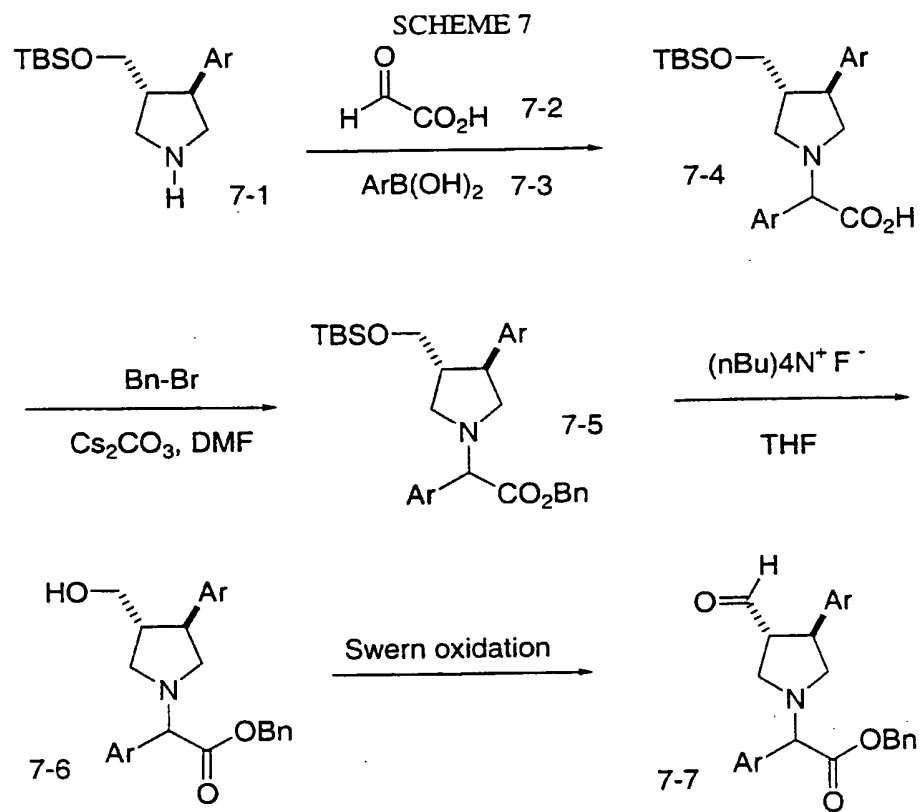




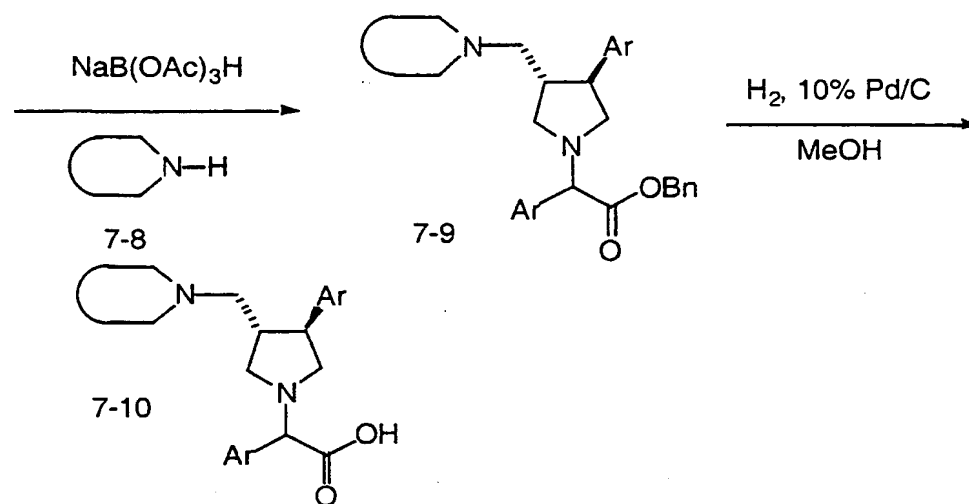
Preparation of 1,3,4-trisubstituted pyrrolidines within the scope of the instant invention wherein the carboxylic acid protecting group is cleavable under mild acidic conditions is given in Scheme 6. Alkylation of pyrrolidine 6-1 with the triflate ester of a suitable α -hydroxy ester derivative 6-2 in the presence of a hindered base such as DIEA or a sparingly soluble base such as potassium carbonate provides the N-substituted product 6-3 (PMB = para-methoxybenzyl). Triflate ester 6-2 is prepared by treating the parent α -hydroxy ester with triflic anhydride in the presence of a suitable hindered tertiary amine, such as DIEA, 2,6-lutidine or 2,6-di-*t*-butyl-4-methylpyridine at or below room temperature in a suitable inert solvent such as dichloromethane or 1,2-dichloroethane. Alternatively, other leaving groups can be employed to activate the α -position on ester 6-2 instead of a triflate, such as chloride, bromide, iodide, methanesulfonate, *p*-toluenesulfonate, etc. Deprotection of silyl ether 6-3 is carried out with tetrabutylammonium fluoride in THF, to afford alcohol 6-4. Alternatively, mildly acidic conditions in some cases can be used to selectively remove the silyl group, for example aqueous trifluoroacetic acid, hydrogen fluoride in pyridine, hydrochloric acid, etc. Oxidation of 6-4 to the aldehyde 6-5 is accomplished using the Swern oxidation conditions. Other methods for oxidizing a primary hydroxy group to an aldehyde can also be used, for example the Dess-Martin periodinane, or with various chromium trioxide-based reagents (see March J. "Advanced Organic Chemistry", 4th ed., John Wiley & Sons, New York, pp. 1167-1171 (1992)). Reductive amination with cyclic amine 6-6 then provides diamine 6-7,

which can itself be a chemokine receptor antagonist. Cleavage of the PMB group with acid, for example with formic acid or trifluoroacetic acid plus anisole, provides acid 6-8. Alternatively, the ester can be cleaved by treatment with strong aqueous base or by catalytic hydrogenation if the remainder of the molecule is stable to those

5 conditions.

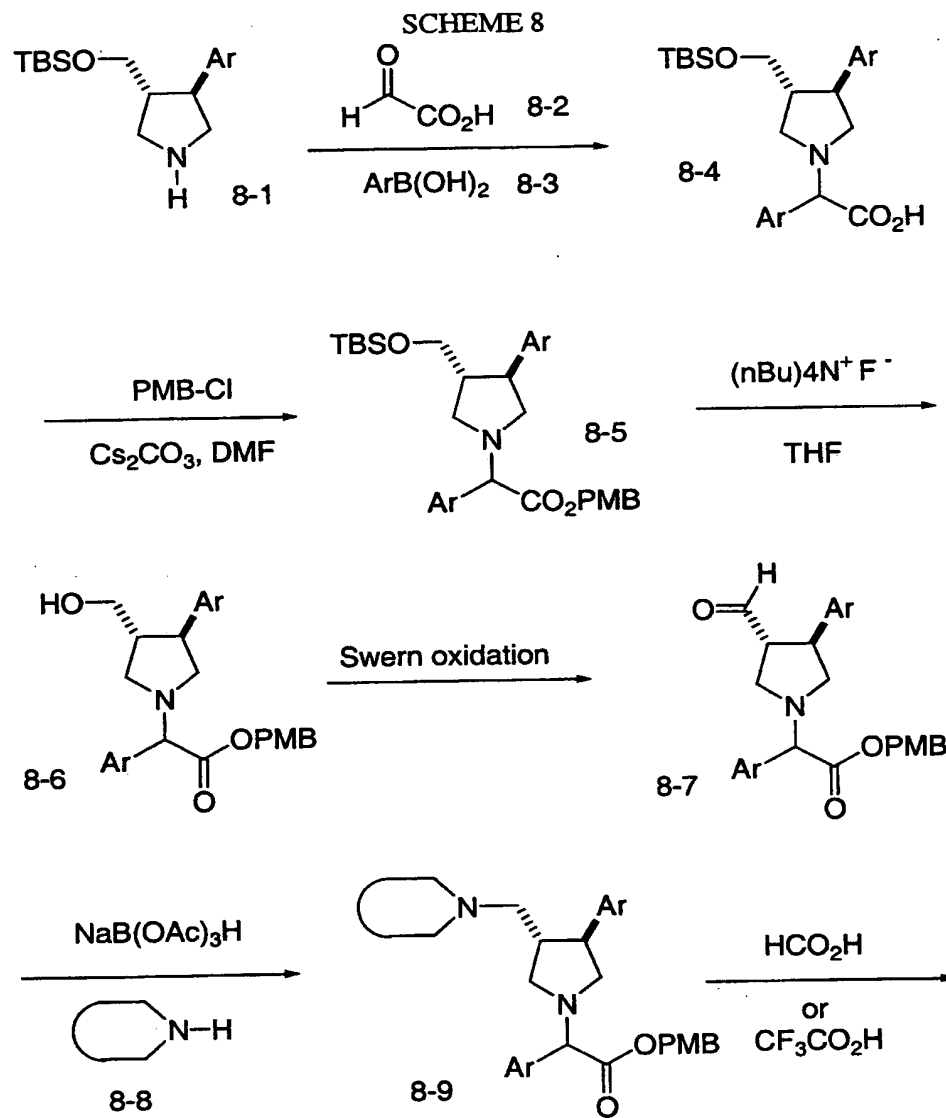


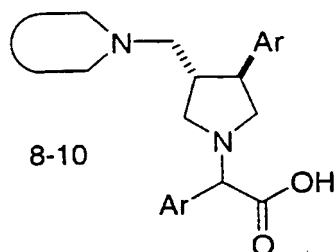
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- An alternative route for the synthesis of pyrrolidines with a 1-(α -arylacetic acid) substituent is given in Scheme 7. Reaction of the protected pyrrolidine 7-1 with glyoxylic acid in the presence of an aryl boronic acid 7-3 provides the N-alkylated product 7-4 (see Petasis, N. A.; Goodman, A.; Zavialov, I. A. *Tetrahedron* **1997**, 53, 16463-16470; and PCT Int. Appl. WO 9800398). Protection of the acid by alkylation with benzyl bromide in DMF in the presence of cesium carbonate provides ester 7-5. Deprotection of the silyl group with tetrabutylammonium fluoride in THF, or with mild acid such as aqueous trifluoroacetic acid, then provides alcohol 7-6. Alternatively, simultaneous removal of the silyl group of 7-4 and formation of the ester can be carried out by heating 7-4 in an anhydrous solution of the esterifying alcohol in the presence of acid, such as toluenesulfonic acid, triflic acid, hydrochloric acid, and the like. The alcohol 7-6 is oxidized to aldehyde 7-7 using the Swern oxidation conditions. Other methods for oxidizing a primary hydroxy group to an aldehyde can also be used, for example the Dess-Martin periodinane, or with various chromium trioxide-based reagents (see March J. "Advanced Organic Chemistry", 4th ed., John Wiley & Sons, New York, pp. 1167-1171 (1992)). Reductive amination with cyclic amine 7-8 then provides diamine 7-9, which can itself be a chemokine receptor antagonist. Deprotection of the benzyl ester is carried out with catalytic hydrogenation, for example under an atmosphere of hydrogen in the presence of 10% palladium on carbon as catalyst in methanol or ethanol as solvent, provides acid 7-10. Alternatively, the benzyl ester can

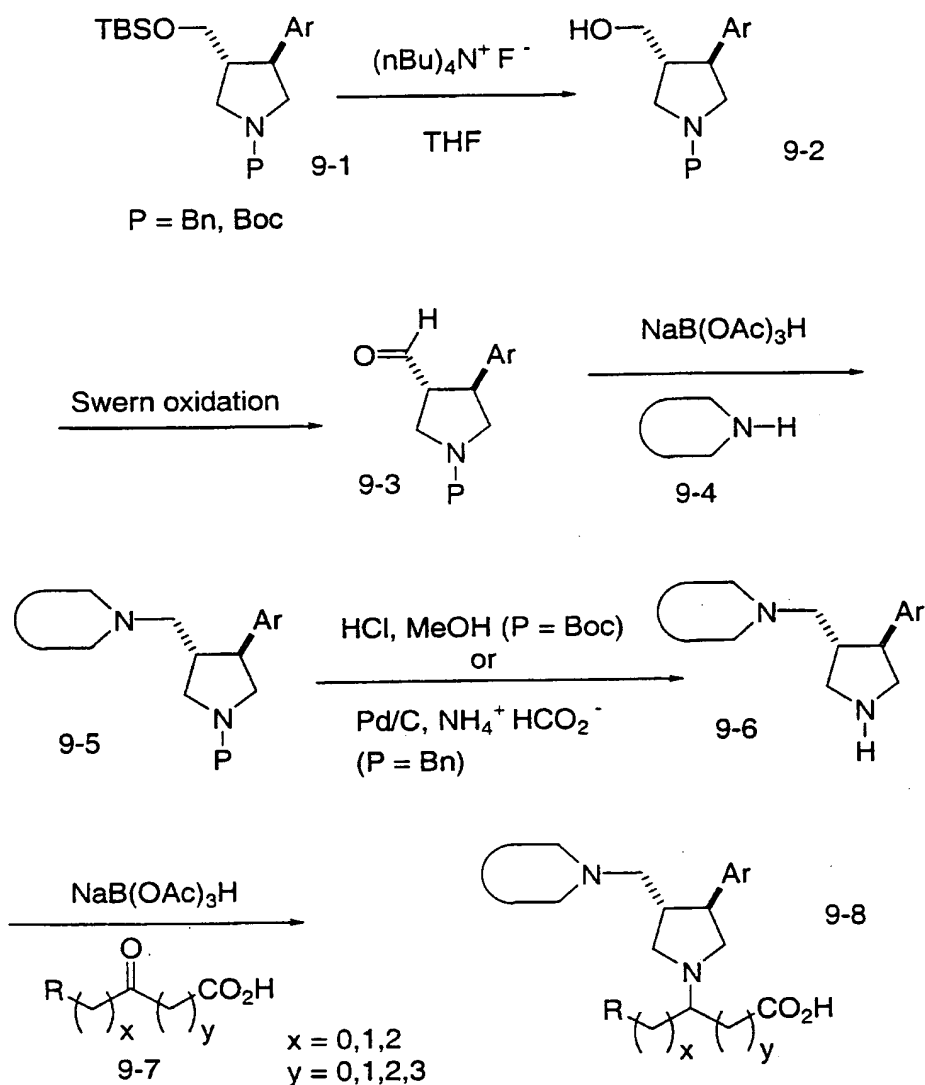
be cleaved by treatment with strong aqueous base if the remainder of the molecule is stable to those conditions.





An alternative route for the synthesis of pyrrolidines with a 1-(α -arylacetic acid) substituent, wherein the carboxylic acid protecting group can be cleaved in mild acid, is given in Scheme 8. Reaction of the protected pyrrolidine 8-1 with glyoxylic acid in the presence of an arylboronic acid 8-3 provides the N-aralkylated product 8-4, according to the procedure of Petasis, N. A.; Goodman, A.; Zavialov, I. *A. Tetrahedron* **1997**, 53, 16463-16470 (see also PCT Int. Appl. WO 9800398). Protection of the acid by alkylation with para-methoxybenzyl chloride in DMF in the presence of cesium carbonate provides ester 8-5. Deprotection of the silyl group with tetrabutylammonium fluoride in THF, provides alcohol 8-6. The alcohol 8-6 is oxidized to aldehyde 8-7 using the Swern oxidation conditions. Other methods for oxidizing a primary hydroxy group to an aldehyde can also be used, for example the Dess-Martin periodinane, or with various chromium trioxide-based reagents (see March J. "Advanced Organic Chemistry", 4th ed., John Wiley & Sons, New York, pp. 1167-1171 (1992)). Reductive amination with cyclic amine 8-8 then provides diamine 8-9, which can itself be a chemokine receptor antagonist. Deprotection of the p-methoxybenzyl ester is carried out by treatment with formic acid, trifluoroacetic acid plus anisole, or other moderate acids, at temperatures from 0 degrees C to 120 degrees C, to provide the chemokine receptor antagonist 8-10.

SCHEME 9



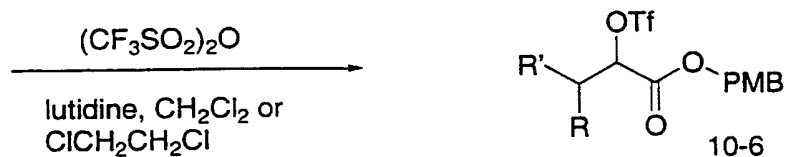
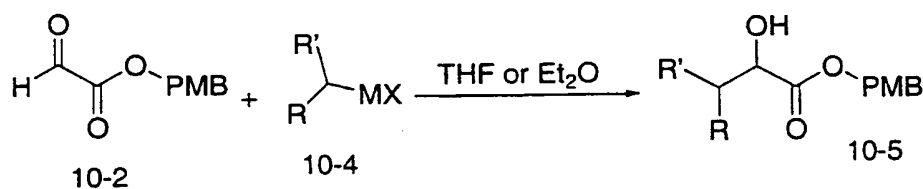
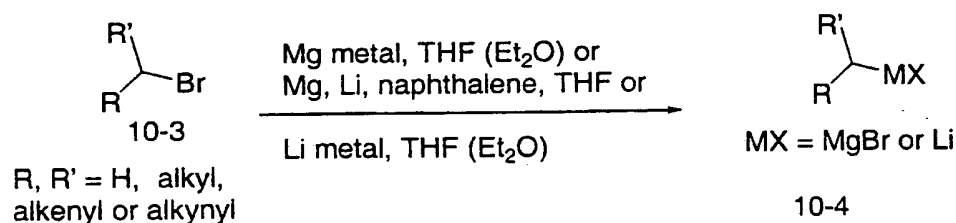
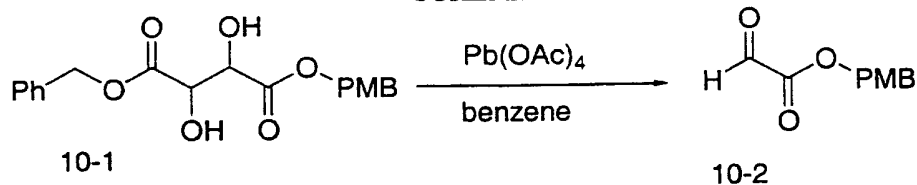
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Another method of preparing compounds within the scope of the instant invention is given in Scheme 9. Doubly protected pyrrolidine 9-1 (obtained either as shown in Scheme 4 for 4-2 when P = benzyl or by protection of 4-3 with Boc anhydride in THF/water in the presence of triethylamine when P = Boc) is desilylated with tetrabutylammonium fluoride in THF to provide alcohol 9-2. Oxidation of 9-2 to 9-3 is carried out using Swern's oxidation conditions. Other methods for oxidizing a

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- primary hydroxy group to an aldehyde can also be used, for example the Dess-Martin periodinane, or with various chromium trioxide-based reagents (see March J. "Advanced Organic Chemistry", 4th ed., John Wiley & Sons, New York, pp. 1167-1171 (1992)). Reductive amination with cyclic amine 9-4 then provides diamine 9-5, which can itself be a chemokine receptor antagonist. Deprotection of the pyrrolidine nitrogen, when P = Boc, can be carried out with HCl in methanol or with trifluoroacetic acid and anisole in dichloromethane, to give secondary amine 9-6. When P = benzyl, debenzylation is carried out in the presence of palladium on carbon as a catalyst, using either hydrogen gas or ammonium formate to effect transfer
- 10 hydrogenation. Reductive amination with keto-acid 9-7 then provides pyrrolidine 9-8.

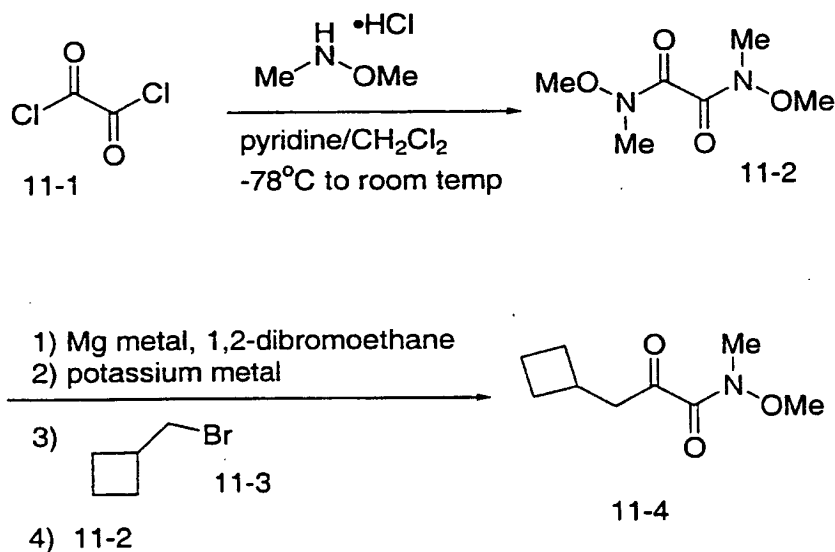
SCHEME 10

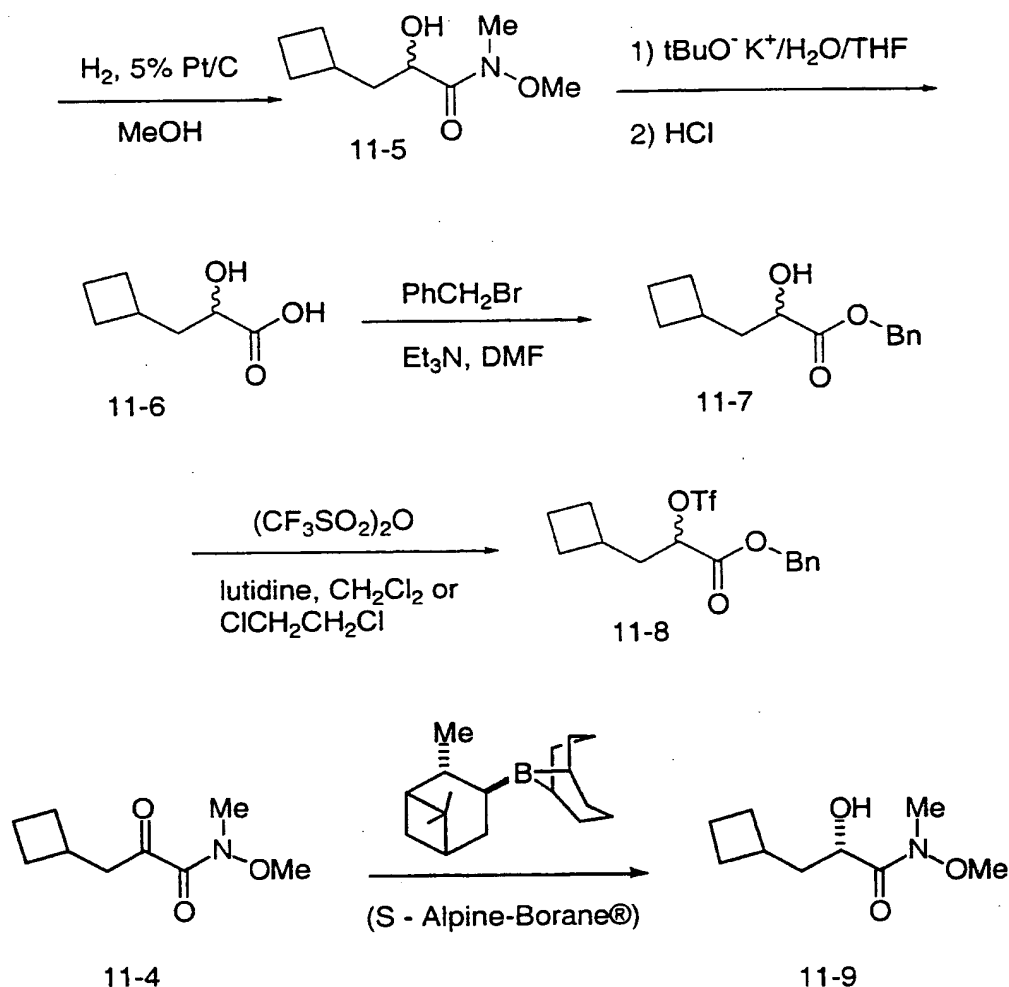


- Scheme 10 illustrates preparation of intermediate 2-alkyl-2-trifluoromethanesulfonylacetate derivatives when the 1-alkyl-1-hydroxyacetic acid is not commercially available. Treatment of the para-methoxybenzyl ester of tartaric acid with lead tetraacetate in benzene provides the glyoxylic ester 10-2. Separately, a commercially available alkyl bromide (such as cyclobutylmethyl bromide) is treated with magnesium metal (in the absence or presence of lithium/naphthalene) or with lithium metal to provide the organometallic intermediate 10-4. Adding 10-4 to the aldehyde 10-2 provides the 2-hydroxy-ester 10-5.
- 10 Formation of the trifluoromethanesulfonate ester is carried out under standard conditions (for example, with trifluoromethanesulfonic anhydride in the presence of a hindered base such as 2,6-lutidine or DIEA in a halogenated solvent at between -78 degrees C to room temperature, preferably near 0 degrees C, to give 10-6, which is then employed as described above.

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SCHEME 11





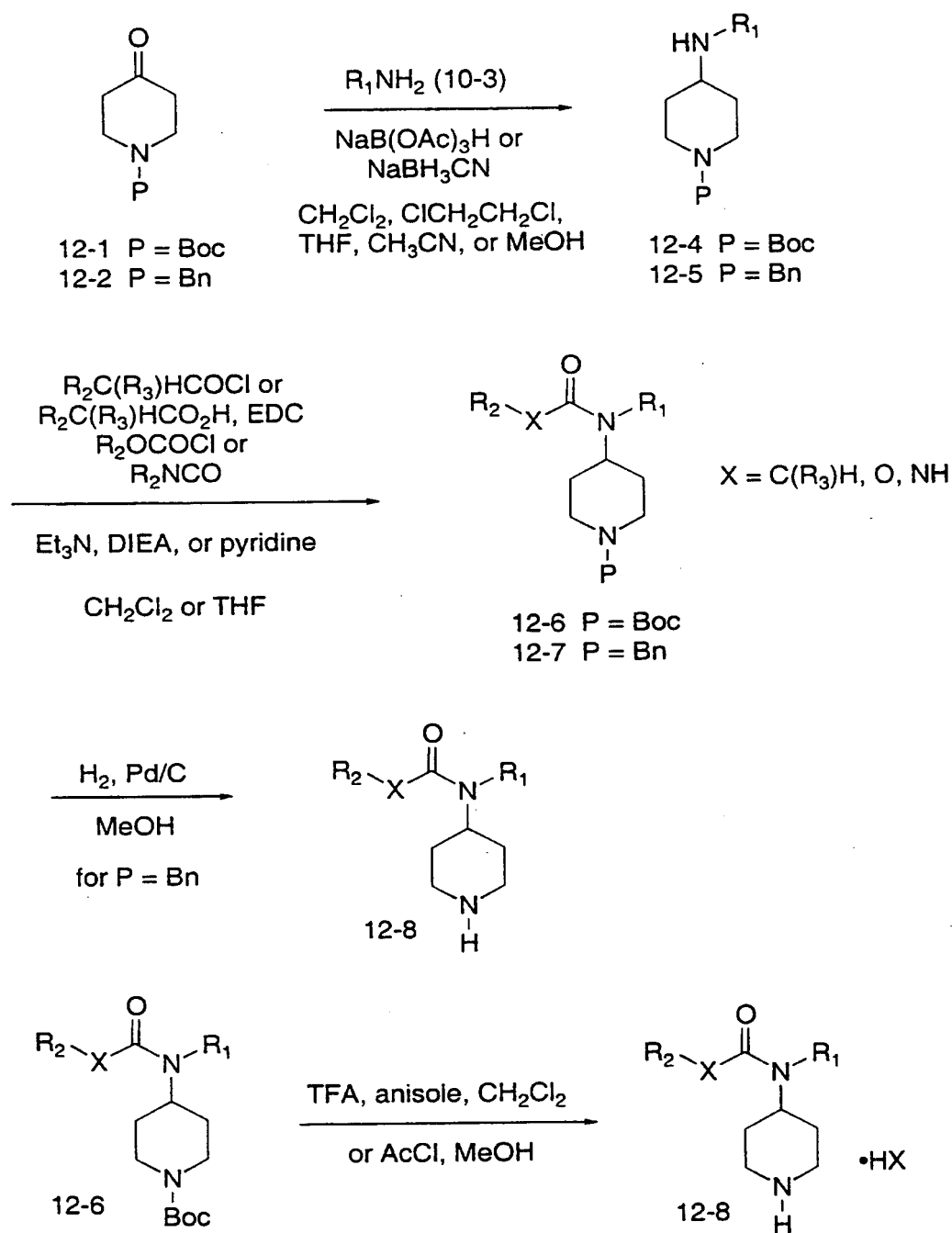
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Scheme 11 illustrates an alternate preparation of intermediate 2-alkyl-2-trifluoromethanesulfonylacetate derivatives; in this example, the side chain is exemplified by a cyclobutylmethyl subunit. Treatment of oxalyl chloride (11-1) with N-methyl-N-methoxyamine hydrochloride in the presence of pyridine yields the bis amide 11-2 (also called the bis-Weinreb amide). In a separate vessel, formation of magnesium dibromide in THF, followed by addition of potassium metal, forms a very reactive grade of magnesium metal. Addition of a suitable aliphatic bromide or iodide, for example cyclobutylmethyl bromide (11-3), provides the desired organomagnesium reagent in situ. Addition of bis-amide 11-2, followed by suitable

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workup, affords the keto-ester 11-4. This compound is reduced by hydrogenation in the presence of 5% platinum on carbon and triethylamine to the racemic alcohol 11-5. Hydrolysis with potassium t-butoxide in THF/water followed by acidification yields the hydroxy acid 11-6. Acid 11-6 is then protected, for example as the benzyl ester, 5 by treatment with benzyl bromide and triethylamine in DMF, to provide 11-7. This ester is then activated with triflic anhydride (or other triflating agents) under the usual conditions. Alternatively, keto-ester 11-4 can be reduced enantioselectively, for example with B-isopinocampheyl-9-borabicyclo[3.3.1]nonane (also known as S-Alpine-borane®) to provide S-hydroxy derivative 11-9, which can be carried through 10 the rest of the sequence as for 11-5.

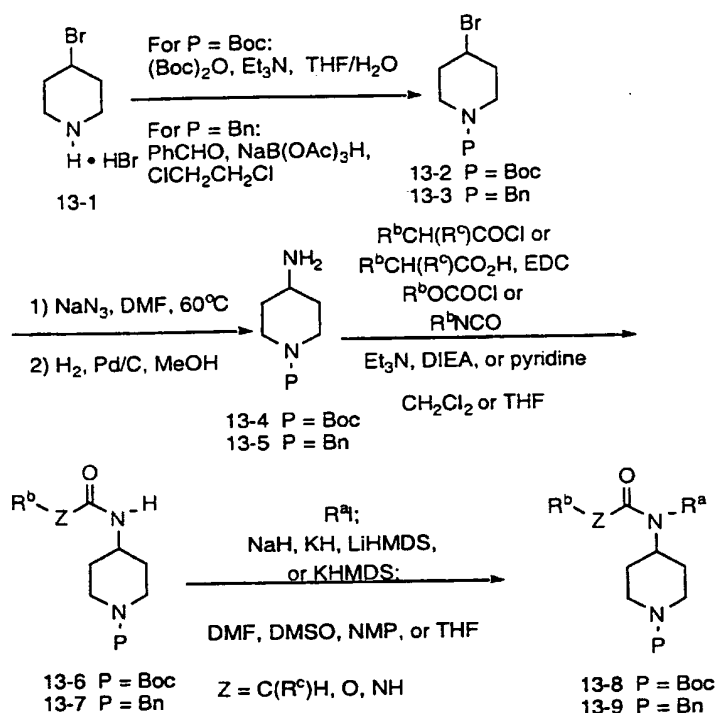
SCHEME 12



Synthetic routes for the preparation of piperidines bearing a 4-substituent containing an amide, carbamate or urea functional group are given in Scheme 12. Reductive amination of commercially available 12-1 or 12-2 with
5 primary amine 12-3 in the presence of sodium triacetoxyborohydride or sodium cyanoborohydride in a suitable solvent (for example, methylene chloride, 1,2-dichloroethane, THF, acetonitrile, or methanol) provides amines 12-4 or 12-5. Acylation is then carried out with an acyl chloride (or a carboxylic acid plus an activating agent, such as EDC, DCC, or BOP-Cl) to provide 12-6 or 12-7 as an
10 amide. Alternatively, acylation with achloroformate provides 12-6 or 12-7 as a carbamate. Treatment of 12-4 or 12-5 with an isocyanate affords 12-6 or 12-7 as a urea. For each of these reactions, an amine base is employed, such as triethylamine, DIEA, pyridine, or 2,6-lutidine. In the case of the benzyl-protected derivative 12-7, hydrogenolysis under standard conditions (for example, hydrogen in the presence of
15 palladium on carbon in methanol or ethanol) provided desired intermediate 12-8. For the N-Boc compound 12-6, exposure to suitable anhydrous acidic conditions (for example trifluoroacetic acid and anisole in methylene chloride at temperatures from 0-25 degrees C) affords the salt of 12-8. This compound is then utilized as the cyclic secondary amine component as shown above in Scheme 2 and in Schemes 5 through
20 9. Alternatively, if no functionality are present in the alkyl pyrrolidine framework that would be adversely effected by the above mentioned chemistry, then 4-piperidone may be attached directly to the alkylpyrrolidine framework described above, and the chemistry described in this paragraph can be carried out equating the alkylpyrrolidine segment to the group P' given in Scheme 12, structures 1 through 7.

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SCHEME 13



- Alternate synthetic routes for the preparation of piperidines bearing a 4-substituent containing an amide, carbamate or urea functional group are given in Scheme 13. Protection of 4-bromopiperidine can be carried out with several protecting groups for nitrogen. For example, using standard conditions, protection with a Boc group gives 13-2, whereas reductive amination with benzaldehyde yields the N-benzyl derivative 13-3. Displacement of the bromide with sodium azide in warm to hot DMF provides the 4-azidopiperidine derivative, and reduction of the azide with hydrogen in the presence of a palladium catalyst (for the Boc protected intermediate) or with triphenylphosphine followed by hydrolysis (for N-benzyl protected intermediate) provides the aminopiperidine 13-4 or 13-5. Acylation is then carried out with an acyl chloride (or a carboxylic acid plus an activating agent, such as EDC, DCC, or BOP-Cl) to provide 13-6 or 13-7 as an amide. Alternatively, acylation with achloroformate provides 13-6 or 13-7 as a carbamate. Treatment of 13-4 or 13-5 with an isocyanate affords 13-6 or 13-7 as a urea. For each of these

reactions, an amine base is employed, such as triethylamine, DIEA, pyridine, or 2,6-lutidine. When $X = C(R_3)H$ or O, compounds 13-6 and 13-7 may optionally be alkylated by treatment with a base such as sodium hydride, potassium hydride, LHMDs, KHMDs, or NaHMDs followed by treatment with an alkyl iodide, allyl halide, or propargyl halide. Solvents such as DMF, DMSO, N-methylpyrrolidine or THF are suitable. These procedures provide carbamate, urea or amide 13-8 and 13-9. Removal of the protecting groups is then carried out as shown in Scheme 12 above, and the resulting 1-unsubstituted piperidines are then utilized as noted in the description for Scheme 12.

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In some cases the order of carrying out the foregoing reaction schemes may be varied to facilitate the reaction or to avoid unwanted reaction products. The following examples are provided for the purpose of further illustration only and are not intended to be limitations on the disclosed invention.

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GENERAL

Concentration of solutions was carried out on a rotary evaporator under reduced pressure. Flash chromatography was carried out on silica gel (230-400 mesh). NMR spectra were obtained in CDCl_3 solution unless otherwise noted. Coupling constants (J) are in hertz (Hz). Abbreviations: diethyl ether (ether), triethylamine (TEA), N,N-diisopropylethylamine (DIEA) saturated aqueous (sat'd), room temperature (rt), hour(s) (h), minute(s) (min).

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HPLC CONDITIONS

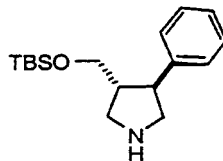
HPLC A. Retention time using the following conditions: Column: YMC ODS A, 5 μ , 4.6 x 50 mm; Gradient Eluant: 10:90 to 90:10 v/v $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ + 0.5% TFA over 4.5 min, hold 30 sec; Detection: PDA, 210-400 nm; Flow Rate: 2.5 mL/min.

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HPLC B. Retention time using the following conditions: Column: Analytical Sales & Services Advantage HL C18 5 μ 4.6 x 100 mm column; Gradient Eluant: 10:90 to 90:10 v/v $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ + 0.5% TFA over 10 min, hold 2 min; Detection: PDA, 200-400 nm; Flow Rate: 2.25 mL/min.

Pyrrolidine 1

3-(R)-(t-Butyldimethylsilyloxymethyl)-4-(S)-phenyl pyrrolidine



30 Step A: 3-((E)-Cinnamoyl)-4-(S)-benzyl oxazolidin-2-one

A solution of 222 g (1.5 mol) of *trans*-cinnamic acid and 250 mL (1.77 mol) of TEA in 3 L of THF at -78°C was treated with 200 mL of trimethylacetyl chloride maintaining the internal temperature at less than -65°C . The resulting mixture was warmed to 0°C , then cooled to -78°C .

- 5 In a separate flask, a solution of 4-(S)-benzyl-oxazolidin-2-one in 2.05 L of THF at -20°C was treated with 660 mL of 2.5 M *n*-butyllithium in hexanes over 45 min. The resulting turbid mixture was cooled to -78°C and then transferred via cannula to the flask containing the mixed anhydride. The resulting mixture was allowed to warm to rt and was stirred for 20 h. The reaction was quenched with 300 mL of sat'd NH_4Cl ; the resulting mixture was partitioned between EtOAc and H_2O and the layers were separated. The organic layer was dried over MgSO_4 . The aqueous layer was extracted with 2 x EtOAc; the extracts were dried and all of the organic extracts were combined. Partial concentration *in vacuo* caused precipitation of a solid; the mixture was diluted with hexanes and allowed to stand at rt for 1.5 h.
- 10 The precipitate was filtered and dried to afford 402.2 g (87%) of the title compound: ^1H NMR (500 MHz) δ 2.86 (dd, $J=13.5, 9.5$, 1H), (3.38, $J=13.5, 3.5$, 1H), 4.20-4.27 (m, 2H), 4.78-4.83 (m, 1H), 7.24-7.42 (5H), 7.63-7.65 (m, 1H), 7.92 (app d, $J=2.5$, 1H).

- 20 Step B: 3-(1-Benzyl-4-(S)-phenylpyrrolidine-3-(R)-carbonyl)-4-(S)-benzyl oxazolidin-2-one and 3-(1-benzyl-4-(R)-phenyl-pyrrolidine-3-(S)-carbonyl)-4-(S)-benzyl oxazolidin-2-one

- A solution of 402 g (1.3 mol) of 3-((E)-cinnamoyl)-4-(S)-benzyl oxazolidin-2-one (from Step A) and 474 g (2.0 mol) of *N*-methoxymethyl-*N*-trimethylsilylmethyl benzyl amine in 4 L of CH_2Cl_2 at -10°C was treated with 6 mL of trifluoroacetic acid. The resulting mixture was stirred cold for 4 h and then was treated with an additional 4 mL of trifluoroacetic acid. The reaction mixture was warmed to rt and stirred for 20 h. The reaction was quenched with 2 L of sat'd NaHCO_3 and the layers were separated. The organic layer was washed with 1 L of
- 25 sat'd NaCl and concentrated. Chromatography on 10 kg of silica gel using 4:1 v/v hexanes/EtOAc (24 L), then 7:3 v/v hexanes/EtOAc (36 L), then 3:2 v/v hexanes/EtOAc (32 L) afforded 260.9 g (45%) of 3-(1-benzyl-4-(S)-phenylpyrrolidine-3-(R)-carbonyl)-4-(S)-benzyl oxazolidin-2-one and 247.5 g (43%) of 3-(1-benzyl-4-(R)-phenylpyrrolidine-3-(S)-carbonyl)-4-(S)-benzyl oxazolidin-2-
- 30

one. For 3-(1-benzyl-4-(S)-phenylpyrrolidine-3-(R)-carbonyl)-4-(S)-benzyl oxazolidin-2-one: ¹H NMR (500 MHz) δ 2.66 (t, J= 8.0, 1H), 2.78 (dd, J= 13.0, 9.0, 1H), 2.87 (dd, J= 9.0, 4.5, 1H), 3.21-3.27 (m, 2H), 3.64 (d, J= 11.5, 1H), 3.77 (d, J= 11.5, 1H), 4.10-4.15 (m, 2H), 4.61-4.65 (m, 1H), 7.16-7.38 (15H). For 3-(1-benzyl-4-(R)-phenylpyrrolidine-3-(S)-carbonyl)-4-(S)-benzyl oxazolidin-2-one: ¹H NMR (500 MHz) δ 2.69-2.76 (m, 2H), 2.82 (dd, J= 9.5, 5.5, 1H), 3.14-3.22 (3H), 3.64 (d, J= 13.0, 1H), 3.74 (d, J= 13.0, 1H), 4.07-4.12 (m, 2H), 4.16 (t, J= 9.0, 1H), 4.26-4.30 (m, 1H), 4.65-4.69 (m, 1H), 7.03-7.40 (15H).

10 Step C: 1-Benzyl-3-(R)-hydroxymethyl-4-(S)-phenylpyrrolidine
A solution of 3-(1-benzyl-4-(S)-phenylpyrrolidine-3-(R)-carbonyl)-4-(S)-benzyl oxazolidin-2-one (from Step B) in 2.5 L of THF at 10 °C was treated with 1.18 L of 1.0 M lithium aluminum hydride solution in THF over a period of 2 h. The resulting mixture was warmed to rt and stirred for 20 h. The
15 reaction was quenched by adding 40 mL of H₂O, then 40 mL of 2.0 N NaOH, then 115 mL of H₂O and then was stirred at rt for 1.5 h. The mixture was filtered and the filtrate was concentrated. Chromatography on 4 kg of silica using 4:1 hexanes/acetone (14 L), then 7:3 hexanes/acetone as the eluant to afford 108.4 g (69%) of the title compound: ¹H NMR (400 MHz) δ 2.38-2.46 (m, 2H), 2.78-2.88 (3H), 3.20-3.26 (2H), 3.65 (dd, J= 12.0, 4.0, 1H), 3.66 (app s, 2H), 3.74 (dd, J= 12.0, 4.0, 1H), 7.18-7.34 (10H); ESI-MS 268 (M+H); HPLC A: 2.35 min.

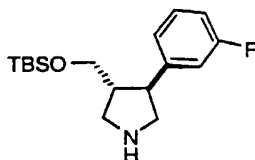
Step D: 1-Benzyl-3-(R)-(t-butyldimethylsilyloxymethyl)-4-(S)-phenyl pyrrolidine
25 A solution of 82.0 g (0.31 mol) of 1-benzyl-3-(R)-hydroxymethyl-4-(S)-phenyl pyrrolidine (from Step C) and 46.5 g (0.36 mol) of N,N-diisopropylethylamine in 1 L of CH₂Cl₂ was treated with 54.2 g (0.36 mol) of t-butyldimethylsilyl chloride and the resulting mixture was stirred at rt for 20 h. The reaction was quenched with 750 mL of sat'd NaHCO₃ and the layers were separated.
30 The organic layer was combined with 150 g of silica gel and aged for 45 min. The mixture was filtered and the filtrate was concentrated to afford 117 g (100%) of the title compound.

Step E: 3-(R)-(t-Butyldimethylsilyloxymethyl)-4-(S)-phenylpyrrolidine

A mixture of 117 g (0.31 mol) of 1-benzyl-3-(R)-(t-butyl-
 butyldimethylsilyloxymethyl)-4-(S)-phenyl pyrrolidine (from Step D), 31.5 g (0.50
 mol) ammonium formate, 20.0 g of 20% palladium hydroxide on carbon in 1.5 L of
 MeOH was heated at 55 °C for 2.5 h. The mixture was cooled and filtered through a
 pad of Celite. The filtrate was concentrated. The residue was dissolved in 1 L of
 CH₂Cl₂, washed with 300 mL of 10% NH₄OH solution, 200 mL of sat'd NaCl, dried
 over MgSO₄ and concentrated to afford 89.2 g (99%) of the title compound: ¹H
 NMR (400 MHz) δ -0.09 (s, 3H), -0.08 (s, 3H), 0.77 (s, 9H), 2.25-2.30 (m, 1H),
 2.84-2.96 (4H), 3.18 (dd, J= 11.2, 3.2, 1H), 3.29-3.36 (m, 1H), 3.44 (dd, J= 10.0, 6.0),
 3.56 (dd, J= 10.0, 4.4, 1H); ESI-MS 292 (M+H); HPLC A: 3.44 min.

PYRROLIDINE 2

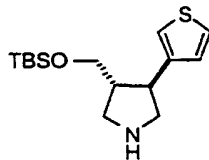
3-(R)-(t-Butyldimethylsilyloxymethyl)-4-(S)-(3-fluoro)phenylpyrrolidine



The title compound was prepared using procedures analogous to those
 described to prepare Pyrrolidine 1, except that *trans*-(3-fluoro)cinnamic acid was
 substituted for *trans*-cinnamic acid in Step A. For the title compound: ¹H NMR (400
 MHz): δ 0.013 (s, 3H), 0.016 (s, 3H), 0.87 (s, 9H), 2.09 (br s, 1H), 2.30-2.37 (m, 1H),
 2.88-2.90 (3H), 2.23 (dd, J= 8.0, 11.2, 1H), 3.39 (dd, J= 6.8, 10.0, 1H), 3.56 (dd, J=
 6.0, 10.0, 1H), 3.64 (dd, J= 5.2, 10.0), 6.86-6.91 (m, 1H), 6.95 (dt, J= 12.0, 2.4, 1H),
 7.01 (d, J= 7.6, 1H), 7.22-7.27 (m, 1H); ESI-MS 310 (M+H); HPLC A: 3.05 min.

PYRROLIDINE 3

(3-(R))-((t-Butyldimethylsilyloxy)methyl)-4-(S)-(3-thienyl)pyrrolidine



Step A: 1-(Prop-2-enyl)-3-(R)-(hydroxymethyl)-4-(S)-(3-thienyl) pyrrolidine

The title compound was prepared using procedures analogous to those used to prepare 1-benzyl-3-(R)-(hydroxymethyl)-4-(S)-phenylpyrrolidine (Pyrrolidine 1, Step C), except that *trans*-3-(3-thienyl)acrylic was substituted for *trans*-cinnamic acid in Step A and N-methoxymethyl-N-trimethylsilylmethyl(prop-2-enyl)amine was substituted for N-methoxymethyl-N-trimethylsilylmethyl benzyl amine in Step B. For the title compound: ¹H NMR (500 MHz) δ 2.30-2.34 (m, 1H), 2.44 (t, J= 8.5, 1H), 2.67 (t, J= 9.0, 1H), 2.77 (dd, J= 5.0, 9.0, 1H), 3.02-3.15 (4H), 3.53 (dd, J= 7.5, 10.0, 1H), 3.64 (dd, J= 5.0, 10.0, 1H), 5.07 (d, J= 10.0, 1H), 5.17 (d, J= 17.5, 1H), 5.83-5.91 (m, 1H), 6.97-6.99 (2H), 7.20-7.22 (m, 1H); ESI-MS 224 (M+H).

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Step B: 1-(Prop-2-enyl)-3-(R)-(t-butyl dimethylsilyloxymethyl)-4-(S)-(3-thienyl)pyrrolidine

A solution of 1.06 g (4.75 mmol) of 1-(prop-2-enyl)-3-(R)-(hydroxymethyl)-4-(S)-(3-thienyl)pyrrolidine (from Step A) in 12.0 mL of CH₂Cl₂ at 0 °C was treated with 0.99 mL (5.7 mmol) of N,N-diisopropylethylamine and 855 mg (5.6 mmol) of t-butyl dimethylsilyl chloride. After warming to rt and stirring for 20 h, the solution was partitioned between 100 mL of ether and 100 mL of H₂O. After separating the phases, the aqueous layer was extracted with 100 mL of ether. The combined organic phases were dried over MgSO₄ and concentrated. The residue was purified by flash chromatography eluting with 3:1 v/v hexanes/EtOAc to yield 1.24 g (77%) of the title compound: R_F: 0.54 (3:2 v/v hexanes/EtOAc); ¹H NMR (300 Mhz) δ 0.0 (s, 6H), 0.86 (s, 9H), 2.35 (m, 1H), 2.52-2.71 (m, 3H), 2.97-3.20 (m, 4H), 3.54-3.66 (m, 2H), 5.06-5.21 (m, 2H), 5.89 (m, 1H). 6.98-7.02 (m, 2H), 7.22 (m, 1H).

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Step C: 3-(R)-(t-Butyl dimethylsilyloxymethyl)-4-(S)-(3-thienyl)pyrrolidine

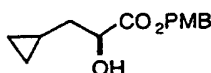
A solution of 3.7 g (11.0 mmol) of 1-(prop-2-enyl)-3-(R)-(t-butyl dimethylsilyloxymethyl)-4-(S)-(3-thienyl)pyrrolidine (from Step B) in 16% aqueous acetonitrile (degassed with nitrogen) was treated with 540 mg (0.58 mmol) of chlorotris(triphenylphosphine)rhodium. The reaction was warmed to reflux and the propanal that formed was removed via azeotropic distillation with the solvents. Additional solvent was added periodically to maintain a constant reaction volume. After 6 h, TLC indicated the absence of starting material. The reaction was cooled to rt and concentrated. The residue was purified by flash chromatography eluting with a

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gradient of 97:2:1 v/v/v CH₂Cl₂/MeOH/NH₄OH, then 94:5:1 v/v/v CH₂Cl₂/MeOH/NH₄OH, then 89:10:1 v/v/v CH₂Cl₂/MeOH/NH₄OH to yield 2.76 g (84%) of the title compound: R_F: 0.26 (97:2:1 v/v/v CH₂Cl₂/MeOH/NH₄OH); ¹HNMR (300 MHz) δ 0.0 (s, 6H), 0.86 (s, 9H), 2.36 (m, 1H), 2.93-3.70 (m, 7H), 6.99-7.06 (m, 2H),
 5 7.28 (m, 1H).

Hydroxy Ester 1

2-(S)-Hydroxy-3-(cyclopropyl)propanoic acid, (4-methoxy)benzyl ester



10 Step A: 2-(S)-Hydroxy-3-cyclopropyl propanoic acid

A 1 L, 3-neck flask was equipped with two dropping funnels, one containing 21.3 mL of 2.0 N H₂SO₄ and the other containing 21.3 mL of 2.0 N NaNO₂. A mixture of 5.00 g (38.7 mmol) of 2-(S)-amino-3-cyclopropyl propanoic acid in 28 mL of H₂O at 0 °C was treated with a sufficient amount of the acid solution
 15 to dissolve the solids. The remaining H₂SO₄ solution and the NaNO₂ solution were added maintaining the internal temperature at less than 5 °C. The resulting mixture was stirred cold for 3 h, then warmed to rt and stirred for 20 h. The reaction mixture was saturated with NaCl and extracted with 4 x 100 mL of EtOAc. The extracts were dried over MgSO₄ and concentrated to afford 4.30 g (85%) of the title compound: ¹H
 20 NMR (300 MHz): δ 0.13-0.18 (m, 2H), 0.48-0.54 (m, 2H), 0.89 (m, 1H), 1.67-1.76 (m, 2H), 4.37 (dd, J= 6.4, 4.7 Hz, 1H).

Step B: 2-(S)-Hydroxy-3-(cyclopropyl)propanoic acid, 4-(methoxy)benzyl ester

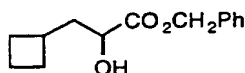
25 A solution of 4.30 g (33 mmol) of 2-(S)-hydroxy-3-(cyclopropyl)propanoic acid (from Step A), 6.40 mL (46 mmol) of TEA and 5.90 mL (44 mmol) of 4-(methoxy)benzyl chloride in 40 mL of DMF was stirred at rt for 2 h. The mixture was partitioned between 500 mL of ether and 300 mL of H₂O and the layers were separated. The organic layer was washed with 300 mL of 2.0 N HCl, 300
 30 mL of sat'd NaHCO₃, 2 x 300 mL of H₂O, 300 mL of sat'd NaCl, dried over MgSO₄ and concentrated. Flash chromatography on 500 g of silica gel using 5:1 v/v hexanes/EtOAc as the eluant afforded 4.30 g (52%, 97.5% ee) of the title compound:

R_F: 0.20 (4:1 v/v hexanes/EtOAc); ¹H NMR (300 MHz): δ -0.01-0.09 (m, 2H), 0.40-0.45 (m, 2H), 0.84 (m, 1H), 1.55-1.67 (m, 2H), 2.82 (br m, 1H), 3.81 (s, 3H), 4.25 (br m, 1H), 5.14 (ABq, J = 11.8, 2H), 6.90 (d, J = 8.7, 2H), 7.29 (d, J = 8.7, 2H). HPLC: Chiracel OB 4.6 x 250 mm column, 65:35 v/v hexanes/EtOH, 0.5 mL/min, 220 nm.

- 5 Retention times: (S)-enantiomer, 20.4 min; (R)-enantiomer, 17.3 min.

Hydroxy Ester 2

2-(S)-Hydroxy-3-(cyclobutyl)propanoic acid, benzyl ester



- 10 Step A: N,N'-Dimethyl-N,N'-dimethoxy oxamide
A mixture of 48.0 g (0.49 mol) of N,O-dimethylhydroxylamine · HCl in 250 mL of 3:2 v/v CH₂Cl₂/pyridine was cooled to -78 °C and was treated with 17.4 mL (0.2 mol) of oxalyl chloride maintaining the internal temperature at less than -70 °C. The resulting mixture was allowed to warm to rt and stirred for 20 h. The
- 15 reaction was quenched with 250 mL of sat'd NaCl and the quenched mixture was extracted with 3 x 400 mL of CH₂Cl₂. The extracts were combined, dried over MgSO₄ and concentrated. Recrystallization from 250 mL of MTBE afforded 24.28 g (69%) of the title compound: ¹H NMR (500 MHz) δ 3.25 (s, 6H), 3.75 (s, 6H).
- 20 Step B: N-Methyl-N-methoxy 2-oxo-3-cyclobutyl propanamide
A suspension of 4.86 g (0.20 mol) of magnesium turnings in 250 mL of THF was treated with 2.0 mL (0.022 mol) of 1,2-dibromoethane and then was warmed until gas evolution from the surface of the Mg was visible. 15.2 mL (0.178 mol) of 1,2-dibromoethane was added at rate to maintain a gentle reflux. After the
- 25 addition, the resulting mixture was heated at reflux for 30 min, then cooled to rt. Potassium (15.6 g, 0.40 mol) was added in ~1 g portions; the mixture was warmed until the potassium started to react and a fine black precipitate formed. This was repeated until all of the potassium was added to the reaction mixture. The resulting suspension of Mg was cooled to 0 °C.
- 30 The finely divided Mg was treated with 22.5 mL (0.20 mol) of bromomethylcyclobutane maintaining the internal temperature at < 5 °C. The resulting mixture was stirred cold for 1 h, then was treated with 26.40 g (0.15 mol) of

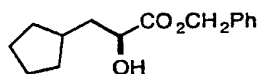
- N,N'-dimethyl-N,N'-dimethoxy oxamide (from Step A) in portions as a solid. The resulting mixture was stirred at 0 °C for 16 h. The reaction was poured onto a mixture of 100 mL conc. HCl and 500 g of ice under N₂ atmosphere. The quenched mixture was extracted with 1.5 L of EtOAc. The extract was washed with 500 mL of sat'd NaCl, dried over MgSO₄ and concentrated. Flash chromatography on 500 g of silica gel using 3:1 v/v hexanes/EtOAc as the eluant afforded 22.3 g (80%) of the title compound: ¹H NMR (500 MHz) δ 1.66-1.76 (m, 2H), 1.82-1.98 (m, 2H), 2.12-2.22 (m, 2H), 2.74-2.84 (3H), 3.20 (s, 3H), 3.66 (s, 3H).
- 10 Step C: N-Methyl-N-methoxy 2-(S)-hydroxy-3-cyclobutyl propanamide
A mixture of 11.40 g (61.5 mmol) of N-methyl-N-methoxy 2-oxo-3-cyclobutyl propanamide (from Step B) and 250 mL 0.5 N (R)-Alpine Borane® solution in THF was concentrated and stirred at rt for 5 days. The mixture was cooled to 0 °C and quenched with 6.8 mL (75.0 mmol) of isobutyraldehyde. The resulting mixture was diluted with 200 mL of ether and treated with 7.5 mL (125 mmol) of ethanolamine. The precipitate that formed was filtered and the filtrate was concentrated. Flash chromatography on 500 g of silica gel using 9:1 v/v CH₂Cl₂ as the eluant afforded 11.48 g (99%, 91% ee) of the title compound: ¹H NMR (500 MHz) δ 1.59-1.70 (m, 2H), 1.67 (s, 1H), 1.77-1.83 (m, 2H), 1.82-1.92 (m, 1H), 2.03-2.13 (m, 2H), 2.53-2.60 (m, 1H), 3.23 (s, 3H), 3.72 (s, 3H), 4.31 (app d, J= 5.5, 1H); HPLC: Chiralpak AS 4.6 x 250 mm column, 75/25 hexanes/iPrOH, 0.5 mL/min, 210 nm. Retention Times: (S)-Enantiomer, 13.3 min; (R)-enantiomer, 17.2 min.
- 25 Step D: 2-(S)-Hydroxy-3-(cyclobutyl)propanoic acid
A suspension of 33.66 g (0.3 mol) of potassium t-butoxide in 50 mL of THF was treated with 5.40 mL (0.3 mol) of H₂O. The resulting mixture was treated with a solution of 11.48 g (0.061 mol) of N-methyl-N-methoxy 2-(S)-hydroxy-3-cyclobutyl propanamide (from Step C) in 20 mL of THF and stirred at rt for 20 h. The mixture was concentrated and the residue was partitioned between 300 mL of ether and 200 mL of H₂O and the layers were separated. The pH of the aqueous layer was adjusted to 2 with concentrated HCl and extracted with 300 mL of EtOAc. The extract was washed with 100 mL of sat'd NaCl, dried over MgSO₄ and concentrated to afford 7.50 g (85%) of the title compound: ¹H NMR (500 MHz) δ 1.66-1.76 (m, 2H), 1.78-1.98 (4H), 2.06-2.16 (m, 2H), 2.51-2.61 (m, 1H), 4.20 (dd, J= 8.0, 4.0, 1H).
- 30

Step E: 2-(S)-Hydroxy-3-(cyclobutyl)propanoic acid, benzyl ester

- A mixture of 1.05 g (7.3 mmol) of 2-(S)-hydroxy-3-(cyclobutyl)propanoic acid (from Step D), 40 mL (10.0 mmol) of TEA and 1.20 mL (10.0 mmol) of benzyl bromide in 8 mL of DMF was stirred at rt for 2 h. The mixture was partitioned between 200 mL of ether and 100 mL of H₂O and the layers were separated. The organic layer was washed with 100 mL of 2.0 N HCl, 100 mL of sat'd NaHCO₃, 2 x 100 mL of H₂O, 100 mL of sat'd NaCl, dried over MgSO₄ and concentrated. Flash chromatography on 60 g of silica gel using 4:1 v/v hexanes/ether as the eluant afforded 1.20 g (70%) of the title compound: ¹H NMR (500 MHz) δ 1.58-1.70 (m, 2H), 1.72-1.82 (m, 2H), 1.84-1.92 (m, 2H), 1.98-2.10 (m, 2H), 2.46-2.58 (m, 1H), 2.63 (br s, 1H), 4.15 (dd, J= 7.5, 3.0), 7.33-7.40 (m, 5H).

Hydroxy Ester 3

- 2-(S)-Hydroxy-3-(cyclopentyl)propanoic acid, benzyl ester



Step A: N-Methoxy-N-methyl-cyclopentylacetamide

- A solution of 2.0 mL (15.9 mmol) of cyclopentylacetic acid in 80 mL of CH₂Cl₂ at 0 °C was treated with 3.7 mL (33.6 mmol) of N-methyl-morpholine and 2.2 mL (16.9 mmol) of isobutyl chloroformate. After stirring for 20 min, 1.61 g (16.5 mmol) of N,O-dimethyl-hydroxylamine · HCl was added. The reaction was warmed to rt and stirred for 3 h. The reaction was partitioned between 200 mL of EtOAc and 200 mL 2.0 N HCl. After separating the phases, the organic layer was washed with 200 mL of 1.0 N NaHCO₃, dried over Na₂SO₄ and concentrated. Flash chromatography on silica gel using 4:1 v/v hexanes/EtOAc afforded 2.28 g (83%) of the title compound as a colorless oil. R_f: 0.27 (4:1 v/v hexanes/ EtOAc). ¹H NMR (300 MHz): δ 1.12-1.23 (m, 2H), 1.51-1.89 (m, 6H), 2.28 (m, 1H), 2.44 (d, J= 7.5, 2H), 3.18 (s, 3H), 3.67 (s, 3H).

- Step B: Cyclopentylmethylene phenyl ketone

A solution of 1.98 g (11.5 mmol) of N-methoxy-N-methyl-cyclopentylacetamide (from Step A) in 115 mL of THF at 0 °C was treated with 13.0

- mL of 1.8 M phenyllithium in cyclohexane/diethylether over 40 min. After stirring for 1 h, the reaction was quenched with 2.0 N HCl and warmed to rt. The quenched reaction was partitioned between 200 mL of ether and 200 mL 2.0 N HCl and the layers were separated. The organic layer was washed with 200 mL of 1.0 N
- 5 NaHCO₃, dried over Na₂SO₄ and concentrated. Flash chromatography on silica gel using 9:1 v/v hexanes/EtOAc afforded 1.57 g (72%) of the title compound: R_F: 0.66 (4:1 v/v hexanes/EtOAc); ¹H NMR (300 MHz): δ 1.14-1.22 (m, 2H), 1.52-1.67 (m, 4H), 1.82-1.92 (m, 2H), 2.37 (m, 1H), 2.98 (d, J= 7.1, 2H), 7.26-7.61 (m, 5H).
- 10 Step C: (S)-2-Cyclopentyl-1-phenylethanol
- A solution of 2.7 mL of 1.0 M (R)-2-methyl-CBS-oxazaborolidine solution in toluene in 4 mL of CH₂Cl₂ at -25 °C was treated with 1.4 mL of 2.0 M borane methyl sulfide complex in THF and stirred cold for 10 min. A solution of 501 mg (2.66 mmol) of cyclopentylmethylene phenyl ketone (from Step B) in 2 mL of
- 15 CH₂Cl₂ was added over 25 min and the resulting mixture was stirred cold for an additional 45 min. The reaction was quenched by pouring it into cold (-25 °C) MeOH. The quenched reaction was warmed to rt and stirred for 45 min until gas evolution ceased. The mixture was concentrated and the residue dissolved in 20 mL of MeOH and concentrated again. Flash chromatography on silica gel using 17:3 v/v
- 20 hexanes/EtOAc afforded 413 mg (81%) of the title compound: R_F: 0.53 (4:1 v/v hexanes/ EtOAc); ¹H NMR (300 MHz): δ 1.10-1.17 (m, 2H), 1.47-1.89 (m, 9H), 4.69 (m, 1H), 7.25-7.35 (m, 5H).
- Step D: Acetic acid, (S)-2-cyclopentyl-1-phenylethyl ester
- 25 A solution of 406 mg (2.13 mmol) of (S)-2-cyclopentyl-1-phenylethanol (from Step C) in 9 mL of pyridine was treated with 1 mL of acetic anhydride. After stirring for 6 h, the reaction was concentrated. Flash chromatography on silica gel using 93:7 v/v hexanes/EtOAc afforded 495 mg (100%) of the title compound: R_F: 0.75 (4:1 v/v hexanes/EtOAc); ¹H NMR (300 MHz): δ
- 30 1.10-1.21 (m, 2H), 1.44-2.04 (m, 9H), 2.05 (s, 3H), 5.75 (dd, J= 8.0, 6.1, 1H), 7.25-7.34 (m, 5H).
- Step E: (S)-2-Acetoxy-3-(cyclopentyl)propanoic acid

A solution of 479 mg (2.0 mmol) of acetic acid, (S)-2-cyclopentyl-1-phenylethyl ester (from Step D) in 14 mL of 2:2:3 v/v/v CCl₄/CH₃CN/H₂O was treated with 6.59 g (28.9 mmol) of periodic acid and 7.8 mg (0.037 mmol) of RuCl₃·H₂O. The reaction was warmed to 33 °C and stirred for 4 h. After cooling to 0 °C, 100 mL of ether was added. After stirring for 10 min and separating the phases, the aqueous layer was extracted with 2 x 100 mL of ether. The combined organic layers were dried over Na₂SO₄ and concentrated to give 395 mg (95%) of the title compound: R_F: 0.62 (90:10:1 v/v/v CH₂Cl₂/MeOH/HOAc); ¹H NMR (300 MHz): δ 1.09-1.98 (m, 11H), 2.14 (s, 3H), 5.03 (dd, J= 8.8, 4.3, 1H), 8.9 (br, 1H).

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Step F: 2-(S)-Hydroxy-3-(cyclopentyl)propanoic acid

A solution of 395 mg (1.97 mmol) of 2-(S)-acetoxy-3-(cyclopentyl)propanoic acid (from Step E) in 10 mL MeOH and 1 mL of H₂O was treated with 1.29 g (9.33 mmol) of K₂CO₃ and stirred at rt for 30 h. The volatiles were removed under reduced pressure. The crude product was partitioned between 100 mL of ether and 100 mL of H₂O and the layers were separated. The aqueous layer was acidified to pH 1-2 using 2.0 N HCl and extracted with 3 x 150 mL of EtOAc. The combined organic layers were dried over Na₂SO₄ and concentrated to give 287 mg (92%) of the title compound: ¹H NMR (300 MHz) δ 1.11-2.15 (m, 11H), 4.27 (dd, J= 8.1, 4.7, 1H), 6.5 (br, 1H).

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Step G: 2-(S)-Hydroxy-3-(cyclopentyl)propanoic acid, benzyl ester

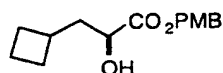
A solution of 287 mg (1.81 mmol) of 2-(S)-hydroxy-3-(cyclopentyl)propanoic acid (from Step F) in 8 mL of DMF was treated with 0.38 mL (2.72 mmol) of TEA and 0.33 mL (2.77 mmol) of benzyl bromide and stirred at rt for 22 h. The reaction was diluted with 200 mL of ether and washed with 200 mL of H₂O, 200 mL of 2.0 N HCl, 200 mL of 1.0 N NaHCO₃, 200 mL of H₂O and 200 mL of sat'd NaCl. The organic layer was dried over MgSO₄ and concentrated. Flash chromatography on silica gel using 17:3 v/v hexanes/EtOAc afforded 102 mg (22%, 95.5% ee) of the title compound: R_F: 0.40 (4:1 v/v hexanes/EtOAc); ¹H NMR (300 MHz): δ 1.04-1.17 (m, 2H), 1.46-1.87 (m, 8H), 1.99 (m, 1H), 2.65 (m, 1H), 4.22 (dd, J= 7.8, 4.8, 1H), 5.23 (ABq, J= 12.3, 2H), 7.32-7.41 (m, 5H). HPLC: Chirapak AS 4.6 x 250 mm column, 17:3 v/v hexanes/iPrOH, 0.5 mL/min, 220 nm. Retention times: (S)-Enantiomer, 12.2 min; (R)-enantiomer, 15.3 min.

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- The following α -hydroxy benzyl and (4-methoxy)benzyl esters were prepared from the corresponding α -hydroxy acids (obtained from commercial sources or prepared as above) using esterification conditions analogous to those described above:

Hydroxy Ester 4

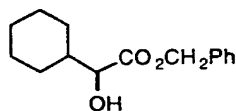
2-(S)-Hydroxy-3-(cyclobutyl)propanoic acid, (4-methoxy) benzyl ester



- ¹H NMR (500 MHz) δ 1.56-1.94 (6H), 1.98-2.12 (m, 2H), 2.44-2.56 (m, 1H), 2.64 (br s, 1H), 3.82 (s, 3H), 4.11-4.13 (m, 1H), 5.19 (ABq, J= 25.0, 2H), 6.90 (d, J= 9.0, 2H), 7.30 (d, J= 9.0, 2H).

Hydroxy Ester 5

2-(S)-Hydroxy-2-(cyclohexyl)acetic acid, benzyl ester

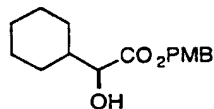


RF: 0.37 (4:1 v/v hexanes/EtOAc); ¹H NMR (300 MHz) δ 1.11-1.38 (m, 11H), 2.65 (d, J= 6.3 Hz, 1H), 4.06 (dd, J= 6.3, 3.5 Hz, 1H), 5.22 (s, 2H), 7.30-7.39 (m, 5H).

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Hydroxy Ester 6

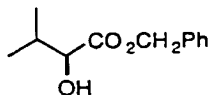
2-(S)-Hydroxy-2-(cyclohexyl)acetic acid, (4-methoxy)benzyl ester



- ¹H NMR (500 MHz) δ 1.10-1.80 (11H), 2.68 (t, J = 5.7 Hz, 1H), 3.83 (s, 3H), 4.06 (dd, J = 6.1, 3.6 Hz, 1H), 5.17 (s, 2H), 6.91 (d, J = 8.6 Hz, 1H), 7.31 (d, J = 8.6 Hz, 1H).

Hydroxy Ester 7

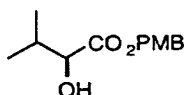
2-(S)-Hydroxy-3-methylbutanoic acid, benzyl ester



5 RF: 0.39 (4:1 v/v hexanes/EtOAc); ¹H NMR (300 MHz) δ 0.83 (d, J= 7.0, 3H), 1.01 (d, J= 7.0, 3H), 2.08 (m, 1H), 2.67 (d, J= 6.3, 1H), 4.08 (dd, J= 6.0, 3.6, 1H), 5.22 (ABq, J= 12.1, 2H), 7.34-7.39 (m, 5H).

Hydroxy Ester 8

2-(S)-Hydroxy-3-methylbutanoic acid, (4-methoxy)benzyl ester



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¹H NMR (500 MHz, CDCl₃): δ 7.30~7.33 (m, 2H), 6.90~6.93 (m, 2H), 5.20 (AB d, 11.9 Hz, 1H), 5.15 (AB d, 11.9 Hz, 1H), 4.07 (d, 3.4 Hz, 1H), 3.83 (s, 3H), 2.68 (br s, 1H), 2.04~2.13 (m, 1H), 1.01 (d, 7.0 Hz, 3H), 0.83 (d, 6.9 Hz, 3H).

15

Hydroxy Ester 9

2-(S)-Hydroxy-3-(S)-methylpentanoic acid, benzyl ester

20 RF: 0.67 (2:1 v/v hexanes/EtOAc); ¹H NMR (500 MHz) δ 7.35~7.42 (m, 5H), 5.26 (AB d, J=12.1 Hz, 1H), 5.22 (AB d, J=12.2 Hz, 1H), 4.14 (br s, 1H), 2.71 (br s, 1H), 1.81~1.89 (m, 1H), 1.30~1.38 (m, 1H), 1.20~1.29 (m, 1H), 0.99 (d, J=7.1 Hz, 3H), 0.88 (t, J=7.5 Hz, 3H).

Hydroxy Ester 10

2-(S)-Hydroxy-3-(R)-methylpentanoic acid, benzyl ester

25

RF: 0.64 (2:1 v/v hexanes/EtOAc); ¹H NMR (500 MHz) δ 7.35~7.42 (m, 5H), 5.26 (AB d, J=12.2 Hz, 1H), 5.23 (AB d, J=12.2 Hz, 1H), 4.25 (dd, J=2.8 & 5.6 Hz, 1H), 2.70 (br d, J=~3.8 Hz, 1H), 1.82~1.89 (m, 1H), 1.51~1.60 (m, 1H), 1.29~1.38 (m, 1H), 0.96 (t, J=7.5 Hz, 3H), 0.80 (d, J=6.9 Hz, 3H).

Hydroxy Ester 11

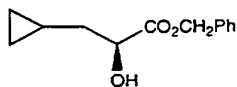
2-(S)-Hydroxy-3-(S)-methylpentanoic acid, (4-methoxy)benzyl ester

- 5 RF: 0.38 (4:1 v/v hexanes/EtOAc); ^1H NMR (500 MHz) δ 7.30~7.33 (m, 2H), 6.89~6.92 (m, 2H), 5.19 (AB d, $J=11.9$ Hz, 1H), 5.15 (AB d, $J=11.9$ Hz, 1H), 4.10 (dd, $J=3.7$ & 6.0 Hz, 1H), 3.83 (s, 3H), 2.71 (d, $J=5.9$ Hz, 1H), 1.78~1.86 (m, 1H), 1.18~1.36 (m, 2H), 0.97 (d, $J=7.1$ Hz, 3H), 0.87 (t, $J=7.3$ Hz, 3H).

10

Hydroxy Ester 12

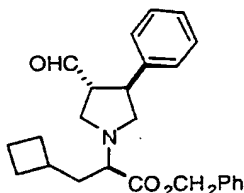
2-(S)-Hydroxy-3-(cyclopropyl)propanoic acid, benzyl ester



- ^1H NMR (300 MHz, CDCl_3): δ 7.33~7.47 (m, 5H), 5.21 (s, 2H), 4.28~4.37 (m, 1H), 2.80~2.90 (m, 1H), 1.60~1.72 (m, 2H), 0.79~0.0.91 (m, 1H), 0.40~0.53 (m, 2H),
15 0.00~0.14 (m, 2H),

Aldehyde 1

2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester



20

Step A: 2-(R)-(3-(R)-(t-Butyldimethylsilyloxymethyl)-4-(S)-phenylpyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester

- A solution of 1.84 g (7.8 mmol) of 2-(S)-hydroxy-3-(cyclobutyl)propionic acid, benzyl ester (Hydroxy Ester 2) in 30 mL of CH_2Cl_2 at -5
25 $^{\circ}\text{C}$ was treated with 1.40 mL (8.4 mmol) of trifluoromethanesulfonic anhydride maintaining the internal temperature at less than 0 $^{\circ}\text{C}$. The resulting mixture was stirred cold for 2 min, then treated with 1.10 mL (9.6 mmol) of 2,6-lutidine,

maintaining the internal temperature at less than 0 ° C. The resulting mixture was stirred cold for 30 min, then treated with a solution of 2.65 g (9.5 mmol) of 3-(R)-(t-butyl)dimethylsilyloxymethyl-4-(S)-phenylpyrrolidine (Pyrrolidine 1) in 10 mL of CH₂Cl₂ and 3.00 mL (31.2 mmol) of DIEA. The resulting mixture was warmed to rt and stirred for 20 h. The reaction was quenched with 50 mL of sat'd NaHCO₃ and the quenched mixture was extracted with 200 mL of ether. The ether extract was dried over MgSO₄ and concentrated. Flash chromatography on 150 g of silica gel using 20:1 v/v hexanes/ether as the eluant afforded 3.23 g (81% based on Hydroxy Ester 2) of the title compound: ¹H NMR (300 MHz) δ -0.25 (s, 3H), -0.21 (s, 3H), 0.84 (s, 9H), 1.57-2.07 (8H), 2.29-2.39 (2H), 2.66-2.77 (m, 2H), 2.93 (q, J= 7.8, 1H), 3.06 (t, J= 8.4, 1H), 3.19 (t, J= 8.4, 1H), 3.26 (dd, J= 2.1, 6.3, 1H), 3.45-3.60 (m, 2H), 5.15 (s, 2H), 7.17-7.38 (10H).

Step B: 2-(R)-(3-(R)-Hydroxymethyl-4-(S)-phenylpyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester
A solution of 3.20 g (6.3 mmol) of 2-(R)-(3-(R)-(t-butyl)dimethylsilyloxymethyl-4-(S)-phenylpyrrolidin-1-yl)-3-(cyclobutyl) propionic acid, benzyl ester (from Step A) in 40 mL of THF at 0 ° C was treated with 10 mL of 1.0 M tetrabutylammonium fluoride solution in THF. The resulting mixture was warmed to rt and stirred for 2.5 h. The reaction mixture was partitioned between 200 mL of ether and 100 mL of 50% sat'd NaHCO₃ and the layers were separated. The organic layer was dried over MgSO₄ and concentrated. Flash chromatography on 100 g of silica gel using 2:1 v/v hexanes/ether as the eluant afforded 2.34 g (94%) of the title compound: ¹H NMR (500 MHz) δ 1.56-2.07 (8H), 2.15 (br s, 1H), 2.27-2.37 (2H), 2.64 (t, J= 11.0, 1H), 2.80 (dd, J= 6.5, 11.0), 3.04-3.11 (2H), 3.23-3.30 (2H), 3.56 (dd, J= 7.5, 13.0, 1H), 3.68 (dd, J= 5.5, 13.0, 1H), 5.15 (ABq, J= 20.0, 2H), 7.17-7.40 (10H).

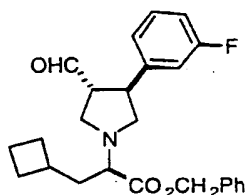
Step C: 2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester
A solution of 1.29 mL (14.8 mmol) of oxalyl chloride in 15 mL of CH₂Cl₂ at -78 °C was treated with 2.10 mL (29.7 mmol) of DMSO maintaining the temperature at less than -60 ° C. The resulting mixture was stirred cold for 5 min. A solution of 2.33 g (5.9 mmol) of 2-(R)-(3-(R)-(hydroxymethyl)-4-(S)-

phenylpyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester (from Step B) in 10 mL of CH_2Cl_2 was added maintaining the temperature at less than -60°C . The resulting mixture was stirred cold for 30 min. The mixture was treated with 10.3 mL (59.3 mmol) of DIEA maintaining the temperature at less than -60°C . The reaction was warmed to 0°C , stirred for 20 min and quenched with H_2O . The mixture was partitioned between 250 mL of CH_2Cl_2 and 100 mL of H_2O and the layers were separated. The aqueous layer was extracted with 250 mL of CH_2Cl_2 . The combined organic phases were dried over Na_2SO_4 and concentrated. Flash chromatography on 100 g of silica gel using 4:1 v/v hexanes/ether as the eluant afforded 2.30 g (97%) of the title compound: ^1H NMR (300 MHz) δ 1.54-2.08 (m, 8H), 2.31 (m, 1H), 2.75 (t, $J = 8.6$ Hz, 1H), 2.96 (m, 1H), 3.11-3.35 (m, 4H), 3.56 (q, $J = 7.9$ Hz, 1H), 5.16 (s, 2H), 7.19-7.39 (m, 10H), 9.63 (d, $J = 2.2$ Hz, 1H).

The following 1,3,4-trisubstituted pyrrolidine aldehydes were prepared from the appropriate α -hydroxy ester and 3,4-disubstituted pyrrolidine using procedures analogous to those described for the preparation of Aldehyde 1.

Aldehyde 2

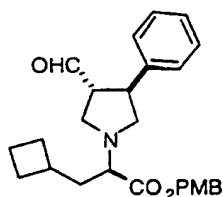
2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester



The title compound was prepared from α -Hydroxy Ester 2 and Pyrrolidine 2: R_F : 0.60 (7:3 v/v hexane/EtOAc); ^1H NMR (300 MHz) δ 1.57-2.08 (m, 8H), 2.29 (m, 1H), 2.73 (br t, 1H), 2.92 (m, 1H), 3.14-3.34 (m, 4H), 3.56 (br q, 1H), 5.16 (s, 2H), 6.88-6.99 (m, 3H), 7.20-7.39 (m, 6H), 9.62 (d, $J = 2.0$, 1H).

Aldehyde 3

2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, (4-methoxy)benzyl ester

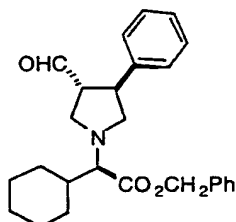


The title compound was prepared from α -Hydroxy Ester 4 and Pyrrolidine 1.

5

Aldehyde 4

2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl) acetic acid, benzyl ester



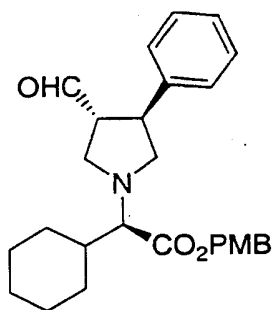
The title compound was prepared from α -Hydroxy Ester 5 and

- 10 Pyrrolidine 1: R_F : 0.50 (4:1 v/v hexanes/EtOAc); 1H NMR (500 MHz) δ 0.94-1.03 (m, 2H), 1.05-1.29 (4H), 1.59 (app d, J = 12.5, 1H), 1.67-1.84 (3H), 1.96 (app d, J = 12.5, 1H), 2.71 (t, J = 8.5, 1H), 2.93-2.96 (m, 1H), 3.17-3.22 (3H), 3.32 (t, J = 8.5, 1H), 3.55 (q, J = 8.0, 1H), 5.19 (app s, 2H), 7.19-7.41 (10H), 9.64 (d, J = 2.0, 1H).

15

Aldehyde 5

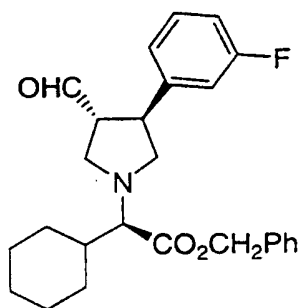
2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl) acetic acid, (4-methoxy)benzyl ester



The title compound was prepared from α -Hydroxy Ester 6 and
 Pyrrolidine 1: ^1H NMR (500 MHz) δ 0.95-1.98 (10H), 2.68 (t, J = 8.6, 1H), 2.91-
 2.95 (m, 1H), 3.16-3.23 (3H), 3.29 (t, J = 8.3, 1H), 3.48-3.56 (2H), 3.83 (s, 3H), 5.12
 5 (s, 2H), 6.88-6.91 (2H), 7.17-7.35 (7H), 9.63 (d, J = 2.3, 1H).

Aldehyde 6

2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-2-(cyclohexyl) acetic
 acid, benzyl ester

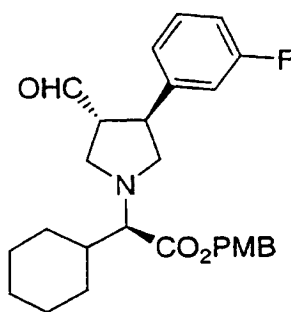


10

The title compound was prepared from α -Hydroxy Ester 5 and
 Pyrrolidine 2.

Aldehyde 7

15 2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-2-(cyclohexyl) acetic
 acid, (4-methoxy)benzyl ester

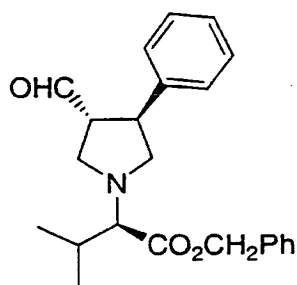


The title compound was prepared from α -Hydroxy Ester 6 and Pyrrolidine 2.

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Aldehyde 8

2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-3-methyl butanonic acid, benzyl ester



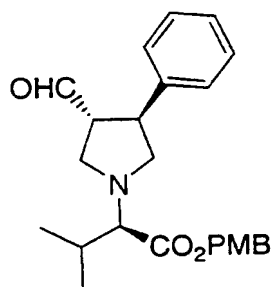
The title compound was prepared from α -Hydroxy Ester 7 and

10 Pyrrolidine 1: R_F : 0.77 (3:2 v/v hexanes/EtOAc); 1H NMR (300 MHz) δ 0.89 (d, J= 6.8, 3H), 1.00 (d, J= 6.8, 3H), 2.08 (m, 1H), 2.66 (dd, J= 8.9, 8.0, 1H), 2.92 (m, 1H), 3.08 (d, J= 10.0, 1H), 3.17 (d, J= 6.6, 1H), 3.28 (t, J= 8.4, 1H), 3.53 (m, 1H), 5.17 (s, 2H), 7.16-7.38 (m, 10H), 9.63 (d, J= 2.1, 1H).

15

Aldehyde 9

2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-3-methyl butanonic acid, (4-methoxy)benzyl ester

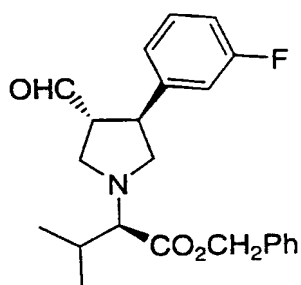


The title compound was prepared from α -Hydroxy Ester 8 and Pyrrolidine 1.

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Aldehyde 10

2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-methyl butanonic acid, benzyl ester

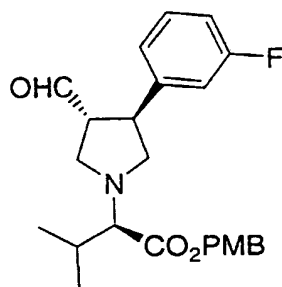


The title compound was prepared from α -Hydroxy Ester 7 and

10 Pyrrolidine 2.

Aldehyde 11

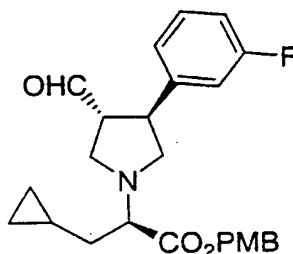
2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-methyl butanonic acid, (4-methoxy)benzyl ester



The title compound was prepared from α -Hydroxy Ester 8 and
 Pyrrolidine 2: ^1H NMR (500 MHz) δ 0.91 (d, J = 6.5, 3H), 1.00 (d, J = 6.5, 3H), 2.04-
 2.09 (m, 1H), 2.68 (t, J = 8.5, 1H), 2.88-2.92 (m, 1H), 3.06 (d, J = 10.0, 1H), 3.14-3.19
 5 (2H), 3.26 (t, J = 8.5, 1H), 3.55 (q, J = 7.5, 1H), 3.82 (s, 3H), 5.13 (app s, 2H), 6.88-
 6.97 (4H), 7.18-7.34 (5H), 9.64 (d, J = 1.5, 1H).

Aldehyde 12

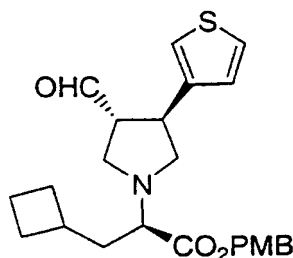
2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(cyclopropyl)propionic
 10 acid, (4-methoxy)benzyl ester



The title compound was prepared from α -Hydroxy Ester 1 and
 Pyrrolidine 2: R_F : 0.40 (7:3 v/v hexanes/EtOAc); ^1H NMR (300 MHz) δ 0.01-0.10
 (m, 2H), 0.36-0.49 (m, 2H), 0.69 (m, 1H), 1.54-1.76 (m, 2H), 2.64-3.61 (m, 7H), 3.80
 15 (s, 3H), 5.12 (s, 2H), 6.84-7.04 (m, 5H), 7.21-7.34 (m, 3H) 9.63 (d, J = 1.9, 1H).

Aldehyde 13

2-(R)-(3-(R)-Formyl-4-(S)-(3-thienyl)pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid,
 (4-methoxy)benzyl ester



The title compound was prepared from α -Hydroxy Ester 2 and Pyrrolidine 3: R_F: 0.56 (4:1 v/v hexanes/EtOAc); ¹H NMR (300 Mhz) δ 1.56-2.05 (m, 8H), 2.27 (m, 1H), 2.69 (br t, 1H), 2.89 (m, 1H), 3.06-3.31 (m, 4H), 3.63 (br q, 1H), 3.81 (s, 3H), 5.09 (s, 2H), 6.86-6.96 (m, 4H), 7.25-7.33 (m, 3H), 9.63 (d, J = 2.2, 1H).

Aldehyde 14

2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, benzyl ester

Step A: 2-(S)-Trifluoromethanesulfonyl-3-(S)-methylpentanoic acid, benzyl ester

A solution of 1.887 g triflic anhydride (6.69 mmole) in 5 mL DCM was cooled in a ice acetone bath at about -13°C. To this was added a solution of 1.416 g (6.37 mmole) 2-(S)-hydroxy-3-(S)-methylpentanoic acid, benzyl ester (Hydroxy acid 9), 0.751 g 2,6-lutidine in 10 mL DCM dropwise with stirring under nitrogen over 10 minutes. After stirring in the cold bath for one hour, the reaction mixture was transferred into a separatory funnel with 150 mL ether. It was washed with 60 mL water (3x) and brine (1x), dried over sodium sulfate, and concentrated to give the crude product (2.248 g). FC (0-35% ethyl acetate in hexanes) gave the title compound (1.764 g) as a colorless oil. R_f: 0.77 (30% ethyl acetate in hexanes). ¹H NMR (500 MHz) δ 7.36-7.42 (m, 5H), 5.30 (AB d, J=11.9 Hz, 1H), 5.26 (AB d, J=12.1 Hz, 1H), 5.06 (d, 3.9 Hz, 1H), 2.12-2.19 (m, 1H), 1.41-1.49 (m, 1H), 1.26-1.35 (m, 1H), 1.05 (d, J=6.8 Hz, 3H), 0.90 (t, J=7.6 Hz, 3H).

Step B: 2-(R)-(3-(R)-(t-Butyldimethylsilyloxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, benzyl ester

A solution of 1.02 g DIEA (7.891 mmole) and 1.437 g (4.642 mmole) 3-(R)-(t-butyldimethylsilyloxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidine (Pyrrolidine 2) in 5 mL DCM. was treated with a solution of 1.645 g (4.642 mmole) 2-(S)-trifluoromethane-sulfonyl-3-(S)-methylpentanoic acid, benzyl ester (from Step A above) in 10 mL DCM. After stirring over night at room temperature, the reaction mixture was transferred into a separatory funnel with 125 mL ether. It was washed with 75 mL 2% sodium bicarbonate, water (2x) and brine, dried over sodium sulfate, and concentrated to give the crude product (2.59 g). FC (5~105% ethyl acetate in hexanes with 1% triethylamine) gave the title compound (2.378 g) as a colorless oil. R_f: 0.70 (5% ethyl acetate in hexanes with 1% triethylamine). ¹H NMR (500 MHz) δ 7.33~7.41 (m, 5H), 7.20~7.24 (m, 1H), 6.98 (d, J=7.5 Hz, 1H), 6.94 (d, J=10.3 Hz, 1H), 6.87~6.90 (m, 1H), 5.18 (s, 2H), 3.55 (dd, J=5.5 & 9.8 Hz, 1H), 3.50 (dd, J=7.1 & ~9.9 Hz, 1H), 3.14~3.20 (m, 2H), 3.08~3.12 (m, 1H), 2.91~2.96 (m, 1H), 2.70~2.73 (m, 1H), 2.62~2.65 (m, 1H), 2.28~2.34 (m, 1H), 1.83~1.90 (m, 1H), 1.41~1.48 (m, 1H), 1.06~1.12 (m, 1H), 1.01 (d, J=6.7 Hz, 3H), 0.90 (t, J=7.4 Hz, 3H), 0.87 (s, 9H), 0.01 (s, 6H).

Step C: 2-(R)-(3-(R)-(Hydroxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, benzyl ester

The product from Step B above in 20 mL THF was treated with 10 mL 1 N tetrabutylammonium fluoride in THF overnight. The reaction mixture was partitioned between 300 mL of ether and 150 mL icy water. The organic layer was washed with 75 mL 5% NaHCO₃ (3x) and saturated brine. The organic layer was dried over Na₂SO₄ and concentrated. Flash chromatography on 100 g of silica gel using 15~50% ethyl acetate in hexanes with 1% triethylamine afforded 1.587 g of the title compound as a colorless oil: ¹H NMR (500 MHz) δ 7.33~7.42 (m, 5H), 7.22~7.26 (m, 1H), 6.98 (d, J=7.8 Hz, 1H), 6.88~6.94 (m, 2H), 5.19 (s, 2H), 3.67 (dd, J=4.8 & 10.5 Hz, 1H), 3.55~3.58 (m, 1H), 3.06~3.30 (m, 4H), 2.75~2.79 (m, 1H), 2.63~2.67 (m, 1H), 2.31~2.36 (m, 1H), 1.97 (br s, ~1H, OH?), 1.87~1.91 (m, 1H), 1.43~1.51 (m, 1H), 1.05~1.14 (m, 1H), 1.02 (d, J=6.6 Hz, 3H), 0.90 (t, J=7.3 Hz, 3H).

Step D: 2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, benzyl ester

After cooling 0.605 g (4.767 mmole) oxalyl chloride in 30 mL DCM in a dry ice acetone bath under nitrogen, 0.748 g (9.569 mmole) DMSO in 5 mL DCM was added over 5 minutes. After stirring for 15 minutes, a solution of the alcohol (1.587 g, 3.987 mmole) from Step C above in 30 mL DCM was added over 20 minutes. After an additional 20 minutes, a solution of 2.017 g (19.935 mmole) triethylamine in 5 mL DCM was added over 5 minutes. The cooling bath was allowed to warm up overnight. The reaction mixture was transferred into a separatory funnel with ether and was washed with 1 N NaOH, water, and saturated brine. The organic layer was dried over sodium sulfate and concentrated to give 1.63 g crude product. FC on silica gel (5~40% ethyl acetate in hexanes) gave 1.257 g title compound as a colorless oil. R_f: 0.44 (20% ethyl acetate in hexanes). ¹H NMR (500 MHz) δ 9.64 (d, J=2.1 Hz, 1H), 7.33~7.41 (m, 5H), 7.24~7.27 (m, 1H), 6.90~6.98 (m, 3H), 5.21 (AB d, J=12.2 Hz, 1H), 5.18 (AB d, J=12.2 Hz, 1H), 3.54~3.58 (m, 1H), 3.26~3.29 (m, 1H), 3.14~3.22 (m, 3H), 2.89~2.93 (m, 1H), 2.68~2.71 (m, 1H), 1.86~1.93 (m, 1H), 1.39~1.47 (m, 1H), 1.04~1.15 (m, 1H), 0.99 (d, J=6.7 Hz, 3H), 0.91 (t, J=7.5 Hz, 3H). Some starting material was also recovered (0.298 g). R_f: 0.13 (20% ethyl acetate in hexanes).

Aldehyde 15

20 2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(R)-methylpentanoic acid, benzyl ester

Step A: 2-(S)-Trifluoromethanesulfonyl-3-(R)-methylpentanoic acid, benzyl ester

25 A solution of 1.334 g triflic anhydride (6.00 mmole) in 5 mL DCM was cooled in a ice acetone bath at about -13°C. A solution of 1.777 g (6.3 mmole) 2-(S)-hydroxy-3-(R)-methylpentanoic acid, benzyl ester (Hydroxy acid 10), 0.707 g 2,6-lutidine in 50 mL DCM was added dropwise with stirring under nitrogen over 15 minutes. After stirring in the cold bath for half an hour and without cooling for another half an hour, the reaction mixture was transferred into a separatory funnel with 150 mL ether. It was washed with 60 mL water (3x) and brine (1x), dried over sodium sulfate, and concentrated to give the crude product (2.187 g). FC (0~25% ethyl acetate in hexanes) gave the title compound (1.29 g) as a colorless oil. R_f: 0.83 (30% ethyl acetate in hexanes). ¹H NMR (500 MHz) δ 7.35~7.43 (m, 5H), 5.30 (AB

d, J=11.9 Hz, 1H), 5.28 (AB d, J=11.9 Hz, 1H), 5.14 (d, J=3.0 Hz, 1H), 2.09~2.17 (m, 1H), 1.48~1.57 (m, 1H), 1.32~1.41 (m, 1H), 0.98 (t, J=7.4 Hz, 3H), 0.945 (d, J=6.8 Hz, 3H).

5 Step B: 2-(R)-(3-(R)-(t-Butyldimethylsilyloxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(R)-methylpentanoic acid, benzyl ester
A solution of 0.708 g DIEA (5.476 mmole) and 0.997 g (3.221 mmole) 3-(R)-(t-butyldimethylsilyloxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidine (Pyrrolidine
2) in 5 mL DCM. was treated with a solution of 1.141 g (3.221 mmole) 2-(S)-
10 trifluoromethane-sulfonyl-3-(R)-methylpentanoic acid, benzyl ester (from Step A
above) in 5 mL DCM. After stirring over night at room temperature, the reaction
mixture was transferred into a separatory funnel with 125 mL ether. It was washed
with 75 mL 2% sodium bicarbonate, water (2x) and brine, dried over sodium sulfate,
and concentrated to give the crude product (1.813 g). FC (5~105% ethyl acetate in
15 hexanes with 1% triethylamine) gave the title compound (1.666 g) as a colorless oil.
R_f: 0.70 (5% ethyl acetate in hexanes with 1% triethylamine). ¹H NMR (500 MHz)
δ 7.33~7.42 (m, 5H), 7.20~7.24 (m, 1H), 6.98 (d, J=7.5 Hz, 1H), 6.95 (d, J=10.0 Hz,
1H), 6.87~6.90 (m, 1H), 5.19 (s, 2H), 3.56 (dd, J=5.5 & 9.8 Hz, 1H), 3.50 (dd, J=7.1
& ~10.8 Hz, 1H), 3.14~3.20 (m, 2H), 3.08~3.11 (m, 1H), 2.91~2.96 (m, 1H),
20 2.68~2.72 (m, 1H), 2.61~2.65 (m, 1H), 2.29~2.33 (m, 1H), 1.84~1.90 (m, 1H),
1.68~1.76 (m, 1H), 1.16~1.23 (m, 1H), 0.89~0.94 (t & d, 6H), 0.87 (s, 9H), 0.01 (s,
6H).

Step C: 2-(R)-(3-(R)-(Hydroxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-
25 3-(R)-methylpentanoic acid, benzyl ester

The product from Step B above in 15 mL THF was treated with 7 mL
1 N tetrabutylammonium fluoride in THF overnight. The reaction mixture was
partitioned between 300 mL of ether and 150 mL icy water. The organic layer was
washed with 75 mL 5% NaHCO₃ (3x) and saturated brine. The organic layer was
30 dried over Na₂SO₄ and concentrated. Flash chromatography on 100 g of silica gel
using 20~40% ethyl acetate in hexanes with 1% triethylamine afforded 1.24 g of the
title compound as a colorless oil: ¹H NMR (500 MHz) δ 7.33~7.42 (m, 5H),
7.21~7.26 (m, 1H), 6.98 (d, J=7.6 Hz, 1H), 6.88~6.95 (m, 2H), 5.19 (s, 2H),
3.66~3.69 (m, 1H), 3.55~3.60 (m, 1H), 3.24~3.28 (m, 1H), 3.18 (d, J=9.2 Hz, 1H),

3.05~3.12 (m, 2H), 2.72 (dd, J=5.0 & 9.1 Hz, 1H), 2.60 (dd, J=7.7 & 9.0 Hz, 1H), 2.28~2.34 (m, 1H), 1.99~2.02 (m, 1H, OH?), 1.84~1.91 (m, 1H), 1.61~1.69 (m, 1H), 1.16~1.25 (m, 1H), 0.92 (t, J=7.6 Hz, 3H), 0.91 (d, J=7.6 Hz, 3H).

- 5 Step D: 2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(R)-methylpentanoic acid, benzyl ester

The title compound (1.031 g) was obtained from the alcohol in Step C above using the same procedure as described in Aldehyde 14 Step D. R_f: 0.47 (20% ethyl acetate in hexanes). ¹H NMR (500 MHz) δ 9.64 (s, 1H), 7.34~7.42 (m, 5H),
10 7.24~7.28 (m, 1H), 6.91~6.99 (m, 3H), 5.20 (s, 2H), 3.53~3.58 (m, 1H), 3.12~3.29 (m, 4H), 2.89~2.94 (m, 1H), 2.66~2.71 (m, 1H), 1.88~1.93 (m, 1H), 1.63~1.70 (m, 1H), 1.15~1.21 (m, 1H), 0.89~0.93 (m, 6H).

Aldehyde 16

- 15 2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, (4-methoxy)benzyl ester

Step A: 2-(S)-Trifluoromethanesulfonyl-3-(S)-methylpentanoic acid, (4-methoxy)benzyl ester

- 20 The title compound was obtained from Hydroxyester 11 using the same procedure as described in Aldehyde 14 Step A for its benzyl analog. ¹H NMR (500 MHz) δ 7.31~7.34 (m, 2H), 6.89~6.93 (m, 2H), 5.24 (AB d, J=11.7 Hz, 1H), 5.19 (AB d, J=11.9 Hz, 1H), 5.03 (d, 4.2 Hz, 1H), 3.83 (s, 3H), 2.09~2.17 (m, 1H), 1.41~1.49 (m, 1H), 1.39~1.47 (m, 1H), 1.24~1.33 (m, 1H), 1.03 (d, J=6.9 Hz, 3H),
25 0.89 (t, J=7.5 Hz, 3H).

Step B: 2-(R)-(3-(R)-(t-Butyldimethylsilyloxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, (4-methoxy)benzyl ester

- 30 The title compound was obtained from triflate (Step A above) using the same procedure as described in Aldehyde 14 Step B for its benzyl analogue. R_f: 0.26 (1:15 ethyl acetate and hexanes). ¹H NMR (500 MHz) δ 7.31~7.34 (m, 2H), 7.19~7.24 (m, 1H), 6.86~6.97 (m, 5H), 5.11 (s, 2H), 3.83 (s, 3H), 3.55 (dd, J=5.6 & 10.0 Hz, 1H), 3.495 (dd, J=7.0 & 9.9 Hz, 1H), 3.12~3.16 (m, 2H), 3.06~3.10 (m, 1H),

2.90~2.94 (m, 1H), 2.695 (dd, J=7.2 & 9.0 Hz, 1H), 2.62~2.65 (dd, J=6.6 & 9.0 Hz, 1H), 2.27~2.33 (m, 1H), 1.82~1.88 (m, 1H), 1.41~1.46 (m, 1H), 1.04~1.10 (m, 1H), 1.00 (d, J=6.7 Hz, 3H), 0.89 (t, J=7.3 Hz, 3H), 0.86 (s, 9H), 0.00 (s, 6H).

- 5 Step C: 2-(R)-(3-(R)-(Hydroxymethyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, (4-methoxy)benzyl ester

The title compound was obtained from triflate from Step B above using the same procedure as described in Aldehyde 14 Step C for its benzyl analogue.

- ¹H NMR (500 MHz) δ 7.32~7.35 (m, 2H), 7.21~7.26 (m, 1H), 6.88~6.97 (m, 5H), 5.13 (s, 2H), 3.82 (s, 3H), 3.67 (dd, J=4.8 & 10.3 Hz, 1H), 3.57 (dd, J=6.2 & 10.3 Hz, 1H), 3.22~3.26 (m, 1H), 3.15 (d, J=9.3 Hz, 1H), 3.09~3.12 (m, 1H), 3.03~3.08 (m, 1H), 2.73 (dd, J=4.9 & 9.3 Hz, 1H), 2.61 (dd, J=7.7 & 9.1 Hz, 1H), 2.27~2.33 (m, 1H), 1.84~1.89 (m, 1H), 1.41~1.49 (m, 1H), 1.03~1.10 (m, 1H), 1.00 (d, J=6.6 Hz, 3H), 0.89 (t, J=7.3 Hz, 3H).

15

- Step D: 2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(S)-methylpentanoic acid, (4-methoxy)benzyl ester

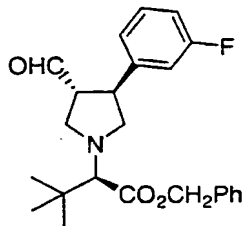
The title compound was obtained from the alcohol (Step C above) using the same procedure as described in Aldehyde 14 Step D for its benzyl

- 20 analogue. ¹H NMR (500 MHz) δ 9.64 (d, J=2.1 Hz, 1H), 7.32~7.35 (m, 2H), 7.23~7.27 (m, 1H), 6.88~6.96 (m, 5H), 5.14 (AB d, J=11.9 Hz, 1H), 5.11 (AB d, J=11.9 Hz, 1H), 3.82 (s, 3H), 3.52~3.57 (m, 1H), 3.24~3.27 (m, 1H), 3.12~3.20 (m, 3H), 2.88~2.92 (m, 1H), 2.68 (dd, J=7.8 & 8.9 Hz, 1H), 1.84~1.91 (m, 1H), 1.38~1.45 (m, 1H), 1.05~1.13 (m, 1H), 0.98 (d, J=6.7 Hz, 3H), 0.90 (t, J=7.3 Hz, 3H).

25

Aldehyde 17

α-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-*tert*-butylacetic acid, benzyl ester



- Step A: 3,3-dimethyl-2-(S)-hydroxybutyric acid benzyl ester (S)-
3,3-dimethyl-2-hydroxybutyric acid (2.1 grams, 15.9 mmol) and triethylamine (3.3
mL, 23.8 mmol) were dissolved in 15 mL DMF. Benzylbromide (2.8 mL, 23.8
mmol) was added and the mixture was stirred overnight. Ethyl acetate was added and
5 the mixture was washed with water (3x) and sat'd NaCl then dried over sodium
sulfate and concentrated. Flash chromatography (150 g silica, 7/1 Hexane / EtOAc)
afforded 3.4 grams (96 %) of the title compound. ¹H NMR (300 MHz, CDCl₃). δ
0.98 (s, 9H), 2.75 (d, 1H), 3.85 (d, 1H), 5.23, (s, 2H), 7.27-7.3 (m, 5H).
- 10 Step B: 3,3-dimethyl-2-(S)-trifluoromethanesulfonylbutyric acid benzyl ester
A solution of 3,3-dimethyl-2-(S)-hydroxybutyric acid benzyl ester (3.4
grams, 15.3 mmol, from Step A) in 60 mL dichloromethane was cooled to -78 C
under nitrogen. 2,6-lutidine (2.3 mL, 19.9 mmol) then trifluoromethanesulfonic
anhydride (3.1 mL, 18.4 mmol) were added dropwise via syringe. The mixture was
15 warmed to room temperature and stirred for 1h. Water was added and the mixture
was extracted with ethyl acetate. The organic layer was dried over sodium sulfate and
concentrated. Flash chromatography (150 g silica, 20/1 Hexane / EtOAc) afforded
3.3 grams (61 %) of the desired triflate. ¹H NMR (400 MHz, CDCl₃). δ 1.05 (s, 9H),
4.8, (s, 1H), 5.25 (dd, 2H), 7.3-7.4 (m, 5H).
- 20 Step C: α-(R)-((3-(R)-(tert butyldimethylsilyloxy)methyl)-4-(S)-(3-
fluorophenyl)pyrrolidin-1-yl)-tert-butylacetic acid
A dry flask was charged 10 mL DMF and 3,3-dimethyl-2-(S)-
trifluoromethanesulfonylbutyric acid benzyl ester, (2.2 grams, 6.4 mmol). The vessel
25 was purged with nitrogen and 3-(R)-(t-butyldimethylsilyloxymethyl)-4-(S)-(3-
fluoro)phenyl pyrrolidine (2.7 grams, 8.9 mmol, Pyrrolidine 2) then diisopropylethyl
amine (1.8 mL, 10.2 mmol) were added. The mixture was heated to 50 C overnight.
Water (200 mL) was added and the mixture was extracted with ether (2x150 mL).
The combined organics were dried over sodium sulfate and concentrated. Flash
30 chromatography (150 g silica, 30/1 Hexane/EtOAc) afforded 2.0 grams (61 %) of
product. ¹H NMR (400 MHz, CDCl₃). δ 0 (s, 6H), 0.84 (s, 9H), 1.05 (s, 9H), 2.25-
2.35 (m, 1H), 2.8-2.94 (m, 3H), 3.1-3.22 (m, 3H), 3.45-3.58 (m, 2H), 5.1-5.25 (dd,
2H), 6.83-6.99 (m, 3H), 7.19-7.24 (m, 1H), 7.3-7.42 (m, 5H).

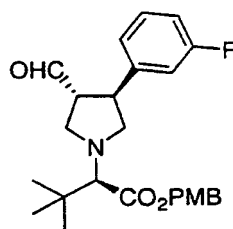
Step D: α -(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-*tert*-butylacetic acid, benzyl ester

The title compound was prepared in two steps from α -(R)-(3-(S)-*tert*-butyldimethylsilyloxy)methyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-*tert*-butylacetic acid (Step C) using procedures analogous to those in for Aldehyde 1 Steps B and C. ¹H NMR (400 MHz, CDCl₃). δ 1.05 (s, 9H), 2.88-2.96 (m, 2H), 3.2-3.35 (m, 4H), 3.48-4.53 (q, 1H), 5.11-5.25 (dd, 2H), 6.89-6.99 (m, 3H), 7.21-7.26 (m, 1H). 7.35-7.45 (m, 5H), 9.61 (s, 1H).

10

Aldehyde 18

α -(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-*tert*-butylacetic acid, 4-methoxybenzyl ester



The title compound was prepared in an analogous fashion to aldehyde 17 except that in Step A 4-methoxybenzyl chloride was used rather than benzyl bromide. ¹H NMR (400 MHz, CDCl₃). δ 1.05 (s, 9H), 2.85-2.96 (m, 2H), 3.18-3.36 (m, 4H), 3.45-4.53 (q, 1H), 3.82, (s, 3H), 5.05-5.22 (dd, 2H), 6.89-6.99 (m, 5H), 7.21-7.26 (m, 1H). 7.35-7.45 (m, 2H), 9.61 (s, 1H).

20

EXAMPLE 1

2-(R)-(3-(S)-(4-(N-(N-(3,4-Difluorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

25

Step A: 4-(N-Ethylamino)-1-*tert*-butoxycarbonylpiperidine

Ethylamine (10 mL, 1 M in THF, 10 mmol) and DIEA (2.3 mL, 13.4 mmol) were dissolved in 100 mL of 1,2-dichloroethane under nitrogen. A solution of 1-*tert*-butoxycarbonyl-4-piperidone (1.3 g, 6.7 mmol) in 100 mL of 1,2-dichloroethane was added, followed by sodium triacetoxyborohydride (4.2 g, 20

mmol). The mixture was stirred at rt under nitrogen for 14 h, then diluted with CH₂Cl₂. The solution was washed twice with each of 1 N NaOH and brine, dried over Na₂SO₄ and concentrated to afford 1.7g (97%) of the title compound.

5 Step B: 4-(N-(N-(3,4-Difluorobenzyl)carbamoyl)-N-ethylamino)-piperidine trifluoroacetate

To a solution of 4-(N-ethylamino)-1-*tert*-butoxycarbonylpiperidine (228 mg, 1 mmol, from Step A) in 5 mL of CH₂Cl₂ was added 5 mL of a solution of carbonyldiimidazole (170 mg, 1.05 mmol) in CH₂Cl₂. The mixture was stirred at rt
10 for 1 h, then 3,4-difluorobenzylamine (143 mg, 1 mmol) was added. The resulting mixture was stirred at rt for 16 h, then diluted with CH₂Cl₂, washed twice with 1 N HCl and dried over Na₂SO₄. The solvent was removed and the residue was redissolved in 2.4 mL of 60% TFA in CH₂Cl₂. After 1 h, the solution was concentrated to afford 184 mg (45%) of the title compound. ESI-MS: 298.1 (M+H);
15 HPLC A: 1.62 min.

Step C: 2-(R)-(3-(S)-(4-(N-(N-(3,4-Difluorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

20 To a solution of DIEA (0.019 mL, 0.11 mmol) in 0.5 mL of 1,2-dichloroethane was added 4-(N-(N-(3,4-difluorobenzyl)carbamoyl)-N-ethylamino)-piperidine trifluoroacetate (41 mg, 0.1 mmol, from Step B). To this solution, a solution of 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, (4-methoxy)benzyl ester (26 mg, 0.05 mmol, Aldehyde 5) was added. After
25 mixing well, a slurry of sodium triacetoxyborohydride (35 mg, 0.17 mmol) in 0.5 mL of 1,2-dichloroethane was added. The reaction mixture was stirred well and allowed to stand at rt for 16 h. The solvent was removed and the product was purified by preparative HPLC (column: YMC Combiprep ODS-A 20x50 mm, gradient: 10% acetonitrile/water w/ 0.1% TFA for 1.5 min then ramp to 90% acetonitrile/water w/
30 0.1% TFA over 7.5 min, flow: 20 mL/min). The isolated material was stirred in 3 mL formic acid for 16h. After removal of solvent, the residue was purified by ion exchange chromatography (0.5 grams Varian SCX resin, eluting with 100 % MeOH, then with 2.0 M NH₃/MeOH) to give 16 mg (53%) of the title compound. ¹H-NMR (400 MHz, CD₃OD) δ 1.06-1.14 (m, 6 H), 1.33 (m, 2 H), 1.54 (m, 1 H), 1.67-2.05 (m,

10 H), 2.57 (m, 1 H), 2.87 (br d, J = 13, 1 H), 2.98 (br t, J = 12, 1 H), 3.11 (m, 1 H),
3.18 (m, 2 H), 3.25 (m, 1 H), 3.48 (br t, J = 11, 2 H), 3.65 (m, 2 H), 3.71 (d, J = 3.1, 1
H), 3.79 (dd, J = 6.8, 11, 1 H), 3.87 (m, 1 H), 4.16 (br t, J = 12, 1 H), 4.29 (s, 2 H),
7.04 (m, 1 H), 7.10-7.19 (m, 2 H), 7.35-7.46 (m, 5 H); ESI-MS: 597.4 (M+H); HPLC
5 A: 2.27 min.

Examples 2 through 12 were prepared by the method described in
Example 1, Step C, utilizing the appropriate piperidine trifluoroacetate (prepared by a
method analogous to that described in Example 1, Steps A and B) and the appropriate
10 aldehyde.

EXAMPLE 2

2-(R)-(3-(S)-(4-(N-(N-(4-Fluorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1
yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid
15 ESI-MS: 79.5 (M+H); HPLC A: 2.217 min.

EXAMPLE 3

2-(R)-(3-(S)-(4-(N-(N-(4-(Trifluoromethyl)benzyl)carbamoyl)-N-ethylamino)-
20 piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid
ESI-MS: 629.5 (M+H); HPLC A: 2.50 min.

EXAMPLE 4

25 2-(R)-(3-(S)-(4-(N-(N-(3-Chlorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1
yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid
ESI-MS: 595.4 (M+H); HPLC A: 2.33 min.

EXAMPLE 5

30 2-(R)-(3-(S)-(4-(N-(N-(4-Chlorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1
yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid
ESI-MS: 595.4 (M+H); HPLC A: 2.37 min.

EXAMPLE 6

2-(R)-(3-(S)-(4-(N-(N-(3,4-Dichlorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

5

ESI-MS: 629.4 (M+H); HPLC A: 2.53 min.

EXAMPLE 7

2-(R)-(3-(S)-(4-(N-(N-(3,4-Dichlorobenzyl)carbamoyl)-N-prop-1-yl-amino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

10

ESI-MS: 643.5 (M+H); HPLC A: 2.67 min.

EXAMPLE 8

2-(R)-(3-(S)-(4-(N-(N-(3,4-Difluorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

15

$^1\text{H-NMR}$ (400 MHz, CD_3OD) δ 1.11 (t, J = 7.1, 3 H), 1.16-1.35 (m, 4 H), 1.49-1.70 (m, 6 H), 1.80-1.93 (m, 5 H), 2.04 (m, 1 H), 2.34 (dd, J = 5.2, 12, 1 H), 2.49 (t, J = 11, 1 H), 2.78 (m, 2 H), 2.95 (m, 1 H), 3.13-3.24 (m, 4 H), 3.45-3.49 (m, 2 H), 3.53 (d, J = 3.7, 1 H), 3.57-3.68 (m, 2 H), 3.90 (m, 1 H), 4.30 (d, J = 5.6, 2 H), 6.82 (t, J = 5.7, 1 H), 7.01-7.06 (m, 2 H), 7.10-7.20 (m, 3 H), 7.39 (m, 1 H); ESI-MS: 615.4 (M+H); HPLC A: 2.34 min.

20

EXAMPLE 9

2-(R)-(3-(S)-(4-(N-(N-(4-Fluorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

25

ESI-MS: 597.5 (M+H); HPLC A: 2.28 min.

30

EXAMPLE 10

2-(R)-(3-(S)-(4-(N-(N-(4-(Trifluoromethyl)benzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

ESI-MS: 647.5 (M+H); HPLC A: 2.56 min.

EXAMPLE 11

- 5 2-(R)-(3-(S)-(4-(N-(N-(3-Chlorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

ESI-MS: 613.4 (M+H); HPLC A: 2.42 min.

10

EXAMPLE 12

- 2-(R)-(3-(S)-(4-(N-(N-(3,4-Difluorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-3-methylbutyric acid

ESI-MS: 557.5 (M+H); HPLC A: 2.04 min.

15

EXAMPLE 13

- 2-(R)-(3-(S)-(4-((N-Benzylcarbamoyl)oxy)-piperidin-1-yl)methyl-4-(S)-phenyl pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

- 20 Step A: 4-Hydroxy-1-*tert*-butoxycarbonylpiperidine
4-Hydroxypiperidine (5.0 g, 49 mmol) and sodium bicarbonate (10.3 g, 123 mmol) were dissolved in 250 mL of 33% water in THF. Di-*tert*-butyl dicarbonate (10.6 g, 49 mmol) was then added and the reaction mixture was stirred at rt overnight. The mixture was diluted with EtOAc and washed with 1 N HCl, 1 N NaOH and brine.
25 The organic layer was then dried over MgSO₄ and concentrated to afford 6.8 g (69%) of the title compound. ESI-MS: 201.8 (M+H); HPLC A: 1.94 min.

- Step B: 4-((N-Benzylcarbamoyl)oxy)-piperidine trifluoroacetate
Carbonyldiimidazole (324 mg, 2.0 mmol) was added to a solution of 4-
30 hydroxy-1-*tert*-butoxycarbonylpiperidine (400 mg, 2.0 mmol, from Step A) in 2 mL of CH₂Cl₂. After stirring at rt for 1 h, benzylamine (0.22 mL, 2.0 mmol) was added and the reaction mixture was stirred at rt for 16 h. The reaction was diluted with CH₂Cl₂ and washed twice with 1 N HCl and brine. The solvent was removed and the

residue was redissolved in 50% TFA in CH₂Cl₂. After 1 h, the solution was concentrated to afford the title compound. ESI-MS: 234.9 (M+H); HPLC A: 1.22 min.

5 Step C: 2-(R)-(3-(S)-(4-((N-Benzylcarbamoyl)oxy)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

The title compound was prepared from 4-((N-benzylcarbamoyl)oxy)-piperidine trifluoroacetate (35 mg, 0.1 mmol, from Step B) and (R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (25 mg, 0.05 mmol, Aldehyde 5) according to the method described in Example 1, Step C to give
10 17 mg (64%) of the title compound. ESI-MS: 534.5 (M+H); HPLC A: 2.16 min.

EXAMPLE 142-(R)-(3-(S)-(4-(N-((2-Chloro-4-fluorobenzyl)carbonyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid
15

Step A: 4-(N-((2-Chloro-4-fluorobenzyl)carbonyl)-N-ethylamino)piperidine trifluoroacetate

To a solution of (2-chloro-4-fluorophenyl)acetic acid (189 mg, 1.0 mmol) in CH₂Cl₂ at -2 °C was added methanesulfonyl chloride (0.093 mL, 1.2 mmol) and 2,6-lutidine (0.186 mL, 1.6 mmol). The solution was stirred at -2 °C for
20 1.5 h and at rt for 10 min, followed by addition of 4-(N-ethylamino)-1-*tert*-butoxycarbonylpiperidine (208 mg, 0.9 mmol, from Example 1, Step A) and additional 2,6-lutidine (0.093 mL, 0.8 mmol). The reaction mixture was stirred at rt
25 for 48 h and then diluted with 5% aq. sodium bicarbonate. The aqueous layer was extracted with CH₂Cl₂. The combined organic extracts were dried over Na₂SO₄. The solvent was removed and the residue was redissolved in 50% TFA in CH₂Cl₂ for 1h. The solution was then concentrated to afford the title compound. ESI-MS: 299.2 (M+H); HPLC A: 1.76 min.

30 Step B: 2-(R)-(3-(S)-(4-(N-((2-Chloro-4-fluorobenzyl)carbonyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid
2-(R)-(3-(R)-Formyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester (25 mg, 0.06 mmol, Aldehyde 2) was

dissolved in 3 mL of methanol. 10% palladium on carbon (20 mg, 0.019 mmol) was added and the mixture was placed under 1 atm of hydrogen using a balloon. After vigorous stirring for 3 h, the reaction mixture was filtered through Celite, concentrated and redissolved in 0.5 mL of 1,2-dichloroethane. A solution of DIEA (0.019 mL, 0.11 mmol) and 4-(N-((2-chloro-4-fluorobenzyl)carbonyl)-N-ethylamino)piperidine trifluoroacetate (41 mg, 0.1 mmol, from Step A) in 0.5 mL of 1,2-dichloroethane was added, followed by a slurry of sodium triacetoxyborohydride (35 mg, 0.17 mmol) in 0.5 mL of 1,2-dichloroethane. The mixture was shook well and then left to stand at rt for 4 h. The solvent was removed and the product was purified by preparative HPLC (column: YMC Combiprep ODS-A 20x50 mm, gradient: 10% acetonitrile/water w/ 0.1% TFA for 1.5 min then ramp to 90% acetonitrile/water w/ 0.1% TFA over 7.5 min, flow: 20 mL/min). After removal of solvent, the residue was further purified by ion exchange chromatography (0.5 grams Varian SCX resin, eluting with 100 % MeOH, then with 2.0 M NH₃/MeOH) to give 12 mg (33%) of the title compound. ESI-MS: 602.2 (M+H); HPLC A: 2.75 min.

EXAMPLE 15

2-(R)-(3-(S)-(4-(N-((2-Chloro-4-fluorobenzyl)carbonyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid

The title compound was prepared from 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid, benzyl ester (25 mg, 0.07 mmol, Aldehyde 1) and 4-(N-((2-chloro-4-fluorobenzyl)carbonyl)-N-ethylamino)piperidine trifluoroacetate (41 mg, 0.1 mmol, from Example 14, Step A) according to the method described in Example 14, Step B to give 6.0 mg (15%) of the title compound. ESI-MS: 584.3 (M+H); HPLC A: 2.70 min.

EXAMPLE 16

2-(R)-(3-(S)-(4-(N-(N-(4-Nitrobenzyl)carbamoyl)-N-methylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

30

Step A: 4-(N-(N-(4-Nitrobenzyl)carbamoyl)-N-methylamino)-piperidine trifluoroacetate

The title compound was prepared by the reaction of 4-(N-methylamino)-1-*tert*-butoxycarbonylpiperidine (prepared by the method described in

Example 1, Step A, using methylamine in place of ethylamine) with (4-nitrobenzyl)isocyanate (prepared from phosgene and (4-nitrobenzyl)amine), followed by treatment of the product with 50% TFA in CH₂Cl₂ to remove the *tert*-butoxycarbonyl group, affording the title compound. ESI-MS: 293.1 (M+H).

5

Step B: 2-(R)-(3-(S)-(4-(N-(N-(4-Nitrobenzyl)carbamoyl)-N-methylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

The title compound was prepared from 4-(N-(N-(4-nitrobenzyl)carbamoyl)-N-methylamino)-piperidine trifluoroacetate (41 mg, 0.1 mmol, from Step A) and 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (26 mg, 0.05 mmol, Aldehyde 5) according to the method described in Example 1, Step C to give 18 mg (61%) of the title compound. ESI-MS: 592.4 (M+H); HPLC A: 2.12 min.

15

EXAMPLE 17

2-(R)-(3-(S)-(4-(N-(N-(4-Nitrobenzyl)carbamoyl)-N-(prop-1-yl)amino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

20 Step A: 4-(N-(N-(4-Nitrobenzyl)carbamoyl)-N-(prop-1-yl)amino)-piperidine trifluoroacetate

The title compound was prepared by the reaction of 4-(N-(prop-1-yl)amino)-1-*tert*-butoxycarbonylpiperidine (prepared by the method described in Example 1, Step A, using 1-propylamine in place of methylamine) with (4-nitrobenzyl)isocyanate (prepared from phosgene and (4-nitrobenzyl)amine), followed by treatment of the product with 50% TFA in CH₂Cl₂ to remove the *tert*-butoxycarbonyl group, affording the title compound. ESI-MS: 321.2 (M+H).

25

Step B: 2-(R)-(3-(S)-(4-(N-(N-(4-Nitrobenzyl)carbamoyl)-N-(prop-1-yl)amino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

30

The title compound was prepared from 4-(N-(N-(4-nitrobenzyl)carbamoyl)-N-(prop-1-yl)amino)-piperidine trifluoroacetate (21 mg, 0.048 mmol, from Step A) and 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-

(cyclohexyl)acetic acid, (4-methoxy)benzyl ester (14 mg, 0.028 mmol, Aldehyde 5) according to the method described in Example 1, Step C to give 11 mg (63%) of the title compound. ESI-MS: 620.4 (M+H); HPLC A: 2.33 min.

5

EXAMPLE 18

2-(R)-(3-(S)-(4-(N-(N-Benzylcarbamoyl)-N-(prop-1-yl)amino)-piperidin-1-yl)methyl-4 (S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

10 Step A: 4-(N-(N-Benzylcarbamoyl)-N-(prop-1-yl)amino)-piperidine
trifluoroacetate

The title compound was prepared by the reaction of 4-(N-(prop-1-yl)amino)-1-*tert*-butoxycarbonylpiperidine (from Example 17, Step A) with benzyl isocyanate, followed by treatment of the product with 50% TFA in CH₂Cl₂ to remove
15 the *tert*-butoxycarbonyl group, affording the title compound. ESI-MS: 276.1 (M+H).

Step B: 2-(R)-(3-(S)-(4-(N-(N-Benzylcarbamoyl)-N-(prop-1-yl)amino)-
piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-
(cyclohexyl)acetic acid

20 The title compound was prepared from 4-(N-(N-benzylcarbamoyl)-N-(prop-1-yl)amino)-piperidine trifluoroacetate (19 mg, 0.048 mmol, from Step A) and 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (14 mg, 0.028 mmol, Aldehyde 5) according to the method described in Example 1, Step C to give 6.4 mg (40%) of the title compound. ESI-MS:
25 575.4 (M+H); HPLC A: 2.32 min.

EXAMPLE 19

2-(R)-(3-(S)-(4-(N-((4-Nitrobenzyl)oxycarbonyl)-N-(prop-1-yl)amino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

30

Step A: 4-(N-((4-Nitrobenzyl)oxycarbonyl)-N-(prop-1-yl)amino)-piperidine
trifluoroacetate

The title compound was prepared by the reaction of 4-(N-(prop-1-yl)amino)-1-*tert*-butoxycarbonylpiperidine (from Example 17, Step A) with (4-

nitrobenzyl)chloroformate, followed by treatment of the product with 50% TFA in CH₂Cl₂ to remove the *tert*-butoxycarbonyl group, affording the title compound. ESI-MS: 322.2 (M+H).

- 5 Step B: 2-(R)-(3-(S)-(4-(N-((4-Nitrobenzyl)oxycarbonyl)-N-(prop-1-yl)amino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid
- The title compound was prepared from 4-(N-((4-nitrobenzyl)oxycarbonyl)-N-(prop-1-yl)amino)-piperidine trifluoroacetate (21 mg, 0.048 mmol, from Step A) and 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (14 mg, 0.028 mmol, Aldehyde 5) according to the method described in Example 1, Step C to give 15 mg (89%) of the title compound. ESI-MS: 621.4 (M+H); HPLC A: 2.61 min.

15

EXAMPLE 20

2-(R)-(3-(S)-(4-(N-(4-(Trifluoromethyl)benzyl)carbamoyl)methyl)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

- 20 Step A: 4-(N-(4-(trifluoromethyl)benzyl)carbamoyl)methyl)-piperidine hydrochloride
- 4-Carboxymethyl-1-*tert*-butoxycarbonylpiperidine (207 mg, 0.85 mmol, commercially available from Neosystem), 1-(3-(N,N-dimethylamino)-prop-1-yl)-3-ethylcarbodiimide hydrochloride (EDC) (177 mg, 0.92 mmol) and 4-(N,N-dimethylamino)pyridine (2 mg, 0.02 mmol) were dissolved in 4 mL of CH₂Cl₂. 4-(Trifluoromethyl)benzylamine (0.114 mL, 0.8 mmol) was added and the reaction was stirred at rt for 14 h. The mixture was diluted with CH₂Cl₂, washed with 1 N NaOH, 1 N HCl and brine and dried over MgSO₄. The solvent was removed, the residue was redissolved in 1% HCl/methanol and the solution was heated to 50 °C for 24 h. The solution was then concentrated to afford 208 mg (77%) of the title compound. ESI-MS: 301.1 (M+H); HPLC A: 1.66 min.

Step B: 2-(R)-(3-(S)-(4-(N-(4-(trifluoromethyl)benzyl)carbamoyl)methyl)-piperidin-1-yl)methyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

The title compound was prepared from 4-((N-(4-(trifluoromethyl)benzyl)carbamoyl)methyl)-piperidine hydrochloride (34 mg, 0.1 mmol, from Step A) and 2-(R)-(3-(R)-formyl-4-(S)-(3-fluorophenyl)-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (25 mg, 0.06 mmol, Aldehyde 6) according to the method described in Example 1, Step C to give 14 mg (38%) of the title compound. ESI-MS: 618.4 (M+H); HPLC A: 2.30 min.

EXAMPLE 21

2-(R)-(3-(S)-(4-((N-(4-Cyanobenzyl)carbamoyl)oxy)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

Step A: 4-Cyanobenzylamine hydrochloride

4-Cyanobenzyl bromide (5.0 g, 26 mmol) was dissolved in dimethylformamide. Sodium azide (3.3 g, 50 mmol) was added and the reaction mixture was stirred at 60 °C for 1 h. The mixture was diluted with ether and washed with 1 N sodium bicarbonate, water and brine. The solution was then dried over MgSO₄ and concentrated. This azide intermediate was dissolved in methanol and added to a slurry of SnCl₂ (7.4 g, 39 mmol) in methanol at 0 °C. After warming to rt and stirring for 0.5 h, the reaction mixture was concentrated. Cold 1 N NaOH was added and the mixture was extracted with CH₂Cl₂. The combined organic layers were dried over Na₂SO₄ and concentrated to afford the title compound. ¹H-NMR (300 MHz, CD₃OD) δ 4.11 (s, 2 H), 7.63 (d, J = 8, 2 H), 7.82 (d, J = 8, 2 H).

Step B: 4-((N-(4-Cyanobenzyl)carbamoyl)oxy)-piperidine trifluoroacetate

Carbonyldiimidazole (164 mg, 1.0 mmol) was added to a solution of 4-hydroxy-1-*tert*-butoxycarbonylpiperidine (271 mg, 0.96 mmol, from Example 13, Step A) in 1 mL of CH₂Cl₂. After stirring for 1 h at rt, 4-cyanobenzylamine hydrochloride (162 mg, 0.96 mmol, from Step A) was added and the reaction mixture was stirred at rt overnight. The mixture was diluted with CH₂Cl₂, washed twice with 1 N HCl and brine and concentrated. The residue was redissolved in 50% TFA in CH₂Cl₂ for 1 h and then concentrated to afford the title compound.

Step C: 2-(R)-(3-(S)-(4-((N-(4-Cyanobenzyl)carbamoyl)oxy)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

The title compound was prepared from 4-((N-(4-cyanobenzyl)carbamoyloxy)piperidine trifluoroacetate (37 mg, 0.1 mmol, from Step B) and 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (25 mg, 0.06 mmol, Aldehyde 5) according to the method described in Example 1, Step C to give 13 mg (39%) of the title compound. ESI-MS: 559.5 (M+H); HPLC A: 2.12 min.

EXAMPLE 22

2-(R)-(3-(S)-(4-(N-((3,4-Difluorobenzyl)carbonyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

Step A: 4-(N-((3,4-Difluorobenzyl)carbonyl)-N-ethylamino)piperidine trifluoroacetate
3,4-difluorophenylacetic acid (158 mg, 0.92 mmol), 4-(N-ethylamino)-1-*tert*-butoxycarbonylpiperidine (231 mg, 0.10 mmol, from Example 1, Step A), benzotriazole-1-yl-oxy-tris-pyrrolidino-phosphonium hexafluorophosphate (PyBOP®) (718 mg, 1.4 mmol) and 1-hydroxybenzotriazole (124 mg, 0.92 mmol) were combined in DMF. DIEA (0.320 mL, 1.8 mmol) was added and the reaction mixture was stirred at rt for 15 h. The mixture was diluted with CH₂Cl₂ and washed with cold 1 N HCl, 1 N NaOH, water and brine. The organic layer was dried over Na₂SO₄ and concentrated. ESI-MS: 383.2 (M+H); HPLC A: 3.41 min. The residue was dissolved in 50% TFA in CH₂Cl₂ for 3 h, then concentrated to provide the title compound.

Step B: 2-(R)-(3-(S)-(4-(N-((3,4-Difluorobenzyl)carbonyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

The title compound was prepared from 4-(N-((3,4-difluorobenzyl)carbonyl)-N-ethylamino)piperidine trifluoroacetate (40 mg, 0.1 mmol, from Step A) and 2-(R)-(3-(R)-formyl-4-(S)-phenyl-pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (25 mg, 0.06 mmol, Aldehyde 5) according to the method described in Example 1, Step C to give 19 mg (54%) of the title compound. ESI-MS: 582.5 (M+H); HPLC A: 2.35 min.

EXAMPLE 23

2-(R)-(3-(S)-(4-((2-Methylphenyl)oxycarbonylamino)-piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

The title compound was prepared from 4-((2-methylphenyl)oxycarbonylamino)-piperidine and 2-(R)-(3-(R)-formyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-methoxybenzyl ester (Aldehyde 5) according to the method described in Example 1, Step C. ESI-MS: 534 (M+H); HPLC A: 2.29 min.

EXAMPLE 24

2-(R)-(3-(S)-(4-(3-Oxo-3-phenylpropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

Step A: 1-(tert-Butoxycarbonyl)-4-(hydroxymethyl)piperidine
Di-tert-butyl dicarbonate (4.69 g, 21.5 mmol) in CH₂Cl₂ (5 mL) was added over 10 min. to a solution of 4-(hydroxymethyl)piperidine (2.47 g, 21.4 mmol) in CH₂Cl₂ (16 mL). After stirring at rt for 1 h, the solution was diluted with ether (50 mL) and washed with 2 N aq. HCl, sat'd NaHCO₃, and sat'd NaCl (25 mL of each). The organic layer was dried (Na₂SO₄), decanted, and evaporated to give 4.57 g of the title compound as a crystalline solid.

Step B: 1-(tert-Butoxycarbonyl)-4-piperidinecarboxaldehyde
1,1,1-Triacetoxy-1,1-dihydro-1,2-benziodoxol-3(1H)-one (3.34 g, 7.87 mmol) was added to a solution of 1-(tert-butoxycarbonyl)-4-(hydroxymethyl)piperidine (1.50 g, 6.97 mmol, from Step A) in CH₂Cl₂ (45 mL) and the mixture was stirred at rt for 40 min. Ether (100 mL) and 1.3 N aq. NaOH (45 mL) were added and stirring was continued for 15 min. After transfer of the mixture to a separatory funnel, the aqueous layer was extracted with ether (50 mL). The organic layers were washed in succession with 1.3 N aq. NaOH (45 mL) and water (50 mL), dried (MgSO₄), filtered, and evaporated to give 1.21 g of the title compound as a colorless oil.

Step C: 1-(tert-Butoxycarbonyl)-4-(3-oxo-3-phenylpropyl)piperidine

- Diethyl (2-oxo-2-phenylethyl)phosphonate (0.255 mL, 301 mg, 1.17 mmol) was added in one portion to a stirred suspension of sodium hydride (60% oil dispersion, 45 mg, 1.13 mmol) in THF (7 mL) at rt. After 15 min, a portion (1.8 mL) of the clear solution was removed and discarded, and the remainder cooled in an ice bath. 1-(*tert*-Butoxycarbonyl)-4-piperidinecarboxaldehyde (177 mg, 0.830 mmol, from Step B) was added in THF (1.0 mL) with additional THF (2 x 1.0 mL) for rinsing. After 16 h at rt, the mixture was then partitioned between ether (40 mL) and 2.5 N aq. NaOH (20 mL). The organic layer was washed with sat'd NaCl (20 mL), dried (Na₂SO₄), decanted, and evaporated. The crude product was purified by flash column chromatography on silica gel, eluting with 10% EtOAc in hexane, to give 201 mg of 1-(*tert*-butoxycarbonyl)-4-(3-oxo-3-phenylprop-1-enyl)piperidine as a colorless oil. Hydrogenation of this material using 5% Pd/C in 95% ethanol at atmospheric pressure yielded the title compound as a white crystalline solid.
- 15 **Step D:** 4-(3-Oxo-3-phenylpropyl)piperidine trifluoroacetate
TFA (1.0 mL) was added to a solution of 1-(*tert*-butoxycarbonyl)-4-(3-oxo-3-phenylpropyl)piperidine (50 mg, 0.16 mmol, from Step C) in CH₂Cl₂ (1.0 mL) at rt. After stirring for 3 h, the solution was concentrated at reduced pressure. Toluene was added and evaporated at reduced pressure, and this was repeated with two additional portions of toluene. Drying under vacuum yielded the title compound as colorless crystals.
- 25 **Step E:** 2-(R)-(3-(S)-(4-(3-Oxo-3-phenylpropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester
Molecular sieve pellets (3 Å) were added to a solution of 2-(R)-(3-(R)-formyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (30 mg, 0.069 mmol, Aldehyde 5), 4-(3-oxo-3-phenylpropyl)piperidine trifluoroacetate (25 mg, 0.075 mmol, from Step D), and DIEA (0.013 mL, 10 mg, 0.075 mmol) in 1,2-dichloroethane (0.70 mL). The mixture was stirred for 15 min at rt before the addition of sodium triacetoxyborohydride (17 mg, 0.080 mmol). After 2.5 h, the mixture was diluted with EtOAc (20 mL) and washed with sat'd NaHCO₃ (10 mL) followed by sat'd NaCl (10 mL). The organic layer was dried (Na₂SO₄), decanted, and evaporated. Purification by flash column chromatography on silica gel,

eluting with 15-20% EtOAc/0.5% CH₃OH/CH₂Cl₂ gave 30 mg of the title compound as a colorless viscous oil. ESI-MS: 637 (M+H).

Step F: 2-(R)-(3-(S)-(4-(3-Oxo-3-phenylpropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

5 A solution of 2-(R)-(3-(S)-(4-(3-oxo-3-phenylpropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid 4-(methoxy)benzyl ester (29 mg, 0.046 mmol, from Step E) in 96% formic acid (2.0 mL) was stirred at rt. After 2 h, the formic acid was evaporated at reduced pressure. Toluene was added and
10 evaporated, and this was repeated with two additional portions of toluene. The crude product was purified by flash column chromatography on silica gel packed in CH₂Cl₂. Elution with 5% CH₃OH/1% conc. aq. NH₄OH/CH₂Cl₂ followed by 10% CH₃OH/2% conc. aq. NH₄OH/CH₂Cl₂ gave 17 mg of the title compound as a colorless glass. ESI-MS: 517 (M+H).

15

EXAMPLE 25

2-(R)-(3-(S)-(4-(3-(4-Fluorophenyl)-3-oxopropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

20 Step A: 3-(1-(*tert*-Butoxycarbonyl)piperidin-4-yl)propionic acid

Triethyl phosphonoacetate (1.40 g, 6.24 mmol) was added in one portion to a stirred suspension of sodium hydride (60% oil dispersion, 245 mg, 6.13 mmol) in THF (20 mL) cooled in an ice bath. After 15 min, the cooling bath was removed. After an additional 20 min, the clear solution was cooled in an ice bath, and
25 1-(*tert*-butoxycarbonyl)-4-piperidinecarboxaldehyde (1.19 g, 5.58 mmol, from Example 24, Step B) was added in THF (1.0 mL) with additional THF (2 x 1.0 mL) for rinsing. After 5 min, the cooling bath was removed and the reaction was stirred for 2.5 h at rt. The mixture was partitioned between ether (100 mL) and 2.5 N aq. NaOH (50 mL). The organic layer was washed with sat'd NaCl (50 mL), dried (Na₂SO₄),
30 decanted, and evaporated. The crude product was purified by flash column chromatography on silica gel, eluting with 8-10% EtOAc in hexane, to give 1.18 g of 3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)prop-2-enoic acid ethyl ester as a colorless oil. This material was hydrogenated using 10% Pd/C (20 mg) in 95% ethanol (15 mL)

at atmospheric pressure for 2.5 h to give 1.18 g of 3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionic acid ethyl ester as a colorless oil.

A solution of KOH (86%, 0.42 g, 6.4 mmol) in water (1.5 mL) was added to a solution of 3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionic acid ethyl ester in 95% EtOH (15 mL) at rt. After 2.5 h, the mixture was partitioned between EtOAc (50 mL) and 2 *N* aq. HCl (50 mL). After extraction of the aqueous layer with EtOAc (50 mL), the organic layers were washed with sat'd NaCl (25 mL), dried (Na₂SO₄), decanted, and evaporated to give 1.06 g of the title compound as a crystalline solid.

10

Step B: 1-(*tert*-Butoxycarbonyl)-4-(3-(4-fluorophenyl)-3-oxopropyl)piperidine
Molecular sieve pellets (4 Å), N,O-dimethylhydroxylamine hydrochloride (227 mg, 3.32 mmol), and DIEA (0.41 mL, 0.30 g, 2.4 mmol) were added to a solution of 3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionic acid (500 mg, 1.94 mmol, from Step A) in 1,4-dioxane (10 mL). 4-(Dimethylamino)pyridine (57 mg, 0.47 mmol) and EDC (483 mg, 2.52 mmol) were added and the mixture was stirred for 16 h at rt. The mixture was partitioned between EtOAc (50 mL) and 1 *N* aq. HCl (50 mL). The aqueous layer was extracted with EtOAc (50 mL). The organic layers were washed with sat'd NaCl (30 mL), dried (Na₂SO₄), decanted, and evaporated to give 583 mg of N-methoxy-N-methyl-3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionamide.

N-Methoxy-N-methyl-3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionamide (345 mg, 1.15 mmol), dried by evaporation of a toluene solution at reduced pressure, was dissolved in THF (5.0 mL) and the solution was cooled in a dry ice/2-PrOH bath. A THF solution of 4-fluorophenylmagnesium bromide (1.0 *M*, 1.4 mL, 1.4 mmol) was added dropwise over 5 min, and the stirred reaction mixture was allowed to warm to 10 °C over 3 h. The mixture was partitioned between ethyl ether (30 mL) and 1 *N* aq. HCl (30 mL). The aqueous layer was extracted with ether (30 mL). The organic layers were washed with sat'd NaCl (15 mL), dried (Na₂SO₄), and evaporated. The crude product was combined with material similarly obtained from 228 mg of N-methoxy-N-methyl-3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionamide and purified by flash column chromatography on silica gel, eluting with 10-40% EtOAc in hexane to give 461 mg of the title compound as a white crystalline solid. R_F: 0.6 (20% EtOAc in hexane).

Step C: 4-(3-(4-Fluorophenyl)-3-oxopropyl)piperidine trifluoroacetate

The title compound was prepared by a reaction analogous to Example 24, Step D, utilizing 1-(*tert*-butoxycarbonyl)-4-(3-(4-fluorophenyl)-3-oxopropyl)piperidine (from Step B) in place of 1-(*tert*-butoxycarbonyl)-4-(3-oxo-3-phenylpropyl)piperidine.

Step D: 2-(R)-(3-(S)-(4-(3-(4-Fluorophenyl)-3-oxopropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester

The title compound was prepared by a reaction analogous to Example 24, Step E, utilizing 4-(3-(4-fluorophenyl)-3-oxopropyl)piperidine trifluoroacetate (from Step C) in place of 4-(3-oxo-3-phenylpropyl)piperidine trifluoroacetate. ESI-MS: 655 (M+H).

Step E: 2-(R)-(3-(S)-(4-(3-(4-Fluorophenyl)-3-oxopropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

The title compound was prepared by a reaction analogous to Example 24, Step F, utilizing 2-(R)-(3-(S)-(4-(3-(4-fluorophenyl)-3-oxopropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (from Step D) in place of 2-(R)-(3-(S)-(4-(3-oxo-3-phenylpropyl)piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester. ESI-MS: 535 (M+H).

EXAMPLE 26

2-(R)-(3-(S)-(4-(3-(4-Cyanophenyl)-3-oxo-propyl)-piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

Step A: 3-(1-(*tert*-Butoxycarbonyl)piperidin-4-yl)propionic acid

A mixture of *trans*-3-(4-pyridyl)acrylic acid (7.4 grams, 50 mmol) and 10 % palladium on carbon (3.7 grams, 3.45 mmol) in 50 mL MeOH was placed in a Parr bottle and hydrogenated at 50 psi for 20 hours. The catalyst was filtered off and the solvent was removed. The resulting solid was dissolved in 150 mL 1/1 THF/water and sodium bicarbonate (11.2 grams, 134 mmol) was added. Di-*tert*-butyl dicarbonate

- (11.7 grams, 53 mmol) was added and the mixture was stirred for 16 h. The solution was poured into 300 mL EtOAc and 1 M HCl was added until the pH was about 2. The aqueous layer was drawn off and the organic phase was washed with sat'd NaCl, then dried over Na₂SO₄ and concentrated. The product (9.5 grams, 74 %) was used without further purification.

Step B: N-Methyl-N-methoxy-3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionamide

- A solution of 3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionic acid (2.6 grams, 10 mmol, from Step A) and DIEA (4.4 mL, 25 mmol) in 50 mL CH₂Cl₂ was cooled to 0 °C. Trimethylacetyl chloride (1.4 mL, 11 mmol) was added and the mixture was stirred for 1 h. Solid N,O-dimethylhydroxylamine hydrochloride (1.4 grams, 15 mmol) was added and the mixture was warmed to rt and stirred for 16 h. The solvent was removed and the product was purified by flash chromatography (125 grams silica, 2/1 hexane/EtOAc eluant) to give 1.5 grams (50 %) of the title compound. ¹H NMR (300 MHz, CDCl₃). δ 1.05-1.18 (m, 2H), 1.45 (s, 9H), 1.53-1.75 (m, 4H), 2.4-2.5 (t, 2H), 2.6-2.77 (m, 2H), 3.18 (s, 3H), 3.63 (s, 3H), 4.0-4.15 (m, 2H).

- Step C: 4-(3-(4-Fluorophenyl)-3-oxo-propyl)-1-*tert*-butoxycarbonyl-piperidine
N-Methyl-N-methoxy-3-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)propionamide (550 mg, 1.83 mmol, from Step B) was dissolved in 10 mL dry ether and the solution was cooled to 0 °C. A solution of 4-fluorophenyl magnesium bromide (2 mL, 1.0 M in THF, 2.01 mmol) was added dropwise. A solid mass formed upon addition and 1 mL 1,2-dimethoxyethane was added. The mixture was warmed to room temperature and stirred for 45 min then poured into 100 mL EtOAc / 10 mL 1 M aqueous HCl. The layers were separated and the organic phase was washed with water, then sat'd NaCl, then dried over Na₂SO₄ and concentrated. Flash chromatography (25 grams silica, 5/1 hexane/EtOAc eluant) afforded 423 mg (69 %) of the title compound. ¹H NMR (300 MHz, CDCl₃) δ 1.0-1.20 (m, 2H), 1.45 (s, 9H), 1.65-1.75 (m 4H), 2.6-2.75 (m 2H), 2.9-3.0 (t, 2H), 4.03-4.08 (m, 2H), 7.1-7.19 (m, 2H), 7.95-8.04 (m, 2H).

Step D: 4-(3-(4-Cyanophenyl)-3-oxo-propyl)-1-*tert*-butoxycarbonyl-piperidine

A round bottom flask was charged with 4-(3-(4-fluoro-phenyl)-3-oxo-propyl)-1-*tert*-butoxycarbonyl-piperidine (614 mg, 1.83 mmol, from Step C), LiI, (294 mg, 2.2 mmol), KCN (358 mg, 5.5 mmol), and K₂CO₃ (3 grams, 22 mmol) in 30 mL DMSO. The mixture was heated to 135 °C for 72 h. The solution was cooled to room temperature and di-*tert*-butyl dicarbonate (500 mg, 2.3 mmol) was added. After 1 h the mixture was diluted with 100 mL EtOAc and the organic phase washed with water (50 mL) and sat'd NaCl (2x50 mL), then dried over Na₂SO₄ and concentrated. Flash chromatography (3/1 hexane/EtOAc eluant) afforded 75 mg (12 %) of the title compound.

10

Step E: 4-(3-(4-Cyanophenyl)-3-oxo-propyl)piperidine trifluoroacetate

A solution of 4-(3-(4-cyanophenyl)-3-oxo-propyl)-1-*tert*-butoxycarbonyl-piperidine (75 mg) in 30 % TFA/ CH₂Cl₂ was stirred for 30 min then concentrated and dried under vacuum to provide the title compound.

15

Step F: 2-(R)-(3-(S)-(4-(3-(4-Cyanophenyl)-3-oxo-propyl)-piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

A solution of 2-(R)-(3-(R)-Formyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (35 mg, 0.08 mmol, Aldehyde 5), 4-(3-(4-cyanophenyl)-3-oxo-propyl)piperidine trifluoroacetate (37 mg, 0.104 mmol from Step E), triethylamine (0.015 mL, 0.104 mmol) and sodium triacetoxymethylborohydride, (34 mg 0.16 mmol) in 1 mL of 1,2-dichloroethane was stirred for 4 h. The solvent was removed and the product was passed through a pad of silica eluting with 19/1 CH₂Cl₂/MeOH. The recovered material was stirred in 2 mL of formic acid overnight. After removal of solvent, flash chromatography (3 grams silica, eluting with 19/1 CH₂Cl₂/MeOH, then with 19/1/0.2 CH₂Cl₂/MeOH/NH₄OH) afforded 22 mg (50 %) of the title compound. ¹H NMR (500 MHz, CD₃OD) δ 1.15-1.5 (m, 9H), 1.58-2.05 (m, 10H), 2.33-2.35 (m, 1H), 2.49-2.52 (m, 1H), 2.7-2.8 (m, 2H), 2.92-2.94 (m, 1H), 3.02-3.05 (t, 2H, J = 7), 3.1-3.13 (m, 1H), 3.3-4.8 (m, 6H) 7.26-7.29 (m, 1H), 7.31-7.34 (m, 4H), 7.83-7.85 (d, 2H, J = 8.5), 8.08-8.10 (d, 2H, J = 8.5). ESI-MS: 542.5 (M+H).

25
30

EXAMPLE 27

2-(R)-(3-(S)-(4-(4-(4-Fluorophenyl)-4-oxo-butyl)-piperidin-1-yl)methyl-4-(S)-

phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

Step A: 4-(1-(*tert*-Butoxycarbonyl)piperidin-4-yl)butanoic acid

- A solution of triethyl-4-phosphonocrotonate (7.2 grams, 28.8 mmol) in 50 mL dry toluene was cooled to 0 °C under nitrogen. A solution of potassium hexamethyldisilazide (48 mL, 28.8 mmol, 0.5 M in toluene) was added via syringe. After stirring for 30 min, solid 1-*tert*-butoxycarbonyl-4-piperidone was added and the mixture was warmed to rt. After 16 h, the mixture was diluted with 300 mL EtOAc, washed with sat'd NaCl and dried over Na₂SO₄. Removal of the solvent and flash chromatography (150 grams silica, 4/1 hexane/EtOAc) afforded 327 mg (5 %) of product as a mixture of isomers. The material (327 mg, 1.1 mmol) was dissolved in 10 mL MeOH along with 200 mg (0.22 mmol) 10% palladium on carbon. The solution was stirred under 1 atm of hydrogen using a balloon for 2 h. The mixture was filtered through celite, concentrated and the residue was dissolved in 8 mL 1/1 THF/water. Lithium hydroxide (96 mg, 4.4 mmol) was added and the mixture was stirred overnight. EtOAc and 1 M HCl were added (50 mL each) and the layers were separated. The organic layer was dried over MgSO₄ and concentrated to provide 291 mg (98 %) of the title compound.

Step B: N-Methyl-N-methoxy-4-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)-butanamide

- A solution of 4-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)-butanoic acid (291 mg, 1.07 mmol, from Step A), N,O-dimethylhydroxylamine hydrochloride (177 mg, 1.82 mmol), EDC (350 mg, 1.82 mmol), and triethylamine, 0.25 mL, 1.82 mmol) were stirred together in 5 mL CH₂Cl₂ for 16 h. The mixture was diluted with 100 mL CH₂Cl₂ and washed with 1M HCl. The organic layer was dried over MgSO₄ and concentrated. Flash chromatography (1/1 hexane/EtOAc) afforded 237 mg (71 %) of the title compound.

Step C: 4-(4-(4-Fluorophenyl)-4-oxo-butyl)-1-*tert*-butoxycarbonyl-piperidine

- The title compound was prepared from N-methyl-N-methoxy-4-(1-(*tert*-butoxycarbonyl)piperidin-4-yl)-butanamide (237 mg, 0.75 mmol, from Step B) using the procedure described in Example 26, Step C to afford 184 mg (70 %) of the title compound. ¹H NMR (300 MHz, CDCl₃) δ 1.0-1.20 (m, 2H), 1.25-1.4 (m, 2H),

1.45 (s, 9H), 1.63-1.8 (m 4H), 2.6-2.75 (m 2H), 2.9-3.0 (t, 2H), 4.03-4.08 (m, 2H), 7.1-7.18 (m, 2H), 7.95-8.04 (m, 2H).

Step D: 4-(4-(4-Fluorophenyl)-4-oxo-butyl)piperidine trifluoroacetate

5 A solution of 4-(4-(4-fluorophenyl)-4-oxo-butyl)-1-*tert*-butoxycarbonyl-piperidine (184 mg, 0.52 mmol, from Step C) in 30 % TFA/ CH₂Cl₂ was stirred for 30 min, then concentrated and dried under vacuum to provide the title compound.

10 **Step E:** 2-(R)-(3-(S)-(4-(4-(4-Fluorophenyl)-4-oxo-butyl)-piperidin-1-yl)methyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid
The title compound was prepared from 2-(R)-(3-(R)-formyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, 4-(methoxy)benzyl ester (40 mg, 0.092 mmol, Aldehyde 5) and 4-(4-(4-fluorophenyl)-4-oxo-butyl)piperidine trifluoroacetate (43 mg, 0.119 mmol from Step D) using the procedure described in
15 Example 26, Step F to provide 28 mg (56 %) of the title compound. ¹H NMR (500 MHz, CD₃OD) δ 1.15-1.5 (m, 9H), 1.58-2.05 (m, 10H), 2.33-2.35 (m, 1H), 2.49-2.52 (m, 1H), 2.7-2.8 (m, 2H), 2.92-2.94 (m, 1H), 2.95-2.98 (t, 2H, J = 7), 3.1-3.13 (m, 1H), 3.3-4.8 (m, 6H), 7.18-7.21 (m, 2H) 7.26-7.29 (m, 1H), 7.31-7.34 (m, 4H), 8.01-
20 8.5 (m, 2H). ESI-MS: 549 (M+H).

EXAMPLE 28

2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

25

Step A: 1-(t-Butoxycarbonyl)-4-(N-(4-nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidine

Allylamine (0.45 mL, 0.34 g, 6.0 mmol), acetic acid (0.300 mL, 315 mg, 5.24 mmol), and 3 Å molecular sieves (2.00 g) were added to a solution of 1-(t-butoxycarbonyl)-4-piperidone (1.00 g, 5.01 mmol) in 1,2-dichloroethane (14 mL).
30 The resulting mixture was stirred for 30 min at rt, then treated with sodium triacetoxyborohydride (1.62 g, 7.6 mmol). The reaction was stirred at rt for 3 h, then partitioned between EtOAc (30 mL) and sat'd NaHCO₃ (20 mL). The aqueous layer was extracted with EtOAc (30 mL) and the organic layers were washed with 20 mL of

sat'd NaCl, combined, dried over Na₂SO₄, and evaporated to give 1.20 g of crude 1-(t-butoxycarbonyl)-4-(N-prop-2-enyl)aminopiperidine.

- 5 A portion of the crude 1-(t-butoxycarbonyl)-4-(N-prop-2-enyl)aminopiperidine (400 mg, 1.66 mmol) was dissolved in CH₂Cl₂ (10 mL) and treated with DIEA (0.70 mL, 4.0 mmol) and 4-nitrobenzyl chloroformate (392 mg, 1.82 mmol). After stirring for 3 h at rt, the mixture was diluted with EtOAc (30 mL) and washed with 15 mL each of 2.0 N HCl, sat'd NaHCO₃, and sat'd NaCl. The organic layer was dried over Na₂SO₄ and concentrated. Flash chromatography on silica gel using 7:3 v/v hexanes/EtOAc afforded 572 mg (82%) of the title compound:
- 10 ¹H NMR (400 MHz) δ 8.22 (d, J = 8, 2H), 7.50 (d, J = 8, 2H), 5.80 (ddt, J = 17, 10, 5, 1H), 5.23 (s, 2H), 5.18-5.09 (m, 2H), 4.27-4.08 (m, 3H), 3.89-3.79 (m, 2H), 2.79-2.66 (m, 2H), 1.74-1.52 (m, 4H), 1.46 (s, 9H); ESI-MS: 420 (M+H, 27%), 437 (M+H+NH₃, 100%).

- 15 **Step B:** 4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)amino piperidine hydrochloride

- A solution of 400 mg (0.95 mmol) of 1-(t-butoxycarbonyl)-4-(N-(4-nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidine (from Step A) in 3.5 mL of 1.0 N HCl in MeOH was stirred at rt for 4 h. The mixture was concentrated. The residue was triturated with ether and the resulting solid was filtered and dried to afford 338 mg (100%) of the title compound: ¹H NMR (400 MHz, CD₃OD) δ 8.24 (d, J = 8, 2H), 7.60 (d, J = 8, 2H), 5.87 (ddt, J = 17, 10, 5, 1H), 5.27 (s, 2H), 5.23-5.13 (m, 2H), 4.14-3.94 (m, 1H), 3.94 (d, J = 5, 2H), 3.45 (d, J = 13, 2H), 3.06 (t, J = 13, 2H), 2.20-2.03 (m, 2H), 2.02-1.90 (m, 2H); ESI-MS: 320 (M+H).

- 25 **Step C:** 2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, (4-methoxy)benzyl ester

- A solution of 44 mg (0.10 mmol) of 2-(R)-(3-(R)-formyl-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, (4-methoxy)benzyl ester (Aldehyde 5) and 38 mg (0.11 mmol) of 4-(N-(4-nitro)benzyloxycarbonyl-N-prop-2-enyl)amino piperidine hydrochloride (from Step B) in 2 mL of CH₂Cl₂ at rt was treated with 0.019 mL (0.011 mmol) of DIEA and 32 mg (0.15 mmol) of sodium triacetoxyborohydride. The resulting mixture was stirred at rt for 1 h. The reaction

mixture was partitioned between 25 mL of CH₂Cl₂ and 25 mL of sat'd NaHCO₃ and the layers were separated. The aqueous layer was extracted with 25 mL of CH₂Cl₂. The combined organic extracts were washed with 50 mL of sat'd NaCl, dried over MgSO₄ and concentrated. Flash chromatography using 50:1 v/v CH₂Cl₂/MeOH as the eluant afforded 71 mg (96%) of the title compound: ¹H NMR (500 MHz) δ 0.89-3.25 (34H), 3.82 (s, 3H), 3.72-3.96 (5H), 5.09-5.22 (6H), 5.77-5.84 (m, 1H), 6.89 (d, J = 8.7, 2H), 7.16-7.22 (3H), 7.25-7.28 (2H), 7.34 (d, J = 8.5, 2H), 7.49 (d, J = 8.5, 2H), 8.21 (d, J = 8.7, 2H); CI-MS: 739 (M+H).

10 Step D: 2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxy-carbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

A solution of 71 mg (0.096 mmol) of 2-(R)-(3-(S)-((4-(N-(4-nitro)benzyloxy-carbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid, (4-methoxy)benzyl ester (from Step C) in 4 mL of 96% formic acid was stirred at rt for 2 h. The solution was concentrated. Flash chromatography using 90:10:1 v/v/v CH₂Cl₂/MeOH/NH₄OH as the eluant afforded 47 mg (79%) of the title compound: ¹H NMR (500 MHz) δ 1.00-3.95 (31H), 5.09-5.20 (4H), 5.73-5.79 (m, 1H), 7.22-7.31 (5H), 7.47 (d, J = 8.6, 2H), 8.20 (d, J = 8.6, 2H); ESI-MS: 619 (M+H).

The following compounds were prepared from the appropriate aldehyde and piperidine hydrochloride using procedures analogous to those described in Example 28. Catalytic hydrogenation (40 psi H₂, 10% Pd/C, MeOH, 1 h) was used in place of Step D in cases where an intermediate benzyl ester was obtained.

EXAMPLE 29

2-(R)-(3-(S)-((4-(N-(3-Phenyl)propionyl-N-ethyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

¹H NMR (500 MHz) δ 0.91-4.56 (38H), 7.16-7.56 (10H); ESI-MS 560 (M+H).

EXAMPLE 30

2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-ethyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-3-methylbutanoic acid

¹H NMR (500 MHz) δ 1.03-4.00 (30H), 5.16 (s, 2H), 7.22-7.29 (5H), 7.44 (d, J = 7.5, 2H), 8.16 (d, J = 8.4, 2H); ESI-MS 567 (M+H).

EXAMPLE 31

2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-propyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-3-methylbutanoic acid

¹H NMR (500 MHz, CD₃OD) δ 0.73-3.63 (32H), 5.09 (s, 2H), 7.16-7.24 (5H), 7.43 (s, 2H), 8.08 (s, 2H), 8.41 (br s, 1H); ESI-MS 581 (M+H).

EXAMPLE 32

2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-methylbutanoic acid

¹H NMR (500 MHz) δ 1.04 (d, J = 6.7, 3H), 1.14 (d, J = 6.7, 3H), 1.26-4.10 (21H), 5.06-5.10 (2H), 5.20 (s, 2H), 5.71-5.77 (m, 1H), 6.94 (t, J = 7.4, 1H), 7.04 (d, J = 9.8, 1H), 7.08 (d, J = 7.6, 1H), 7.25-7.31 (m, 1H), 7.46 (d, J = 8.5, 2H), 8.20 (d, J = 8.5, 2H); ESI-MS: 597 (M+H); HPLC A: 2.48 min.

EXAMPLE 33

2-(R)-(3-(S)-((4-((3-Phenyl)propionyl)piperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

¹H NMR (500 MHz) δ 0.77-3.58 (33H), 7.07-7.28 (10H), 8.44 (br s, 1H). ESI-MS: 515 (M+H).

EXAMPLE 34

2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-2-(cyclohexyl)acetic acid

ESI-MS: 637 (M+H); HPLC B: 7.34 min.

EXAMPLE 35

- 5 2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-3-methylbutanoic acid

ESI-MS: 579 (M+H); HPLC B: 6.83 min.

10

EXAMPLE 36

- 2-(R)-(3-(S)-((4-(N-(3,4-Difluoro)benzylcarbamoyl-N-ethyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclopentyl)acetic acid

ESI-MS: 583 (M+H); HPLC B: 6.56 min.

15

EXAMPLE 37

- 2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-ethyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-2-(cyclopentyl)acetic acid
- 20 R_F : 0.31 (89:10:1 v/v/v $CH_2Cl_2/MeOH/NH_4OH$); 1H NMR (300 MHz, CD_3OD) δ 0.78-3.73 (m, 32H), 5.12 (s, 2H), 7.16-7.62 (m, 7H), 8.12 (d, $J = 8.5$, 2H); ESI-MS: 593.8 (M+H).

EXAMPLE 38

- 25 2-(R)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-(3-fluorophenyl)pyrrolidin-1-yl)-3-(cyclobutyl)propionic acid
- 1H NMR (300 MHz, CD_3OD) δ 1.38-3.72 (m, 29H), 4.96-5.11 (m, 4H), 5.69 (m, 1H), 6.86-7.07 (m, 3H), 7.24 (m, 1H), 7.45 (br d, 2H), 8.10 (br, d, 2H); ESI-MS: 623
- 30 (M+H); HPLC A: 2.91 min.

EXAMPLE 39

- 2-(S)-(3-(S)-((4-(N-(4-Nitro)benzyloxycarbonyl-N-prop-2-enyl)aminopiperidin-1-yl)methyl)-4-(S)-phenylpyrrolidin-1-yl)-3-(cyclobutyl)propionic acid

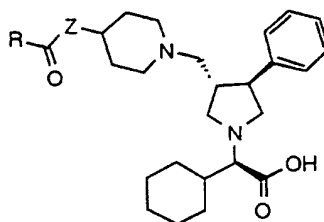
^1H NMR (300 MHz, CD_3OD) δ 1.45-3.74 (m, 29H), 4.97-5.12 (m, 4H), 5.71 (m, 1H), 7.16-7.30 (m, 5H), 7.46 (d, $J = 8.8$, 2H), 8.12 (d, $J = 8.8$, 2H); ESI-MS: 605 (M+H); HPLC A: 2.56 min.

5

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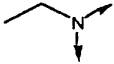
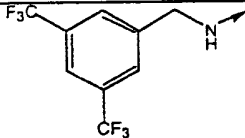
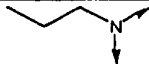
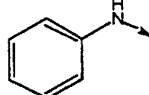

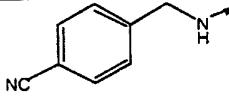
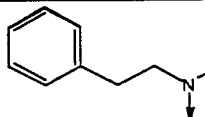
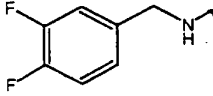
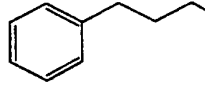
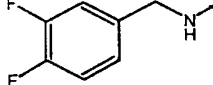

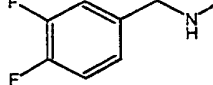

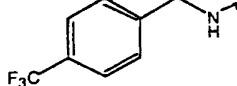

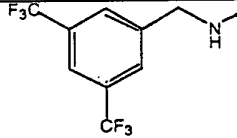

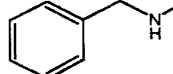

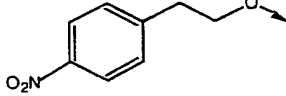

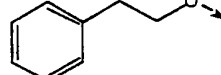
Examples 40 - 92 in Table 1 were prepared according to the general procedures given in Examples 1, 13 and 19.


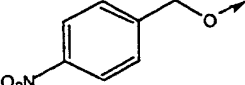

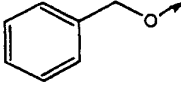
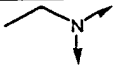
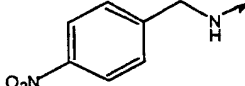
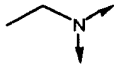
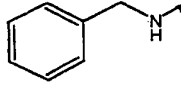
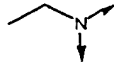
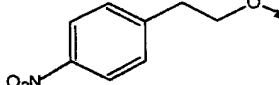
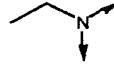
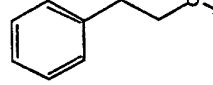
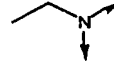
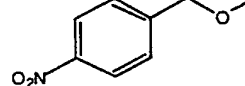

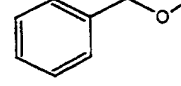
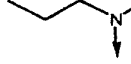
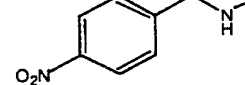
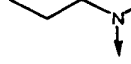
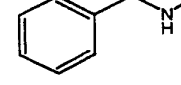
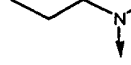
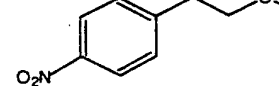
TABLE 1

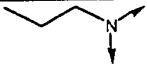
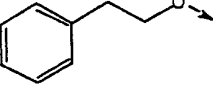
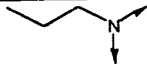
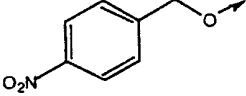
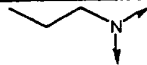
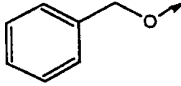

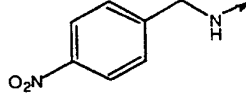
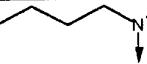
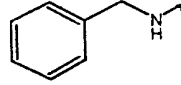
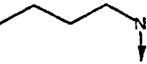
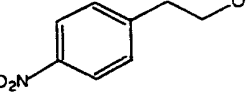
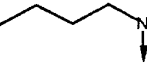
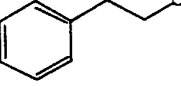

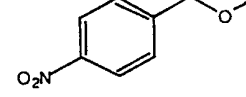
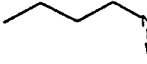
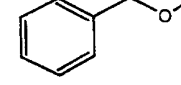
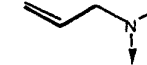
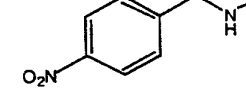
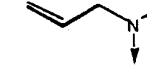
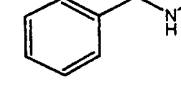


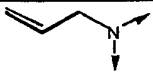
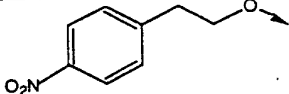
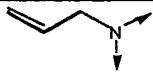
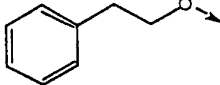
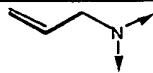
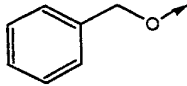
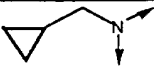
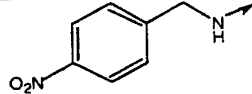
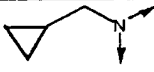
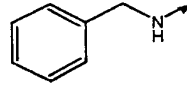
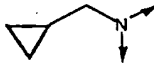
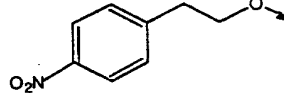
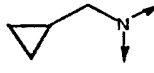
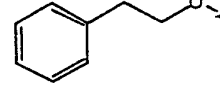
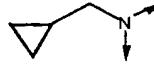
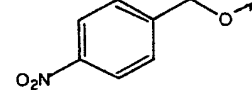
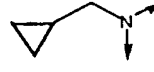
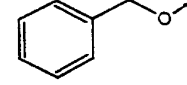

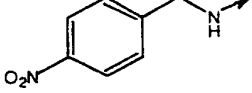
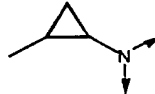
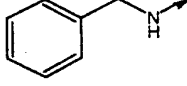
10

EX #	Z	R	MS m/Z (M+H)	HPLC A (min)
40			586.5	2.07
41			621.4	2.42
42			581.5	2.12
43			572.5	1.90
44			615.5	2.25

45			397.4	2.25
46			561.6	1.82
47			558.4	2.00
48			673.4	2.72
49			687.5	2.83
50			570.5	2.28
51			602.4	2.52
52			683.4	2.68
53			547.6	
54			607.6	
55			562.7	

56			593.6	
57			548.7	
58			606.7	
59			561.8	
60			621.6	
61			576.7	
62			607.6	
63			562.6	
64			620.8	
65			575.8	
66			635.8	

67			590.8	
68			621.5	
69			576.8	
70			634.6	
71			589.8	
72			649.6	
73			604.8	
74			635.7	
75			590.7	
76			618.7	
77			573.7	

78			633.7	
79			588.6	
80			574.8	
81			632.6	
82			587.6	
83			647.7	
84			602.7	
85			633.7	
86			588.7	
87			632.7	
88			587.7	

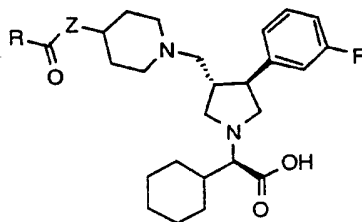
89			647.7	
90			602.7	
91			633.6	
92			588.7	

EXAMPLES 93 - 109

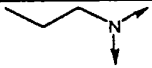
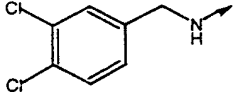

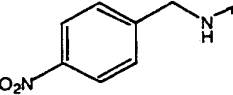
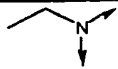
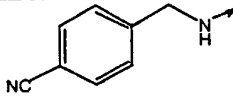

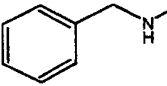
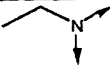
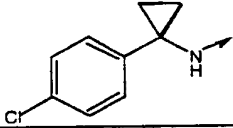
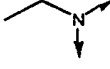
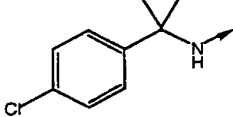

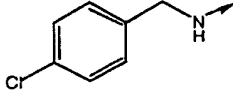

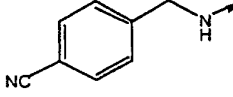

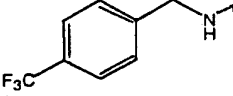

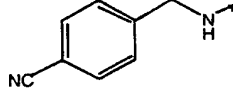

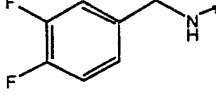
Examples 93 - 109 in Table 2 were prepared according to the general procedure given in Examples 1, 13 and 19.


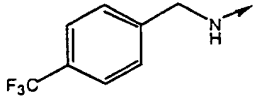

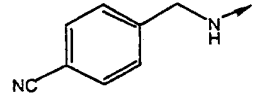

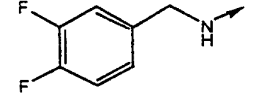
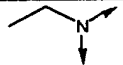
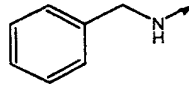
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TABLE 2



EX #	Z	R	MS m/Z (M+H)	HPLC A (min)
93			613.4	2.43
94			647.4	2.58

95			661.3	2.72
96			610.4	2.21
97			604.5	2.14
98			552.5	2.23
99			639.4	2.49
100			641.5	2.72
101			585.4	2.31
102			590.5	2.00
103			633.5	2.32
104			577.4	2.22
105			588.4	2.40

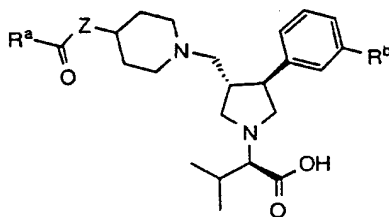
106			620.4	2.59
107			576.4	2.08
108			587.4	2.25
109			579	

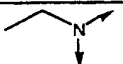
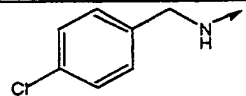
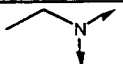
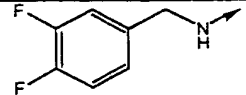
EXAMPLES 110 - 112


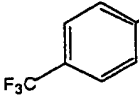
Examples 110 - 112 in Table 3 were prepared according to the general procedure given in Example 1.

5

TABLE 3



EX #	Z	R _a	R _b	MS m/z (M+H)	HPLC A (min)
110			H →	555.5	2.10
111			F →	575.2	2.1

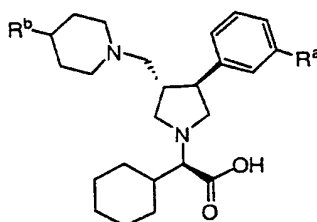
112			F →	580.4	2.39
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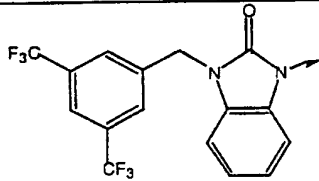
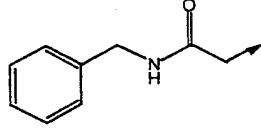
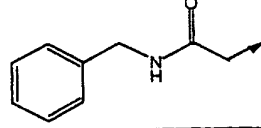
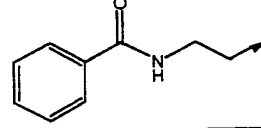
EXAMPLES 113 - 126

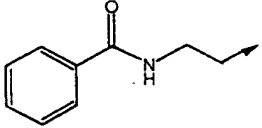
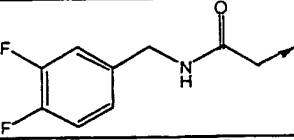
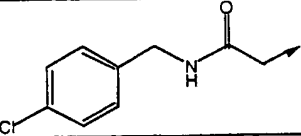
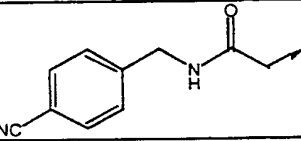
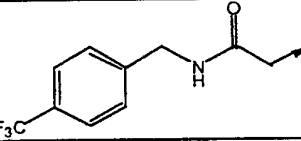
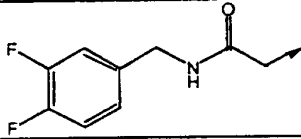
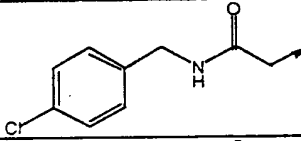
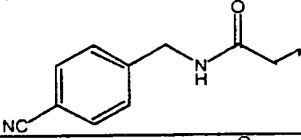
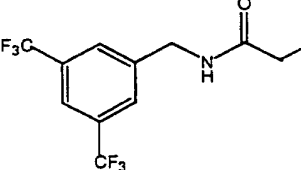
Examples 113 - 126 in Table 4 were prepared according to the general procedure given in Example 1.

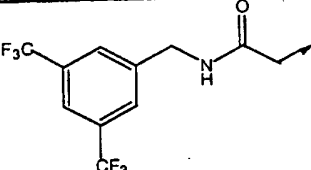
5

TABLE 4



EX #	R _a	R _b	MS m/Z (M+H)	HPLC A (min)
113	F →		761	
114	H →		532.4	2.04
115	F →		550.5	2.12
116	H →		532.5	2.03

117	F →		550.5	2.08
118	F →		586.4	2.11
119	F →		584.4	2.16
120	F →		575.5	1.95
121	H →		600.2	2.4
122	H →		568.2	2.2
123	H →		566.2	2.3
124	F →		557.2	2.0
125	F →		686.4	2.73

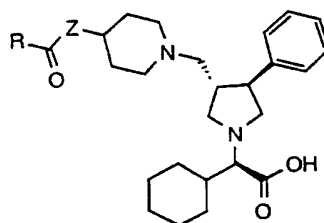
126	H →		668.4	2.66
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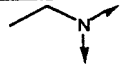
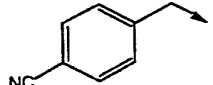
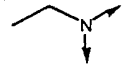
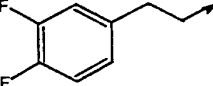
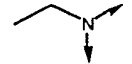
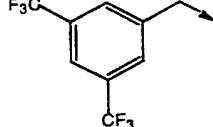
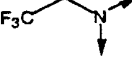
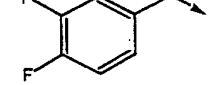
EXAMPLES 127 - 163

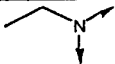
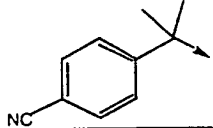
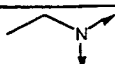
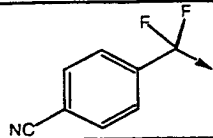
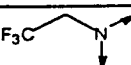
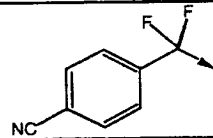
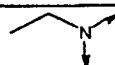
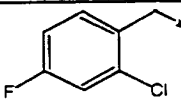
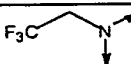
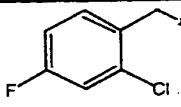
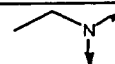
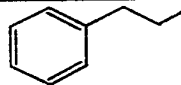
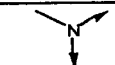
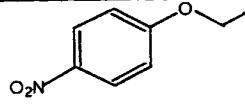

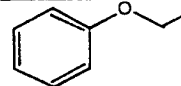

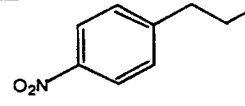

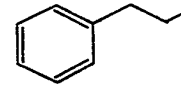

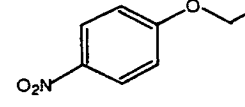
Examples 127 - 163 in Table 5 were prepared according to the general procedure given in Example 14.

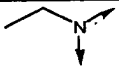
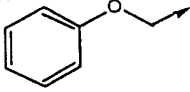
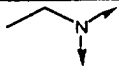
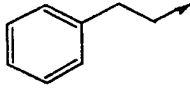
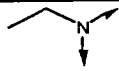
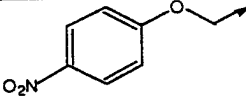
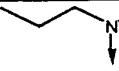
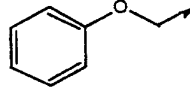
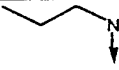
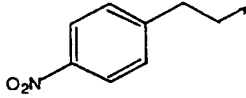
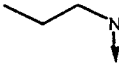
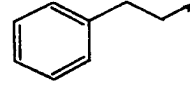
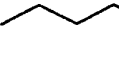
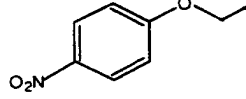
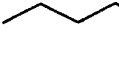
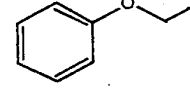
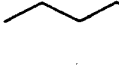
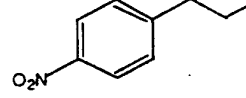
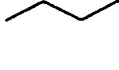
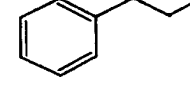
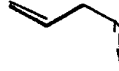
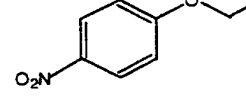
5

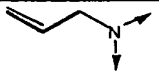
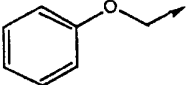
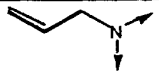
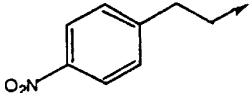
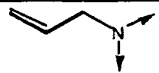
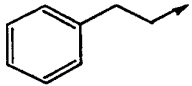
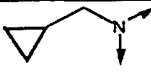
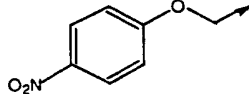
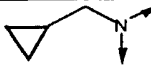
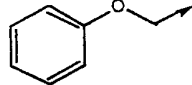
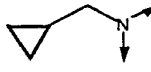
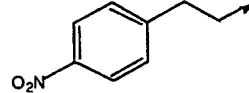
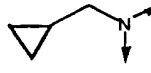
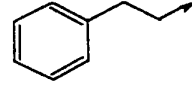
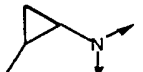
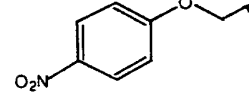
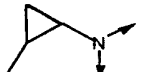
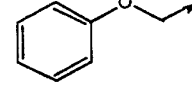
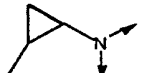
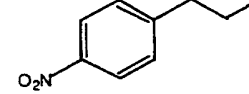
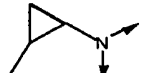
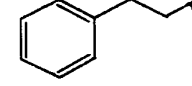
TABLE 5



EX #	Z	R	MS m/Z (M+H)	HPLC A (min)
127			572.7	2.05
128			596.5	2.35
129			682.4	2.83
130			636.2	2.61

131			599.3	2.38
132			607.2	2.42
133			661.3	2.66
134			598.3	2.45
135			652.3	2.68
136			560.7	
137			593.6	
138			548.7	
139			591.6	
140			546.7	
141			607.5	

142			562.8	
143			560.7	
144			621.6	
145			576.5	
146			619.8	
147			574.7	
148			635.7	
149			590.7	
150			633.7	
151			588.7	
152			619.7	

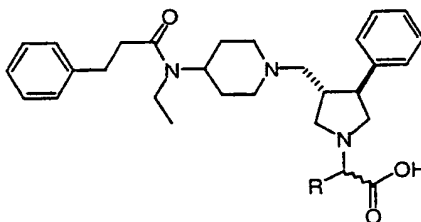
153			574.7	
154			617.8	
155			572.7	
156			633.7	
157			588.7	
158			631.7	
159			586.7	
160			633.6	
161			588.7	
162			631.8	
163			586.8	

EXAMPLES 164 - 168

Examples 164 - 168 in Table 6 were prepared according to the general procedure given in Example 14. Aldehydes were prepared in according to the procedure described for Aldehyde 7, but without resolution of the two diastereomers.

5

TABLE 6



EXAMPLE #	R	MS m/Z (M+1)
164		560
165		534
166		534
167		554
168		544

10

EXAMPLE 169

2-(R)-(3-(S)-(4-(N-(N-(3,4-Difluorobenzyl)carbamoyl)-N-ethylamino)-piperidin-1-yl)methyl-4-(S)-phenyl-pyrrolidin-1-yl)-*tert*-butylacetic acid

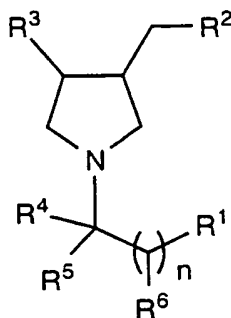
The title compound was prepared from Aldehyde 17 (25 mg, 0.063 mmol) and 4-(N-(N-(3,4-Difluorobenzyl)carbamoyl)-N-ethylamino)-piperidine trifluoroacetate (33 mg, 0.08 mmol, from Example 1, Step B) by a method analogous to that described for Example 14, Step B to provide 31.3 mg (84% yield) of the title compound. ESI-MS: 589.5 (M+H); HPLC A: 2.19 min.

While the invention has been described and illustrated with reference to certain particular embodiments thereof, those skilled in the art will appreciate that various adaptations, changes, modifications, substitutions, deletions, or additions of procedures and protocols may be made without departing from the spirit and scope of the invention. For example, effective dosages other than the particular dosages as set forth herein above may be applicable as a consequence of variations in the responsiveness of the mammal being treated for any of the indications with the compounds of the invention indicated above. Likewise, the specific pharmacological responses observed may vary according to and depending upon the particular active compounds selected or whether there are present pharmaceutical carriers, as well as the type of formulation and mode of administration employed, and such expected variations or differences in the results are contemplated in accordance with the objects and practices of the present invention. It is intended, therefore, that the invention be defined by the scope of the claims which follow and that such claims be interpreted as broadly as is reasonable.

WHAT IS CLAIMED IS:

1. A compound of the formula I:

formula I:



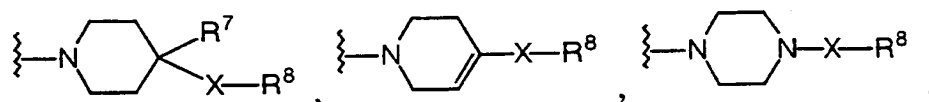
I

wherein:

R¹ is selected from:

- (1) -CO₂H,
- (2) -NO₂,
- (3) -tetrazolyl,
- (4) -hydroxyisoxazole,
- (5) -SO₂NH-(C₀₋₃ alkyl)-R⁹, wherein R⁹ is independently selected from:
hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which is
unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃
alkoxy and trifluoromethyl,
- (6) -SO₂NHCO-(C₀₋₃ alkyl)-R⁹, wherein R⁹ is independently selected
from: hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which
is unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃
alkoxy and trifluoromethyl, and
- (7) -P(O)(OH)₂;

- 25 R² is selected from the group consisting of:



wherein R^7 is selected from:

- (1) hydrogen,
- (2) C_{1-6} alkyl, which is unsubstituted or substituted with 1-4 substituents
5 where the substituents are independently selected from: hydroxy,
cyano, and halo,
- (3) cyano,
- (4) hydroxy, and
- (5) halo,

10 wherein X is $-(C_{0-6} \text{ alkyl})-Y-(C_{0-6} \text{ alkyl})-$,

where the alkyl is unsubstituted or substituted with 1-7 substituents where the
substituents are independently selected from:

- (a) halo,
- (b) hydroxy,
- 15 (c) $-O-C_{1-3}$ alkyl, and
- (d) trifluoromethyl,

and where Y is selected from:

$-(CO)-$, $-(CO)O-$, $-O(CO)-$, $-(CO)NR^{10}-$, $-NR^{10}(CO)-$,
 $-O(CO)NR^{10}-$, $-NR^{10}(CO)O-$, and $-NR^{10}(CO)NR^9-$,

20 and where R^{10} is independently selected from: hydrogen, C_{1-6} alkyl, C_{2-6}
alkenyl, C_{2-6} alkynyl, benzyl, phenyl, and C_{1-6} alkyl- C_{3-6} cycloalkyl,
which is unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C_{1-3} alkyl, C_{1-3}
alkoxy and trifluoromethyl,

25

and wherein R^8 is selected from:

phenyl, naphthyl, biphenyl, and heterocycle,

which is unsubstituted or substituted with 1-7 of R^{11} where R^{11} is
independently selected from:

30

- (a) halo,
- (b) cyano,
- (c) hydroxy,

- (d) C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of R¹² where R¹² is independently selected from: halo, cyano, hydroxy, C₁₋₆ alkoxy, -CO₂H, -CO₂(C₁₋₆ alkyl), phenyl, trifluoromethyl, and -NR⁹R¹⁰,
- (e) -O-C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of R¹²,
- (f) -CF₃,
- (g) -CHF₂,
- (h) -CH₂F,
- (i) -NO₂,
- (j) phenyl,
- (k) -CO₂R⁹,
- (l) tetrazolyl,
- (m) -NR⁹R¹⁰,
- (n) -NR⁹-COR¹⁰,
- (o) -NR⁹-CO₂R¹⁰,
- (p) -CO-NR⁹R¹⁰,
- (q) -OCO-NR⁹R¹⁰,
- (r) -NR⁹CO-NR⁹R¹⁰,
- (s) -S(O)_m-R⁹, wherein m is an integer selected from 0, 1 and 2,
- (t) -S(O)₂-NR⁹R¹⁰,
- (u) -NR⁹S(O)₂-R¹⁰, and
- (v) -NR⁹S(O)₂-NR⁹R¹⁰;

R³ is selected from the group consisting of:

phenyl and heterocycle,

which is unsubstituted or substituted with 1-7 substituents where the substituents are independently selected from:

- (a) halo,
- (b) trifluoromethyl,
- (c) hydroxy,
- (d) C₁₋₃ alkyl,
- (e) -O-C₁₋₃ alkyl,

- (f) $-\text{CO}_2\text{R}^9$,
- (g) $-\text{NR}^9\text{R}^{10}$, and
- (h) $-\text{CONR}^9\text{R}^{10}$;

5 R^4 is selected from:

C_{1-10} alkyl, C_{3-8} cycloalkyl, $-(\text{C}_{1-3}$ alkyl)- C_{3-8} cycloalkyl,
 C_{2-10} alkenyl, C_{2-10} alkynyl, phenyl, $-(\text{C}_{1-6}$ alkyl)-phenyl,
 naphthyl, biphenyl, heterocycle, hydrogen, cyclohexenyl,
 dihydronaphthyl, tetrahydronaphthyl, and octahydronaphthyl,
 10 which is unsubstituted or substituted with 1-7 of R^{11} where R^{11} is
 independently as defined above;

R^5 is selected from:

hydrogen or C_{1-6} alkyl, wherein the alkyl is unsubstituted or substituted with
 15 1-7 substituents where the substituents are independently selected
 from:

- (a) halo,
- (b) trifluoromethyl,
- (c) hydroxy,
- 20 (d) C_{1-3} alkyl,
- (e) $-\text{O}-\text{C}_{1-3}$ alkyl,
- (f) $-\text{CO}_2\text{R}^9$,
- (g) $-\text{NR}^9\text{R}^{10}$, and
- (h) $-\text{CONR}^9\text{R}^{10}$,

25 or where R^4 and R^5 may be joined together to form a C_{3-8} cycloalkyl ring which may
 be unsubstituted or substituted with 1-7 of R^{11} ;

R^6 is independently selected from:

hydrogen or C_{1-6} alkyl, wherein the alkyl is unsubstituted or substituted with

- 30 1-7 substituents where the substituents are independently selected
 from:
- (a) halo,
 - (b) trifluoromethyl,
 - (c) hydroxy,

- 5
- (d) C₁₋₃ alkyl,
 - (e) -O-C₁₋₃ alkyl,
 - (f) -CO₂R⁹,
 - (g) -NR⁹R¹⁰, and
 - (h) -CONR⁹R¹⁰;

n is an integer selected from 0, 1, 2 and 3;

and pharmaceutically acceptable salts thereof and individual diastereomers thereof.

- 10 2. The compound of claim 1, wherein R¹ is selected from:
- (1) -CO₂H,
 - (2) -NO₂,
 - (3) -tetrazolyl,
 - (4) -hydroxyisoxazole,
 - 15 (5) -SO₂NH-(C₀₋₃ alkyl)-R⁹, wherein R⁹ is independently selected from:
hydrogen, C₁₋₆ alkyl, C₅₋₆ cyclo alkyl, benzyl or phenyl, which is
unsubstituted or substituted with 1-3 substituents where the
substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃
alkoxy and trifluoromethyl, and
 - 20 (6) -P(O)(OH)₂;
3. The compound of Claim 1 wherein R¹ is selected from:
- (1) -CO₂H,
 - (2) -P(O)(OH)₂, and
 - 25 (3) -tetrazolyl.
4. The compound of Claim 1 wherein R¹ is selected from:
- (1) -CO₂H, and
 - (2) -tetrazolyl.
 - 30
5. The compound of Claim 1 wherein R¹ is -CO₂H.
6. The compound of Claim 2 wherein R¹ is -CO₂H.

7. The compound of Claim 1 wherein R^3 is selected from the group consisting of:
phenyl and thienyl,
which may be unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:
- 5 (a) halo,
(b) trifluoromethyl,
(c) hydroxy,
(d) C_{1-3} alkyl, and
10 (e) $-O-C_{1-3}$ alkyl.
8. The compound of Claim 1 wherein R^3 is selected from the group consisting of:
phenyl and thienyl,
which may be unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:
- 15 (a) fluoro,
(b) chloro,
(c) trifluoromethyl,
20 (d) hydroxy, and
(e) C_{1-3} alkyl.
9. The compound of Claim 1 wherein R^3 is selected from the group consisting of:
25 phenyl, which may be unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:
(a) fluoro, and
(b) chloro; and
unsubstituted thienyl.
- 30 10. The compound of Claim 1 wherein R^3 is unsubstituted phenyl, (3-fluoro)phenyl or 3-thienyl.
11. The compound of Claim 2 wherein R^3 is

unsubstituted phenyl, (3-fluoro)phenyl or 3-thienyl.

12. The compound of Claim 1 wherein R⁴ is C₁₋₁₀ alkyl, C₃₋₈ cycloalkyl, or -(C₁₋₃ alkyl)-C₃₋₈ cycloalkyl, which is unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:
- (a) halo,
 - (b) hydroxy,
 - (c) -C₁₋₆ alkyl, which is unsubstituted or substituted with halo, cyano, -CO₂H, hydroxy or trifluoromethyl,
 - (d) -O-C₁₋₆ alkyl, which is unsubstituted or substituted halo, cyano, -CO₂H, hydroxy or trifluoromethyl,
 - (e) -CF₃,
 - (f) -CHF₂,
 - (g) -CH₂F, and
 - (h) -CO₂H.

13. The compound of Claim 1 wherein R⁴ is selected from: isopropyl, isobutyl, sec-butyl, t-butyl, cyclohexyl, cyclopentyl, cyclobutyl, cyclopropyl, -CH₂-cyclohexyl, -CH₂-cyclopentyl, -CH₂-cyclobutyl, and -CH₂-cyclopropyl.

14. The compound of Claim 1 wherein R⁴ is selected from: isopropyl, sec-butyl, t-butyl, cyclohexyl, cyclopentyl, cyclobutyl, cyclopropyl, -CH₂-cyclobutyl, and -CH₂-cyclopropyl.

15. The compound of Claim 1 wherein R⁴ is selected from: cyclohexyl, isopropyl, sec-butyl, t-butyl, -CH₂-cyclobutyl and -CH₂-cyclopropyl.

16. The compound of Claim 1 wherein R⁵ is hydrogen.

17. The compound of Claim 1 wherein R⁶ is hydrogen or unsubstituted C₁₋₆ alkyl.

18. The compound of Claim 1 wherein R⁶ is hydrogen.
19. The compound of Claim 1 wherein R⁷ is hydrogen, fluoro, hydroxy or C₁₋₆ alkyl.
20. The compound of Claim 1 wherein R⁷ is hydrogen or fluoro.
21. The compound of Claim 1 wherein R⁷ is hydrogen.
22. The compound of Claim 1 wherein X is:
-(C₀₋₄ alkyl)-Y-(C₀₋₄ alkyl)-,
where the alkyl is unsubstituted or substituted with 1-4 substituents where the substituents are independently selected from:
(a) halo,
(b) hydroxy,
(c) -O-C₁₋₃ alkyl, and
(d) trifluoromethyl,
and where Y is selected from:
-(CO)NR¹⁰-, -NR¹⁰(CO)-, -O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and
-NR¹⁰(CO)NR⁹-,
and where R¹⁰ is independently selected from: hydrogen, C₁₋₆ alkyl, C₂₋₆ alkenyl, C₂₋₆ alkynyl, benzyl, phenyl, and C₁₋₆ alkyl-C₃₋₆ cycloalkyl, which is unsubstituted or substituted with 1-3 substituents where the substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃ alkoxy and trifluoromethyl.
23. The compound of Claim 1 wherein X is:
-(C₀₋₂ alkyl)-Y-(C₀₋₂ alkyl)-,
where the alkyl is unsubstituted or substituted with 1-4 substituents where the substituents are independently selected from:
(a) halo,
(b) hydroxy,
(c) -O-C₁₋₃ alkyl, and
(d) trifluoromethyl,

and where Y is selected from:

-(CO)NR¹⁰-, -NR¹⁰(CO)-, -O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and
-NR¹⁰(CO)NR⁹-,

where R⁹ is independently selected from: hydrogen and
C₁₋₆ alkyl, and

R¹⁰ is independently selected from: hydrogen, C₁₋₆ alkyl, C₂₋₆ alkenyl, C₂₋₆ alkynyl, benzyl, phenyl, and C₁₋₆ alkyl-C₃₋₆ cycloalkyl,

which is unsubstituted or substituted with 1-3 substituents

where the substituents are independently selected from: halo,

C₁₋₃ alkyl,

C₁₋₃ alkoxy and trifluoromethyl.

24. The compound of Claim 1 wherein X is selected from:

-(C₀₋₂ alkyl)-Y-(C₀₋₂ alkyl)-, where the alkyl is unsubstituted,

and where Y is selected from:

-(CO)NR¹⁰-, -NR¹⁰(CO)-, -O(CO)NR¹⁰-, -NR¹⁰(CO)O-, and
-NR¹⁰(CO)NH-,

where R¹⁰ is independently selected from: hydrogen, C₁₋₃ alkyl, C₂₋₃ alkenyl, and C₂₋₃ alkynyl.

25. The compound of Claim 1 wherein X is selected from:

(1) -N(C₁₋₄ alkyl)(CO)O-CH₂-,

(2) -N(allyl)(CO)O-CH₂-,

(3) -N(C₁₋₄ alkyl)(CO)NH-CH₂-,

(4) -N(allyl)(CO)NH-CH₂-, and

(5) -N(CH₂CH₃)(CO)NH-CH₂CH₂-.

26. The compound of Claim 1 wherein R⁸ is selected from:

phenyl, naphthyl, benzoimidazolyl, benzofurazanyl, isoxazolyl, pyrazinyl,

pyridazinyl, pyridyl, pyrimidyl, and tetrazolopyridyl,

which is unsubstituted or substituted with 1-7 substituents where the substituents are independently selected from:

(a) halo,

(b) cyano,

- (c) hydroxy,
- (d) C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of R¹² where R¹² is independently selected from: halo, cyano, hydroxy, C₁₋₆ alkoxy, -CO₂H, phenyl, -CO₂(C₁₋₆ alkyl), trifluoromethyl, and -NR⁹R¹⁰, wherein R⁹ and R¹⁰ are independently selected from: hydrogen, C₁₋₆ alkyl, C₅₋₆ cycloalkyl, benzyl or phenyl, which is unsubstituted or substituted with 1-3 substituents where the substituents are independently selected from: halo, C₁₋₃ alkyl, C₁₋₃ alkoxy and trifluoromethyl;
- (e) -O-C₁₋₆ alkyl, which is unsubstituted or substituted with 1-5 of R¹²,
- (f) -CF₃,
- (g) -CHF₂,
- (h) -CH₂F,
- (i) -NO₂,
- (j) phenyl,
- (k) -CO₂R⁹,
- (l) tetrazolyl,
- (m) -NR⁹R¹⁰,
- (n) -NR⁹-COR¹⁰,
- (o) -NR⁹-CO₂R¹⁰,
- (p) -CO-NR⁹R¹⁰,
- (q) -OCO-NR⁹R¹⁰,
- (r) -NR⁹CO-NR⁹R¹⁰,
- (s) -S(O)_m-R⁹, wherein m is an integer selected from 0, 1 and 2,
- (t) -S(O)₂-NR⁹R¹⁰,
- (u) -NR⁹S(O)₂-R¹⁰, and
- (v) -NR⁹S(O)₂-NR⁹R¹⁰.

27. The compound of Claim 1 wherein R⁸ is selected from: phenyl, benzofurazanyl, benzoimidazolyl, isoxazole, and pyridyl; which is unsubstituted or substituted with 1-5 substituents where the substituents are independently selected from:

- 5 (a) halo,
(b) cyano,
(c) -NO₂,
(d) -CF₃,
(e) -CHF₂,
(f) -CH₂F,
(g) tetrazolyl,
(h) C₁₋₆ alkyl, which is unsubstituted or substituted with phenyl,
and
10 (i) -O-C₁₋₆ alkyl.

28. The compound of Claim 1 wherein R⁸ is phenyl, which is unsubstituted or substituted with 1-3 substituents where the substituents are independently selected from:

- 15 (a) fluoro,
(b) chloro,
(c) cyano,
(d) -NO₂, and
(e) -CF₃.

20

29. The compound of Claim 1 wherein R⁸ is selected from: phenyl, 2-cyanophenyl, 3-cyanophenyl, 4-cyanophenyl, 4-fluorophenyl, 3,4-difluorophenyl, 3,5-difluorophenyl, 2,6-difluorophenyl, 2,4,6-trifluorophenyl, 3-nitrophenyl, 4-nitrophenyl, 4-chlorophenyl, 3-chlorophenyl, 4-trifluoromethylphenyl, and 3,5-bis(trifluoromethyl)phenyl.

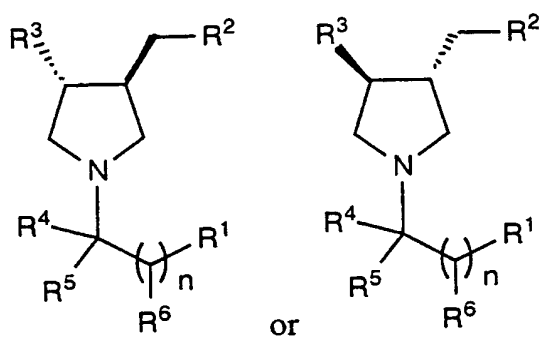
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30. The compound of Claim 1 wherein n is an integer selected from 0 and 1.

30

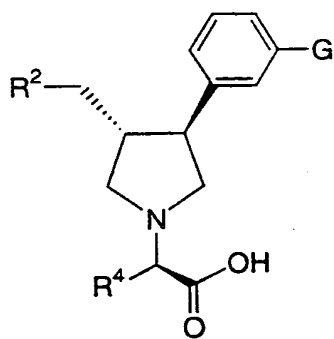
31. The compound of Claim 1 wherein n is an integer which is 0.

32. The compound of Claim 1 which is of the stereochemical configuration:



33. The compound of claim 1, which is a compound of formula

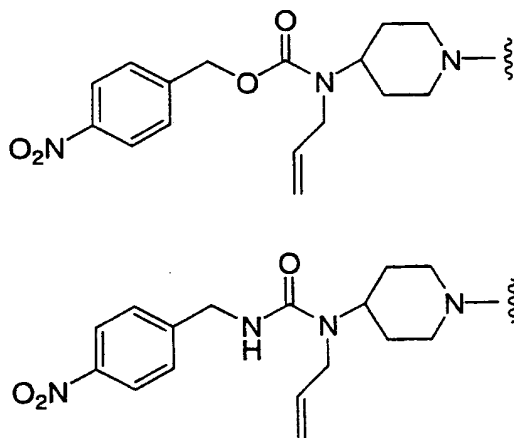
(II):



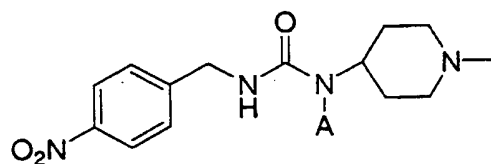
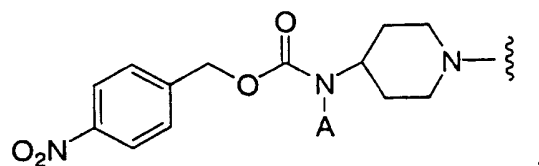
5

wherein

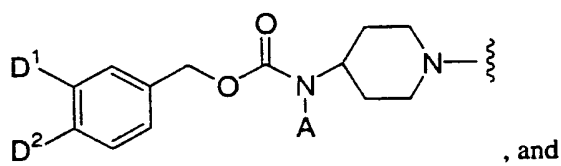
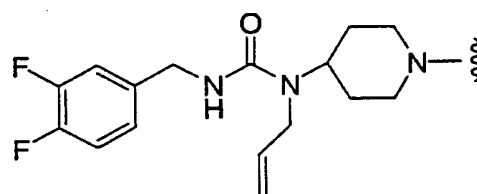
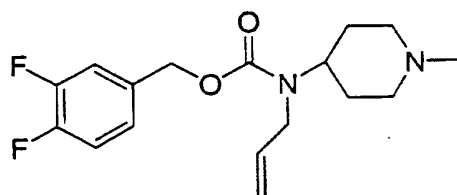
R² is selected from the group consisting of



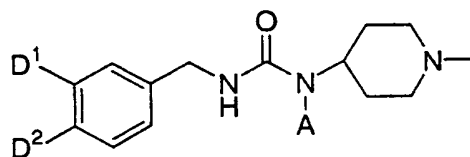
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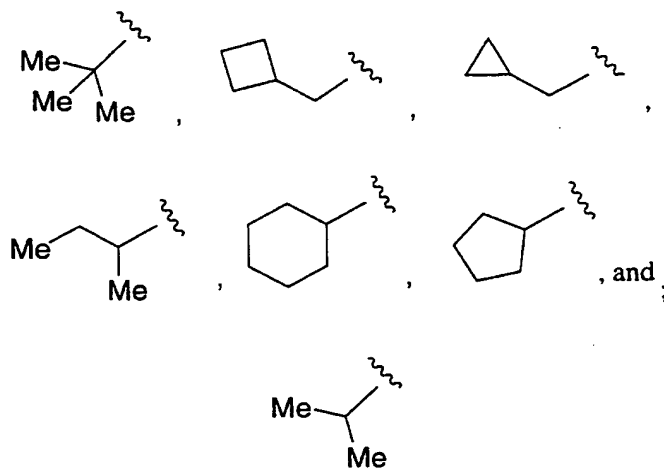
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10



R^4 is selected from the group consisting of



5

A is methyl, ethyl, propyl, butyl, or cyclopropylmethyl-; and

10 D^1 and D^2 are both fluoro; or one of D^1 and D^2 is hydrogen and the other of D^1 and D^2 is fluoro, chloro, CN, CF_3 , or SO_2CH_3 ; and

G is hydrogen or fluoro;

and pharmaceutically acceptable salts thereof and individual diastereomers thereof.

15

34. A pharmaceutical composition which comprises an inert carrier and a compound of Claim 1.

20 35. A method for modulation of chemokine receptor activity in a mammal which comprises the administration of an effective amount of the compound of Claim 1.

25 36. A method for preventing infection by HIV, treating infection by HIV, delaying of the onset of AIDS, or treating AIDS comprising the administration to a patient of an effective amount of the compound of Claim 1.

37. A method for the prevention or treatment of an inflammatory and immunoregulatory disorder or disease which comprises the administration to a patient of an effective amount of the compound of Claim 1.
- 5 38. A method for the prevention or treatment of asthma, allergic rhinitis, dermatitis, conjunctivitis, atherosclerosis or rheumatoid arthritis which comprises the administration to a patient of an effective amount of the compound of Claim 1.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US00/09059

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : Please See Extra Sheet.

US CL : Please See Extra Sheet.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : Please See Extra Sheet.

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Please See Extra Sheet.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5,684,032 A (ELLIOTT et al) 04 November 1997, Abstract; col. 2, lines 10-67; col. 31, line 24-col. 34, line 6.	1-38
A	US 5,776,954 A (DE LASZLO et al) 07 July 1998, Abstract; col. 2, line 55-col. 5, line 19.	1-38
X	WO 99/09984 A1 (MERCK & CO., INC.) 04 March 1999, see entire document.	1-38



Further documents are listed in the continuation of Box C.



See patent family annex.

Special categories of cited documents:		*T*	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A	document defining the general state of the art which is not considered to be of particular relevance	*X*	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
E	earlier document published on or after the international filing date	*Y*	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Z*	document member of the same patent family
O	document referring to an oral disclosure, use, exhibition or other means		
P	document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

12 JUNE 2000

Date of mailing of the international search report

29 JUN 2000

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
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Washington, D.C. 20231

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US00/09059

A. CLASSIFICATION OF SUBJECT MATTER:

IPC (7):

A61K 31/165, 31/215, 31/24, 31/40, 31/4025, 31/4155, 31/4178, 31/4192, 31/4196, 31/422, 31/4245, 42/427, 31/433, 31/435, 31/44, 31/4427, 31/4439, 31/444, 31/445, 31/4532, 31/454, 41/47, 31/4709, 31/4725, 31/495, 31/496, 31/50, 31/501, 31/535, 31/5355; A61P 9/10, 31/18, 37/06, 37/08; C07C 233/59, 233/60, 233/61, 233/63, 233/64, 233/66, 233/68, 233/70, 233/77, 235/02, 235/26, 235/30, 235/32, 235/36, 235/38, 235/42, 235/70; C07D 207/04, 207/09, 207/12, 207/14, 207/16, 211/04, 211/06, 211/14, 211/18, 211/22, 211/24, 211/26, 211/34, 211/38, 211/40, 211/44, 211/60, 211/62, 211/68, 211/70, 211/72, 211/74, 213/04, 213/06, 213/24, 213/28, 213/30, 213/36, 213/44, 213/46, 213/55, 213/56, 215/02, 215/04, 239/24, 239/26, 241/04, 241/10, 241/12, 241/36, 241/38, 241/40, 243/02, 243/08, 295/04, 401/06, 401/14, 403/06, 403/14, 405/14, 409/14, 411/14, 413/14, 417/14, 471/12, 471/14, 487/02, 487/04; C07F9/02

A. CLASSIFICATION OF SUBJECT MATTER:

US CL :

514/231.2, 231.5, 235.5, 235.8, 239.5, 247, 249, 252.12, 252.13, 254.01, 254.04, 254.05, 254.10, 255.05, 299, 311, 314, 315, 317, 320, 321, 322, 323, 324, 326, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 408, 422, 428, 531, 533, 534, 535, 613, 615, 617, 619, 620, 621, 624, 785; 544/232, 238, 242, 243, 295, 333, 336, 337, 349, 353, 358, 359, 360, 362, 364, 366, 367, 369, 370, 371, 372, 374, 398, 399, 402, 403; 546/152, 180, 181, 184, 192, 196, 197, 198, 199, 200, 201, 202, 207, 208, 209, 210, 211, 212, 213, 214, 229, 230, 232, 236, 237, 238, 239, 246, 251, 268.1, 268.4, 269.7, 271.1, 271.4, 272.1, 272.7, 274.1, 275.4, 275.7, 276.4, 279.7, 280.4, 281.7, 283.4, 329, 330, 333, 335, 341, 342, 343, 346, 348; 548/ 518; 560/405, 433, 434, 435, 437, 441; 564/161, 163, 166, 168, 169, 182

B. FIELDS SEARCHED

Minimum documentation searched

Classification System: U.S.

514/231.2, 231.5, 235.5, 235.8, 239.5, 247, 249, 252.12, 252.13, 254.01, 254.04, 254.05, 254.10, 255.05, 299, 311, 314, 315, 317, 320, 321, 322, 323, 324, 326, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 408, 422, 428, 531, 533, 534, 535, 613, 615, 617, 619, 620, 621, 624, 785; 544/232, 238, 242, 243, 295, 333, 336, 337, 349, 353, 358, 359, 360, 362, 364, 366, 367, 369, 370, 371, 372, 374, 398, 399, 402, 403; 546/152, 180, 181, 184, 192, 196, 197, 198, 199, 200, 201, 202, 207, 208, 209, 210, 211, 212, 213, 214, 229, 230, 232, 236, 237, 238, 239, 246, 251, 268.1, 268.4, 269.7, 271.1, 271.4, 272.1, 272.7, 274.1, 275.4, 275.7, 276.4, 279.7, 280.4, 281.7, 283.4, 329, 330, 333, 335, 341, 342, 343, 346, 348; 548/ 518; 560/405, 433, 434, 435, 437, 441; 564/161, 163, 166, 168, 169, 182

B. FIELDS SEARCHED

Electronic data bases consulted (Name of data base and where practicable terms used):

CAS ONLINE, CASLINK, MEDLINE, WEST, EAST

search terms: chemokine?, pyrrolidine?, piperidine?, piperazine?, pyridine?, tetrahydropyridine?, inflammatory?, arthritis, HIV, carboxylic(L)acid, carboxamid?